

INVESTIGATION REPORT:

JANUARY 14, 2008 SHORING COLLAPSE AT 9 DOMINICK ST. (AKA 246 SPRING ST.) MANHATTAN

EXECUTIVE SUMMARY

On January 14, 2008 at approximately 2PM, concrete formwork and the two-story high shoring system which supported it collapsed at a 42 story high rise residential hotel under construction at 246 Spring Street (Trump Soho) in Manhattan. The accident occurred while concrete was being poured to create the northeast corner of the 42^{nd} floor. One worker fell to his death, and two others were injured. The collapsed corner had required a two-story high support for the formwork because the building was designed with a two-story high recess between the 40^{th} and 42^{nd} floors at this location.

New York City Department of Buildings (DOB) forensic engineers started an investigation the same day to establish the physical causes of the accident and to verify compliance with the New York City Building Code and proper engineering practice.

The investigation revealed that employees of the concrete contractor, DiFama Concrete, Inc. (DiFama), had installed the two story shoring system without following plans prepared by the licensed engineer. Those plans were required by Building Code 27-1035 (c) for formwork set at heights over 14 feet.

Following a systematic examination of the physical evidence, the DOB investigators were able to render the configuration of the shoring system substantially as it was immediately prior to the accident. In essence, the installed (and subsequently failed) two story system consisted of a one-story tall shoring system that supported (via aluminum stringers and wood joists) a plywood floor, and on top of this plywood floor, another one story aluminum shoring system that supported the formwork. Because some of the legs of the top shores were not positioned directly above the wood joists, when concrete was poured into the actual formwork set atop this second tier, the plywood on which the upper tier was resting was susceptible to punching. The engineering calculations clearly show that the loads (i.e., the weight of the concrete) supported by a shore leg were significantly higher than the capacity of the plywood to resist punching. The punching capacity of the plywood was obtained by tests performed by a specialized testing lab, Wood Advisory Services. The examination of debris revealed several cases of punching.

Tests at Lehigh University proved that the Patent Construction Systems aluminum shores used on site were capable of carrying the loads for which they had been rated. However, the shore towers were intended to be used on a strong base, rather than the weak plywood base actually present. Our engineering calculations show that when exposed to significant deflection at the base, the shore towers start to fail.

The shoring manufacturer had provided specific instructions on how to avoid setting the shores upon a weak base, but they were ignored as wood sills required by the manufacturer were not found in the debris. Calculations show that excessive deflection caused by the use of low quality wood and improperly placed shore legs could have led to the failure of a tower, even in the absence of actual punching.

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As installed, the two tier system transferred the load of the top tier shores to the bottom tier via aluminum stringers. The investigation determined that numerous aluminum stringers were placed improperly, contrary to drawings and manufacturer's instructions. Tests at Lehigh University showed that such improper placement significantly reduced the factor of safety of the tower system.

When the concrete was poured, some legs punched the plywood. Parts of the top tier system then lost stability, and the weight of the concrete was redistributed to the legs that remained stable. This redistribution increased the load on these legs. The increased leg load was then transferred to the shore system below (at the 40^{th} floor) by way of eccentrically placed aluminum stringers. The eccentric transfer of the increased load led to the collapse of the lower tier shores.

If the shoring system in question had been properly installed, it would have had sufficient vertical shore towers to carry the weight of the material above. However, the assemblage was not provided with sufficient positive (dedicated) connections to resist or transfer lateral forces or movements. Contrary to Building Code requirements, the shoring system lacked installations necessary to provide resistance and capacity to transfer lateral forces. This deficiency was a further weakness of the shoring installation.

The investigators found the following further significant defects in the installation of the shores that might have contributed to the collapse:

- 1. The stringers were in many cases not fastened to the top plate;
- 2. The extension of the head leg exceeded the 12" indicated as the maximum on the manufacturer's drawings;
- 3. The nailing of legs to plywood and joists to aluminum girders was poor, and there were only few tie backs installed to stabilize the aluminum towers and transfer lateral loads to floors;
- 4. Tests by Wood Advisory Services found the wood to be of a quality inferior to what was requested on the shoring drawings.

In conclusion, based on evidence provided by calculations, testing and findings in the debris field, the investigation found that improper installation, without the benefit of engineering consideration and in disregard of both Building Code requirements and proper construction practice, caused the failure of the two story shoring system. DiFama, the concrete contractor, failed to follow the shoring manufacturer's instructions and the drawings found at the site for construction of the support of formwork system.

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1 Accident

In the afternoon on January 14, 2008, formwork collapsed at the northeast corner of the 42nd floor of the new building being erected at 9 Dominick Street, Manhattan. The project is also known as 246 Spring Street or the Trump Soho Hotel. The collapse resulted in the death of one worker, Yuri Vanchytskyy, and injuries to three others.

1.1 Construction Activities at the Time of the Accident

In the afternoon on January 14, 2008 concrete had been poured over most of the entire north end of the 42nd story. At the time of the collapse, only a small area of the northeast corner was yet to be poured. The collapse occurred exactly in that area. The collapse zone was an area about two bays north and two bays east (40 ft by 40 ft). The collapsed corner had required a two-story high support for the formwork, as the building architecture required a two-story high recessed space (see Photos 4,5,6). As a result of the collapse, the recently placed concrete, still wet, flowed onto the floors below and onto the street. The concrete was 5,000 psi, with super-plasticizer. It was furnished by NYCON, of Long Island City. Concrete Controlled Inspections were being performed by Macia Inspection and Testing Laboratories (Macia).

The contractor's intent that day was to pour 237 cubic yards of concrete in slabs, beams and columns at the 42nd floor (including columns 101, 102 and 103 in the area that would collapse that afternoon). The concrete was being lifted at the elevation in a bucket, dropped in place on the formwork and spread. The amount of concrete scheduled to be poured, and the pouring methodology had been used for the other floors.

1.2 Construction Site Organization

The official address of this site is 9-19 Dominick Street. The owner is listed in the New York City Department of Buildings (DOB) applications as Bayrock/Zar Realty, LLC, 423 West 55th Street, New York, New York 10019-4460. The Construction Manager/General Contractor was Bovis Lend Lease (Bovis).

The concrete construction was being performed by DiFama Concrete, Inc. (DiFama). The shoring system was furnished by Patent Construction Systems (Patent), which also provided drawings for support of formwork. Patent had been engaged by DiFama. DeSimone Consulting Engineers (DeSimone) was the structural engineering company of record, meaning DeSimone designed the concrete structure. DeSimone had been the applicant of record for the concrete work and also performed controlled inspections for all concrete work. Testing of concrete was performed by Macia, an approved testing laboratory. The task of ensuring site safety had been delegated to several Site Safety Managers from Bovis. Signing as Site Safety Manager was Kareem Muhammad of Bovis. Martin Bonsignore of Bovis signed as Superintendent of Construction in the Work Permit application form (PW-2) of 6/1/06 for the new building.

1.3 Immediate Stabilization

Immediately following the collapse, additional post shores were installed to improve the stability of the debris pile and remaining concrete. These posts were distinguished by blue paint marks. In addition, a wide net was installed over the debris, and Howard Shapiro and Associates of Lynbrook designed a cantilevered platform with a protecting screen that allowed access to the debris field and served to catch any element that might have escaped from the debris pile.

The removal of the debris proceeded from top to bottom under the supervision of the investigating team. The rebars were burn-cut into manageable segments. Burning occurred also in the last stages, when elements had to be disengaged from the concrete. The concrete that had inadvertently flowed onto the 40th floor was removed by jack-hammering.

Following an investigation of the condition of the remaining concrete around the accident area by De Simone, the structural engineering company of record, a larger portion of the 42nd floor slab was demolished. The removal was requested by the engineer of record, who deemed the concrete poured in that area compromised. The investigation by DeSimone was focused on the condition of the remaining concrete, as it had been disturbed by the collapse and by the interruption of the concrete pour due to the accident. The DeSimone investigation was not related to the present report and findings. The concrete removal was allowed only after the debris removal in the collapse area had been completed.

McLaren Engineering Group, an engineering company commissioned by DOB, performed tests and analyzed the concrete poured at other floors and did not find any problem with the concrete strength.

2 Investigation

2.1 Organization

A technical investigation was performed by DOB Chief Structural Engineer Dan Eschenasy, PE. with assistance from DOB Forensic Engineer Naweed Chaudhri who participated during data collection. GuoZhan Wu, PE, was specially detailed to the forensic unit to prepare the engineering calculations.

The testing and inspection of wood elements was performed by Matthew Anderson and Al DeBonis of Wood Advisory Services. See Appendix B. Testing of Patent Aluminum Shoring was performed at the Structural Test Laboratories Lehigh University, ATLSS Multidirectional Laboratory - Fritz Engineering Laboratory (Lehigh). See Appendix C. Both series of tests, the Wood Advisory Services and Lehigh took place in the presence of representatives of DOB, Thornton Tomasetti and various parties.

2.2 Material Evidence Collection at the site.

The physical evidence at the site was collected by DOB in conjunction with Thornton Tomasetti, an engineering forensic firm representing Bovis. The protocol (agreed to by DOB and Thornton Tomasetti) included tagging, storage and determination of elements that could be discarded.

The tags indicated the type of element, location, zone and elevation, from where the element was collected or recovered. A running number was maintained. Each tag was signed by both Thornton Tomasetti and DOB. The New York City Department of Investigations stored the material. See Figure 1 for tagging areas. The material elements that were considered of potential interest were stored in closed containers. Investigators for the other parties were allowed to photograph and measure evidence on their own. See Figure 1 for zones indicated on tags. The on site investigation was carried out from January 14, 2008 to the end of March 2008.

2.3 Testing

A basic protocol for testing of wood was proposed by DOB and accepted by Thornton Tomassetti. The purpose of the testing was to establish the engineering properties of the wood found onsite, including the capacity of the plywood to sustain concentrated forces. The report by Wood Advisory Services (WAS) is attached in Appendix B. Note that Wood Advisory Services had also been commissioned to observe the wood collected at the site and report on its condition. The various wood tests were performed by Matt Anderson and Al DeBonis, Ph.D of Wood Advisory Services at their Millbrook, NY lab. A protocol for testing of aluminum shores was prepared by DOB and accepted by Thornton Tomasetti. Frank Stokes, Manager of the Fritz Engineering Lab, at the ATLSS Engineering Research Center of the Lehigh University performed and oversaw the tests. The results are attached in Appendix C. Both the Wood Advisory Services and Lehigh tests were conducted in the presence of the various parties who wished to attend.

2.4 Debris Field and Preliminary Observations

The collapsed corner had required a two-story high support for the formwork, as the building architecture required a two-story high recess (see Photos 5, 6 and 7- Partial Plan Concrete at 40th, 41st and 42nd floors and Figures 3, 4 and 5 on shoring reconstruction). The collapse field covered the entire two-story high bays area. Notably, the collapse also did not extend in a meaningful way beyond these bays. All other shores that were supported on the concrete slab at the 41st floor were still standing, although several of these, immediately bordering the bays, exhibited some effects of the collapse (leaning, damage or displacement). As a result of the collapse, the recently placed concrete, still wet, flowed on to the floors below and on to the street.

The slab being installed in that north east corner included significant transfer beams that were heavily reinforced. These beam bundled rebars, together with the slab-reinforcing mesh, prevented the collapsing debris from falling off the building. As a lucky consequence, only one or two heavier formwork shoring elements fell to the street, and no significant pedestrian injury was registered at street level.

As a result of the accident, the rebars and the formwork collapsed, creating a steep surface. The considerable weight of the rebars crushed all the debris, complicating the task of the investigators. Differentiating between the damage and fracture that initiated the collapse and the subsequent damage was extremely difficult. Numerous pictures of the debris field were taken, including a three-dimensional scan of the area.

The debris pile included numerous failed elements including:

- broken or sheared wood joists and plywood;
- bent and fractured extension leg heads;
- bent or fractured aluminum shores;
- failed welds at various members of the shores;
- twisted stringers.

The types of material failure found in the debris pile are described and characterized separately for each element in 3.4.



Photo 1 Collapse Area - Looking West

Investigation around the boundaries of the debris field allowed a better understanding of the general construction layout. Observations in that area revealed instances of improper installation that are described in the report. The investigators strongly believe that such improprieties also existed in the area that completely collapsed. One of the main observations based on the layout of the debris, was that whatever the initiating cause, the extent of the total failure was limited to the two-level of shores installation. Clearly, the failure did not progress in any manner past the edge of the already poured 41^{st} floor (see Photo 1).

Additionally, the layout of the debris suggested a failure of the vertical support systems, most likely tower buckling. If instead the towers had overturned, it is likely one or more would have fallen onto the street.



Photo 2 Debris Field 41st fl.



Photo 3 42nd Fl. Debris - Looking North East

The formwork is assumed to have followed the concrete drawings for shape and elevation. The formwork system was inspected prior the start of the pour by an inspector representing the

Controlled Inspector, DeSimone, for general layout of beams and reinforcing. During the initial interviews that took place at the beginning of the investigation, it was learned that the contractor had installed the formwork shoring without referring to any drawings.

The support of the formwork, i.e., the shoring system, that existed immediately prior to the collapse was reconstructed based on the data collected (formwork and shoring debris found, pictures and measurements taken during the investigation). The reconstruction assumes that the shoring met basic dimensional conditions required by the geometry of the formwork. The errors flagged in this report were identified during the inspection and debris collections.

Also, an accounting of the number of shores existing in the collapse area was established. The table contains all shores or shore fragments that were found in the collapse zone and it establishes with credible accuracy the number of shores and their type. The corresponding pictures identify the condition of the elements post-collapse. A catalog with keyed pictures of all these shores is provided as well.

Based on pictures and measurements taken during evidence collection, the plan and elevation of the shoring was established (see 3.1.1 for Plan Shores at 40th floor and 3.1.2 for Plan Shores at 41st floor). Given the crushing of the debris, the element positions in the reconstruction plans have a degree of approximation of several inches. Wood joists and plywood that did not exhibit special defects were discarded based on a common agreement between DOB and Thornton Tomasetti.

2.5 Governing Design Documents and Material Properties

The issue of design documents is discussed at 5.1.4 and 6.2. A set of drawings were found on site identified by a drawing number, 4607K070, under the title "20KA Shoring Layout Project: Soho Hotel; Location 246 Spring Street; Customer: DiFama Concrete." The investigation considers the design and installation instructions existing in the *General Notes and Instructions* on sheet 1 of drawing 4607K070 to be relevant to the installed materials (type and properties), and they should have governed the work. In the following examination of debris, the material properties observed are compared with those indicated on sheet 1 of drawing 4607K070.

Note that formwork shoring sketches for the floors lower than 39 were furnished by Vincar Construction Services of Roslyn Heights, and these were in fact sketches prepared by Howard Shapiro and Associates for another site.



Photo 4 Typical Tag and Failure at Connection Note Name, Zone and Signature



Figure 1 Evidence Collection Zones

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Photo 5 Partial Plan Concrete at 40th Floor by DeSimone Consulting Engineers



Photo 6 Partial Plan Concrete Floor at 41st Floor by DeSimone Consulting Engineers -

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Photo 7 Partial Plan Concrete at 42nd Floor by DeSimone Consulting Engineers.

3 Examination of Debris

3.1 Examination of Elements of Formwork and Shoring Debris

The lack of drawings (see discussion at 2.5) made the reconstruction extremely difficult. In the following paragraphs the material type and size make-up for the main formwork and shoring elements are identified. The characteristics and the failures are described. The comments on proper installation or material adequacy are derived from comparison with the instructions in the 4607K070 Sheet 1 for the typical slab formwork. The findings discussed in Chapter 4 refer to the installation and failure of constituent materials. The discussion of the formwork shoring as a system is presented in Chapter 5.

3.1.1 Patent Shores

The shoring supporting the plywood used Patent Shoring Systems modules 20KA. This signifies that a shore frame had a base-rated capacity of 20,000 lbs (20 kips) and that the material was aluminum. A four-leg shore tower was rated to 40,000 lbs (40 kips). The system is assembled using frames that are manufactured in several heights. The typical frame used had a 4 ft width. The system also includes connectors, top and bottom plates and adjustment legs, all furnished by Patent.

3.1.1.1 Instructions/Specifications

The instructions for the installation of the typical tower are contained in the manual provided by the manufacturer. The drawings for the typical formwork also contained instructions that essentially reproduced those in the manufacturer's manual – there were no significant contradictions. In any event, the more restrictive requirement should have always controlled.

One drawing note in particular merits mention. On Sheet 1, a note indicates a 12 in. maximum leg extension for a capacity of 10,000 lbs (see Photo 19). It is not clear whether the extension is limited to this dimension for all leg extensions, or only when such capacity is required. It is the opinion of the investigators that the engineer who prepared the drawings meant that 12 in. was the extension for a certain capacity (specifically, 10,000 lbs.), not for all capacities. The investigators so conclude because the design engineer had the obligation to establish the parameters under which the tower was to work (see also 6.1.2). The aluminum frame here (two legs) was rated at 20,000lbs. The installer had no other guidance for installation and had no way to determine on his own what the rating would be for a larger extension.

3.1.1.2 Failure Modes by Shore Components

Tube Frame.

The investigation found several modes of failure. The most common were:

• Failure of the tube next to the weld connecting the horizontal or diagonal elements to the vertical legs. While a special failure analysis of the weld was not performed, it appears that in most cases the tube walls sheared at the weld. In one or two cases there might

have been separation of the weld from the tube material (see Photo 4 Typical Tag and Photo 10 Fracture Near Weld).

• Failure of the tubes (diagonal or horizontal). This might have occurred at connections of horizontals with diagonals or in the aluminum tube at the weld line to the vertical leg (see Photo 8 – Failure Modes).

Failure of the vertical leg was less common, but several cases were noted where the leg sheared at the level of the connecting pin. Buckling of the vertical leg was not noted.

Braces

A large number of diagonals were bent out of shape, and in a few cases the diagonal fractured in the area of the connection hole.





Photo 8 Failure Modes

Adjustment Screw Extension Legs

The investigation noted several cases where the extension legs fractured at the line of insertion to the vertical aluminum leg (see Photo 12 Fractured Adjustment Screw Failed extension leg. Note lack of attachment of wood joists to stringer).

Top Plates

Several top plates were found bent (see Photo 9 Bent Top Plate). Also, two or three locking cams were found broken.





3.1.1.3 Actual Installation

The investigation did not identify any major issues with regard to the assemblage of the tube frame into a tower. The extension of the leg adjusting fillet tube reached in some cases 20 in. when measured from the top of the aluminum tube to the top of the plate.



Photo 9 Bent Top Plate



Photo 10 Fracture near Weld



Photo 11 Adjustment Screw with Extension Over 12"



Photo 12 Fractured Adjustment Screw

3.1.2 Aluminum Stringers

3.1.2.1 Instructions/Specifications

The stringers (or joists) were aluminum type, manufactured by Patent. Combinations of various lengths of stringers were used (10, 12 and 16 ft).



Figure 2 Stringer Setting - Patent Instructions



Photo 13 Stringer Set Eccentric on Head Does Not Follow Patent Instructions

3.1.2.2 Failure Modes

Only a few fractured aluminum stringers were observed, but several bent or torsioned stringers were found in the pile.

3.1.2.3 Actual Installation

In some cases it was observed that the stringers had not been fastened with clamps at the plate support. The layout and splicing of stringers on the shoring plate is discussed at 4.2 and verified in calculations at Appendix A 3.2.2 and 3.3.2. See also Photo 13. The stringers on the east side of the area had been attached with perforated metal bands to the 4x4 wood underneath.



Photo 14 Stringer Supporting Stringer



Photo 15 Improper Stringer Setting

3.1.3 Wood Joists

3.1.3.1 Instructions/Specifications

Drawing 4607K070 Sheet 1 has the following notes for Lumber Design values:

Suggested lumber details shown are based on the use of lumber with allowable unit stresses increased per ANSI/AF&PA NDS 1997 for short term loading to the limit values below: Extreme fiber stress in bending...1640 psi Horizontal shear ...180 psi Modulus of Elasticity 1,600,000 psi

3.1.3.2 Failure Modes

The investigators observed that the most common failure of the 3x4 lumber was at the edge of the underlying aluminum stringer. The Wood Advisory Services investigation report (Appendix B) noted that the 3x4 dimension lumber had *a high percentage of brashness which is associated*

with wood decay and/or low specific gravity values. The B (brash) failure mode was associated with 20% of the 3x4 lumber, and the BT (combination brash and tension failure) was observed in 42% of the samples.

3.1.3.3 Actual Installation

The Wood Advisory Services investigation report (Appendix B) concluded that the lumber had *a high percentage of low grade material*. Several pieces (7%) were classified as Economy, that is, with no established structural properties. About one quarter of the lumber (23%) was visually graded NO 3.

The report classifies the lumber as Spruce-Pine-Fir (S_P_F) mill run from Canada. The published allowable stresses for the lumber as graded by Wood Advisory Services are significantly below the specifications.

3.1.4 Plywood

3.1.4.1 Instructions/Specifications

Drawing 4607K070 Sheet 1 requires:

Face grain of plywood must run at right angles to its support. Plywood suggested in the layout assumed to be APA plyform Class I, B-B exterior type PS i-95 or equal. Costumer[sic] must make allowances for lower grades or condition of plywood used.

3.1.4.2 Failure Modes

The typical mode of failure of the plywood was through bending at locations corresponding with the failure of the supporting dimension lumber underneath (see Photo 11). In several locations, punching of the plywood was observed. Local failure at edges was observed also.

3.1.4.3 Actual Installation

Per Wood Advisory Services, the installed plywood was a 5-ply with melamine on both sides marked "Feldman Lumber" or "Mid-South Lumber Company". The Mid South Lumber ply met the specification, while the observations made on the Feldman Lumber product were inconclusive.

3.1.4.4 Round Column Formwork

The round column formwork at column 102 was Poli New Form, as manufactured by Newark Products (see Photo 16). The rest of the column forms on the site were Sonotube formwork. The choice of different types of round formwork was probably determined by the fact that Sonotube does not manufacture forms taller than 20 feet. Both formwork manufacturers represent their products as calculated to resist the pressures produced by freshly poured concrete. Although, based on the manufacturer literature, the formwork does not appear to need any stiffening, as the stresses are equalized in loops, the usual practice is to stabilize the formwork against possible lean or separation from the horizontal forms. Here, the system was reinforced by vertical pieces of wood tied together with wire. The investigation found the bottom nine feet of the round paper form not torn. The proper practice required that concrete had to be poured in the column prior to the slab pour and vibrated as well.



Photo 16 Round Formwork

3.1.4.5 Beam Formwork

The beam formwork was composed of plywood reinforced with 3x4 wood ribs and kept together with Meadow-Burke ties set at 30". Some of the forms (the 3 sides) were found in the debris. The investigation was not able to recover intact formwork in significant amounts (see Photo 17). The investigation also could not reconstitute the means of support (if any) of the top of the beam side formwork (where it meets the horizontal forms). The snap tie hardware is from Meadow Burke, with the ties having a diameter of .22". The ties are attached via wedges to pairs of 3x4 joists (see Photo 18 –Beam Formwork –Ties and Ribs).



Photo 17 Beam Form (Upside-down)



Photo 18 Beam Formwork - Ties and Ribs

4 Reconstruction of Formwork and Shoring system

Although the formwork shoring system was installed without following any drawings (3.1), based on the examination of the physical evidence, the investigators are confident that their reconstruction of the formwork and shoring (described in this chapter) is very close to what existed prior to the accident.

4.1 Absence of Design Documents

The Building Code 27-1035(c) (in effect at the time of this accident) requires that formwork related drawings and design be prepared by a licensed engineer, but it does not require that such drawings and design be submitted to DOB. A set of drawings for formwork was found on site. The set was identified by a drawing number, 4607K070, under the title "20KA Shoring Layout Project: Soho Hotel; Location 246 Spring Street; Customer: DiFama Concrete." The set contains four drawings, only the first three of which are signed and sealed (Professional Engineer - Michael Salvatore D'Alessio). The drawing title block differs only by the sheet numbers. The first sheet contains general notes; Sheets 2 and 3 contain plans and sections for shoring at the 40th and 41st floors. The unsigned drawing (Sheet 4) contains plans and sections for the 42nd floor.

The investigators established that the shoring system that collapsed had an intermediate plywood "mud floor" at the 41^{st} floor level of the building and thus bore no resemblance to the plan on the unsigned Sheet 4, nor to the General Notes and Instructions on the signed and stamped Sheet 1 (specifically, to the material type and properties specified).

4.2 Horizontal Layout of Shoring

The shore towers supporting the formwork were assumed to have maintained the spacing and alignment that was found in place in the non-collapsed areas. For the shores under the 42nd floor, the alignment had to be maintained, since the stringers discovered with one end supported in the non-collapsed area had to have been supported along the same centerlines (otherwise their ends in the collapsed area would not have been supported at all).

Because shore legs were found embedded in the concrete that had flowed down during the collapse, the actual location of the shores supporting the 41st floor sheeting was precisely established for many towers.

As mentioned above, the aluminum stringers in the area had different lengths (10, 12 and 16 ft). While the stringer centerline plan position (alignment) was established with good reliability, the identification of each stringer length location is less definitive (see Figure 3 Plan Shoring 41st Fl. and Figure 4 Plan Shoring 42^{nd}).



Figure 3 Plan Shoring at 41st Fl. Reconstruction

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Figure 4 Plan Shoring at 42nd Fl. Reconstruction

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Figure 5 Section A Reconstruction Shoring (Looking North)

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Figure 6 Section B. Reconstruction Shoring (Looking East)





Figure 7 Section C. Reconstruction Shoring (Looking East)

Every drawing in the 4607K070 set contains instructions and a sketch indicating that the stringers shall be set at an angle when supported by more than two posts. This is clearly intended to ensure a concentric application of the load on the middle post. Such an arrangement, following the instructions, was not found at any location on this entire site.

4.3 Vertical Layout of Shoring

The elevation reconstruction was based on geometrical considerations and took into account the given location of the concrete beams. The only element that we inferred based on limited evidence was the support of the slab formwork between the concrete beams. The number of shores and their height resulted from the investigators' accounting/reconstruction work. The shores' heights reached only to the bottom of the beams. Although the evidence is not overwhelming, we indicate that the support was obtained by short wood stubs, which is a common shoring method.

The leg extension shown in our drawings is not based on actual field measurements, but rather on the elevation difference. Field measurements were recorded for each leg and usually vary from 8 to 14 inches (in some cases exceeding).

4.4 Formwork Shoring System

The formwork shoring system—as revealed by the investigation—is shown in Figures 3 -7. In essence, DiFama's personnel supervising the formwork support system installation had the workers create a supported plywood platform at the 41st floor, on top of which a supporting system was erected for the 42nd floor formwork. The supporting 41st floor platform was similar in construction to a flat slab formwork. In the area of interest, the top of the 40th floor concrete slab was slightly sloped due to a rain drainage system.

The formwork for the 42nd floor was more elaborate because of the presence of the heavy transfer concrete beams. On the east side, the shoring system cantilevered about 2 feet via two timbers strapped with bands to the aluminum towers. Aluminum stringers were set on top of the stringers without any clamps. In addition, wood joists were rarely nailed to the stringers. As a result, the stability for this system was dependent in a large proportion on friction.

5 Adherence to Regulation Covering Formwork¹

There are several sets of requirements regulating the concrete formwork. The contractor and the design professional were required to conform to, among other things, the standards set forth in the New York City Building Code of 1968. The contractor was also subject to, among other things, the rules and regulations enforced by the Occupational Safety and Health Administration ("OSHA"). The regulations quoted below are from Subchapter 19 of the Building Code of 1968. The contractor was also required to follow the instructions provided by Patent, the shoring manufacturer. The Patent shores should not have been expected to function properly if they were used in a manner that they were not designed for.

5.1 New York City Building Code

5.1.1 General Requirements for Concrete Formwork

The New York City Building Code of 1968 has specific and relatively detailed instructions for concrete formwork in § 27-1035, "Concrete formwork". These instructions are similar with those of the American Concrete Institute (ACI) and cover the construction, inspection and design of the formwork and supporting elements. Unless otherwise noted, the code paragraphs cited in Ch. 5.1 are cited from §27-1035.

(a) General requirements.-

(1) Formwork, including all related braces, shoring, framing, and auxiliary construction shall be proportioned, erected, supported, braced, and maintained so that it will safely support all vertical and lateral loads that might be applied until such loads can be supported by the permanent construction.

DiFama failed to comply with the section (a) above for the pour taking place on January 14, 2008 since the shoring collapsed. That is, it did not "safely support all vertical and lateral loads that might be applied." In fact, our investigation found that the shoring system was not tied together or braced, and the system did not conform to any existing design drawings as required in §27-1035 (a)(3) (*Forms shall be properly braced or tied together so as to maintain position and shape, and shall conform to the sizes and shapes of members as shown on the design drawings*).

5.1.2 Inspection Non-Compliance

The mandated inspection of formwork provided for in the Building code section 27-1035 requires verification that the actual field installation conforms to a preexisting, engineer-designed drawings or instructions. The relevant sections provide:

(b) Inspection.-

(1).... In addition, such forms shall be inspected for conformance with the form design drawings, when such drawings are required by the provisions of subdivision (c) of this section; and/or conformance with the provisions of this section. Such inspections may be made by the person superintending the work.

¹ All code citations in this report refer to codes in effect at the time of this accident.

•••

(b)(3) A record of all such inspections shall be kept at the site available to the commissioner, and the names of the persons doing the inspecting and the name of the foreman in charge of formwork shall be posted in the field office.

(d)(5) Any unsafe condition or necessary adjustment revealed by inspection shall be remedied immediately. If, during construction, any weakness develops and the falsework shows any undue settlement or distortion, the work shall be stopped, the affected construction removed if permanently damaged, and the falsework strengthened.

In this case, the floor to floor distance was over 24 ft. and shoring drawings and calculations were absolutely necessary. Moreover, we do not have records of an inspection of this particular two story stack shoring system, nor is DOB aware of evidence that any inspection was performed at all. In any case, if an inspection had been performed, the inspection required by the Building Code §27-1035 would have had no basis of verification because the only available (non sealed) design was not consulted. In addition, DiFama did not follow the manufacturer's instructions for installation.

5.1.3 Construction Non-Compliance

The code is specific in requiring that the shoring be braced. Each of the towers was braced internally for stability, but the bracing of the entire system would have required a positive attachment of the horizontal wood system at the 41st floor. We did not find any evidence of such attachment. Section 27-1035(a) (2) of the Building Code provides:

(a)(2) Vertical shores for multi floor forms shall be set plumb and in alignment with lower tiers so that loads from upper tiers are transferred directly to the lower tiers, or adequate transfer members shall be provided. Provision shall be made to transfer the lateral loads to the ground or to completed construction of adequate strength.

Further, the installation of wood headers was contrary to section 27-1035(d)(3):

(d)(3) Vertical shores shall be so erected that they cannot tilt, and shall have firm bearing.

If DiFama had intended to align the shores above the 41st floor platform with the shores under this platform, the lack of direct visual reference points would have made it complicated to execute. Even if this alignment had happened, there was no direct transfer of forces in some cases or use of *firm bearing*. The legs on the top floor shoring should have been set on top of wood blocks. The 12 to 16 inch spacing between the wood joists allowed the possibility of the top leg falling in between the joists. As Wood Advisory Services reports (based on field findings at several locations) the plywood was punched by the leg.

5.1.4 Design of Concrete Formwork - Non-Compliance

The investigation found that the formwork was installed without a design, although the code clearly requires one:

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27-1035 (c) Design of concrete formwork.-

Wherever the shore height exceeds fourteen feet or the total load on the forms exceeds one hundred fifty psf, or wherever power buggies or two-stage shores are used, the forms, including shoring foundation, shall be designed as provided in section 27-1015 of article one of this subchapter, and shall be constructed in conformance with such design. Formwork drawings shall be prepared. The allowable stresses for design shall meet the requirements of subchapter ten of this chapter. A copy of the design drawings and any construction drawings and specifications shall be kept on the job available to the commissioner.

(1) VERTICAL LOADS.-Vertical loads shall include the total dead and live loads. Dead load shall include the weight of formwork plus the weight of the reinforcement and fresh concrete. Live load shall allow for the weight of workers and equipment, with allowance for impact, but in no case shall less than twenty psf be allowed.

Our calculations verified that the number of shoring towers were sufficient in number to carry the vertical load (see Appendix A 2.1 and A3.1). The noncompliance with the Building Code §27-1035 (c) (3) instructions (listed below) is discussed in 7.3.2 and the engineering calculations 3.2.1.

a. Braces and shores shall be designed to resist all external lateral loads such as wind, cable tensions, and inclined supports, dumping of concrete, and starting and stopping of equipment.

b. In no case shall the assumed value of lateral load due to wind, dumping of concrete, and equipment acting in any direction at each floor line be less than one hundred plf edge or two percent of total dead load of the floor, whichever is greater.

(3) EXTERNAL LATERAL LOADS.- a. Braces and shores shall be designed to resist all external lateral loads such as wind, cable tensions, inclined supports, dumping of concrete, and starting and stopping of equipment.

b. In no case shall the assumed value of lateral load due to wind, dumping of concrete, and equipment acting in any direction at each floor line be less than one hundred plf edge or two percent of total dead load of the floor, whichever is greater.

c. Except for foundation walls that are poured against a rigid backing, wall forms shall be designed for a minimum lateral load of ten psf, and bracing for wall forms shall be designed for a lateral load of at least one hundred plf of wall, applied at the top. The lateral load acting on walls greater than fourteen feet high shall be determined by analysis of conditions applicable to the site and building.

(4) SPECIAL LOADS.-The formwork shall be designed for any special conditions of construction likely to occur, such as unsymmetrical placement of concrete, impact of machine-delivered concrete, uplift, and concentrated loads.

(5) SHORING AND BRACING.- a. When patented or commercial devices that are not susceptible to design are used for shoring, bracing, or splicing, they shall be approved.

b. Splices shall develop the full strength of the spliced members.

c. Where shore height exceeds ten feet, or when necessary to provide structural stability, diagonal bracing shall be provided. Struts, anchored into masonry or to panel joints of adjacent braced bays, may be used to prevent buckling of individual members not supported by the diagonal bracing; but, bracing an entire tier of shores with struts without diagonal bracing will not be permitted unless the system can be demonstrated to be braced by other rigid construction.

d. The unbraced length of shores shall not exceed the maximum length determined in accordance with the applicable reference standard in subchapter ten of this chapter for the structural material used.
(6) FOUNDATIONS.-Foundations for shores more than ten feet high and supported on the ground shall be designed.

(7) SETTLEMENT.-Falsework shall be so constructed that vertical adjustments can be made to compensate for take-up and settlements. Wedges, jacks, or other positive means shall be provided for this purpose.

5.1.5 Use of Plywood "Mud Floor" at the 41st Floor as a Construction Platform

It is not clear what the operational purpose of the 41st plywood floor was, but if it was intended for worker circulation, one could interpret this platform as being access scaffolding. But in this case the installation did not follow Patent instructions on planking. Sheet 1 has notes requiring *"For access scaffolding defined as a temporary elevated platform and its supported structure... used to support users and materials, or both"* that all sawed scaffold planks be of a *"scaffold plank grade and shall be certified and bear the stamp grade of a grading agency."* These requirements match those from the Building Code RS 19 27-1044 (c).

5.2 Scaffold, Shoring and Forming Institute

The instructions provided by the Scaffold, Shoring and Forming Institute (SSFI) are not mandatory. But they were referenced and quoted by Patent in the general instructions and specific instructions. Accordingly, the investigators studied them. The instructions quoted by Patent from SSFI are basic. Among them: "A shoring layout shall be available at the job site at all times" (as quoted by Patent in brochure SS670R1).

5.3 OSHA and other National Engineering codes.

The OSHA requirements are mandatory for any construction site. The regulations for formwork are found mainly in OSHA Construction Standards, Part 1926, "Subpart Q, Concrete, Concrete Forms, and Shoring". Since OSHA performed its own assessment of the accident, this report will not cover the lack of compliance with OSHA's requirements.

Other instructions for design and installation of formwork are set forth in ACI 347-04: Guide to Formwork for Concrete.
6 Adherence to PATENT Requirements

Patent Construction Systems, a division of Harsco Corporation, is the manufacturer and lessor of the shoring towers and stringers used for this concrete operation. Patent also provided drawings for the installation of the formwork support system. As such, the installation should have followed both Patent's shoring manufacturer and shoring specific design instructions.

6.1 Shoring Manufacturer's General Instructions

Patent's brochure for the products at issue is entitled *Design and General Notes, Specifications and Typical Details for Patent's SS670R1*. The brochure provides general technical and safety instruction for a series of shores, including 20KA Shores (the type used on this site). The brochure is organized as follows:

- Frame Shoring Safety Rules that reference SSFI. These are described as "common sense" rules and require the existence of a shoring layout. For most cases the rules indicate that the installer should refer to local codes or to an engineer. They also require inspection of the shoring prior to pouring concrete. The implication is that the formwork and supporting system needs to be inspected to meet drawings and instructions.
- Instructions generated directly by Patent. These are divided into General Frame Notes, Typical Stringer Details, and Stability and Lateral Force Consideration on Shoring Towers.
- Specific allowable loads for each type of shore under different usage conditions.

6.1.1 Patent-Specific Instructions - Publication SS670R1.

Below are excerpts from the Patent-specific instructions and the General Frame Shoring notes as well as our observations during the post-collapse investigation. The serious implications of noncompliance with these are discussed elsewhere.

3. The shoring installation must comply with safe practice and with the requirements of governmental regulations, codes and ordinances.

4. Contractor shall design suitable sills to properly distribute the imposed shoring loads.

Only a few sills were found. The lack of sills over the plywood at 41st floor is the discussed at 7.2.4

7. The formwork must be stabilized to poured columns or walls. The layout as shown is designed with the provision that the formwork system is restrained from lateral movement with respect to shoring. The contractor shall provide sufficient lateral support as necessary.

There was no restraining of framework or stabilization to poured columns or walls at 41st floor level. The lateral bracing for towers to control and transmit horizontal loads was not found. In only one instance did the investigators find a long bar that might have been used for that purpose.

12. Imposed shoring loads are computed as applied concentrically to vertical support member, whether frame legs or single post shores. Ledgers must be centered laterally and ledger joints butted or lapped centrally over the vertical support members.

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15. Ledgers and stringers must be centered, butted or lapped centrally over their vertical support members.

The investigators found that the manufacturer requires the top stringer to be set at a slight angle to ensure centric loading of the shore legs (see Figure 2 - Stringer Setting –from Patent Instructions and Figure 8 Lapping of stringers – from Patent Instructions). The recommended type of setting stringers was not found at any location, and the violation of this instruction was the subject of detailed engineering analysis

The inspection revealed several cases where the cam was not locking the stringer. This condition was observed both at shoring that was still standing and at failed elements. In the investigators' opinion the cam could not have become loose as a result of the accident.

6.1.2 Allowable loads

Calculations based on Building Code instructions show that the vertical allowable loads indicated on Sheet 1 and in the Publication S670R1 for shoring 20KA were met; likewise with regard to the loads for the stringer. The instructions for 20KA shoring require that specific calculations be performed for ensuring stability against lateral loads. The manufacturer does not indicate any minimum lateral loads, but in other notes it defers to local codes.

The typical drawing S1 and Publication SS670R1 indicate various reductions in tower capacity as a result of increased extension of the tower leg (exposed thread). Note that the manufacturer's instruction allows extensions of the leg, but Patent, as the designer of record for the shoring, indicated on Sheet 1, that "extension shall not exceed 12" for 10,000 lbs." The investigation found this dimension exceeded. In Photo 11 the screw extension is between 15 and 16 inches. The report analyzed in detail the results of this weakening (see Appendix A). Since the shoring installer is not supposed to estimate loads, and would not know if the 10,000 lbs value was reached or not, 12 inches should be in fact considered as the maximum allowed extension for this job.



Figure 8 Lapping of Stringers - Patent Instructions

6.2 Patent Drawings for 246 Spring Street

We have analyzed four sheets prepared by Patent Construction Systems. The drawings have the same number, 4607K070, but are differentiated by sheet number. All drawings have the date 9/25/07 in the title block. Sheets 1, 2 and 3 are stamped by Professional Engineer Michael Salvatore D'Alessio, and dated 12/18/07. Sheet 4 was not stamped and does not have a handwritten date. See Figure 9 (Plan of Shoring by Patent).

The general notes on Sheet 1 refer to safety rules and instructions on SS670 and to SSFI instructions mentioned above. All drawings have a "Stringer Lapping Detail" affixed above the title block.

Our calculations (Appendix A 2.2) show that the system proposed was adequate and met code 27-1035 (however, our analysis did not include load combinations including wind, as the drawings indicate sufficient bracing for lateral loads).

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Figure 9 Plan of Shoring by Patent

7 Engineering Analysis

7.1 Adequacy of the Formwork

The Wood Advisory report found the wood joist material used on site to have been inferior to the one specified. However, calculations (Appendix A, 3.4) show that even with the inferior material, the joists had enough capacity to sustain the load of the fresh concrete.

The fragments of beam formwork recovered after the accident did not necessarily indicate a failure of the vertical form under concrete load, but such a possibility could not be totally discounted. The formwork for the beams had snap ties placed on a pattern 30 inches horizontally and 16 inches vertically, with a bottom edge distance of 6 inches. Engineering calculations (Appendix A 3.4 and 3.5) show that the snap ties and the connecting wood joists were adequate, even when a standard tie is considered (rated capacity 2250 lbs with a factor of safety 2). Even more, calculations show that if for any reason a snap tie should fail the joists spanning double distance (5 ft.) would be enough to carry the load to the remaining ties.

The formwork for column 102 was rated to resist pressures resulting from the pour. We also know that the bottom 8-9 ft of formwork did not fail. The bottom would be the area where the largest pressure is exerted. The horizontal cut on the form is clean–almost straight—and does not show any concrete coloring.

7.2 Adequacy of the 20KA Tower Installation

Tests performed at ATLSS, Lehigh University determined that the aluminum shoring towers perform well under concentrated vertical loads (see Appendix C). The towers failed at loads between 152,000 lbs to 159,000 lbs. Consequently, the factor of safety for the towers approaches four (40,000 lbs rated capacity vs. 152,000 lbs failure load). Thus, properly installed, the towers would not have failed under vertical loads. Also the loads imposed by the weight of the concrete were below the rated capacity of the towers. However, the investigation found three significant problems concerning the tower installation as listed below:

- layout of stringers;
- overextension of the leg adjusting fillet;
- placement/support of legs.

7.2.1 Improper Layout of Stringers

Patent's instructions require the stringer to be set in a manner to ensure a centered load on the head plate (Figure 8 Lapping of Stringers – from Patent Instructions). In fact, this layout is shown on each of the drawings, underscoring the importance of the requirement. The extent of the damage in the collapsed zone prevented the investigators from ascertaining whether the stringers were properly installed in the portion that collapsed, but proper installation (as shown in Patent's sketch) was not found anywhere else (i.e., in areas immediately adjoining the collapse or in areas to the south of the building that used the same tower configuration) (see Photo 20 Eccentric Stringer Position). It is thus a reasonable inference that the collapsed portion was similarly improperly installed.

When the stringers are laid using the improper method described above, there will be a 2 inch eccentricity in the application of the stringer reaction to the leg support. The resulting moment will reduce the carrying capacity of the leg, hence the manufacturer interdiction for such a layout.



Photo 20 Eccentric Stringer Position on Head

We observed in the vicinity of the collapse zone stringers supported by other stringers. In fact, the position of the tower based on our layout would not work without some stringers supporting other stringers. Such layout is not necessarily wrong, but the stringers need to be calculated for the loads. Also, at each of the observed stringer support on stringer we could not observe any positive connection. Several of such stacked beams observed in the vicinity of the collapse were twisted.

7.2.2 Overextension of Leg

In one location, leg adjusting fillet extension was found to have reached 19 inches. Extensions of 14 to 15 inches were relatively common. The manufacturer's general specifications (see SS670R1) do not prohibit these dimensions, and the reduction in capacity shown in the SS670R1 booklet tables would have been acceptable. The note on Sheet 1 indicates that the maximum permissible "exposed thread" to be 12 inches for 10,000 lbs. It is not clear if the Sheet 1 instruction prohibits the extension of the filleted area beyond 12" or merely indicates the capacity of the leg for that extension. Notably, from a purely geometrical analysis, given the sizes of the frame and the absence of other additions at some locations, the extensions had to

reach 14 or 15 inches to accommodate the floor to floor distance. Since the installer is not expected to calculate special conditions, and since there is no other indication on the drawing of what capacity reduction to apply, from our point of view the 12" constitutes the limit of the extension (see also discussion at 6.1.2).

7.2.3 Overextension Combined with Improper Layout of Stringers.

The investigation analyzed the very likely case where the improper layout of the stringer coincided with an overextension of the top leg.

Tests at Lehigh (Appendix C) proved that when the load is applied with a 2 inch eccentricity over a leg extended 18 inch and 21 inch, the failure occurs between 52,000 and 61,000 lbs. This indicates a factor of safety of only 1.3 for the tower rating. In the case of the shores at the collapse zone the applied load was of the order of 7,000 lbs for normal conditions (Appendix A 2.2). It is important to note though that the tests measured the combined capacity of the tower system, not the actual individual leg capacity. At the time of the failure, the capacity of each leg was not necessarily equal to the others. In our opinion the capacity of the overextended leg subjected to a 2 inch application of the load is lower than the 13,000 lbs to 15,000 lbs suggested by the total tower carrying capacity measured during the test at the time of failure. Even more, during pour, as one leg deflects, the fluid concrete fills the inclined form resulting in an increase of vertical load. This process might be accompanied by the formation of horizontal loads as well. It is interesting to note that the failures were relatively different during each eccentric test (i.e. test Tower 4 failure occurred by buckling but also with significant bending of an extended adjustment screw that had been loaded in a centered manner and breakage of a horizontal tie. In Test Tower 5 an extension buckled. Test Tower 6 failed due to an excessive bend of the plate). These denote that the eccentricity had the potential to exploit multiple weaknesses once a certain load level was reached.

Our calculations (Appendix A 3.2.2) demonstrate that an extension of 20 inches combined with improper placement of the stringer on top has the capacity to bend the extended leg. The condition fails under a code check analysis per 27-1035 (c), but does not reach ultimate capacity under a normal vertical load. Several such failures were observed in the debris (see 3.1.1.2.).

7.2.4 Placement of Legs

Precise alignment of shores above and below the plywood platform at the 41st floor was difficult to execute. Such alignment is required by the Building Code 27-1035 (d) (2) and manufacturer instructions. The requirements for alignment are directly derived from structural engineering concerns, and they are intended mainly to minimize moments induced by eccentric application of loads as well as shear related problems. Proper alignment simplifies engineering calculations. In the case of the installation on the North East corner, the transfer of the loads imposed by the shore legs on the 41st floor platform should have been specially designed, as alignment of top and bottom shore posts is not entirely sufficient; the transfer of concentrated forces needs to be

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performed directly from the top leg to the bottom or via a system capable of sustaining the forces. In our case, the plywood and joists were interposed between the legs (see Figures 6 and 7 and Photo 21). Note in Photo 21 the almost precise contour of the base plate defined by the punch hole and the relative position of the nails. The alignment of nails indicates the position of the joists. Clearly the plate was set between the joists and not on top of them. Several punchholes like this were found in the debris.

Tests by Wood Advisory (Appendix B) demonstrated that a plywood floor supported by 3x4 joists spanning 4 ft is not necessarily adequate to support and transfer concentrated loads when such loads are applied to the plywood mid-span. When the leg is placed at the center of a 12 inch span the plywood can be punched by a force as low as 3,000 lbs. The calculated forces on the legs of the shore towers vary between 3,000 to 7,000 lbs when properly installed, and the investigation located several cases of punched plywood.

Our calculations (Appendix A 3.3.3) show that a deflection of .8 at the plywood level of 41st floor would have caused the failure of an aluminum tower. Such deflection could be the result of a leg punching the plywood, or even of an excessive displacement of the joist plywood system without any actual breakage, either of which would be the likely consequence of the placement of the legs on plywood midspan.



Photo 21 Plywood Penetrated by Leg Base

7.3 System Structural Adequacy

The northeast corner of the building had required a two-story high support for the formwork because the building architecture required a two-story high recess. In that area, the contractor had installed a supported plywood platform (sometimes known as a "mud floor") at the 41st floor on top of which a supporting shore tower system was erected for the 42nd floor formwork. As described in 2.4, Debris Field and Preliminary Observations, the collapse did not extend in a significant way beyond these bays (see Photo 1 and Photo 3). One of the main conclusions based

on the debris layout was that whatever the initiating cause, the magnitude of the failure was related to this stacked (two story) installation. The preceding paragraphs 7.1 and 7.2 provide an analysis of the adequacy of individual elements. The following paragraphs present a discussion of the structural adequacy of the two tier shoring system.

7.3.1 Vertical Load Carrying Capacity

Our calculations (Appendix A 3.1) show that the aluminum towers in the collapse area, had they been carefully located, were sufficient in number and strength to sustain the vertical loads imposed by the concrete above, including additional "superimposed" vertical loads as set forth in the Building Code 27-1035 (c) (1).

As a pure gravity carrying structure, the towers might have not collapsed under vertical loads alone had these been transferred properly. This would have required not only exact alignment of shores above and below the plywood platform at 41st floor, but an engineered system to transfer the vertical concentrated loads. As discussed at 7.2.4, a plywood floor supported by 3x4 joists, depending on the placement of the legs, might not necessarily be adequate to support and transfer concentrated loads unless additional engineering details are implemented.

The shore tower rated loads were confirmed by tests, but the rating and the tests assumed firm support at the base. Our calculations (Appendix A3.3.1, 3.3.2, 3.3.3, 3.3.4) show that the aluminum towers are sensitive to deflections of supports and fail when the deflection goes beyond some limits (such as those produced by legs placed on plywood mid-span). The system as installed had various flaws or potential conditions that might have allowed deflection:

- wood joists with weak modulus of elasticity (900,000 psi in lieu of 1,500,000 psi);
- legs set on plywood not always directly on top of joists (Wood Advisory Services tests of plywood punching show that even before failure the plywood can deflect in excess of 1" under a 5,000 lbs load);
- improperly placed stringers (Lehigh tests show that under a load of 3,000 lbs the top plate would deflect vertically ½ inch).

One needs to conclude that while the installation had enough tower elements to sustain the vertical load, the condition of their stacking and their actual installation did not ensure proper vertical capacity for the system.

7.3.2 Lateral Load Carrying Capacity

The Building Code and all relevant ACI publications require that the formwork and supporting scaffold be designed to carry combinations of vertical and horizontal loads. Per our analysis (Appendix A 3.2) the two-floor stack system employed in our case did not have adequate carrying capacity, as it did not allow proper transfer of lateral loads. Nor did it have sufficient capacity to sustain such loads.

It is not clear why the contractor opted for the two-floor stack solution. Had some consideration been given to the transfer of horizontal forces it might have been a structure more capable to resist lateral loads than the one shown in the unsigned and unsealed drawing sheet (Sheet 4 by Patent that was not implemented).

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As installed, the two floor stack had no positive attachment to the 41st floor, and as a result, it amounted to an independent two story structure that should have had additional specific provisions for stability. To transfer lateral loads as those indicated in the Building Code 27-1035 (c) (3) one would need to nail or fasten each stacked element to the one below (i.e. plywood to joists, joists to stringers, stringers to towers, tower legs to mud slab and so on). Chapter 3, Examination of Debris, documents a number of cases where no connection existed. The installation lacked a systematic concern for transfer of horizontal loads.

A proper installation would have transferred the lateral forces developed at each individual shore tower. Nailing, which would have assured such transfer of lateral forces, was not always present at the site, especially at shore legs. Only a few leg bases were nailed into the 41st wood floor. The legs at the 40th floor that could not have been nailed into the concrete should have been placed on and nailed to sills. What resulted was a gravity system that relied on friction to transfer horizontal loads (friction develops in the presence of vertical (gravity) forces and is directly proportional with vertical forces). At some phases during the concrete pour process some bays were not loaded, and, as a result of continuity effects, some portions of girders or posts might even have experienced a tendency to uplift. Consequently, at some locations there might have been no friction to transfer the loads.



Photo 22 Shoring at the East Side. Note absence of ties



Photo 24 Tie (Assumed)

At the site's east side the formwork relied on a cantilever system that was loosely set. Only one tie-back was positively identified in the debris when each frame at both levels should have been tied back. Our calculations show that the system as installed failed analysis required by the code (27-1035).

7.3.3 General Stability

As shown by engineering calculations (Appendix A, 3.3.1, 3.3.2, 3.3.3, 3.3.4), the carrying capacity of aluminum shores is sensitive to large deflections. Here, relatively large deflections were made possible by the installation of a wood flooring system at the 41st floor, and aggravated by the use of substandard wood. This diminished the system's ability to carry vertical loads.

One should note that the pattern of failure observed during the Lehigh direct load tests was not fracture or buckling of legs, but failure of braces or horizontal bars that allowed the shore legs to overturn. This corresponded with the failure modes observed in the debris. But testing was performed on isolated towers. In a well laced system, the legs, after the failure of a supporting element, could have been kept stable by other structural elements. The correspondence observed might support the opinion that the system as installed was not sufficiently interconnected. A system installed without moment connections and that is not laced and cross-braced to transfer horizontal loads is for most cases incapable of safely adjusting and finding new load paths when a vertical element fails. While each individual shore tower was cross braced internally, the two story structural frame lacked a bracing of the entire system. To make matters worse, when a failure occurs during a concrete pour, an additional effect develops: the fluid concrete develops horizontal forces due to the concrete lateral pressure on the inclining formwork. Another set of forces is produced by the friction associated with the flow of the concrete. The system's lack of capability to resist or transfer lateral forces was a contributing factor of the collapse. Several engineering calculations show that the system could not pass a code check for the combination of vertical and horizontal loads.

The system could not take advantage of positive effects resulting from member continuity over several spans. On the contrary it seems that the collapse was propagated by elements that were continuous over several towers such as 4 foot x 8 foot plywood sheets, long stringers, formwork for the beams and the extremely heavy reinforcing bars. Most of these were found atop the pile and in a less damaged condition than the elements below.

8 Discussion and Conclusions

8.1 Initial Failure

The layout of the debris suggested a failure of the vertical support systems, most likely tower frame failure. 90 degree overturning of the entire installation or individual towers did not happen - had some towers overturned, some would have likely fallen out onto the street, which did not occur. As a result, it was concluded that the initial failure was due to a vertical load. The only significant vertical load was the load of the concrete being poured. This load was not extraordinary, and the system was supposed to have been engineered for such load.

8.1.1 Punching of the Plywood

In the investigators' opinion punching of the plywood was most likely the initial failure that started the chain of collapse.



Photo 25 Punched Plywood

Our calculations show that the shoring towers were likely to fail when the punching of the plywood occurred at the 41st floor, which corresponds with the punched plywood observed in the debris (Photo 25 and Appendix B). Engineering calculations (see discussion at 7.2.4) prove that the load on the leg far exceeded the capacity of the plywood to resist punching. The intensity of loads that were capable of punching the plywood was determined by Wood Advisory, which performed tests on plywood found at the site. Photo 21 is a clear example of punched plywood. It also demonstrates that the leg was not atop a joist.

The aluminum shoring was not intended to accommodate and sustain excessive leg deflections, but that is precisely what was imposed upon it. Calculations show that loss of support or excessive deflection at the base of one tower leg will induce failure of the shoring frame (which

lies opposite the settling leg). The shoring towers (above the 41st level) were thus likely to fail when the punching of the plywood occurred at the 41st floor level.

The scenario of initial failure described above is confirmed by:

- physical elements found in the debris field that match the description (e.g. Photo 21);
- results of testing of material collected from the site (e.g., Wood Advisory tests);
- engineering calculations that are simple and do not use any other loads but those clearly existing at the time of the collapse. That is, a lower level of loading than required by code. (27-1035 (c) (1) *Live load shall allow for the weight of workers and equipment, with allowance for impact, but in no case shall less than twenty psf be allowed.* Our calculations do not include this additional 20 psf).

The destruction in the area of consideration was such that other scenarios of failure might be proposed, albeit with a lower level of probability.



Photo 26 Broken Adjustment Screw Extension

8.1.2 Other less probable initial failure causes.

Formwork blowout is probably the most common accident occurring during a concrete pour. Usually, it occurs at pours against vertical forms, where the pressure produced by the concrete head can be substantial. In our case this could have happened at the column or the beams. Still, the formwork for column 102 did not fail in its bottom half (where it would have been more likely). Some witnesses describe the accident as having occurred while pouring the beams. The witnesses place the accident at a time after the bucket had been emptied and concrete was being spread. A high rate of concrete placement could increase pressure on vertical formwork, but this rate could not have been extreme at the very moment of the collapse as the bucket had already moved away. A concrete blowout of the beam formwork remains a possibility, although this would not have been entirely consistent with the debris layout (which suggested tower buckling). A beam formwork breach would have most probably resulted in a V shape plywood collapse. This was not observed. Our calculations, using the maximum pressure (hydrostatic) on the vertical formwork do not predict failure.

Excessive deflection of the plywood system is another possible scenario of initial failure. This is supported by the poor quality of the wood in the mud floor assembly. This scenario is not

substantially different from the punching of the plywood discussed at 8.1.1 in that the collapse would have followed a similar pattern and been rooted in the same failure to understand the same general principles of load transmission.

8.2 Two Floor Stacked System Failure

8.2.1 Stack System Failure.

The punching of the plywood shown in Figure 11, Detail A (or even the excessive deflection of a base under a leg) produced the increase on the load of the remaining tower legs. Several scenarios supported by engineering calculations demonstrate this.

Calculations (see Appendix A 3.3.1, 3.3.2, 3.3.3, 3.3.4) show that when a leg loses support, the diagonally opposite leg would discharge (or even see some uplift) and the two remaining legs would see their loads doubled.

Other calculations (see Appendix A 3.1) show that a 12 ft. stringer, supported on three legs, would not fail under the loads that existed when one support was lost. The deflection of this stringer would be less than the movement allowed by the punched plywood. The loads would just redistribute to the remaining legs.

The result of the redistributions discussed above would bring the load on one leg to 11,000 to 13, 000 lbs. The Lehigh tests showed that under such load levels an adjustment screw extending 18" and with a 2 inch load eccentricity will fail (see Figure 11). This failure would be followed by the collapse of the entire tower.

This scenario (Figures 10 and 11) clearly explains the global failure of the entire stacked system and is supported by calculations, lab testing and numerous pieces of broken adjustment screws found in the debris. The scenario follows naturally from the mode of failure on the floor above (see 8.1.1). Since such failure would have occurred in any tower under the central beam (where the loads are maximum) the resulting general collapse would be consistent with the layout of the debris existing at the site.

8.2.2 Other System Weaknesses

No matter what the initial cause of the formwork failure, it is the fragility of the two floor stack system that caused the catastrophic extent of the accident. The collapse of one shoring tower allowed failure of the formwork above. The collapsing elements together with the concrete flowing on inclined surfaces produced lateral loads that the system was not capable of sustaining. Simple engineering principles tell us that once a post is starting to incline (head moves laterally) horizontal loads are generated in the elements trying to resist this movement. The horizontal forces can reach over 10% of the applied vertical force. Thus the failure of one shore tower was easily capable of bringing down the entire shoring system, especially since it was not braced or laced. Without bracing and/or lacing, stability could not be fully attained, or in the case of lateral loads, resisted by the system. The mode of failure described here is also consistent with the debris layout.

The system was also weakened by overextended legs on top of which the stringers were placed without being centered (see 7.2.2). Tests at Lehigh proved that significant deflection and rotation at the top head occur under an eccentrically applied load. Calculations show a significant reduction of the factor of safety under such conditions. Once the collapse was initiated, the towers and the legs started to fail.

The report puts in evidence the main elements that made the system weak:

a) <u>Substandard wood for formwork</u>

Because substandard wood was used for the formwork, the structure was likely to incur formwork failure or—even more likely—have high deflections. Calculations show that the Patent shoring towers are sensitive to large deflections, and the manufacturer's instructions clearly require firm footing for the legs.

b) Lack of design for wind and for horizontal loads

We did not obtain design calculations for the shoring system as installed. Our simplified verification led us to assume there had not been consideration or calculation for wind and horizontal forces. The lack of design for lateral loads (wind as well as lateral loads indicated in the code to be considered in relation to concrete pouring activities) led to the installation of a structure that had limited or no capability to transfer lateral loads. We found only one round bar that might have been used to tie the shoring tower system to the concrete floor. Proper design for the lateral loads would have required bracing and attachment to the rest of concrete. The attachment to the rest of the structure could have been implemented by explicit engineering calculations or as a result of various code and manufacturer instructions.

- c) Lack of standard practice measures such as lateral bracing, including lack of attachment of the system to the 41st floor already-poured concrete Despite the dearth of engineering discussed above, observance of basic safe construction principles might have prevented or limited the extent of the collapse. The lack of engineering consideration was aggravated by a failure to install devices required by standard practice: braces and ties. The result was an installation that was not attached to the rest of the structure or otherwise properly braced.
- d) Lack of sufficient nailing

The installation as erected relied mainly on friction for its stability and transfer of lateral loads. Lack of sufficient nails made the structure reliant on friction, but friction is present only when gravity loads are acting. Deflection of wood formwork, especially in a continuous system, is known to reverse deflections or loads in certain cases during pour. As a result, in some cases, where uplift occurs, there might be no friction present at all.

e) Eccentric application of loads

The eccentric application of the load on extended shore heads created the possibility of large displacements. Such overextended shore heads did not meet code or the manufacturer's specific instructions. Consequently, the factor of safety for the structure was significantly reduced.

All of the above can be traced to the failure to follow engineered drawings and to have subsequent inspection.

The responsibility for erecting the structure was that of the concrete contractor, DiFama. Contrary to fundamental code requirements (see Code 27-1035(b)), the structure was erected without following any drawing. Inspection by the contractor's inspector, if it took place at all, did not flag the gross failure to conform to code and shoring manufacturer instructions. Note that it took several days to erect this system and there was ample time for inspection. It would have been obvious to an inspector that drawings were not followed.

The investigation also uncovered several defects in the installation and use of the formwork and shoring at the site in addition to the contractor's failure to follow engineered drawings. These defects were:

- 1. The contractor did not follow basic manufacturer general instructions;
- 2. None of the contractor's inspectors questioned the installation's failure to comply with these instructions;
- 3. Substandard material was used for formwork.





Figure 10 Transfer of Loads at "Mud Floor" - Before Loading and Collapse

NYC Department of Buildings Shoring Collapse Investigation Report: 246 Spring St. Manhattan



Figure 11 Scenario of Failure Following Concrete Pour

8.3 Conclusions

As presented in the previous chapter, whatever the initiating cause, the extent of the total failure was related to the two-floor stacked nature of the shores installation, as evidenced by the fact that the failure did not progress in any manner past the edge of the already poured 41st floor.

The two-floor stacked installation had not been engineered. The lack of engineering and common safe installation methods resulted in a structure that was not sufficiently stable. The structure lacked the capability to properly transfer vertical or lateral forces and lacked proper lateral restraint. Thus, the structure was susceptible to collapse.

The Building Code is specific as to the need to follow engineered drawings and to perform inspection for these types of structures. Both were not present.

APPENDIX A	Structural Calculations
APPENDIX B	Wood Formwork Testing and Report - Wood Advisory Services
APPENDIX C	Report on Patent Aluminum Shores Tests - ATLSS Lehigh University
APPENDIX D	Documentation and Preparatory Documents for Shoring Layout

APPENDIX "A" Structural Calculations

246 Spring Street

Structural Calculations

By: Guo Zhan Wu

Date: 2009/09/04



APPENDIX A

APPENDIX A

1

<u>246 Spring Street</u> <u>Table of Content - Structural Calculations</u>

- 1 Computer Model-Description of computer analysis and loading condition
- 2 Patent Construction System Layout Drawing-
 - 2.1 Global Check-Dead Weight Of Concrete And Formwork.
 - 2.2 Individual Shoring Tower Check-Dead Weight Of Concrete And Formwork
 - 2.3 Manual Calculation In Code Check For 3" X 4" Wood Joist:
- **3** Reconstruction Of Formwork Engineerng Analysis
 - 3.1 Dead Weight On Typical Shoring Leg
 - 3.2 Single Tower Allowable Stress Code Check
 - 3.2.1 Allowable Stress Check Condition 1, Load Case A.
 - 3.2.2 Allowable Stress Check Condition 2, Load Case B.
 - 3.3 Single Tower Ultimate Condition.
 - 3.3.1 Ultimate Condition 1 Load Case A, And The Bottom Shoring Leg Support Is Flexible.
 - 3.3.2 Ultimate Condition 2 Load Case B, And The Bottom Shoring Leg Support Is Flexible.
 - 3.3.3 Ultimate Condition 3 Load Case A, And The Bottom Shoring Leg Support Is With .8" Deflection Limit.
 - 3.3.4 Ultimate Condition 4 Load Case B, And The Bottom Shoring Leg Support Is With 0.8" Deflection Limit.

- 3.4 Wood joists ultimate condition
- 3.5 Snap Tie Verification

4 Validity of Computer Analysis

- 4.1.1 On One Side Of Frame, Load Case B. The Total Weight Is In The Order Of 55 Kips In The Middle Of the Shoring Tower.
- 4.1.2 Load Case A. The Total Weight Is In The Order Of 150 Kips (150 Kips / 4 Top Plates = 37.5 Kips On Each Top Plate).

Appendix:

Aluminum Shoring Test Report From "ATLSS Multidirectional Laboratory of LeHigh University"

Appendix A – Structural Calculations:

The Structural calculations and analysis were performed to verify the code compliance and possible modes of collapse of the formwork and supporting system. Hand and computer calculations were used to verify code adequacy of the drawings prepared by D'Alessio for Patent (*Patent Construction System Layout Drawing*) and the system as reconstructed by the investigation. and depicted in the *Collapsed Zone Reconstruction Shoring Layout*

1 Computer Model

The computer analysis used ETAB v9 with the following inputs:

- Geometry: Screw jack top extension is 21 in, and bottom extension is 11 inch. Typical frame is 4 feet wide by 6 feet height in code check for Patent Construction System Layout Drawing. The typical frames for reconstruction shoring layout are consisted of 4 feet wide by 3'-6" height and 4 feet wide by 5'-3" height.
- Section Properties:
 - a. 2" Ø "Screw Jack".
 - b. 3" Ø "Shoring leg" with wall thickness = .15" (approximate cross-section for patent extrusion shoring leg)
 - c. "Horizontal Rung" is 1.25" x 2.25" outside dimension with wall thickness = .075".
 - d. "Knee brace" is 1.25" x 1.75" outside dimension with wall thickness = .075".
 - e. "Stringer" is extrusion I beam with approximate 4" flange width and flange thickness of .3", and 7.5" depth and web thickness of .15".
- Material Properties of Elements:
 - a. Screw Jack is made of steel <u>Grade 1020 per ASTM A512 or A513</u> with Fy = 55ksi and E = 29000 ksi as <u>per "Patent Shoring System Manufacturer's Shop Drawings"</u>.
 - b. Shoring Legs, horizontal members, stringers and knee braces are made of Aluminum 6061-T6, yield strength Fy = 35 ksi, <u>ultimate tensile strength</u> Fu = 38 ksi and E = 10100 ksi.
- Sketches Eccentric placement of loads:



2 Patent Construction System Layout Drawing-

2.1 Global Check-Dead Weight Of Concrete And Formwork.

In the north east corner of 42^{nd} floor which is 2 story high recess area approximately 26 feet by 28 feet, the total number of shoring frames is 23. Total weight of the concrete and formwork is 223 kips and representing 9.7 kips on each frame; this load is less than allowable load which is 20kips per frame (10kips per leg) as indicated in Patent Shoring System drawing 4607K070.

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2.2 Individual Shoring Tower Check-Dead Weight Of Concrete And Formwork

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The typical shoring tower (2 frames) under beam-formwork is 4 feet by 4 ????feet. The tributary area is 64 SF, and total load on the shoring tower is 26kips (13kips per frame or 6.5kips per leg); this load is less than allowable load which is 20kips x 2 frames = 40 kips. Even with consideration of load increase due to continuity over support will be less than allowable load.

Project: 246 SPRING STREET Date: 6/9/09 Page: 1 of _____ Subject: _ Engr: _____ Checked By: ____ Date: ____ PATENT DESIGN DWE CHECK = ZOKA 3 COMPUTER ANALYSIS \star 0 4-0" TYPICAL 6' SHORING FRAME SUMMARY OF RESOLT - ETAB MODEL 2463 PRING ST_ZD CODECHECK TYP PATENT SHOPING " fь ta + =. 489 (0E) < FЬ 19 PATENT SHORME DWGS PASS CODE CHECK. -----DUK THAT 1

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ETABS

City of New York



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AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Station) Level: 42ND STORY Element: C33-25 Station Loc: 21.000 Section ID: SH-PIPE Element Type: Moment Resisting Frame Classification: Compact L=72.000 A=1.343 i22=1.367 i33=1.367 s22=0.912 s33=0.912 r22=1.009 r33=1.009 E=10100.000 fy=35.000 RLLF=1.000 P-M33-M22 Demand/Capacity Ratio is 0.489 = 0.479 + 0.010 + 0.000 STRESS CHECK FORCES & MOMENTS M33 M22 Ρ V2 V3 Combo DSTLS2 -6.500 0.224 0.000 -0.020 0.000 AXIAL FORCE & BIAXIAL MOMENT DESIGN (H1 - 1)• fa Fa Ft Allowable Stress Allowable Axial 4.840 10.105 21.000 fb Fb Fe Cm Κ L Cb
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AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Station) Level: 42ND STORY Element: C33-23 Station Loc: 21.000 Section ID: SJACK Element Type: Moment Resisting Frame Classification: Compact AISC-ASD89 STEEL SECTION CHECK L=21.000 A=1.279 i22=0.509 i33=0.509 s22=0.509 s33=0.509 r22=0.631 r33=0.631 E=29000.000 fy=55.000 RLLF=1.000 P-M33-M22 Demand/Capacity Ratio is 0.202 = 0.174 + 0.028 + 0.000 STRESS CHECK FORCES & MOMENTS Ρ M33 M22 V2 V3 Combo DSTLS2 -6.486 -0.536 0.000 0.005 0.000 AXIAL FORCE & BIAXIAL MOMENT DESIGN (H1-1) fa Fa Ft Stress Allowable Allowable Axial 5.071 29.179 33.000 fb Fb Fe Cm Κ Cb L Stress Allowable Allowable Factor Factor Factor Factor Major Bending 1.051 134.847 36.300 0.926 1.000 1.000 1.094 Minor Bending 0.000 36.300 134.847 1.000 1.000 1.000 SHEAR DESIGN fv FV Stress Stress Allowable Ratio Major Shear 0.006 22.000 0.000 Minor Shear 0.000 22.000 0.000

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5+3/27

2.3 Manual Calculation In Code Check For 3" X 4" Wood Joist:

Wood joist under beam formwork is spaced at 8 in o.c, and simple supported at 4'-0". Actual bending stress fb = 1647 psi which is equal to allowable bending stress Fb = 1640 psi as shown in Patent drawing 4607K070.

Actual shear stress fv = 120 psi which is less than horizontal stress Fv = 180 psi as shown in Patent drawing 4607K070.



tained through Patent Construction Systems or other suppliers. Patent Construction Systems will, at customer's request, consult on alternate means of access.

DURING USE OF EQUIPMENT ALWAYS FOLLOW SEPARATE SAFETY RULES & INSTRUCTIONS AS INDICATED IN EACH SPECIFIC SECTION.

LUMBER DESIGN VALUES

Suggested lumber details shown are based on the use of lumber with allowable unit sresses increased per ANSI/AF&PA NDS - 1997 for short term loading to the limiting values below:

Extreme fiber stress in bending Horizontal shear Compression perp. to grain Compression parallel to grain Modulus of elasticity

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Face grain of plywood must run at right angles to its support. Plywood suggested in layout assumed to be A.P.A. plyform Class I, B—B exterior type PS 1—95 or equal in "as new" condition. Customer must make suitable allowances for lower grades or condition of plywood used.

This drawing is loaned with the expressed agreement that the drawing and information therein contained are the property of Potent Construction Systems, Hareco Corporation and will not be reproduced, copied or otherwise disposed of, directly or indirectly and will not be used in whole or in part to assist in making or to furnish any information for the making of drawings, prints or other reproductions hereof, or for the making of apparatus or parts thereof, except upon written permission of Patent Construction Systems, Hareco Corporation first obtained and specific as to each case. The acceptance of this drawing will be constructed as an acceptance of the torogoing agreement.

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6

Reconstruction Of Formwork – Engineerng Analysis

3.1 Dead Weight On Typical Shoring Leg:

- Typical shoring tower is 4 feet by 8 feet (4 legs). The load on each leg is in the order of 7000 lbs based on 10' long simple supported aluminum stringer, and 7600 lbs with consideration of 12' long 2 span continuous aluminum stringer over the support.
- In the plywood punching scenario, the support for the shoring leg would be loose; the deflection in the point of loose support would be in the range of .5" to 1", and the reaction redistributed to adjacent shoring legs would have increased in the range of 10.5 kips to 11.5 kips. Our calculation also shows the likelihood of developing 2% lateral force due to plywood punching.
- <u>Capacity of Aluminum welds, horizontal rungs, knee braces, and cross braces</u>
- <u>Capacity of Screw Jack</u>

3

Project: <u>246 Spring Street</u> Subject: <u>Typical shoring load</u>

-1

Engineer: <u>JW</u> Checked by:

5/8/2009

Date:

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Load Take Down

			Typical 4'	x 8' s	shoring tov	ver (4 leg	<u>s)</u>		
Formwork	Trib Area (sf)	Formwork (psf)	Slab Trib Area (sf)	Slab (psf)	Beam Trib Area (SF)	Beam (psf)	Base Load on Ea Leg (lbs) Simple Supported	12' Long Stringer (Ibs) (1.09 factor) 2-continuous spans	16' Long Stringer (lbs) (1.06 factor) 3-continuous spans
Supporting 9" Slab	96	10	96	112.5	0	525	(2940)	3205	3116
Supporting 36"x 42"Beam	96	25	60	112.5	36	525	7013	7644	7433

	Typical 4' x 4' shoring tower (4 legs)													
Formwork	Trib Area (sf)	Formwork (psf)	Slab Trib Area (sf)	Slab (psf)	Beam Trib Area (SF)	Beam (psf)	Base Load on Ea Leg (lbs) Simple Supported	12' Long Stringer (lbs) (1.09 factor) 2-continuous spans	16' Long Stringer (lbs) (1.06 factor) 3-continuous spans					
Supporting 54" x 42"Beam	64	25	28	112.5	36	525	5913	6445	6267					









LOAD OVER 16'-0" LONG BEAM-CONT. SUPPORTED N.T.S. LOAD OVER 12'-0" LONG BEAM-SIMPLE SUPPORTED W/2' CANT.



FIGURE 7.25. Cantilevered beam diagram: Three equal spans—single cantilever each char For the maximum positive and negative moments of the cantilevered portions of the beam equal, a = 0.220L, and the above coefficients may be applied to wL^2 and wL to find the reprecritical values of moment, shear, and reaction. Maximum deflection in end spans will be

$$\Delta = 13.31 \frac{wL^4}{EI} \quad \text{in.}$$

General formulas are:

$$R_{1} = R_{4} = \frac{w}{2L} (L^{2} - aL + a^{2}) \qquad M_{1} = -\frac{w}{8L^{2}} (L^{2} - aL + a^{2})^{2}$$

$$R_{2} = R_{1} = \frac{w}{2L} (2L^{2} + aL - a^{2}) \qquad M_{2} = -\frac{w}{2} (aL - a^{2})$$

$$V_{1} = \pm \frac{w}{2L} (L^{2} - aL + a^{2}) \qquad M_{3} = \frac{w}{8} (L - 2a)^{2}$$

$$V_{2} = \pm \frac{w}{2L} (L^{2} + aL - a^{2}) \qquad V_{x} = \frac{w}{2L} (L^{2} - aL + a^{2}) - wx$$

$$V_{3} = \pm \frac{wL}{2} \qquad V_{y} = \frac{w}{2} (L - 2y)$$

$$V_{4} = \pm \frac{w}{2} (L - 2a) \qquad V_{x} = \frac{w}{2L} (L^{2} + aL - a^{2}) - wz$$

$$M_{x} = \frac{wx}{2L} (L^{2} - aL + a^{2}) - \frac{wx^{2}}{2} \qquad M_{y} = \frac{w}{2} (y - a) (L - y - a) \qquad M_{z} = \frac{w}{2} (L - \frac{1}{2}z) \left(\frac{a}{2}\right)$$



IGURE 7.26. Cantilevered beam diagrams: Three spans—end spans equal—single cantilever each

For the maximum positive and negative moments of the cantilevered portions of the beam to be equal, $a = \frac{1}{2} (L_2 - \sqrt{L_2^2 - 0.688L_1^2})$ and the above coefficients may be applied to find the respective initial values of moment, shear, and reaction. Coefficients are omitted when calculation using the general formula is simpler. General formulas are:

$$= aL_{2} + a^{2}) V_{4} = \pm \frac{w}{2} (L_{2} - 2a) M_{2} = -\frac{w}{2} (aL_{2} - a^{2}) \\ + a)(L_{1} + L_{2} - a) M_{1} = \frac{w}{8L_{1}^{2}} (L_{1}^{2} - aL_{2} + a^{2})^{2} M_{3} = \frac{w}{8} (L_{2} - 2a)^{2} \\ L_{2} - a^{2}) V_{x} = \frac{w}{2L_{1}} (L_{1}^{2} - aL_{2} + a^{2}) - wx M_{x} = \frac{wx}{2L_{1}} (L_{1}^{2} - aL_{2} + a^{2}) - \frac{wx^{2}}{2} \\ L_{2} + a^{2}) V_{y} = \frac{w}{2} (L_{2} - 2y) M_{y} = \frac{w}{2} (y - a)(L_{2} - y - a) \\ V_{z} = \frac{w}{2L_{1}} (L_{1}^{2} - aL_{2} + a^{2}) - wz M_{z} = \frac{w}{2L_{1}} (L_{1}z - aL_{2})(L_{1} - z)$$

1 N



FIGURE 7.23. Cantilevered heam diagram. Two equal spans.

For maximum positive moment equal to maximum negative moment, a = 0.172L; and the ansat coefficients may be applied to wL^2 and wL to find the respective critical values of moment; shear and reaction. Maximum deflection in either span will be

$$\Delta = 13.31 \, \frac{\omega L^4}{EI} \quad \text{in.}$$

General formulas are:

$$R_{1} = R_{3} = \frac{w}{2} (L - a) \qquad V_{y} = \frac{w}{2} (L + a - 2y)$$

$$R_{2} = w(L + a) \qquad M_{1} = \frac{w}{8} (L - a)^{2}$$

$$V_{1} = \pm \frac{w}{2} (L - a) \qquad M_{2} = -\frac{wLa}{2}$$

$$V_{2} = \pm \frac{w}{2} (L + a) \qquad M_{x} = \frac{wx}{2} (L - a - x)$$

$$V_{x} = \frac{w}{2} (L - a - 2x) \qquad M_{y} = \frac{w}{2} (y - a) (L - y)$$



TIGURE 7.24. Cantilevered beam diagram: Two unequal spans.

 $-aL_2$)

 $(L_1 + a)(L_1)$

For maximum positive and negative moments in the cantilevered portion to be equal, $a = 0.022L/L_2$. Under these conditions, $M_1 = M_2 = 0.086wL_1^2$, $R_1 = V_1 = 0.414wL_1$, and $V_3 = -0.586wL_1$. Other coefficients can be determined for the above or other values of a from the general formulas fol-

$$V_{3} = -\frac{w}{2L_{1}}(L_{1}^{2} - aL_{2}) \qquad M_{2} = -\frac{wL_{2}a}{2}$$

$$+ L_{2}) \qquad V_{4} = \pm \frac{w}{2}(L_{2} - a) \qquad M_{3} = \frac{w}{8}(L_{2} - a)^{2}$$

$$V_{x} = \frac{w}{2L_{1}}(L_{1}^{2} - aL_{2}) - wx \qquad M_{x} = \frac{wx}{2L_{1}}(L_{1}^{2} - xL_{1} - aL_{2})$$

$$V_{y} = \frac{w}{2}(L_{2} - a) - wy \qquad M_{y} = \frac{w}{2}(L_{2} - y)(y - a)$$

$$V_{z} = \frac{w}{2}(L_{2} - a) - wz \qquad M_{z} = \frac{w}{2}(L_{2} - a - z)$$

$$M_{1} = \frac{w}{8L_{1}^{2}}(L_{1}^{2} - aL_{2})^{2}$$



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REVISIONS DATE APPROVED DESCRIPTION LTR 8-23-69 REDRAWN ADDED NOTES, REMISED SECTION PROPERTIES AND WEIGHT D 0.540 0.312" -0.290" --0.188* A 250* RQ.437 - RO.125" 4.000°±0.064° R0.125* --- en 662* 0.150 -NOTES: - 0.150" 1. STANDARD EXTRUSION TOLERANCES APPLY UNLESS 0.397"±0.012" 0.584"±0.012" OTHERWISE NOTED. C SYMMETRY 4.000"±0.064" 1.770"±0.048" 2. BOLT SLOT AT BOTTOM SIZED FOR 3/8" HEX HEAD 1.770*±0.024 BOLT. 0.250* R0.062 3. SHAPE IS STMMETRIC ABOUT CENTERLINE AS SHOWN. 80.031 - RØ.500 R0.250" --4. SECTION PROPERTIES: (CALCULATED) AREA: 3.8310 SQ IN R0.250" -1x = 34.854 MOMENTS OF INERTIA: ly - 3.921 Sx Top - 8.954 - RO. 168 SECTION MODULUS: - 0.168 Rx = 3.016 Ry = 1.012 RADIUS OF GYRATION: RQ.150* -NEUTRAL AXIS LOCATION 3.8926 IN FROM TOP 80.062" --- 0.300' - 0.150 1.500" 7.500°±0.064 Executive affice One Maak Centre Orive Paramut, NJ USA 07652 (201)261-5600 DO NOT SCALE DRAWING Patent Senetryetter CONTRACT NO. DIMENSIONS ARE IN INCHES THIS DRAWING IS LOANED WITH THE EXPRESSED AGRIEDIENT THAT THE DRAWING AND INFORMATION THEREM TOLERANCES ON: HED ARE THE PROPERTY O EXTRUSION PROFILE PRACTIONS: 0-24"± 1/32 24" AND UP ± 1/18 TION AND MILL ALUMINUM STRINGER Oracled, copied or othermse ssed of, directly or indirectly ML not be used in whole or DECIMALS: 1 .010 8-23-99 SAS. PREPARED ANGLES: 1 1"-0" INTERFORM ASSIST IN MAKING OF TO ANY INFORMATION FOR TH CHECKED APPROVED MATERIAL I REV. CODE IDENT NO. DRAWING NO. SIZE GOGI-TO ALUMINUM D 46001 В 45826 USED ON NEXT ASSY. OTHER APPROVAL FINISH . 4.505 LBS/FT SHEET 1 OF 1 UNIT WEIGHT BCALE FULL APPLICATION



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Section 1. General

1.1 Scope

This Specification shall apply to the design of aluminum alloy load carrying members.

1.2 Materials

The materials to which this *Specification* applies are aluminum alloys registered with the Aluminum Association. Those frequently used for structural members are listed in Table 3.3-1, Section 3, Minimum Mechanical Properties. Applicable ASTM specifications are designations B209, B210, B211, B221, B241, B247, B308, and B429.

1.3 Safety Factors

1.3.1 Building Type Structures

Basic allowable tensile stresses for buildings, structural supports for highway signs, luminaires, traffic signals and similar structures shall be the lesser of the minimum yield strength divided by a factor of safety of 1.65, or the minimum ultimate tensile strength divided by a factor of safety of 1.95. Other allowable stresses for buildings and similar structures shall be based upon the factors of safety shown in Table 3.4-1.

1.3.2 Bridge Type Structures

Basic allowable tensile stresses for bridge type structures shall be the lesser of the minimum yield strength divided by a factor of safety of 1.85, or the minimum ultimate tensile strength divided by a factor of safety of 2.2. Other allowable stresses for bridge and similar structures shall be based upon the factors of safety shown in Table 3.4-1.

1.3.3 Other Type Structures

Where it is customary or standard practice to use factors of safety other than those given in Sections 1.3.1 or 1.3.2, the general formulas in Table 3.4-3 shall be permitted to be used with the desired factors of safety substituted for n_u , n_y or n_a . STRUCTURAL ENGINEERING HANDBOOK

10–26

ALUMINUM STRUCTURES

Holes. In structures such as transmission towers and electrical substations, it is common practice to punch or drill bolt holes $\frac{1}{16}$ in. larger than the nominal bolt diameter. In other classes of structures, where the small amount of slip that may occur with oversized holes is not permissible, bolt holes may be drilled or reamed to give a driving fit or a small clearance, such as $\frac{1}{50}$ in. on the diameter. Allowable bearing stresses on bolts are determined in the same way as for rivets, except that the allowable bearing load on a bolt is based on the nominal diameter of the bolt rather than on the hole diameter, as in the case of rivets. Allowable shear and bearing stresses on bolts are independent of the hole clearance, as long as the hole diameter is not more than $\frac{1}{16}$ in. greater than the nominal diameter of the bolt.

Tightening. Bolts function best when properly tightened. No definite rules can be specified for tightening torques, since the proper torque depends on the friction developed in the threads and other bearing surfaces, which in turn is greatly influenced by the degree of lubrication, accidental or intentional. One recommendation that is often made with regard to tightening aluminum-alloy bolts is as follows: Tighten several bolts of any given size and type to the breaking point under the same conditions of lubrication that will be encountered on the job, and then use 70 or 80 percent of the lowest torque obtained in these tests for tightening all bolts of this size and type on the job. The 70 percent value should be used for "temporary" bolts, or those that may need to be removed occasionally, while the 80 percent value applies to "permanent" bolts. The use of a good lubricant on the threads and all bearing surfaces is recommended. A lubricant having a white-lead base, prepared for threaded fittings and meeting the requirements of Military Specification JAN-A-6669, will give excellent results both as a lubricant and as a protective coating on the contacting surfaces.

25. Welded Connections. Aluminum alloys can be joined by arc welding, resistance welding, gas welding, or brazing. Arc cutting is also used on aluminum. The most commonly used welding process employs a shield of inert gas such as argon or helium to inhibit oxide formation during welding. These processes have almost entirely displaced the use of flux-coated electrodes for welding aluminum. The electrode used in the inert-gas welding processes may be either consumable metal (MIG welding) or tungsten (TIG welding). Both processes make superior joints from the standpoint of consistent weld soundness, both can be used for welding in any position, and neither requires postweld cleaning. Higher welding speeds are attained with the consumable-electrode process, which is preferred for most structural welding. The process can be employed on metal $\frac{1}{16}$ in. or more in thickness. Tungsten-electrode welding is generally used for material in the thickness range from 0.050 to 0.250 in.

The most commonly used structural aluminum alloys are all readily weldable. Some of these alloys are listed in Table 13, which gives data on weld strengths. Butt, welds made in aluminum alloys in the annealed condition are usually 100 percent efficient; that is, the joint is at least as strong as the parent metal. When butt welds are made in aluminum alloys in the strain-hardened or heat-treated tempers, however, the heat of welding softens the metal on each side of the weld so that it is not so strong as the parent metal. Butt welds in the non-heat-treatable alloys have approximately the strength of annealed material, even though the welded parts may have been strainhardened prior to welding. The strength of a butt weld in heat-treated material is usually intermediate between the strength of the parent metal and the strength of the fully annealed material. Table 13 shows the static tensile strengths of butt welds in various aluminum alloys. These strength values are equal to the minimum strengths required in the ASME weld qualification tests.

The yield strength measured across butt welds made in cold-worked or heat-treated aluminum alloys depends on the gage length used in the measurement, the yield strength increasing with gage length. The yield-strength value determined at 0.2 percent offset on a 10-in. gage length is considered to be applicable to the design of many welded structures.³ Minimum expected values for the 10-in. gage-length yield strength across butt welds in various alloys are listed in Table 13.

<u>Fillet welds, as well as butt welds, are used in aluminum-alloy construction, and</u> <u>Table 13 gives minimum expected strengths of fillet welds made with various filler-</u> metal alloys.

WELDED CONNECTIONS

- GAYLOAD & GAYLORD

Heat-affected Zone. The strength of the heat-affected material in the vicinity of a weld has a minimum value in a narrow zone adjacent to the weld. Outside this zone, the strength increases until it reaches the strength of the unaffected parent metal at a short distance from the weld. Methods of accounting for the reduced strength of heat-affected zones in design are discussed in Arts. 5, 11, and 12.

Welded assemblies are sometimes of such size and shape that they can be re-heattreated after welding, assuming they are built of a heat-treatable alloy. This procedure greatly increases the strength of the welded material but results in some

Table 13. Minimum ^a	Strengths (ksi) for Welded Joints
(TIG or MIG Welding	with No Postweld Heat Treatment)

Parant motal	Filler	Stre	ength of	butt w	elds	Shear strength
1 arent metar	wire ⁶	TS	TYS ^d	CYSd	SS	of fillet welds ^e
3003-H14 or 24 3004-H34 or 24 5083-H111 5083-H321 5086-H111 5086-H34 5454-H111 5454-H111 5456-H111	1100 4043 5356 5356 5356 5356 5554 5554 5554 55	14 22 39 40 35 35 31 31 41	7 11 21 24 18 19 16 16 24	7 11 20 24 17 19 15 16 22	10 14 23 24 21 21 19 19 24	7.5 11.5 17 17 17 17 17 17 17 20
5456-H321 6061-T6 6061-T6 6061-T6 6063-T5 6063-T5 6063-T6	5556 5556 5356 4043 4043	$\begin{array}{c} 42\\ 24\\ 24\\ \hline 24\\ \hline 17\end{array}$	26 20 20 15' 11	24 20 20 15' 11	25 15 15 15 15 15 11	$20 \\ 20 \\ 17 \\ 11.5 \\ 11.5 \\ 11.5$
6070- T 6	5556	28	24	24	17	20

TS = tensile strength, ksi

TYS = tensile yield strength, ksi

CYS = compressive yield strength, ksi

SS = shear strength, ksi

^a These are minimum expected strength values to be used as basis for design. Typical or average strength values are appreciably higher.

^b Filler wires listed are commonly used. They do not necessarily represent recommended filler wires for all applications.

^c These are ASME weld-qualification test-requirement values. The design strength is often considered as 90 percent of these values.

^d Yield strength across a butt weld corresponds to 0.2 percent set on a 10-in. gage length. ^e Applicable to throat area of fillet. For double fillet welds stressed in transverse shear, the strengths are somewhat higher than the values listed.

^f These values apply for thicknesses of $\frac{3}{6}$ in. or more. For smaller thicknesses, the strengths listed for 5356 and 5556 filler wire may also be used for 4043 filler.

sacrifice in ductility of the weld. Another disadvantage is the warping which often accompanies the heat-treating procedure.

Factor of Safety. Although the tensile strengths across butt welds listed in Table 13 are equal to the ASME weld-qualification test values, they are not generally considered to have the same reliability as the minimum mechanical properties of the parent metal. Accordingly, it has been recommended³ that a factor of 0.9 be applied to these minimum strength values before dividing by the factor of safety on ultimate strength to obtain allowable strength across butt welds, and the allowable stress is chosen as the lower of the two values obtained from the yield and ultimate strengths. This procedure was followed in establishing the allowable stresses across butt welds in the



TIELD MEASUREMENT

I.

WELDED CONNECTIONS

Heat-affected Zone. The strength of the heat-affected material in the vicinity of a weld has a minimum value in a narrow zone adjacent to the weld. Outside this zone, the strength increases until it reaches the strength of the unaffected parent metal at a short distance from the weld. Methods of accounting for the reduced strength of heat-affected zones in design are discussed in Arts. 5, 11, and 12.

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(TIG or MIG Welding	with No Postweld Heat Treatment)

Perent motel	Filler	Stre	ngth of	butt w	elds 	Shear strength
r arent metar	wire ^b	TS⁰	TYS₫ ,	CYS ^d	(SS)	of fillet welds ^e
3003-H14 or 24	1100	14	7	7	10	7.5
3004-H34 or 24	4043	22	11	11	14	11.5
5083-H111	5356	39	21	20	23	17
5083-H321	5356	40	24	24	24	17
5086-H111	5356	35	18	17	21	17
5086-H34	5356	35	19	19	21	17
5454-H111	5554	31	16	15	19	17
5454-H34	5554	31	16	16	19	17
5456-H111	5556	41	24	22	24	20
5456-H321	5556	42	26	24	25	20
6061-T6	5556	24	20	20	15	20
6061-T6	5356	24_	20	20	15	17
6061-T6	4043	$(2\overline{4})$	15'	151	,15	(11.5)
6063-T5	4042	\leq	1 11	11	11	11 5
6063-T6	4040	11	1 11	1 11		11.0
6070-T6	5556	28	24	24	17	20
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^d Yield strength across a butt weld corresponds to 0.2 percent set on a 10-in. gage length. ^e Applicable to throat area of fillet. For double fillet welds stressed in transverse shear, the strengths are somewhat higher than the values listed.

¹ These values apply for thicknesses of $\frac{3}{5}$ in. or more. For smaller thicknesses, the strengths listed for 5356 and 5556 filler wire may also be used for 4043 filler.

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ALUMINUM STRUCTURES

Holes. In structures such as transmission towers and electrical substations, it is common practice to punch or drill bolt holes $\frac{1}{16}$ in. larger than the nominal bolt diameter. In other classes of structures, where the small amount of slip that may occur with oversized holes is not permissible, bolt holes may be drilled or reamed to give a driving fit or a small clearance, such as $\frac{1}{50}$ in. on the diameter. Allowable bearing stresses on bolts are determined in the same way as for rivets, except that the allowable bearing load on a bolt is based on the nominal diameter of the bolt rather than on the hole diameter, as in the case of rivets. Allowable shear and bearing stresses on bolts are independent of the hole clearance, as long as the hole diameter is not more than $\frac{1}{16}$ in. greater than the nominal diameter of the bolt.

Tightening. Bolts function best when properly tightened. No definite rules can be specified for tightening torques, since the proper torque depends on the friction developed in the threads and other bearing surfaces, which in turn is greatly influenced by the degree of lubrication, accidental or intentional. One recommendation that is often made with regard to tightening aluminum-alloy bolts is as follows: Tighten several bolts of any given size and type to the breaking point under the same conditions of lubrication that will be encountered on the job, and then use 70 or 80 percent of the lowest torque obtained in these tests for tightening all bolts of this size and type on the job. The 70 percent value should be used for "temporary" bolts, or those that may need to be removed occasionally, while the 80 percent value applies to "permanent" bolts. The use of a good lubricant on the threads and all bearing surfaces is recommended. A lubricant having a white-lead base, prepared for threaded fittings and meeting the requirements of Military Specification JAN-A-6669, will give excellent results both as a lubricant and as a protective coating on the contacting surfaces.

25. Welded Connections. Aluminum alloys can be joined by arc welding, resistance welding, gas welding, or brazing. Arc cutting is also used on aluminum. The most commonly used welding process employs a shield of inert gas such as argon or helium to inhibit oxide formation during welding. These processes have almost entirely displaced the use of flux-coated electrodes for welding aluminum. The electrode used in the inert-gas welding processes may be either consumable metal (MIG welding) or tungsten (TIG welding). Both processes make superior joints from the standpoint of consistent weld soundness, both can be used for welding in any position, and neither requires postweld cleaning. Higher welding speeds are attained with the consumable-electrode process, which is preferred for most structural welding. The process can be employed on metal $\frac{1}{16}$ in. or more in thickness. Tungsten-electrode welding is generally used for material in the thickness range from 0.050 to 0.250 in.

The most commonly used structural aluminum alloys are all readily weldable. Some of these alloys are listed in Table 13, which gives data on weld strengths. Butt, welds made in aluminum alloys in the annealed condition are usually 100 percent efficient; that is, the joint is at least as strong as the parent metal. When butt welds are made in aluminum alloys in the strain-hardened or heat-treated tempers, however, the heat of welding softens the metal on each side of the weld so that it is not so strong as the parent metal. Butt welds in the non-heat-treatable alloys have approximately the strength of annealed material, even though the welded parts may have been strainhardened prior to welding. The strength of a butt weld in heat-treated material is usually intermediate between the strength of the parent metal and the strength of the fully annealed material. Table 13 shows the static tensile strengths of butt welds in various aluminum alloys. These strength values are equal to the minimum strengths required in the ASME weld qualification tests.

The yield strength measured across butt welds made in cold-worked or heat-treated aluminum alloys depends on the gage length used in the measurement, the yield strength increasing with gage length. The yield-strength value determined at 0.2 percent offset on a 10-in. gage length is considered to be applicable to the design of many welded structures.³ Minimum expected values for the 10-in. gage-length yield strength across butt welds in various alloys are listed in Table 13.

<u>Fillet welds, as well as butt welds</u>, are used in aluminum-alloy construction, and Table 13 gives minimum expected strengths of fillet welds made with various fillermetal alloys:

10-26

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Subject:		Engr:	Checked By:	_ Date:
	HORIZONTAL	RUNG MEMBE	2 CAPACITY	
	Fu=38+31			
	+y= 35 Ksi	3 FV=24451	┼┼┼┼┝┝	+++++++++++++++++++++++++++++++++++++++
	Aw= 2.25	$(2 \times 0) = 337$	5 m 1 1	
	10.3		17:075	
	3x = 3			
		•	1.25	
	Muttimater	35×3=10,5+	m 1 1	
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	Tranonable		-m/ SECTI	en .
	VULTMATE =			
		= x.3375x24		+
		5.4 Fips		
	Vallonable	= >+1/ ==	3.3 K	
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Table 3.3-1 MINIMUM MECHANICAL PROPERTIES FOR ALUMINUM ALLOYS

ALLOY		THICKNESS	TEN	SION	COMPRESSION	SHE	EAR	
AND	PRODUCT	RANGE	E+	E+	F	F	F	
TEMPER		6N.	ksi	ksi	ksi	ksi	ksi	Eksi
5052 0	Chaot & Ploto	0.006.2.000	25	L	0.5	16	5.5	10 200
5052-0		0.006-3.000	20	9.0	9.J 01	10	12	10,200
-032	Cold Sin Rod & Rot	Au Au	24	23	21	20	15	10,200
-1134	Drawn Tube	All	34	20	24	20	15	10,200
-H36	Sheet	0.006-0.162	37	29	26	22	17	10,200
5083-O	Extrusions	up thru 5.000	39	16	16	24	9	10,400
-H111	Extrusions	up thru 0.500	40	24	21	24	14	10,400
-8111	Extrusions	0.501-5.000	40	24	21	23	14	10,400
-0	Sheet & Plate	0.051-1.500	40	18	18	25	10	10,400
-H116	Sheet & Plate	0.188-1.500	44	31	26	26	18	10,400
-H321	Sheet & Plate	0.188-1.500	44	31	26	26	18	10,400
-H116	Plate	1.501-3.000	41	29	24	24	17	10,400
-H321	Plate	1.501-3.000	41	29	24	24	17	10,400
5086-O	Extrusions	up thru 5.000	35	14	14	21	8	10,400
-H111	Extrusions	up thru 0.500	36	21	18	21	12	10,400
-H111	Extrusions	0.501-5.000	36	21	18	21	12	10,400
-0	Sheet & Plate	0.020-2.000	35	14	14	21	8	10,400
-H112	Plate	0.250-0.499	36	18	17	22	10	10,400
-H112	Plate	0.500-1.000	35	16	16	21	9	10,400
-H112	Plate	1.001-2.000	35	14	15	21	8	10,400
-H112	Plate	2.001-3.000	34	14	15	21	8	10,400
-H116	Sheet & Plate	All	40	28	26	24	16	10,400
-H32	Sheet & Plate	All	40	28	26	24	16	10,400
	Drawn Tube							
-H34	Sheet & Plate	All	44	34	32	26	20	10,400
	Drawn Tube							
5154-H38	Sheet	0.006-0.128	45	35	33	24	20	10,300
5454-O	Extrusions	up thru 5.000	31	12	12	19	7	10,400
-H111	Extrusions	up thru 0.500	33	19	16	20	11	10,400
-H111	Extrusions	0.501-5.000	33	19	16	19	11	10,400
-H112	Extrusions	up thru 5.000	31	12	13	19	7	10,400
-0	Sheet & Plate	0.020-3.000	31	12	12	19	7	10,400
-H32	Sheet & Plate	0.020-2.000	36	26	24	21	15	10,400
-H34	Sheet & Plate	0.020-1.000	39	29	27	23	17	10,400
5456-O	Sheet & Plate	0.051-1.500	42	19	19	26	11	10,400
-H116	Sheet & Plate	0.188-1.250	46	33	27	27	19	10,400
-H321	Sheet & Plate	0.188-1.250	46	33	27	27	19	10,400
-H116	Plate	1.251-1.500	44	31	25	25	18	10,400
-H321	Plate	1.251-1.500	44	31	25	25	18	10,400
-H116 .	Plate	1.501-3.000	41	29	25	25	17	10,400
-H321	Plate	1.501-3.000	41	29	25	25	17	10,400
6005-T5	Extrusions	up thru 1.000	38	35	35	24	20	10,100
6061-T6, T651	Sheet & Plate	0.010-4.000	42	35	35	27	20	10,100
-T6, T6510, T6511	Extrusions	All	38	35	35	24	20	10,100
-T6, T651	Cold Fin. Rod & Bar	up thru 8.000	42	35	35	25	20	10,100
-T6	Drawn Tube	0.025-0.500	42	35	35	27	20	10,100
-T6	Pipe	All	38	35	35	24	20	10,100
6063-T5	Extrusions	up thru 0.500	22	16	16	13	9	10,100
-15	Extrusions	0.500-1.000	21	15	15	12	8.5	10,100
-16	Extrusions & Pipe	All	30	25	25	19	14	10,100
6066-T6, T6510, T6511	Extrusions	All	50	45	45	27	26	10,100
6070-T6, T62	Extrusions	up thru 2.999 '	48	45	45	29	26	10,100
6105-T5	Extrusions	up thru 0.500	38	35	35	24	20	10,100
6351-T5	Extrusions	up thru 1.000	38	35	35	24	20	10,100
6463-T6	Extrusions	up thru 0.500	30	25	25	19	14	10,100
+ E and E are minimum	ana alfad walves (average /	Ann 1100 1140	144 0-1-		in a second new second	D	Alst.	1 0000 1110

 \uparrow F_{ty} and F_{ty} are minimum specified values (except F_{ty} for 1100-H12, -H14 Cold Finished Rod and Bar and Drawn Tube, Alclad 3003-H18 Sheet and 5050-H32, -H34 Cold Finished Rod and Bar which are minimum expected values); other strength properties are corresponding minimum expected values.

‡Typical values. For deflection calculations an average modulus of elasticity is used; this is 100 ksi lower than values in this column.

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Sold to:NEW YORK DEPT OF BUILDING, 01718631 2008/9/16 22:21:7 GMT

·# * $\gamma\lambda$ Project: 246 SPRING STREET _____ Date: 6/9/09 Page: ____ of ____ Subject: _____ Engr: _____ Checked By: _____ Date: _____ WELD CONNECTION FROM BRACE TO SHORMGLEG. $tw = \frac{3}{16} = .188''$ TOTAL LENGTH OF WELDS (2×1,25"+1.625x2-8×tw) 1,625" 4:25" Fy = 11:5 Fsi $V = (4.25'' \times .707 \times .188'') \times T_V$ = 6.5 Eips 615 VallowABLE = - = 3.94 k

ETABS Steel Design

Engineer

Project

Subject AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Station) Level: 41ST STORY Element: D221 Station Loc: 51.810 Section ID: S-CBRACE Element Type: Moment Resisting Frame Classification: Non-Compact L=103.619 A=0.234 i22=0.022 i33=0.022 s22=0.031 s33=0.031 r22=0.304 r33=0.304 alpha=45.000 E=29000.000 fy=50.000 RLLF=1.000 Stress Check Message - 1/r > 300 P-M33-M22 Demand/Capacity Ratio is 0.239 = 0.152 + 0.012 + 0.075 STRESS CHECK FORCES & MOMENTS м33 . M22 V2 **V**3 -0.053 Combo DSTLS2 1.069 0.017 -0.002 9.636E-04 AXIAL FORCE & BIAXIAL MOMENT DESIGN (H2-1) Ft · fa Fa Allowable Stress Allowable Axial 4.563 0.532 30.000 fb Fb Fe Cm K L Cb Allowable | Stress Allowable Factor Factor Factor Factor 5.157 Major Bending 0.358 16.421 1.000 1.000 0.500 1.000 2.481 Minor Bending 33.000 0.532 1.000 1.000 1.000 SHEAR DESIGN fv FV Stress Stress Allowable Ratio Major Shear 0.017 20.000 0.001 Minor Shear 0.008 20.000 0.000 Rmax = 1.069 K< V =3.9.4 K

DVAGONAL IS ADEQUATE, C

ETABS v9.0.7 - File:246SpringST_2009_05_08_singleTowerI/L_NoECCdeflectionLimit - Kip-ja Units

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ETABS Steel Design

Engineer_

Project

Subject

AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Station) Level: 41ST STORY Element: D221 Station Loc: 51.810 Section ID: S-CBRACE Classification: Non-Compact Element Type: Moment Resisting Frame L=103.619 A=0.234 i22=0.022 i33=0.022 s22=0.031 s33=0.031 r22=0.304 r33=0.304 alpha=45.000 E=29000.000 fy=50.000 RLLF=1.000 Stress Check Message - 1/r > 300 P-M33-M22 Demand/Capacity Ratio is 0.258 = 0.165 + 0.014 + 0.079 STRESS CHECK FORCES & MOMENTS M33 M22 V2 V3 Combo DSTLS2 1.158 -0.056 0.021 -0.002 0.001 AXIAL FORCE & BIAXIAL MOMENT DESIGN (H2-1)fa Fa Ft Stress Allowable Allowable Axial 4.943 0.532 30.000 fb Fb Fe Cm Κ \mathbf{L} Cb Stress Allowable Allowable Factor Factor Factor Factor Major Bending 1.000 0.422 16.421 5.157 1.000 0.500 1.000 1.000 Minor Bending 2.615 33.000 0.532 1.000 1.000 SHEAR DESIGN fv FV Stress Allowable Stress Ratio Major Shear 0.017 20.000 0.001 Minor Shear 0.008 20.000. 0.000

Pmax=1.158 k < V =3.94 k

WELD CAPACITY @ DIAGONAL IS ADEQUATE.



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Project: <u>246 Spring Str</u> Subject: <u>Screw Jack Ca</u>	<u>eet</u> apacity	Engineer: <u>JV</u> Checked by:	V	Date: Date:	<u>12/23/2008</u>
Design Component: Ste Design Method: All Design Code: All	eel - Screw Jack owable Stress Design SC - ASD 89				
Buckling:	Ē	Flextural: Ec	centricity =	2	inch
Fy = 55 ksi E = 29000 ksi		Fy = Sx =	55 0.51	ksi in ³	
K = 2 L = 21 in r = 0.638 in A = 1.279 in ²	Fixed-free assumption				
KL/r = 65.83072 Cc = 102 Fa = 23.23 ks					
Pa = 29.71 kip Factor of Safety = 1.6 Buckling Strength Pultimate=	97 49.61 kips	Ma = Mrupture =	18.51 28.05	k-in k-in	
Actual Load Input: Pmax = 7 kip	os Pmax / Pultimate + Mmax	Mmax = c / Mrupture=	14 0.64	k-in	X
T ested Load Input: Pmax = <u>14</u> kip	os Pmax / Pultimate + Mmax	Mmax =	28 1.28	k-in	100
Code Check (include 2%	alateral load = 7kips x 2% = 14	0 lbs			
Pmax = 7 kip	Pmay / Pa +	Mmax = M1 = M2 =	16.94 14 2.94	=M1+M2 k-in k-in	
		r t T			
		T.C.	(nt	1/
				0	ilvo

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Project: <u>246 Spring Street</u> Subject: <u>Screw Jack Capacity</u>					Engineer: <u>JW</u> Checked by:		
Design Component: Design Method: Design Code:		Steel - Scre Allowable S AISC - ASD	w Jack tress Des 89	ign Factor of Si	afety = 1.67		
Fy =	55	ksi					
E =	29000	ksi					
r =	0.638	in					
A =	1.279	in ²					
and the second		AND STATISTICS					
Cc =	102						
		an ti ka			1 i		1.0
		2				- C	





12/23/2008



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f 14 194'

3.2 Single Tower - Allowable Stress Code Check

These computer analyses combine deadweight of concrete and formwork with a lateral force equivalent to 2% of the vertical load and a .8 deflection under one leg only. The 0.8 deflection was added as a result of the testing observations. Such deflection was likely at the 41^{st} floor level in one leg as the plywood underneath was being punched. The vertical load on each leg is in the order of 7000 lbs as described above in section 14.2.1. The overall frame is made of 5'-3" bottom frame and 3'-6" top frame, and the frame is 8' apart. Two loading conditions have been considered and studied for the effect 0.8" deflection to all members in the tower.

3.2.1 Allowable Stress Check - Condition 1, Load Case A.

- The model file is "246SpringST_2009_05_08_singleTowerDL_NoECCdeflectionLimitCodeCh eckWith2%Lateral".
- A vertical load of 7,000 lbs and <u>a horizontal load of 140 lbs</u> placed at the center of top plate.

Result: shore failure

5

- Screw jack allowable stresses produced by bending and compression are about 60% of the allowable.
- Aluminum shoring leg under bending and compression was stressed at about 90% of allowable.
- Horizontal members and connections from horizontal members to shoring legs do not meet allowable stress ratio combination. The ratio actual versus allowable is 2.

Stress ratio in knee brace is insignificant.





ETABS v9.0.7 - File: 246SpringST_2009_05_08_singleTowerDL_NoECCdeflectionLimitCodeCheckWith2%Lateral - June 11,2009 18:42 Elevation View - 5 Point Loads (DEAD) - Kip-in Units


ETABS v9.0.7 - File: 246SpringST_2009_05_08_singleTowerDL_NoECCdeflectionLimitCodeCheckWith2%Lateral - June 11,2009 18:36 Elevation View - 7 Steel Design Sections (AISC-ASD89) - Kip-in Units



ETABS v9.0.7 - File: 246SpringST_2009_05_08_singleTowerDL_NoECCdeflectionLimitCodeCheckWith2%Lateral - June 11,2009 18:35 Elevation View - 5 Steel Design Sections (AISC-ASD89) - Kip-in Units

LoL:0 0C: 48 PESIGNATION 48" **ETABS** Steel Design Engineer Project Subject AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Station) Level: 41ST STORY Element: B416 Station Loc: 0.000 section ID: SH-RUNG Element Type: Moment Resisting Frame Classification: compact THE OF L=48.000 A=0.503 i22=0.133 i33=0.338 ASSIGNED s22=0.213 s33=0.300 r22=0.515 r33=0.820 E=10100.000 fy=35.000 EMBZ RLLF=1.000 P-M33-M22 Demand/Capacity Ratio is; 0.849 0.002 + 0.428 + 0.419STRESS CHECK FORCES & MOMENTS M33 M22 V2 V3 Combo DSTLS2 0.026 -2.697 -1.875 -0.113 -0.078AXIAL FORCE & BIAXIAL MOMENT DESIGN (H2-1) fa Fa Ft Stress Allowable Allowable 5.987 Axial 0.051 21.000 fb Fb Fe Cm Κ L Cb Stress Allowable Allowable Factor Factor Factor Factor Major Bending 8.987 21.000 15.165 1.000 1.000 1.000 2.300 Minor Bending 8.790 21.000 5.987 1.000 1.000 1.000 SHEAR DESIGN fv FV Stress Stress Allowable Ratio Major Shear 0.334 14.000 0.024 Minor Shear 0.417 14.000 0.030 MEMBER: CAPACITY Ma=6.4 K=m> M33 = 2.697 K=m COF 6 7-11 ETABS v9.0.7 - File:246SpringST_2009_05_08_singleTowerDL_NoECCdeflectionLimitCodeCheckWith2%LateralluKep1in,2009s 18:38

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Engineer

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Project

Subject

AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Station) Level: 41ST STORY Element: C25-7 Station Loc: 0.000 Section ID: SJACK AISC-ASD89 STEEL SECTION CHECK Element Type: Moment Resisting Frame Classification: Compact L=14.500 A=1.279 i22=0.509 i33=0.509 s22=0.509 s33=0.509 r22=0.631 r33=0.631 E=29000.000 fy=55.000 RLLF=1.000 P-M33-M22 Demand/Capacity Ratio is 0.312 = 0.168 + 0.144 + 0.004 STRESS CHECK FORCES & MOMENTS Ρ M33 M22 V2 V3 Combo DSTLS2 -7.075 -2.671 0.076 -0.118 0.007 AXIAL FORCE & BIAXIAL MOMENT DESIGN (H1-2) fa Fa Ft Stress Allowable Allowable Axial 5.532 32.025 33.000 ' fb Cm Fb Fe K Cb L Stress Allowable Allowable Factor Factor Factor Factor Major Bending 5.245 36.300 1213.622 1.000 0.877 0.483 1.167 Minor Bending 0.149 36.300 1213.622 0.850 1.000 0.483 SHEAR DESIGN fv FV Stress Stress Allowable Ratio Major Shear 0.155 22.000 0.007 Minor Shear 0.009 22.000 0.000 いたいといと j, 2,6 ۱ ب WAR AR

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Subject

AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Station) Level: 41ST STORY Element: C23-7 Station Loc: 0.000 Section ID: SJACK Element Type: Moment Resisting Frame Classification: Compact L=14.500 A=1.279 i22=0.509 i33=0.509 s22=0.509 s33=0.509 r22=0.631 r33=0.631 E=29000.000 fy=55.000 RLLF=1.000 P-M33-M22 Demand/Capacity Ratio is 0.334 = 0.168 + 0.166 + 0.001 STRESS CHECK FORCES & MOMENTS Ρ M33 M22 V2 V3 Combo DSTLS2 -7.075 -3.071 0.020 -0.142 0.004 AXIAL FORCE & BIAXIAL MOMENT DESIGN (H1-2) fa Fa Ft Stress Allowable Allowable . 32.025 Axial 5.532 33.000 fb Fb Fe Cm Κ \mathbf{L} Cb Stress Allowable Allowable Factor Factor Factor Factor Major Bending 6.029 36.300 1213.622 1.000 0.871 0.483 1.177 Minor Bending 0.040 36.300_i 1213.622 0.850 1.000 0.483 SHEAR DESIGN FV · fv Stress Stress Allowable Ratio Major Shear 0.187 22.000 0.009 Minor Shear 0.005 22.000 0.000 / III UL * * 13

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Project

Subject

AISC-ASD89 STEEL SEC Level: 41ST STORY E Element Type: Momen	PTON CHECH lement: Bi t Resistin	Nnits: K 390 station ng Frame Cl	ip-in (Sum Loc: 48.000 assificatio	mary for Sectio n: Comp	Combo a n ID: SH act	nd <u>G</u> tati	on)	
L=48.000 A=0.503 i22=0.133 s s22=0.213 s33=0.300 E=10100.000 fy=35.00 RLLF=1.000	i33=0.338 r22=0.53	15 r33=0.820						
P-M33-M22 Demand/Capa	acity Rat:	io is 1.590	= 0.002 +	1.176 +	0.411			
STRESS CHECK FORCES	MOMENTS							
Combo DSTLS2	0.025	M33 -7.414	1.843	. 0.	V2 309	V3 -0.077		
AXIAL FORCE & BIAXIA	L MOMENT I	DESIGN (H2-	-1)					
Axial	Stress 0.050	Allowable 5.987	Allowable 21.000			·		
	fb	Fb	Fe	Cm	ĸ	τ.	Ch	
Major Bending Minor Bending	Stress 24.706 8.641	Allowable 21.000 21.000	Allowable 15.165 5.987	Factor 1.000 1.000	Factor 1.000 1.000	Factor 1.000 1.000	Factor 2.300	
SHEAR DESIGN								
	fv	FV	Stress					
	Stress	Allowable	Ratio					
Major Shear	0.916	14.000	0.065					
Minor Shear	0.409	14.000	0.029					

MEMBER CAPACITY; $M_a = 6.4 \text{ K-m} < M_{32} = 7.414 \text{ K-m}$

ETABS v9.0.7 - File:246SpringST_2009_05_08_singleTowerDL_NoECCdeflectionLimitCodeCheckWith2%Laterallukep1in, 2009s 18:40

Engineer___

Project

Subject

AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Station) Level: 41ST STORY Element: C92-11 Station Loc: 0.000 Section ID: SJACK Element Type: Moment Resisting Frame Classification: Compact L=14.500 A=1.279 i22=0.509 i33=0.509 s22=0.509 s33=0.509 r22=0.631 r33=0.631 E=29000.000 fy=55.000 RLLF=1.000 P-M33-M22 Demand/Capacity Ratio is 0.552 = 0.168 + 0.385 + 0.004 1 STRESS CHECK FORCES & MOMENTS M33 M22 Р V2 V3 Combo DSTLS2 -7.075 7.114 -0.076 -0.007 0.421 AXIAL FORCE & BIAXIAL MOMENT DESIGN (H1-2) fa Fa Ft Allowable Stress Allowable Axial 5.532 32.025 33.000 fb Fb Fe Cm Κ Cb L Allowable Stress Allowable Factor Factor Factor Factor Major Bending 13.968 36.300 1213.622 0.850 1.000 0.483 1.238 Minor Bending 0.149 36.300 1213.622 0.850 1.000 0.483 1 SHEAR DESIGN FVi fv Stress Allowable Stress Ratio Major Shear 0.556 22.000 0.025 Minor Shear 0.009 22.000 0.000

ETABS v9.0.7 - File:246SpringST_2009_05_08_singleTowerDL_NoECCdeflectionLimitCodeCheckWith2%LateralJuKep1in,2009s 18:40

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Project

Subject

AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Station) Level: 41ST STORY Element: C95-11 Station Loc: 0.000 Section ID: SJACK Element Type: Moment Resisting Frame Classification: Compact L=14.500 A=1.279 i22=0.509 i33=0.509 s22=0.509 s33=0.509 r22=0.631 r33=0.631 E=29000.000 fy=55.000 RLLF=1.000 P-M33-M22 Demand/Capacity Ratio is 0.533 = 0.168 + 0.365 + 0.001 1 STRESS CHECK FORCES & MOMENTS M33 M22 Ρ v2 V3 -7.075 Combo DSTLS2 6.748 -0.020 0.399 -0.004 AXIAL FORCE & BIAXIAL MOMENT DESIGN (H1-2) fa Fa Ft Allowable Stress Allowable Axial 5.532 32.025 33.000 fb Fb, Fe Cm Κ \mathbf{L} Cb Stress Allowable Allowable Factor Factor Factor Factor Major Bending 13.249 36.300 1213.622 0.850 1.000 0.483 1.237 Minor Bending 0.040 36.300* 1213.622 0.850 1.000 0.483 SHEAR DESIGN fv FV Stress Allowable Stress Ratio Major Shear 0.526 22.000, 0.024 Minor Shear 0.005 22.000 . 0.000

ETABS v9.0.7 - File:246SpringST_2009_05_08_singleTowerDL_NoECCdeflectionLimitCodeCheckWith2%LateralJuKep1in,2009s 18:40

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AISC-ASD89 STEEL SEC Level: 41ST STORY E Element Type: Momen	TION CHECK Clement B3 It Resistin	Units: H 87 Station 9 Frame Cl	kip-in Loc: 36.000 assiricatio	Section n: Compa	Combo a ID: SH	nd Stati -RUNG	on))	
L=48.000 A=0.503 i22=0.133 s22=0.213 s33=0.300 E=10100.000 fy=35.0 RLLF=1.000	i33=0.338) r22=0.51	5 r33=0.820				-		
P-M33-M22 Demand/Cap	acity Rati	o is 2.043	b 0.006 +	1.196 + (0.841			
STRESS CHECK FORCES	& MOMENTS P	М33	M22		V2	V3		
Combo DSTLS2	, -0.018	-7.536	3.768	0.0	524	-0.314		
AXIAL FORCE & BIAXIA Axial	AL MOMENT D fa Stress 0.036	ESIGN (H1- Fa Allowable 5.987	-3) Ft Allowable 21.000		-			
Major Bending Minor Bending	fb Stress 25.111 17.669	Fb Allowable 21.000 21.000	Fe Allowable 60.662 5.987	Cm Factor 0.850 0.850	K Factor 1.000 -1.000	L Factor 0.500 1.000	Cb Factor 1.000	
SHEAR DESTGN		I.						
Major Shear Minor Shear	fv Stress 1.850 1.675	FV Allowable 14.000 14.000	Stress Ratio 0.132 0.120				И	
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AISC-ASD89 STEEL SECT Level: 41ST STORY El Element Type: Moment	ION CHECK ement: B3 Resistin	Units: 1 91 Station ng Frame C	Kip-in (Sum Loc: 36.000 lassificatio	mary for Section n: Comp	Combo a n ID: SH act	nd Stati -RUNG	on)	
L=48.000 A=0.503 i22=0.133 i s22=0.213 s33=0.300 E=10100.000 fy=35.00 RLLF=1.000	33=0.338 r22=0.51 0	5 r33=0.1820	0 .					
P-M33-M22 Demand/Capa	city Rati	o is 1.59	0.001 +	0.985 +	0.611			
STRESS CHECK FORCES &	MOMENTS							
Combo DSTLS2	-0.004	м33 -6.210	M22 2.737	0.	V2 514	V3 0.228-0-		
AXIAL FORCE & BIAXIAL	MOMENT D	DESIGN (H1- Fà	-3) ·					· .
Axial	Stress 0.007	Allowable 5,987	Allowable 21.000					
Major Bending	fb Stress 20.694 12.835	Fb Allowable 21.000 21.000	Fe Allowable 60.662 5:987	Cm Factor 0.850 0.850	K Factor 1.000	L Factor 0.500 1.000	Cb Factor 1.000	
SHEAR DESIGN		i			11000	21000		
Major Shear Minor Shear	fv Stress 1.522 1.216	FV Allowable 14.000 14.000	Stress Ratio 0.109 0.087					
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AISC-ASD89 STEEL SECT Level: 41ST STORY E1 Element Type: Moment	CION CHECH Lement: B3 Resistin	C Unitsi: F 386 Station ng Frame (Cl	Kip-in (Sum Loc: 36.000 Lassificatio	mary for Sectio n: Comp	Combo a n ID: SH act	nd Stati -RUNG	on)	
L=48.000 A=0.503 i22=0.133 i s22=0.213 s33=0.300 E=10100.000 fy=35.00 RLLF=1.000	133=0.338 r22=0.51	15 r33=0.820						
P-M33-M22 Demand/Capa	acity Rati	io is 1.429	0.003 +	1.207 +	0.219			
STRESS CHECK FORCES &	MOMENTS	M33)) M22		V2	V3		
Combo DSTLS2	-0.009	7.605	-0.981	0.	630	0.082		
AXIAL FORCE & BIAXIAI	L MOMENT I fa	DESIGN (H1- Fa	-3) Ft					
Axial	0.018	Allowable 5.987	21.000					
Major Bending Minor Bending	fb Stress 25.344 4.598	Fb Allowable 21.000 21.000	Fe Allowable 60.662 5.987	Cm Factor 0.850 0.850	K Factor 1.000 1.000	L Factor 0.500 1.000	Cb Factor 1.000	
SHEAR DESIGN	fv	י דע	Stress					
Major Shear Minor Shear	Stress 1.867 0.436	Allowable 14.000 14.000	Ratio 0.133 0.031					
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AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Station) Level: 41ST STORY Element: C102-5 Station Loc: 12.000 Section ID: SH-PIPE Element Type: Moment Resisting Frame | Classification: Compact L=63.000 A=1.343 i22=1.367 i33=1.367 s22=0.912 s33=0.912 r22=1.009 r33=1.009 E=10100.000 fy=35.000 RLLF=1.000 P-M33-M22 Demand/Capacity Ratio is 0.973 = 0.418 + 0.024 + 0.555 5 STRESS CHECK FORCES & MOMENTS мзз . M22 V2 V3 Ρ Combo DSTLS2 -9.268 -0.553 11.025 -0.958 -0.591 (前1-1) AXIAL FORCE & BIAXIAL MOMENT DESIGN fa Få Ft Stress Allowable Allowable Axial 6.901 16.510 21.000 fb Fb Fe Cm Κ Cb L Stress Allowable Allowable Factor Factor Factor Factor Major Bending 0.606 23.100 120.071 0.850 1.000 0.333 1.000 Minor Bending 12.094 23.100 34.813-0.850 1.000 0.619 SHEAR DESIGN fv FV Stress Stress Allowable Ratio Major Shear 1.322 14.000 0.094 Minor Shear 0.815 14.000! 0.058

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ETABS v9.0.7 - File:246SpringST_2009_05_08_singleTowerDL_NoECCdeflectionLimitCodeCheckWith2%LateralJuKap180,2009s 18:05

3.2.2 Allowable Stress Check - Condition 2, Load Case B.

- The model file is "246SpringST_2009_05_08_singleTowerDL_2inchECCdeflectionLimitCod eCheckWith2%Lateral".
- A vertical load of 7,000 lbs and <u>a horizontal load of 140 lbs</u> placed at <u>2" away</u> from the center of top plate.

Result: screw jack and shore failure

- Screw jack allowable stresses produced by bending and compression are about 140% of the allowable. Overstress condition.
- Aluminum shoring leg under bending and compression was stressed at about 140 % of allowable. Overstress condition.
- Horizontal members and connections from horizontal members to shoring legs do not meet allowable stress ratio combination. The ratio actual versus allowable is 2.62 Overstress condition.

• Stress ratio in knee brace is insignificant.

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AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Station) Level: 41ST STORY Element: C92-11 Station Loc: 0.000 Section ID: SJACK Element Type: Moment Resisting Frame Classification: Compact L=14.500 A=1.279 i22=0.509 i33=0.509 s22=0.509 s33=0.509 r22=0.631 r33=0.631 E=29000.000 fy=55.000 RLLF=1.000 P-M33-M22 Demand/Capacity Ratio is 1.335 = 0.168 + 1.167 + 0.005 ì STRESS CHECK FORCES & MOMENTS Ρ M33 M22 V2 V3 Combo DSTLS2 -7.075 21.581 -0.097 0.441 -0.005 AXIAL FORCE & BIAXIAL MOMENT DESIGN (H1-2) fa Fa Ft Stress Allowable Allowable Axial 5.532 30.637 33.000 fb Fb Fe Cm Κ Cb L Stress Allowablej Allowable Factor Factor Factor Factor Major Bending 42.372 36.300 282.842 0.881 1.000 1.000 1.160 Minor Bending 0.191 36.300 282.842 0.850 1.000 1.000 SHEAR DESIGN fv FV Stress Stress Allowable Ratio Major Shear 0.583 22.000 0.027 Minor Shear 0.007 22.000. 0.000

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ETABS v9.0.7 - File: 246SpringST_2009_05_08_singleTowerDL_2inchECCdeflectionLimitCodeCheckWith2%Lateral - June 11,2009 18:19 Elevation View - 5 Steel Design Sections (AISC-ASD89) - Kip-in Units





ETABS v9.0.7 - File: 246SpringST_2009_05_08_singleTowerDL_2inchECCdeflectionLimitCodeCheckWith2%Lateral - June 11,2009 18:19 Elevation View - 7 Steel Design Sections (AISC-ASD89) - Kip-in Units

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AISC-ASD89 STEEL Level: 41ST STOR Element Type: M	SECTION CHECT Y Element: B oment Resistin	Units: 1 390 Station 1g Frame C	Kip-in (Sum Loc: 48.000 lassificatio	mary for Sectio n: Comp	Combo a n ID: SH act	nd Stati -RUNG	.on)	
L=48.000 A=0.503 i22=0.1 s22=0.213 s33=0 E=10100.000 fy= RLLF=1.000	33 i33=0.338 .300 r22=0.53 35.000	15 r33=0.820	₀ `					<u>.</u> .
P-M33-M22 Demand	/Capacity Rat:	io is 2.69	7 - 0.003 +	2.252 +	0.442			
			/					
STRESS CHECK FOR	CES & MOMENTS	M33	MOO		172	172		
Combo DSTLS:	2 0.027	-14.191	1.981	0.	592	-0.083		
AXIAL FORCE & BI	AXIAL MOMENT I	DESIGN (H2-	-1)					
	fa	Fa	, Ft					
D	Stress	Allowable	Allowable					
Axial	0.053	5.987	21.000					
	fb	FĎ	Fe	Cm	к	L	Cb	
	Stress	Allowable	Allowable	Factor	Factor	Factor	Factor	
Major Bendin	g 47.290	21.000	15.165	1.000	1.000	1.000	2.300	
Minor Bendin	g 9.288	21.000	5.987	1.000	1.000	1.000		
SHEAR DESIGN								
	fv	FV	Stress					
	Stress	Allowable	Ratio					
Major Shear	1.753	14.000	0.125					
Minor Shear	0.440	14.000	0.031					

MEMBER CAPACITY: $M_a = 6.4 \text{ E-m} \leq M_{33} = 14:2 \text{ E-m} \leq M_{33} = 14:2$

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AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Station) Level: 41ST STORY Element: B387 Station Loc: 36.000 Section ID: SH-RUNG Element Type: Moment Resisting Frame Classification: Compact L=48.000 A=0.503 i22=0.133 i33=0.338 s22=0.213 s33=0.300 r22=0.515 r33=0.820 E=10100.000 fy=35.000 RLLF=1.000 2.619 P-M33-M22 Demand/Capacity Ratio is 0.006 + 1.708 + 0.904STRESS CHECK FORCES & MOMENTS M22 Ρ VA V2 V3 -0.019 Combo DSTLS2 -10.7664.050 0.894 -0.337 AXIAL FORCE & BIAXIAL MOMENT DESIGN (H1-3) fa Fá Ft Stress Allowable Allowable Axial 0.038 5.987 21.000 fb Fe Fb Cm K \mathbf{L} Cb Stress Allowable Allowable Factor Factor Factor Factor Major Bending 35.876 21.000 60.662 0.850 1.000 0.500 1.000 Minor Bending 18.989 21.000 5.987 0.850 1.000 -1.000 SHEAR DESIGN fv FV Stress Stress Allowable Ratio Major Shear 2.647 14.000 0.189 Minor Shear 1.800 14.000 0.129 t

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AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Station) Level: 41ST STORY Element: B391 Station Loc: 36.000 Section ID: SH-RUNG Element Type: Moment Resisting Frame 'Classification: Compact L=48.000 A=0.503 i22=0.133 i33=0.338 s22=0.213 s33=0.300 r22=0.515 r33=0.820 E=10100.000 fy=35.000 RLLF=1.000 P-M33-M22 Demand/Capacity Ratio is 0.001 + 1.155 + 0.656 1.813 STRESS CHECK FORCES & MOMENTS M22 Ρ V2 V3 Combo DSTLS2 -0.003 2.939 27 0.603 -0.245 AXIAL FORCE & BIAXIAL MOMENT DESIG (H1-3) fa Fa Ft Stress Allowable Allowable 0.007 Axial 5.987 21.000 fb FЬ Fe Cm K Cb L Stress Allowable Allowable Factor Factor Factor Factor 24.257 Major Bending 21.000 60.662 0.850 1.000 0.500 1.000 Minor Bending 13.783 21.000 5.987 0.850 1.000 1.000 SHEAR DESIGN fv FV Stress Stress Allowable Ratio Major Shear 1.786 14.000 0.128 Minor Shear 1.306 14.000 0.093

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AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Station) Level: 41ST STORY Element: B386 Station Loc: 36.000 Section ID: SH-RUNG Element Type: Moment Resisting Frame Classification: Compact Į. L=48.000 A=0.503 i22=0.133 i33=0.338 s22=0.213 s33=0.300 r22=0.515 r33=0.820 E=10100.000 fy=35-000 RLLF=1.000 P-M33-M22 Demand/Capacity Ratio is 1.523 0.003 + 1.284 + 0.236STRESS CHECK FORCES & MOMENTS M33 M22 V2 ٧3 Ρ Combo DSTLS2 -0.009 -8.090 -1.057 0.670 0.088 AXIAL FORCE & BIAXIAL MOMENT DESIGN (H1-3) fa Fa Ft Stress Allowable Allowable 5.987 Axial 0.018 21.000 fb Fb Fe Cm Κ \mathbf{L} Cb Stress Allowable Allowable Factor Factor Factor Factor Major Bending 26.957 21.000 0.850 60.662 1.000 0.500 1.000 Minor Bending 4.959 21.000 -5.987 0.850 1.000 1.000 SHEAR DESIGN fv FV Stress Stress Allowable Ratio Major Shear 1.986 14.000 0.142 Minor Shear 0.470 14.000 0.034 ſ 1

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AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Station) Level: 41ST STORY Element: C95-11 Station Loc: 0.000 Section ID: SJACK Element Type: Moment Resisting Frame Classification: Compact L=14.500 A=1.279 i22=0.509 i33=0.509 s22=0.509 s33=0.509 r22=0.631 r33=0.631 E=29000.000 fy=55.000 RLLF=1.000 P-M33-M22 Demand/Capacity Ratio is 1.314 = 0.168 + 1.146 + 0.002~ STRESS CHECK FORCES & MOMENTS M33 Р M22 V2 V3 -7.075 , Combo DSTLS2 21.186 -0.032 0.417 -0.002 (H1-2) AXIAL FORCE & BIAXIAL MOMENT DESIGN fa Få Ft Stress Allowable Allowable Axial 5.532 30.637 33.000 fb Fb Fe Cm ĸ Cb L Stress Allowable Allowable Factor Factor Factor Factor Major Bending 41.597 36.300 1.000 282.842 0.886 1.000 1.153 Minor Bending 0.063 36.300 282.842 0.850 1.000 1.000 SHEAR DESIGN fv гv Stress Stress Allowable Ratio Major Shear 0.551 22.000 0.025 Minor Shear 0.002 22.000 0.000 ETABS v9.0.7 - File:246SpringST_2009_05_08_singleTowerDL_2inchECCdeflectionLimitCodeCheckWith2%Laterahe Kip.2009hites:11

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AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Station) Level: 41ST STORY Element: C92-11 Station Loc: 0.000 Section ID: SJACK Element Type: Moment Resisting Frame Classification: Compact L=14.500 A=1.279 i22=0.509 i33=0.509 s22=0.509 s33=0.509 r22=0.631 r33=0.631 E=29000.000 fy=55.000 RLLF=1.000 P-M33-M22 Demand/Capacity Ratio is 1.335 = 0.168 + 1.167 + 0.005 STRESS CHECK FORCES & MOMENTS м33 Ρ M22 V2 V3 Combo DSTLS2 -7.075 21.581 -0.097 0.441 -0.005 (H1-2) AXIAL FORCE & BIAXIAL MOMENT DESIGN fa Fa Ft Stress Allowable Allowable Axial 5.532 30.637 33.000 fb Fb Fe Cm K L Cb Stress Allowable Allowable Factor Factor Factor Factor 42.372 Major Bending 36.300 282.842 0.881 1.000 1.000 1.160 Minor Bending 0.191 36.300 282.842 0.850 1.000 1.000 SHEAR DESIGN FÝ fv Stress Stress Allowablę Ratio Major Shear 0.583 22.000 0.027 Minor Shear 0.007 22.00Ò 0.000

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AISC-ASD89 STEEL SEC Level: 41ST STORY E Element Type: Momen	CTION CHECH Element: C1 ht Resistir	(Units: H 102-3 Static ng Frame Cl	Kip-in (Sum on Loc: 39.0 Lassificatio	mary for 00 Sect n: Comp	Comboʻa ion ID: act	nd Stati SH-PIPE	on)	
L=42.000 A=1.343 i22=1.367 s22=0.912 s33=0.912 E=10100.000 fy=35.0 RLLF=1.000	i33=1.367 2 r22=1.00 000	09 r33=1.009	9					
P-M33-M22 Demand/Cap	acity Rati	o is 1.339	9 = 0.251 +	1.088 +	0.005			
STRESS CHECK FORCES	& MOMENTS							
Combo DSTLS2	P -7.075	M33 22.905	M22 -0.113	0.	V2 441	V3 -0.005		
AXIAL FORCE & BIAXIA	AL MOMENT I	ESIGN (H1-	-2)			·, ·		
Axial	fa Stress 5.268	Fa Allowable 19.050	Ft Allowable 21.000					
Major Bending Minor Bending	fb Stress 25.126 0.124	Fb Allowable 23.100 23.100	Fe Allowable 120.071 163.430	Cm Factor 0.850 0.850	K Factor 1.000 1.000	L Factor 0.500 0.429	Cb Factor 1.000	
SHEAR DESIGN								
Major Shear Minor Shear	fv Stress 0.609 0.007	FV Allowable 14.000 14.000	Stress Ratio 0.043 0.001					
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AISC-ASD89 STEEL SECT Level: 41ST STORY EL Element Type: Moment	FION CHECH Lement: C1 C Resistir	(Units: .00-3 Stat ng Frame	Kip-in (Sum ion Loc: 39.0 Classificatio	nmary for Combo a 000 Section ID: on: Compact	and Stati SH-PIPE	on)	
L=42.000 A=1.343 i22=1.367 i s22=0.912 s33=0.912 E=10100.000 fy=35.00 RLLF=1.000	i33=1.367 r22=1.00)9 r33=1.0	09				
P-M33-M22 Demand/Capa	acity Rati	o is 1.3	16 = 0.251 +	1.066 + 0.002			
STRESS CHECK FORCES &	MOMENTS	,			_		
Combo DSTLS2	-7.075	M33 22.438	-0.038	V2 0.417	-0.002		
AXIAL FORCE & BIAXIAI	L MOMENT I fa Stress) DESIGN (H Fa Allowable	1-2) Ft Allowable	· •	-		
Axial	5.268	19.050	21.000			×	
Major Bending Minor Bending	fb Stress 24.614 0.041	Fb Allowable 23.100 23.100	Fe Allowable 120.071 163.430	Cm K Factor Factor 0.850 1.000 0.850 1.000	L Factor 0.500 0.429	Cb Factor 1.000	
SHEAR DESIGN	c						
Major Shear Minor Shear	fv Stress 0.576 0.002	FV Allowable 14.000 14.000	Stress Ratio 0.041 0.000				
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AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Station) Level: 41ST STORY Element: C25-7 Station Loc: 14.500 Section ID: SJACK Element Type: Moment Resisting Frame Classification: Compact L=14.500 A=1.279 i22=0.509 i33=0.509 s22=0.509 s33=0.509 r22=0.631 r33=0.631 E=29000.000 fy=55.000 RLLF=1.000 P-M33-M22 Demand/Capacity Ratio is 0.874 = 0.167 + 0.706 + 0.001 STRESS CHECK FORCES & MOMENTS Ρ M33 M22 V2 V3 Combo DSTLS2 -7.069 13.057 0.020 -0.136 0.005 AXIAL FORCE & BIAXIAL MOMENT DESIGN (H1-2) fa Fa Ft Allowable Stress Allowable Axial 5.527 30.637 33.000 Fe fb Fb Cm К L Cb Stress Allowable Allowable Factor Factor Factor Factor Major Bending 25.636 36.300; 282.842 0.939 1.000 1.000 1.075 Minor Bending 0.039 36.300 282.842 0.850 1.000 1.000 SHEAR DESIGN fv FV Stress Stress Allowable Ratio 0.180 Major Shear 22.000 0.008 Minor Shear 0.007 22.0001 0.000

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AISC-ASD89 STEEL SECT Level: 41ST STORY El Element Type: Moment	ION CHEC ement: C Resisti:	K Units H 23-7 Statior ng Frame [C]	(ip-in (Sum n Loc: 14.50 Lassificatio	mary for 0 Section: Comp	Combo a on ID: S act	nd Stati JACK	on)	
L=14.500 A=1.279 i22=0.509 i s22=0.509 s33=0.509 E=29000.000 fy=55.000 RLLF=1.000	33=0.509 r22=0.6	31 r33=0.631	L .		-			
P-M33-M22 Demand/Capa	city Rat	io is 0.871	l = 0.167 +	0.703 +	000.0			
STRESS CHECK FORCES &	MOMENTS							
Combo DSTLS2	P -7.069	M33 ⁱ 13.003	M22 0.007	-0.2	V2 162	V3 0.002		
AXIAL FORCE & BIAXIAL Axial	MOMENT fa Stress 5.527	DESIGN (H1- Fa Allowable 30.637	-2) Ft Allowable 33.000					
Major Bending Minor Bending	fb Stress 25.531 0.013	Fb Allowable 36.300 36.300	Fe Allowable 282.842 282.842	Cm Factor 0.928 0.850	K Factor 1.000 1.000	L Factor 1.000 1.000	Cb Factor 1.091	
SHEAR DESIGN		1.						
Major Shear Minor Shear	fv Stress 0.214 0.002	FV Allowable 22.000 22.000	Stress Ratio 0.010 0.000					
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AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Station) Level: 41ST STORY Element: B416 Station Loc: 48.000 Section ID: SH-RUNG Element Type: Moment Resisting Frame ¹Classification: Compact L=48.000 A=0.503 i22=0.133 i33=0.338 s22=0.213 s33=0.300 r22=0.515 r33=0.820 E=10100.000 fy=35.000 RLLF=1.000 P-M33-M22 Demand/Capacity Ratio is 0.989 0.003 + 0.536 + 0.450STRESS CHECK FORCES & MOMENTS Ρ мзз M22 V2 VЗ Combo DSTLS2 0.027 3.381 2.015 0.141 -0.084 AXIAL FORCE & BIAXIAL MOMENT DESIGN (H2-1) fa Fa Ft Stress Allowable Allowable Axial 0.055 5.987 21.000 fb Fb Fe Cm Κ L Cb Allowableⁱ Stress Allówable Factor Factor Factor Factor 1.000 Major Bending 11.265 21.000 15.165 1.000 1.000 2:300 Minor Bending 9.447 21.000 5.987 1.000 1.000 1.000 SHEAR DESIGN 1 fv FV Stress Stress Allowable Ratio Major Shear 0.418 14.000 0.030 Minor Shear 0.448 14.000i 0.032

ETABS v9.0.7 - File:246SpringST_2009_05_08_singleTowerDL_2inchECCdeflectionLimitCodeCheckWith2%LateraheKip,2009hitts:13

El	ıgı	ne	er	
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Project

Subject

AISC-ASD89 STEEL SEC Level: 41ST STORY E Element Type: Momen	TION CHECH lement: Bi t Resistin	K Units: H 390 Station ng Frame CJ	Kip-in (Sum Loc: 48.000 Lassificatio	mary for Sectio n: Comp	Combó a n ÍD: SH act	nd Ştati -RUNG))	
L=48.000 A=0.503 i22=0.133 s22=0.213 s33=0.300 E=10100.000 fy=35.00 RLLF=1.000	i33=0.338 r22=0.53	¦ L5 r33=0.820					·.	
P-M33-M22 Demand/Cap	acity Rat:	lo is 2.697	0.003 +	2.252 +	0.442			
STRESS CHECK FORCES	MOMENTS				110			
Combo DSTLS2	0.027	14.191	1.981	0.	592	-0.083		
AXIAL FORCE & BIAXIA	L MOMENT I	DESIGN (H2-	-1)					
Axial	fa Stress 0.053	Fa Allowable 5.987	Ft Allowable 21.000					
Major Bending Minor Bending	fb Stress 47.290 9.288	Fb Allowable ⁴ 21.000 21.000	Fe Allowable 15.165 5.987 [.]	Cm Factor 1.000 1.000	K Factor 1.000 1.000	L Factor 1.000 1.000	Cb Factor 2.300	
SHEAR DESIGN								
Major Shear Minor Shear	fv Stress 1.753 0.440	FV Allowable 14.000 14.000	Stress Ratio 0.125 0.031					

MEMBER CAPACITY: Ma= 6.4 E-mi < M33=14,2

ETABS v9.0.7 - File:246SpringST_2009_05_08_singleTowerDL_2inchECCdeflectionLimitCodeCheckWith2%Laterate Kip;2002hitts:14

3.3 Single Tower - Ultimate Condition.

The various computer models consider dead weight assumed existing at the time of the collapse (no construction live load or horizontal load.) only. The vertical load on each leg is in the order of 7000 lbs as described above in section 14.2.1. The overall frame is made of 5'-3" bottom frame and 3'-6" top frame, and the frame is 8'-0" apart. Four loading conditions have been considered and studied for the effect ".8" limited deflection on leg support" and "flexible leg support" to all members in the tower. The calculations use ultimate strength of materials.

Below is the general deflected shape of single tower with likelihood of punch:



3.3.1 Ultimate Condition 1 - Load Case A, And The Bottom Shoring Leg Support Is Flexible.

• The model file is "246SpringST_2009_05_08_singleTowerDL_NoECC".

Result: shore failure

- Screw jacks do not fail.
- Shoring leg across from the flexible support leg may or may not fail in combination of axial compression and bending. Other 3 legs do not fail in buckle or bending.

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- Horizontal members fail in bending, and connections from horizontal members to shoring leg fail in weldment.
- Knee brace does not fail.
- The downward deflection at the flexible support is 1.93".





ETABS v9.0.7 - File: 246SpringST_2009_05_08_singleTowerDL_NoECC - June 11,2009 18:59 Elevation View - 7 Steel Design Sections (AISC-ASD89) - Kip-in Units



ETABS v9.0.7 - File: 246SpringST_2009_05_08_singleTowerDL_NoECC - June 11,2009 18:59 Elevation View - 5 Steel Design Sections (AISC-ASD89) - Kip-in Units

Engineer

Project

Subject

AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Station) Level: 41ST STORY Element: B416 Station Loc: 0.000 Section ID: SH-RUNG Element Type: Moment Resisting Frame Classification: Compact T=48 000 A=0.503 i22=0.133 i33=0.338 s22=0.213 s33=0.300 r22=0.515 r33=0.820 E=10100.000 fy=35.000 RLLF=1.000 P-M33-M22 Demand/Capacity Ratio is 2.774 = 0.006 + 1.850 + 0.919STRESS CHECK FORCES & MOMENTS M22 V2 V3 Combo DSTLS2 0.059 11.658 -4.115 -0.485 -0.171 AXIAL FORCE & BIAXIAL MOMENT DESIGN (H2 - 1)fa Fa Ft Stress Allowable Allowable Axial 0.117 5.987 21.000 fb Fb Fe Cm К Τ. Ch Stress Allowable Allowable Factor Factor Factor Factor Major Bending 38.848 21.000 15.165 1.000 1.000 1.000 2.300 Minor Bending 19.297 21.000 5.987 1.000 1.000 1.000 SHEAR DESIGN fv FWStress Stress Allowable Ratio Major Shear 1.438 0.103 14.000 Minor Shear 0.914 14.000 0.065

Multimite = 105 k-in < M33

MEMBER FAILURE STRENGTH

MELD FAILURE STRENGTH Multimate = 3.6 K-m < M33 (FAIL)

(FAIL

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Subject

AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Spation) Level: 41ST STORY Element: B390 Station Loc: 48.000 Section PD: SH-RUNG Element Type: Moment Resisting Frame Classification: Compact									
L=48.000 A=0.503 i2 s22=0.213 E=10100.000 RLLF=1.000	2=0.133 i s33=0.300 fy=35.00	33=0.338 r22=0.51 0	5 r33=0.820)					
P-M33-M22 Demand/Capacity Ratio is (2,4157 = 0.005 + 1.849 + 0.903									
STRESS CHEC	K FORCES &	MOMENTS	$\overline{\Delta}$						
Combo	DSTLS2	P 0.057	-11.651	M22 4.045	0.	V2 485	V3 -0.169		
AXIAL FORCE & BIAXIAL MOMENT DESIGN (H2-1)									
		fa	Fa	Ft					
Axial		0.114	5.987	21.000					
		fb	Fb	Fe	Cm	K	L	Cb	
Major B	ending	STRESS 38 825	ALLOWADIE 21 000	ALLOWADIE	Factor	Factor	Factor	Factor	
Minor B	ending	18.967	21.000	5.987	1.000	1.000	1.000	2.300	
SHEAR DESIGN									
		fv	FV	Stress					
		Stress	Allowable	Ratio					
Major S	hear	1.437	14.000	0.103					
Minor S	near	0.899	14.000	0.064					

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Engineer

Project '

Subject

AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Station) Level: 41ST STORY Element: C25-7 Station Loc: 0.000 Section ID: SJACK AISC-ASD89 STEEL SECTION CHECK Element Type: Moment Resisting Frame Classification: Compact L=14.500 A=1.279 i22=0.509 i33=0.509 s22=0.509 s33=0.509 r22=0.631 r33=0.631 E=29000.000 fy=55.000 RLLF=1.000 P-M33-M22 Demand/Capacity Ratio is 0.754 = 0.168 + 0.586 + 0.006 STRESS CHECK FORCES & MOMENTS - - M33 P M22 V2 V3 -7.075 -10.832 Combo DSTLS2 0.108 -0.594 0.008 AXIAL FORCE & BIAXIAL MOMENT DESIGN (H1-2) fa Fa Ft Allowable Stress Allowable Axial 5.532 32.025 33.000 fb Fb Fe Cm Κ L Cb Stress Allowable Allowable Factor Factor Factor Factor Major Bending 21.269 36.300 1213.622 1.000 0.850 .0.483 1.217 Minor Bending 0.211 36.300 1213.622 . 0.850 1.000 0.483 SHEAR DESIGN fv FV Stress Stress Allowable Ratio Major Shear 0.784 22.000 0.036 Minor Shear 0.011 22.000 0.001



ETABS v9.0.7 - File: 246SpringST_2009_05_08_singleTowerDL_NoECC - May 27,2009 17:50 Elevation View - 7 Steel Design Sections (AISC-ASD89) - Kip-in Units

Engineer

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Project

Subject_

AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Station) Level: 41ST STORY Element: C25-8 Station Loc: 12.000 Section ID: SH-PIPE Element Type: Moment Resisting Frame Classification: Compact									
L=63.000 A=1.343 i22=1.367 i33=1.367 s22=0.912 s33=0.912 r22=1.009 r33=1.009 E=10100.000 fy=35.000 RLLF=1.000 /.									
P-M33-M22 Demand/Capa	city Rat	io is (1.279	0.144 +	0.114 +	1.130)			
STRESS CHECK FORCES &	MOMENTS	and the second		0					
Combo DSTLS2	P -4.064	M33 2.405	M22 23.786) 1.	V2 755	V3 1.102			
AXIAL FORCE & BIAXIAI	MOMENT	DESIGN (H1-	-2)	-					
Axial	fa Stress 3.026	Fa Allowable 16.510	Ft Allowable 21.000						
	fb	f Fb	Fe	Cm	к	,L	Cb		
Major Bending Minor Bending	Stress 2.638 26.093	Allowable 23.100 23.100	Allowable 120.071 34.813	Factor 0.850 0.850	Factor 1.000 1.000	Factor 0.333 0.619	Factor 1.000		
SHEAR DESIGN		•							
Major Shear	fv Stress 2 419	FV Allowable 14 000	Stress Ratio						
Minor Shear	1.519	14.000	0.108						
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Engineer

Project

Subject

AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Station) Level: 41ST STORY Element: C23-8 Station Loc: 12.000 Section ID: SH-PIPE AISC-ASD89 STEEL SECTION CHECK Element Type: Moment Resisting Frame Classification: Compact L=63.000 A=1.343 i22=1.367 i33=1.367 s22=0.912 s33=0.912 r22=1.009 r33=1.009 E=10100.000 fy=35.000 RLLF=1.000 P-M33-M22 Demand/Capacity Ratio is 1.772 = 0.498 + 0.090 + 1.271 STRESS CHECK FORCES & MOMENTS M33 Ρ M22 V2 · V3 Combo DSTLS2 -11.053 2.077 -24.036 1.566 1.289 AXIAL FORCE & BIAXIAL MOMENT DESIGN (H1-1) fa Fa Ft Stress Allowable Allowable Axial 8.230 16.510 21.000 fb Fb Fe Cm Κ L Cb Stress Allowable Allowable Factor Factor Factor Factor Major Bending 2.278 1.000 23.100 120.071 0.333 0.850 1.000 Minor Bending 26.368 23.100 34.813 0.850 1.000 0.619 SHEAR DESIGN FV fv Stress Stress Allowable Ratio Major Shear 2.160 14.000 0.154 Minor Shear 1.777 14.000 0.127

Engineer

Project

Subject

AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Station) Level: 41ST STORY Element: C25-6 Station Loc: 18.000 Section ID: SH-PIPE Element Type: Moment Resisting Frame Classification: Compact L=42.000 A=1.343 i22=1.367 i33=1.367 s22=0.912 s33=0.912 r22=1.009 r33=1.009 E=10100.000 fy=35.000 RLLF=1.000 P-M33-M22 Demand/Capacity Ratio is 1.051 = 0.227 + 0.706 + 0.424 STRESS CHECK FORCES & MOMENTS M33 M22 V2 Ρ V3 -6.399 Combo DSTLS2 -14.873 0.907 8.929 -0.659 AXIAL FORCE & BIAXIAL MOMENT DESIGN (H1-2) fa Fa Ft Stress Allowable Allowable Axial 4.764 19.050 21.000 fb Fb Fe Cm Κ Cb T. Stress Allowable Allowable Factor Factor Factor Factor Major Bending 16.316 23.100 120.071 0.850 1.000 0.500 1.000 Minor Bending 9.795 23.100 163.430 0.850 1.000 0.429 SHEAR DESIGN fv FV Stress Stress Allowable Ratio Major Shear 0.909 14.000 0.065 Minor Shear 1.251 14.000 0.089

Engineer

Project

Subject

AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Station) Level: 41ST STORY Element: C23-6 Station Loc: 18.000 Section ID: SH-PIPE Element Type: Moment Resisting Frame Classification: Compact L=42.000 A=1.343 i22=1.367 i33=1.367 s22=0.912 s33=0.912 r22=1.009 r33=1.009 E=10100.000 fy=35.000 4 RLLF=1.000 P-M33-M22 Demand/Capacity Ratio is 1.086 = 0.276 + 0.691 + 0.422 STRESS CHECK FORCES & MOMENTS M33 M22 V2 V3 Ρ -7.773 -14.560 -0.600 -0.923 Combo DSTLS2 -8.890 AXIAL FORCE & BIAXIAL MOMENT DESIGN (H1-2) fa Fa Ft Stress Allowable Allowable 5.788 Axial 19.050 21.000 fb Fb Fe Cm K L Cb Allowable Allowable Factor Factor Factor Stress Factor 15.973 1.000 Major Bending 23.100 120.071 0.850 0.500 1.000 23.100 Minor Bending 9.752 163.430 0.850 1.000 0.429 SHEAR DESIGN fv FV Stress Allowable Stress Ratio Major Shear 0.827 14.000 0.059 Minor Shear 14.000 0.091 1.273

	ETABS v9.0.	7 File:2	46SPRINGST 20	09 05 08 :	SINGLETOWERDL	NOECC Un:	its:Kip-in 1	May 27, 2009	17:58 PAGE 1	28
	POINT	DISP	– LACEMEN	— — — т s					1.1.00 1.1.02 1	
	STORY	POINT	LOAD		UX	, UY ,	UZ	N RX	RY	RZ
	41ST STORY	175-23	DEAD		-0.0003	-0.0022	-1.9307	-0.00097	0.01481	0.00000
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ETABS v9.0.7 - File: 246SpringST_2009_05_08_singleTowerDL_NoECC - May 27,2009 17:50 Elevation View - 5 Steel Design Sections (AISC-ASD89) - Kip-in Units

Engineer_

Project_

Subject

AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Station) Level: 41ST STORY Element: C102-5 Station Loc: 12.000 Section ID: SH-PIPE Element Type: Moment Resisting Frame Classification: Compact L=63.000 A=1.343 i22=1.367 i33=1.367 s22=0.912 s33=0.912 r22=1.009 r33=1.009 E=10100.000 fy=35.000 RLLF=1.000 P-M33-M22 Demand/Capacity Ratio is 1.779 0.503 + 0.038 + 1.276STRESS CHECK FORCES & MOMENTS Ρ M33 M22 V2 V3 Combo DSTLS2 -11.156 -0.874 24.061 -1.290 -1.468AXIAL FORCE & BIAXIAL MOMENT DESIGN (H1 - 1)fa Fa Ft Stress Allowable Allowable 16.510 8.307 Axial 21.000 fb Fb Fe Cm Κ Cb L Stress Allowable Allowable Factor Factor Factor Factor Major Bending 0.959 23.100 120.071 0.850 1.000 0.333 1.000 Minor Bending 26.394 23.100 34.813 0.850 1.000 0.619 SHEAR DESIGN fv FV Stress 1. Stress Allowable Ratio Major Shear 2.024 14.000 0.145 Minor Shear 1.778 14.000 0.127

ETABS v9.0.7 - File:246SpringST_2009_05_08_singleTowerDL_NoECC - Kip-in Units

Engineer

Project

Subject

AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Station) Level: 41ST STORY Element: C100-5 Station Loc: 12.000 Section ID: SH-PIPE Element Type: Moment Resisting Frame Classification: Compact L=63.000 A=1.343 i22=1.367 i33=1.367 s22=0.912 s33=0.912 r22=1.009 r33=1.009 E=10100.000 fy=35.000 RLLF=1.000 P-M33-M22 Demand/Capacity Ratio is 1.273 = 0.141 + 0.047 + 1.131 STRESS CHECK FORCES & MOMENTS M33 M22 V2 Ρ ٧3 Combo DSTLS2 -3.989 -0.992 -23.810 -1.438-1.101 AXIAL FORCE & BIAXIAL MOMENT DESIGN (H1-2) fa Fa Ft Stress Allowable Allowable Axial 2.970 16.510 21.000 fb ËЪ Fe Cm K L Cb Allowable Allowable Factor Factor Factor Stress Factor Major Bending 1.089 23.100 120.071 0.850 1.000 0.333 1.000 Minor Bending 26.119 23.100 34.813 0.850 1.000 0.619 SHEAR DESIGN fv ŕν Stress Stress Allowable Ratio Major Shear 1.983 14.000 0.142 Minor Shear 1.519 14.000 0.108

Engineer____

Project

Subject

AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Station) Level: 41ST STORY Element: C102-3 Station Loc: 18.000 Section ID: SH-PIPE Element Type: Moment Resisting Frame Classification: Compact L=42.000 A=1.343 i22=1.367 i33=1.367 s22=0.912 s33=0.912 r22=1.009 r33=1.009 E=10100.000 fy=35.000 RLLF=1.000 P-M33-M22 Demand/Capacity Ratio is 1.087 = 0.276 + 0.692 + 0.423 STRESS CHECK FORCES & MOMENTS · M22 M33 Ρ V2 V3 -7.773 Combo DSTLS2 14.578 8.903 0.599 0.922 AXIAL FORCE & BIAXIAL MOMENT DESIGN (H1-2) Ft fa Fa Stress Allowable Allowable Axial 5.788 19.050 21.000 fb Fb Fe Cm K \mathbf{L} Cb Stress Allowable Allowable Factor Factor Factor Factor Major Bending 15.992 23.100 120.071 0.850 1.000 0.500 1.000 Minor Bending 9.766 23.100 163.430 0.850 1.000 0.429 SHEAR DESIGN fv FV: Stress Stress Allowable Ratio 0.826 Major Shear 14.000 0.059 Minor Shear 1.271 14.000 0,091

Engineer_

Project_

Subject_

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	AISC-ASD89 STEEL SECT Level: 41ST STORY E1 Element Type: Moment	CION CHECH Lement: Cl Resistir	(Units: H 100-3 Static ng Frame CI	Kip-in (Sum on Loc: 18.0 Lassificatic	mary for 00 Sect n: Comp	Combo a ion ID: act	nd Stati SH-PIPE	on)	
	L=42.000 A=1.343 i22=1.367 i s22=0.912 s33=0.912 E=10100.000 fy=35.00 RLLF=1.000	.33=1.367 r22=1.00	09 r33=1.009)		·	•		
	P-M33-M22 Demand/Capa	acity Rati	lo is 1.051	L = 0.227 +	0.706 +	0.425			
	STRESS CHECK FORCES &	MOMENTS							
	Combo DSTLS2	P -6.399	M33 14.874	M22 -8.942	0.	V2 659	V3 -0.906		
	AXIAL FORCE & BIAXIAI	MOMENT I fa Stress 4.764	DESIGN (H1- Fa Allowable 19.050	-2) Ft Allowable 21 000		-			
	Major Bending Minor Bending	fb Stress 16.317 9.809	Fb Allowable 23.100 23.100	Fe Allowable 120.071 163.430	Cm Factor 0.850 0.850	K Factor 1.000 1.000	L Factor 0.500 0.429	Cb Factor 1.000	
	SHEAR DESIGN		;						
	Major Shear Minor Shear	fv Stress 0.909 1.249	FV Allowable 14.000 14.000	Stress Ratio 0.065 0.089					
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3.3.2 Ultimate Condition 2 - Load Case B, And The Bottom Shoring Leg Support Is Flexible.

• The model file is "246SpringST_2009_05_08_singleTowerDL_2inchECC".

Result: shore failure

- Screw jacks do not fail.
- Shoring leg across from the flexible support leg may or may not fail in combination of axial compression and bending. Other 3 legs do not fail.
- Horizontal members fail in bending, and connections from horizontal members to shoring leg fail in weldment.
- Knee brace does not fail.
- The downward deflection at the flexible support is 2.092".



•	ETABS v9.0.	7 File:2	46SPRINGST_2009_0	5_08_SINGLETOWER	DL_2INCHECC	Units:Kip-in	May 28, 20	09 15:55 P	AGE 1
	ΡΟΙΝΤ	DISP	LACEMENTS						
	STORY	POINT	LOAD	UX	UY	UZ	RX	RY	RZ
	41ST STORY	175-23	DEAD	-0.0003	-0.0024	-2.0914	-0.00105	0.01617	0.00000

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ETABS v9.0.7 - File: 246SpringST_2009_05_08_singleTowerDL_2inchECC - May 28,2009 15:59 Elevation View - 5 Steel Design Sections (AISC-ASD89) - Kip-in Units



ETABS v9.0.7 - File: 246SpringST_2009_05_08_singleTowerDL_2inchECC - May 28,2009 16:04 Elevation View - 7 Steel Design Sections (AISC-ASD89) - Kip+in Units

Engineer

Project

Subject

AISC-ASD89 STEEL SECT Level: 41ST STORY E1 Element Type: Moment	TON CHECK ement B3 Resistion	Units: H Station Frame C	Kip-in (Sum Loc: 48.000 Lassificatio	mary for Sectio n: Comp	Combo a n ID SH act	nd Stati -RUNG	on)	
L=48.000 A=0.503 i22=0.133 i s22=0.213 s33=0.300 E=10100:000 fy=35.00 RLLF=1.000	.33=0.338 r22=0.51	.5 r33=0.820						
P-M33-M22 Demand/Capa	city Rati	o is 3.99	= 0.006 +	3.015 +	0.978			
STRESS CHECK FORCES &	MOMENTS	\leq						
Combo DSTLS2	P 0.062	M33 -18.998	M22 4.382	0.	V2 791	V3 -0.183		
AXIAL FORCE & BIAXIAI	MOMENT I	DESIGN (H2-	-1)					
Axial	fa Stress 0.123	Fa: Allowable 5.987	Ft Allowable 21.000					
Major Bending Minor Bending	fb Stress 63.307 20.546	Fb Allowable 21.000 21.000	Fe Allowable 15.165 5.987	Cm Factor 1.000 1.000	K Factor 1.000 1.000	L Factor 1.000 1.000	Cb Factor 2.300	
SHEAR DESIGN								
Major Shear Minor Shear	fv Stress 2.344 0.974	FV Allowable 14.000 14.000	Stress Ratio 0.167 0.070					
								· ·
	-							

MEMBER FAILURE STRENGTH Multimate = lost k-in < M33=19 k-in (FAIL)

WELD FAILURE STRENGTH Mutmate = 3.6 E-m < M33 = 19 E-m (FAIL)

Engineer	
Project	

Subject

Also-ASUBS STELL SECTION CHEEN Units: Kip-in (Sumary for Combo and Station) Lavel: Also strong Viewend: Also and the classification: Compact Station: Lavel: Also strong Viewend: Also and Viewend: Additional Compact Viewend: Also and Viewend: Allal FORCE & MOMENTER Combo Distisz 0.064 Allal FORCE & BIANTAL MOMENTER Major Bending 20.626 21.000 Stress Allowable Allowable Factor Factor Factor Factor Factor Major Shear 0.751 16.000 1.000 1.000 1.000 2.000 Stress Allowable Allowable Factor Factor Factor Factor Factor Major Shear 0.751 16.000 0.071 STRESS Allowable Allowable Factor Factor Factor Factor Factor Major Shear 0.751 16.000 0.071 STRESS Allowable Allowable Factor Factor Factor Factor Factor Major Shear 0.751 16.000 0.071 STRESS Allowable Factor Factor Factor Factor Factor Factor Major Shear 0.751 16.000 0.071 MEMORER FALLWER STRESSETH Multimate Factor Stress Allowable Gato MINOR Shear 0.751 16.000 0.071 MENDER FALLWER STRESSETH Multimate Factor Stress Allowable Stresset Major Shear 0.751 16.000 0.071 MENDER FALLWER STRESSETH Multimate Factor Stress Stresset Major Shear 0.751 16.000 0.071 MENDER FALLWER STRESSETH Multimate Factor Stresset MED FALLWER STRESSETH Multimate Factor Stresset Multimate Factor Stresset Multimate Factor Stresset Multimate Factor Stresset Male D FALLWER STRESSETH Multimate Factor Stresset Multimate Factor Stresset MED Factor Stresset MED Factor Stresset Multimate Factor Stresset Multimate Stresset MULTIMATER Stresset MULTIMATER Stresset MULTIMATER Stresset MULTIMATER Stresset MULTIMATER Stresse		
$\begin{aligned} \begin{array}{l} & L=9,000\\ & 22=0,233 33=0,330\\ & 22=0,233 33=0,300\\ & ELE^{-1,000}\\ & ELE^{-1,000}\\ & ELE^{-1,000}\\ & F^{-10100,000}\\ & F^{-1000,000}\\ & F^{$	AISC-ASD89 STEEL SECT Level: 41ST STORY E1 Element Type: Moment	TION CHECK Units: Kip-in (Summary for Combo and Station) ement: B416 Station Loc: 0.000 Section ID: 8H-RUNG Resisting Frame Classification: Compact
P-M33-M22 Demand/Capacity Ratio is $(1.99)^{2} = 0.006 + 0.982 + 0.995$ STRESS CHECK FORCES & MOMENTS Combo DSTLS2 0.064 MIAL FORCE & BIANIAL MOMENT DESIGN (P2-1) Table Allowable Allowable Factor Factor Factor Factor Major Bending 20.626 21.000 STRESS Allowable Allowable Factor Factor Factor Factor Major Bending 20.902 21.000 5.987 1.000 1.000 1.000 2.300 SHEAR DESIGN Mior Bending 20.902 21.000 5.987 1.000 1.000 1.000 2.300 SHEAR DESIGN Mior Beas 0.763 14.000 0.031 MIAL FORCE FAILURE STRESSEATH Multimate = Iau K-m (FAIL IN BIAXIAL) MELD FAILURE STRESSEATH Multimate = Sign K-m (M33 = 6.19 K-m LFAIL)	L=48.000 A=0.503 i22=0.133 i s22=0.213 s33=0.300 E=10100.000 fy=35.00 RLLF=1.000	.33=0.338 r22=0.515 r33=0.820
STRESS CHECK FORCES & MOMENT Cambo DSTLSZ 0.064 $\begin{array}{cccc} & 1127 & 1422 & 0.257 & -0.186 \\ \hline MIAL FORCE & BLANIAL MOMENT DESIGN (H2-1) & Ft \\ & Stress Allowable All$	P-M33-M22 Demand/Capa	acity Ratio is 1,984 = 0.006 + 0.982 + 0.995
Combo DSTL52 0.64 Combo DSTL52 0.64 RITAL FORCE & BIAXIAL MOMENT DESIGN (H2-1) Ta Fie Allowable Axial 0.122 Allowable Allowable Stress Allowable Allowable Major Bending 20.526 21.000 5.987 1.000 1.000 1.000 2.300 SHEAR DESIGN Major Shear 0.591 14.000 0.071 MEMDEER FAILURE ATREASETH MUHTMATE = 104 K-M (FAIL IN BIAXIAL) MELD FAILURE STRESSETH MUHTMATE = 3.66 K-M (M333 = 6.19 K-M (FAIL)	STRESS CHECK FORCES &	MOMENTS
ANTAL FORCE & BLANIAL MOMENT DESIGN (12-1) TE & Allowable Allowable Axial 0.127 Allowable Allowable Stress Allowable Design (12-1) Major Bending 20.626 21.000 15.165 1.000 1.000 1.000 2.300 SHEAR DESIGN Myor Shear 0.991 14.000 0.071 STRESS Allowable Batio Major Shear 0.991 14.000 0.071 MEMBEER FAILURE GTRESAETH Multimate = 104 K-m (FAIL W BIAXIAL) BEANDING WELD FAILURE STRESSETH Multimate = 3.6 K-M <m33 6.19="" =="" k-m<br="">(FAIL)</m33>	Combo DSTLS2	$\begin{array}{cccccccccccccccccccccccccccccccccccc$
Axial Stress Allowable Allowable Axial 0.127 5.987 21.000 Stress Allowable Pactor Factor Factor Factor Factor Mjor Bending 20.626 21.000 15.165 1.000 1.000 2.300 SHEAR DESIGN fv Fv Stress Allowable Fo Stress Mjor Shear 0.763 1.000 1.000 1.000 1.000 2.300 SHEAR DESIGN fv Fv Stress Allowable Ratio Mjor Shear 0.793 14.000 0.071 MEANDEER FAHLURE GTRESHEATH Multhmate Inauto Inauto BIAXIAL Minor Shear 0.991 14.000 0.071 MEMDER FAHLURE GTRESHEATH Multhmate BIAXIAL Multhmate STRESHEATH Multhmate Hautheath Hautheath Multhmate STRESHEATH Multhmate Hautheath Hautheath Multhmate STRESHEATH Multhmate STRESHEATH Hau	AXIAL FORCE & BIAXIAL	MOMENT DESIGN (H2-1)
Eb Allowable Allowable Allowable Allowable Factor Facto	Axial	fa Fa Ft Stress Allowable Allowable 0.127 5.987 21.000
SHEAR DESIGN Major Shear 0.763 14.000 0.034 Minor Shear 0.991 14.000 0.071 MEMBER FAILURE GTREARTH Multimate = 104 K-m (FAIL IN BIAXIAL) WELD FAILURE GTREARTH Multimate = 3.6 K-m (M33 = 6.19 K-m (FAIL)	Major Bending Minor Bending	fb Fb Fe Cm K L Cb Stress Allowable Allowable Factor Factor Factor Factor 20.626 21.000 15.165 1.000 1.000 2.300 20.902 21.000 5.987 1.000 1.000 1.000
Najor Shear 0.763 11,000 0.054 Minor Shear 0.991 14,000 0.054 Minor Shear 0.991 14,000 0.071 MEMBER FAILURE STREAGETH Multimate = 10.4 K-m (FAIL IN BIAXIAL) BENDMIG WELD FAILURE STREAGETH Multimate = 3.6 K-m < M33 = 6.19 K-m (FAIL)	SHEAR DESIGN	
MEMBER FAILURE GORENETH Multimate = 10.4 K-m (FAIL W BIAXIAL) BENDWIG WELD FAILURE GORENEOTH Multimate = 3.6 K-m < M33 = 6.19 K-m (FAIL)	Major Shear Minor Shear	fv FV Stress Stress Allowable Ratio 0.763 14.000 0.054 0.991 14.000 0.071
WELD FAILURE STRENGTH Multimate = 3.6 K-in < M33 = 6.19 K-in (FAIL)	MEMBE	ir FAILURE GTREABTH ultmate = 194 K-m (FAIL W BIAXIAL) BENDWG
	WELD Mu	FAILURE STRENGTH ultimate = 3.6 K-in < M33 = 6.19 K-in (FAIL)

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Engineer

Project

Subject

AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Station) Level: 41ST STORY Element: C92-11 Station Loc: 0.000 Section ID: SJACK Element Type: Moment Resisting Frame Classification: Compact L=14.500 A=1.279 i22=0.509 i33=0.509 s22=0.509 s33=0.509 r22=0.631 r33=0.631 E=29000.000 fy=55.000 RLLF=1.000 1 P-M33-M22 Demand/Capacity Ratio is / 1.617 = 0.168 + 1.450 + 0.007STRESS CHECK FORCES & MOMENTS Ρ M33 M22 V2 VЗ Combo DSTLS2 -7.075 26.801 -0.132 0.702 -0.007 AXIAL FORCE & BIAXIAL MOMENT DESIGN (H1-2) fa Fα Ft Allowabie Stress Allowable Axial 30.637 5.532 33.000 fb Fb Fe Cm Κ Cb L Stress Allowable Allowable Factor Factor Factor Factor 36.300 282.842 Major Bending 1.000 52.623 0.850 1.000 1.214 Minor Bending 0.259 36.300 282.842 0.850 1.000 1.000 SHEAR DESIGN fv FV Stress Allowable Stress Ratio Major Shear 0.927 22.000 0.042 Minor Shear 0.010 22.000 0.000

Engineer_

Project

Subject

AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Station) Level: 41ST STORY Element: C25-8 Station Loc: 12.000 Section ID: SH-PIPE Element Type: Moment Resisting Frame Classification: Compact L=63.000 A=1.343 i22=1.367 i33=1.367 s22=0.912 s33=0.912 r22=1.009 r33=1.009 E=10100.000 fy=35.000 RLLF=1.000 P-M33-M22 Demand/Capacity Ratio is 1.386 = 0.156 + 0.129 + 1.224 STRESS CHECK FORCES & MOMENTS M33 Ρ M22 V2 V3 Combo DSTLS2 -4.389 2.710 25.772 1.881 1.193 AXIAL FORCE & BIAXIAL MOMENT DESIGN (H1-2) fa Fa Ft Allowable Stress Allowable Axial 3.268 16.510 21.000 fb Fb Fe Cm K L Cb Stress Allowable Allowable Factor Factor Factor Factor Major Bending 2.973 23.100 120.071 0.850 1.000 0.333 1.000 Minor Bending 28.272 23.100 34.813 0.850 1.000 0.619 SHEAR DESIGN fv FV Stress Stress Allowable Ratio Major Shear 2.594 14.000 0.185 Minor Shear 1.645 14.000 0.118

ETABS v9.0.7 - File:246SpringST_2009_05_08_singleTowerDL_2inchECC - Kip-in Units

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AISC-ASD89 STEEL SEC Level: 41ST STORY E Element Type: Momen	TION CHECK lement, C2 t Resistin	Units: H 3-8 Station g Frame Cl	Kip-in (Sum h Loc: 12.00 lassificatio	mary for 0 Section: Compa	Combo a on ID: S act	nd Stati H-PIPE	on)	
L=63.000 A=1.343 i22=1.367 s22=0.912 s33=0.912 E=10100.000 fy=35.0 RLLF=1.000	i33=1.367 r22=1.00	9 r33=1.009	9					
P-M33-M22 Demand/Cap	acity Rati	o is 1.857	0.487 +	0.102 + 3	1.366			
STRESS CHECK FORCES	& MOMENTS							
Combo DSTLS2	P -10.806	M33 2.362	M22 -26.016	1.6	V2 673	V3 1.395		
AXIAL FORCE & BIAXIA	L MOMENT I fa	ESIGN (H1- Fa	-1) Ft	-			. ,	
Axial	Stress 8.046	Allowable 16.510	Allowable 21.000					
Major Bending Minor Bending	fb Stress 2.592 28.539 -	Fb Allowable 23.100 23.100	Fe Allowable 120.071 34.813	Cm Factor 0.850 0.850	K Factor 1.000 1.000	L Factor 0.333 0.619	Cb Factor 1.000	
SHEAR DESIGN	£	****	C b c c c c c c c c c c					
Major Shear Minor Shear	Stress 2.307 1.923	Allowable 14.000 14.000	Stress Ratio 0.165 0.137					
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ETABS v9.0.7 - File:246SpringST_2009_05_08_singleTowerDL_2inchECC - Kip-in Units

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ETABS Steel Design Engineer Project Subject AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Station) Level: 41ST STORY Element: C102-5 Station Loc: 12.000 Section ID: SH-PIPE Element Type: Moment Resisting Frame Classification: Compact L=63.000 A=1.343 i22=1.367 i33=1.367 s22=0.912 s33=0.912 r22=1.009 r33=1.009 E=10100.000 fy=35.000 RLLF=1.000 BENDME P-M33-M22 Demand/Capacity Ratio is 1.962 = 0.544 + 0.037 + 1.418

M33

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Fb

FV

(H1 = 1)

5.

-0.849

11owable

16.510

lowable

23.100

23.100

14.000

14.000

Allowable

100

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fa

fb

fv

DESIGN

-12.062

Stress

8.981

Stress

0.931

28.58

Stress

2.213

1.926

M22

Ft

Fe

26.057

Allowable

Allowable

120.071

34.813

Stress

Ratio

0.158

0.138

21.000

v2

Κ

Factor

1.000

1.000

-1.605

Cm

Factor

0.850

0.850

VЗ

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Factor

0.333

0,619

Cb

Factor

1.000

-1.397

STRESS CHECK FORCES & MOMENTS

AXIAL FORCE & BIAXIAL MOMENT

Combo DSTLS2

Major Bending

Minor Bending

Major Shear

Minor Shear

Axial

SHEAR DESIGN

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Engineer

Project

Subject

AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Station) Level: 41ST STORY Element: C100-5 Station Loc: 12.000 Section ID: SH-PIPE Element Type: Moment Resisting Frame Classification: Compact L=63.000 A=1.343 i22=1.367 i33=1.367 s22=0.912 s33=0.912 r22=1.009 r33=1.009 E=10100.000 fy=35.000 RLLF=1.000 P-M33-M22 Demand/Capacity Ratio is 1.369 = 0.143 + 0.046 + 1.226 STRESS CHECK FORCES & MOMENTS Р M33 M22 V2 V3 Combo .DSTLS2 -3.164 -0.96;7 -25.814 -1.575 -1.194AXIAL FORCE & BIAXIAL MOMENT DESIGN (H1-3) Fa fa Ft Stress Allowable Allowable Axial 2.356 16.510 21.000 fb Fe Fb Cm K L Cb Stress Allowable Allowable Factor Factor Factor Factor 120.071 0.850 1.000 0.333 1.000 23.100 Major Bending 1.061 Minor Bending 28.317 23.100 34.813 0.850 1.000 0.619 SHEAR DESIGN fv FV Stress Stress Allowable Ratio Major Shear 2.172 14.000 0.155 Minor Shear 1.646 14.000 0.118

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3.3.3 Ultimate Condition 3 - Load Case A, And The Bottom Shoring Leg Support Is With .8" Deflection Limit.

• The model file is "246SpringST_2009_05_08_singleTowerDL_NoECCdeflectionLimit".

Result: shore failure

- Screw jacks do not fail.
- All 4 Shoring legs do not fail in buckle or bending.
- The connections from the top horizontal members to the leg fail in weldment. The bottom horizontal members fail in bending, and the connections from the bottom horizontal members to the leg fail in weldment. The other horizontal members and connections are still ok.
- Knee brace does not fail in compression, tension or bending.





ETABS v9.0.7 - File: 246SpringST_2009_05_08_singleTowerDL_NoECCdeflectionLimit - May 29,2009 19:24 Elevation View - 7 Steel Design Sections (AISC-ASD89) - Kip-in Units

ETABS Steel

TABS Steel Design	· E	Engineer				
	P	Project	•			
	S	ubject				
AISC-ASD89 STEEL SECTION CHECK Un Level: 41ST STORY Element: B416 St Element Type: Moment Resisting Fram	nits: Kip-in(Summa tation Loc: 0.000 me Classification	aty for Combo Section ID: S : Compact	and Station) H-RUNG			
L=48.000 A=0.503 i22=0.133 i33=0.338 s22=0.213 s33=0.300 r22=0.515 r33 E=10100.000 fy=35.000 RLLF=1.000	3=0.820					
P-M33-M22 Demand/Capacity Ratio is	1.129 = 0.002 + 0	.746 + 0.381				
STRESS CHECK FORCES & MOMENTS Combo DSTLS2 0.025	M33 4.702 -1.706	V2 -0.196	V3 -0.071			
AXIAL FORCE & BIAXIAL MOMENT DESIGN	(H2-1) Fa Ft					
Axial 0.049	vable Allowable 5.987 21.000					

	fb	Ę̈́b	Fe	Cm	К	\mathbf{L}	Cb
	Stress	Allowable	Allowable	Factor	Factor	Factor	Factor
Major Bending	15.669	21.000	15.165	1.000	1.000	1.000	2,300
Minor Bending	7.997	21.000	5.987	1.000	1.000	1.000	
SHEAR DESIGN							
	fv	FV	Stress				
	Stress	Allowable	Ratio				
Major Shear	0.582	14.000	0.042				
Minor Shear	0.379	14.000	0.027				

MEMBER FAILURE STRENGTH Muttmate = 10.4 kin > M33 = 4.7 kin (ok)

WELD FAILURE STRENGEN Multimate = 3.6 K-in < M33 = 4.7 k-in (FAIL)

Project_

Subject

AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Station) Level: 41ST STORY Element: B413 Station Loc: 12.000 Section ID: SH-RUNG Element Type: Moment Resisting Frame Classification: Compact L=48.000 A=0.503 i22=0.133 i33=0.338 s22=0.213 s33=0.300 r22=0.515 r33=0.820 E=10100.000 fy=35.000 RLLF=1.000 P-M33-M22 Demand/Capacity Ratio is 1.52 0.006 + 0.754 + 0.766STRESS CHECK FORCES & MOMENTS M22 V2 VЗ Ρ M33 -0.017 Combo DSTLS2 -3.429 -0.392 -0.286 AXIAL FORCE & BIAXIAL MOMENT DESIGN (H1-3) fa Fa Ft Stress Allowable Allowable 0.034 5.987 Axial 21.000 fb Fb Fe \mathtt{Cm} Κ Γ Cb Allowable Allowable Stress Factor Factor Factor Factor 15.837 1.000 0.850 Major Bending 21.000 60.662 1.000 0.500 Minor Bending 16.079 21.000 5.987 0.850 1.000 1.000 SHEAR DESIGN FV Stress fv Allowable Stress Ratio Major Shear 1.163 14.000 0.083 Minor Shear 1.524 14.000 0.109

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Subject

AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Station) Level: 41ST STORY Element: B417 Station Loc: 12.000 Section ID: SH-RUNG Element Type: Moment Resisting Frame Classification: Compact L=48.000 A=0.503 i22=0.133 i33=0.338 s22=0.213 s33=0.300 r22=0.515 r33=0.820 E=10100.000 fy=35.000 RLLF=1.000 P-M33-M22 Demand/Capacity Ratio is 1,195 = 0.003 + 0.636 + 0.557 STRESS CHECK FORCES & MOMENTS M22 мз3 Ρ V2 V3 -0.009 Combo DSTLS2 4.006 -2 494 -0.330 -0.208 AXIAL FORCE & BIAXIAL MOMENT DESIGN (H1-3) fa Ft Fα Allowable Stress Allowable Axial 0.017 5.987 21.000 fb Fb Fe Cm Κ L Cb Stress Allowable Allowable Factor Factor Factor Factor Major Bending 13.349 21.000 60.662 0.850 1.000 0.500 1.000 Minor Bending 11.694 21.000 5.987 0.850 1.000 1.000 SHEAR DESIGN fv ΈV Stress Ratio Stress Allowable 14.000 Major Shear 0.977 0.070 Minor Shear 1.108 14.000 0.079

Engineer

Project

Subject

AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Station) Level: 41ST STORY Element: B418 Station Loc: 0.000 Section ID: SH-RUNG Element Type: Moment Resisting Frame Classification: Compact T = 48.000A=0.503 i22=0.133 i33=0.338 s22=0.213 s33=0.300 r22=0.515 r33=0.820 E=10100.000 fy=35.000 oK RLLF=1.000 0.005 + 0.420 + 0.073 P-M33-M22 Demand/Capacity Ratio is 0.498 STRESS CHECK FORCES & MOMENTS M33 M22 V2 Ρ V3 Combo DSTLS2 0.058 -2.648 -0.326 -0.111 -0.014 AXIAL FORCE & BIAXIAL MOMENT DESIGN (H2-1) fa Fa Ft Stress Allowable Allowable Axial 0.115 5.987 21.000 Fe fb Fb Cm Κ L Cb Allowable Stress Allowable Factor Factor Factor Factor Major Bending 8.823 21.000 15.165 1.000 1.000 1.000 2.300 1.000 Minor Bending 1.528 21.000 5.987 1.000 1.000 SHEAR DESIGN fv Ėν Stress Stress Allowable Ratio Major Shear 0.330 14.000 0.024 Minor Shear 0.072 14.000 0.005

Engineer_ Project

Subject

AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Station) Level: 41ST STORY Element: B412 Station Loc: 12.000 Section ID: SH-RUNG Element Type: Moment Resisting Frame Classification: Compact L=48.000 A=0.503 i22=0.133 i33=0.338 s22=0.213 s33=0.300 r22=0.515 r33=0.820 E=10100.000 fy=35.000 RLLF=1.000 P-M33-M22 Demand/Capacity Ratio is 1.245 = 0.069 + 0.977 + 0.199STRESS CHECK FORCES & MOMENTS M33 M22 v2 V3 P Combo DSTLS2 -0.208 -6.156 -0.498 0.074 0.890 AXIAL FORCE & BIAXIAL MOMENT DESIG (H1-3) fa Fa Ft Allowable Stress Allowable Axial 0.413 5.987 21.000 fb Fb Fe к `L Cm Cb Stress Allowable Allowable Factor Factor Factor Factor Major Bending 20.514 21.000 60.662 0.850 1.000 0.500 1.000 Minor Bending 4.174 21.000 5.987 0.850 1.000 1.000 SHEAR DESIGN fv FV Stress Stress Allowable Ratio Major Shear 1.477 14.000 0.105 Minor Shear 0.396 14.000 0.028 t



ETABS v9.0.7 - File: 246SpringST_2009_05_08_singleTowerDL_NoECCdeflectionLimit - May 29,2009 19:24 Elevation View - 5 Steel Design Sections (AISC-ASD89) - Kip-in Units

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Project

Subject

AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Station) Level: 41ST STORY Element: B390 Station Loc: 48.000 Section ID: SH-RUNG Element Type: Moment Resisting Frame Classification: Compact L=48.000 A=0.503 i22=0.133 i33=0.338 s22=0.213 s33=0.300 r22=0.515 r33=0.820 NGLDMENT FAILS E=10100.000 fy=35.000 RLLF=1.000 1.121 0.002 + 0.745 + 0.374P-M33-M22 Demand/Capacity Ratio is STRESS CHECK FORCES & MOMENTS M33 M22 ٧2 V3 Combo DSTLS2 0.024 -0.070 -4.692 1.676 0.196 (H2-1) AXIAL FORCE & BIAXIAL MOMENT DESIGN fa Fa Ft Stress Allowable Allowable 0.048 Axial 5.987 21.000 fb Fb Fe Cm Κ Cb L Allowable Stress Allowable Factor Factor Factor Factor Major Bending 15.635 21.000 15.165 1.000 1.000 1.000 2.300 Minor Bending 21.000 7.860 5.987 1.000 1.000 1.000 SHEAR DESIGN fv FV Stress Allowable Stress Ratio Major Shear 0.580 14.000 0.041 loc: 48 Minor Shear 0.373 14.000 0.027 WELD FAIL STREWGTH Multimate = 3.6 E-in CM33 = 4.7 E-in (FAIL)

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Subject

AISC-ASD89 STEEL SECT Level: 41ST STORY EL Element Type: Moment	ION CHECK Units: F ement: B387 Station Resisting Frame Cl	Kip-in (Sum Loc: 36.000 Lassificatio	mary for Combo a Section ID: SH n: Compact	nd Station) -RUNG	
L=48.000 A=0.503 i22=0.133 i s22=0.213 s33=0.300 E=10100.000 fy=35.00 RLLF=1.000	33=0.338 r22=0.515 r33=0.820 0	1) 			
P-M33-M22 Demand/Capa	city Ratio is 1.519	9 = 0.006 +	0.748 + 0.766		
STRESS CHECK FORCES &	MOMENTS	1			
Combo DSTLS2	-0.018 -4.711	У м22 3.428	V2 0.389	V3 -0.286	
AXIAL FORCE & BIAXIAL	MOMENT DESIGN (H1-	-3)			
Axial	fa Fa Stress Allowable 0.035 5.987	Ft Allowable 21.000		·	
Major Bending Minor Bending	fb Fb Stress Allowable 15.698 21.000 16.076 21.000	Fe Allowable 60.662 5.987 ⁻	Cm K Factor Factor 0.850 1.000 0.850 1.000	L Cb Factor Factor 0.500 1.000 1.000	
SHEAR DESIGN		:			
Major Shear Minor Shear	iv FV Stress Allowable 1.152 14.000 1.524 14.000	Stress Ratio 0.082 0.109			
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AISC-ASD89 STEEL SECT: Level: 41ST STORY Ele Element Type: Moment	ION CHECK ement: B39 Resisting	Units: P 91 Station g Frame Cl	Kip-ir Loc: Lassif	n (Sum 36.000 fication	nary for Section: Comp	Combo a n ID: SH act	nd Stati -RUNG	on)	,	
L=48.000 A=0.503 i22=0.133 i3 s22=0.213 s33=0.300 E=10100.000 fy=35.000 RLLF=1.000	33=0.338 r22=0.515 0	5 r33=0.820	,) ,	•	\$ <u>8</u> .	• ⁷	•	*		-
P-M33-M22 Demand/Capad	city Ratio	o is 1.171	L =, 0.	.Q01 + (0.613 +	0.557				
STRESS CHECK FORCES &	MOMENTS					. •				
Combo DSTLS2	P -0.004	M33 -3.862		M22 2.492	0.	V2 318	V3 -0.208			
AXIAL FORCE & BIAXIAL	MOMENT DI	ESIGN (H1-	-3)							
Axial	Stress 0.007	Allowable 5.987	Ailo	pwable 21.000						
Major Bending Minor Bending	fb Stress 12.871 11.687	Fb Allowable 21.000 21.000		Fe owable 60.662 5.987	Cm Factor 0.850 0.850	K Factor 1.000 1.000	L Factor 0.500 1.000	Cb Factor 1.000		
SHEAR DESIGN	fm	E757	i - (Strocc	-					
Major Shear Minor Shear	Stress 0.942 1.108	Allowable 14.000 14.000	:	Ratio 0.067 0.079						
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3.3.4 Ultimate Condition 4 – Load Case B, And The Bottom Shoring Leg Support Is With 0.8" Deflection Limit.

• The model file is "246SpringST_2009_05_08_singleTowerDL_2inchECCdeflectionLimit".

Result: shore failure

- Screw jacks do not fail.
- All 4 Shoring legs do not fail.
- The horizontal members fail in bending, connections from the top horizontal members to the leg fail in weldment.

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• Knee brace does not fail



ETABS v9.0.7 - File: 246SpringST_2009_05_08_singleTowerDL_2inchECCdeflectionLimit - May 29,2009 19:12 Elevation View - 7 Steel Design Sections (AISC-ASD89) - Kip-in Units

Engineer

Project

Subject

AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Station) Level: 41ST STORY Element: B416 Station Loc: 48.000 Section ID: SH-RUNG Element Type: Moment Resisting Frame | Classification: Compact L=48.000 A=0.503 i22=0.133 i33=0.338 s22=0.213 s33=0.300 r22=0.515 r33=0.820 E=10100.000 fy=35.000 RLLF=1.000 P-M33-M22 Demand/Capacity Ratio is 0.633 0.003 + 0.218 + 0.412STRESS CHECK FORCES & MOMENTS M33 M22 V2 ٧3 Ρ Combo DSTLS2 0.026 -1.374 1.846 0.058 -0.077 AXIAL FORCE & BIAXIAL MOMENT DESIGN (H2 - 1)fa Få Ft Stress Allowable Allowable Axial 0.053 5.987 21.000 fb Fb Fe \mathtt{Cm} Κ \mathbf{L} Cb Stress Allowable Allowable Factor Factor Factor Factor 4.578 Major Bending 21.000 15.165 1.000 1.000 1.000 2.300 Minor Bending 8.654 21.000 5.987 1.000 1.000 1.000 SHEAR DESIGN fv FV Stress Stress Allowable Ratio 0.171 Major Shear 14.000. 0.012 Minor Shear 0.410 14.000 0.029

Engineer

Project

AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Station) Level: 41ST STORY Element: B413 Station Loc: 12.000 Section ID: SH-RUNG Element Type: Moment Resisting Frame - Classification: Compact L=48.000 A=0.503 i22=0.133 i33=0.338 s22=0.213 s33=0.300 r22=0.515 r33=0.820 E=10100.000 fy=35.000 RLLF=1.000 P-M33-M22 Demand/Capacity Ratio is 1.194 0.006 + 0.359 + 0.829STRESS CHECK FORCES & MOMENTS M22 V2 Ρ м33 V3 -0.018 -0.185 -0.309 Combo DSTLS2 -2.262 -3.711 AXIAL FORCE & BIAXIAL MOMENT DESIGN (H1-3) Fa fa Ft Allowable Stress Allowable 21.000 Axial 0.036 5.987 Fb fb Fe Cm Κ \mathbf{L} Cb Stress Allowable Allowable Factor Factor Factor Factor 1.000 Major Bending 7.538 21.000 60.662 0.850 0:500 1.000 Minor Bending 17.403 21.000 5.987 0.850 1.000 1.000 SHEAR DESIGN FV_1 fv Stress Stress Allowable Ratio Major Shear 0.548 14.000 0.039 Minor Shear 1.650 14.000 0.118

Engineer____ Project

Subject

Units: Kip-in (Summary for Combo and Station) AISC-ASD89 STEEL SECTION CHECK Level: 41ST STORY Element: B417 Station Loc: 12.000 Section ID: SH-RUNG Element Type: Moment Resisting Frame Classification: Compact L=48.000 A=0.503 i22=0.133 i33=0.338 s22=0.213 s33=0.300 r22=0.515 r33=0.820 E=10100.000 fy=35.000 RLLF=1.000 P-M33-M22 Demand/Capacity Ratio is 1.170 = 0.003 + 0.564 + 0.603 STRESS CHECK FORCES & MOMENTS Ρ M33 M22 V2 V3 Combo DSTLS2 -0.009 -3.553 -2.702 -0.292 -0.225 AXIAL FORCE & BIAXIAL MOMENT DESIGN (H1-3) fa • Fa Ft Allowable Stress Allowable 0.018 5.987 21.000 Axial Fb fb Fe Cm Κ L Cb Stress Allowable Allowable Factor Factor Factor Factor 11.839 0.500 Major Bending 21.000 60.662 0.850 1.000 1.000 Minor Bending 21.000 12.669 5.987 0.850 1.000 1.000 SHEAR DESIGN FV. fv Stress Stress Allowable Ratio Major Shear 0.865 14.000 0.062 Minor Shear 1.201 14.000 0.086

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Subject

AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Station) Level: 41ST STORY Element: B418 Station Loc: 0.000 Section ID: SH-RUNG Element Type: Moment Resisting Frame 'Classification: Compact L=48.000 A=0.503 i22=0.133 i33=0.338 s22=0.213 s33=0.300 r22=0.515 r33=0.820 E=10100.000 fy=35.000 RLLF=1.000 0.508 P-M33-M22 Demand/Capacity Ratio is 0.006 + 0.423 + 0.079STRESS CHECK FORCES & MOMENTS P M33 M22 V2 V3 Combo DSTLS2 0.062 -2.668 -0.354 -0.112 -0.015 AXIAL FORCE & BIAXIAL MOMENT DESIGN $(H_2 - 1)$ fa Fa Ft Stress Allowable Allowable Axial 0.124 5.987 21.000 fb Fb Fe Cm K \mathbf{L} Cb Stress Allowable' Allowable Factor Factor Factor Factor Major Bending 8.890 21.000 . 15.165 1.000 1.000 1.000 2.300 Minor Bending 1.660 21.000 5.987 1.000 1.000 1.000 SHEAR DESIGN fv FV・ Stress Allowable : Stress Ratio Major Shear 0.333 14.000 0.024 Minor Shear 0.079 14.000 0.006

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Subject

AISC-ASD89 STEEL SECTION CHECK- Units: Kip-in (Summary for Combo and Station) Level: 41ST STORY Element: B412 Station Loc: 12.000 Section ID: SH-RUNG Element Type: Moment Resisting-Frame Classification: Compact L=48.000 A=0.503 i22=0.133 i33=0.338 s22=0.213 s33=0.300 r22=0.515 r33=0.820 E=10100.000 fy=35.000 RLLF=1.000 P-M33-M22 Demand/Capacity Ratio is 1.329 0.076 040 0.214 STRESS CHECK FORCES &_MOMENTS, -M33-M22 v2 ívз Ρ -0_227 Combo DSTLS2 0.530 0.080 6.552 0.960 AXIAL FORCE & BIAXIAL MOMENT DESTEN (H1-3) fa Fa Ft Allowable Stress Allowable Axial 0.452 5.987 21.000 Fe fb Fb Cm Κ L Cb Allowable Stress Allowable Factor Factor Factor Factor Major Bending 21.833 21.000 60.662 0.850 1.000 0.500 1.000 Minor Bending 4.500 21.000 5.987 0.850 1.000 1.000 SHEAR DESIGN fv FV. Stress Stress llowable Ratio Major Shear 571 14.000 0.112 0.426 Minor Shear 14.000 0.030



ETABS v9.0.7 - File: 246SpringST_2009_05_08_singleTowerDL_2inchECCdeflectionLimit - May 29,2009 18:55 Elevation View - 5 Steel Design Sections (AISC-ASD89) - Kip-in Units

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Subject

AISC-ASD89 STEEL SEC Level: 41ST STORY E Element Type: Momen	TION CHECK Lement B3 t Resistir	Units: K 90 Station Mg Frame Cl	Cip-in (Sum Loc: 48.000 assificatio	mary for Sectior n: Compa	Combo a ID: SH	nd Stati -RUNG	on)		
L=48.000 A=0.503 i22=0.133 s22=0.213 s33=0:300 E=10100.000 fy=35.00 RLLF=1.000	i33=0.338 r22=0.51 00	.5 r33=0.820		ļ		-			
P-M33-M22 Demand/Cap	acity Rati	.o is <u>2.228</u>	= 0,002 +	1.820 + (0.405				
STRESS CHECK FORCES	& MOMENTS		ALCON 22		10	. 172			
Combo DSTLS2	0.026	-11.470) 1.814	0.4	478	-0.076			
AXIAL FORCE & BIAXIA	L MOMENT I	DESIGN (H2-	-1) Ft	\subseteq					
Axial	Stress 0.051	Allowable 5.987	Allowable 21.000						•
Major Bending Minor Bending	fb Stress 38.221 8.507	Fb Allowable 21.000 21.000	Fe Allowable 15.165 5.987	Cm Factor 1.000 1.000	K Factor 1.000 1.000	L Factor 1.000 1.000	Cb Factor 2.300		
SHEAR DESIGN	fv	τ̈́V	Stress						
Major Shear Minor Shear	Stress 1.417 0.403	Allowable 14.000 14.000	Ratio 0.101 0.029						÷
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AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Station) Level: 41ST STORY Element: B387 Station Loc: 36.000 Section ID: SH-RUNG Element Type: Moment Resisting Frame Classification: Compact L=48.000 A=0.503 i22=0.133 i33=0.338 s22=0.213 s33=0.300 r22=0.515 r33=0.820 E=10100.000 fy=35.000 RLLF=1.000 P-M33-M22 Demand/Capacity Ratio is 2.095 0.006 + 1.260 + 0.828STRESS CHECK FORCES & MOMENTS M33 M22 V2 V3 Ρ Combo DSTLS2 -0.019 -7.942 3.710 0.658 -0.309 (H1-3) AXIAL FORCE & BIAXIAL MOMENT DESIGN fa Fa Ft Stress Allowable Allowable Axial 0.037 5.987 21.000 . fb Fb Fe Cm Κ \mathbf{L} Cb Stress Allowable Allowable Factor Factor Factor Factor 1.000 Major Bending 26.465 21.000 60.662 0.850 0.500 1.000 21.000 Minor Bending 17.395 5.987 0.850 1.000 1.000 SHEAR DESIGN FV fv Stress Stress Allowable Ratio 1.950 Major Shear 14.000 0.139 Minor Shear 1.649 14.000 0.118

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AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Station) Level: 41ST STORY Element: B391 Station Loc: 36.000 Section ID: SH-RUNG Element Type: Moment Resisting Frame | Classification: Compact L=48.000 A=0.503 i22=0.133 i33=0.338 s22=0.213 s33=0.300 r22=0.515 r33=0.820 E=10100.000 fy=35.000 ÷. RLLF=1.000 P-M33-M22 Demand/Capacity Ratio i 1.385 =0.001 + 0.783 + 0.602STRESS CHECK FORCES & MOMENTS M33 Ρ M22 V2 V3 Combo DSTLS2 -0.003 -4.932 2.694 0.407 -0.225 AXIAL FORCE & BIAXIAL MOMENT DESIGN (H1-3) Ft fa Fa Stress Allowable Allowable Axial 0.007 5,987 21.000 fb Fb Fe Cm К L Cb Allowable Stress Allowable Factor Factor Factor Factor Major Bending 16.436 21.000 60.662 0.850 1.000 0.500 1.000 Minor Bending 12.635 21:000 5.987 0.850 1.000 1.000 SHEAR DESIGN fv FV Stress Ratio Stress Allowable Major Shear 1.206 14.000 0.086 Minor Shear 1.198 14.000 0.086 ETABS v9.0.7 - File:246SpringST_2009_05_08_singleTowerDL_2inchECCdeflectionLimit - Kip-in Units May 29,2009 19:10

Engineer

Project

Subject

AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Station) Level: 41ST STORY Element: B386 Station Loc: 36.000 Section ID: SH-RUNG Element Type: Moment Resisting Frame Classification: Compact L=48.000 A=0.503 i22=0.133 i33=0.338 s22=0.213 s33=0.300 r22=0.515 r33=0.820 E=10100.000 fy=35.000 RLLF=1.000 1.044 P-M33-M22 Demand/Capacity Ratio is 0.003 + 0.826 + 0.216STRESS CHECK FORCES & MOMENTS ----Ρ M33 M22 V2 V3 Combo DSTLS2 -0.009 -5.204 -0.966 0.430 0.081 AXIAL FORCE & BIAXIAL MOMENT DESIGN (H1-3) fa Fa Ft Stress Allowable Allowable Axial 0.018 5.987 21.000 fb Fb Fe Cm Κ L Cb Stress Allowable Allowable Factor Factor Factor Factor Major Bending 17.340 1.000 0.500 21.000 60.662 0.850 1.000 21.000 Minor Bending 4.530 5.987 0:850 1.000 1.000 . SHEAR DESIGN FV fv Stress Stress Allowable Ratio 1.274 Major Shear 14.000 0.091 Minor Shear 0.429 14.000 0.031

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3.4 Wood joists ultimate condition

Wood joists ultimate failure check-ultimate design values are based on Final Report from "Wood Advisory Services, Inc.".

- <u>The 3" X 4" joists under 42" beam formwork spanned 4'-</u> <u>0" and and spaced at 8" o.c.</u>
- Mean value ultimate Strength: Modulus of rupture Fb is 3132 psi, and shear strength Fv is 262 psi.
- The bending stress level is about 50 percent of the modulus of rupture strength, and the shear stress is about 46 percent of the ultimate shear strength.



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assigned based on that GCD. If no GCD was visible, then no visual grade was assigned to that piece and the piece was classified as no GCD, or "NGCD." Of the 396 fragmented pieces of lumber inspected, 184 were classified without a grade controlling defect. One could argue that these unclassified pieces should have been classified as select structural. However, it was our intent to determine the approximate distribution of actual grade characteristics and assign grades based on the worst characteristic observed. Therefore, arbitrarily assigning these pieces a grade of select structural would have no benefit to the objectives of this project.

Following the completion of this project, WAS, Inc. was provided Patent Construction Systems Drawing Number 4607K070 which appears to be the lumber and plywood specifications for the project at 246 Spring Street. A copy of this document is provided in Appendix V. A review of the lumber design values in this document and published allowable stresses for structural lumber indicated that the dimension lumber (3x4 and 4x4) should have been at a minimum No. 1 & Better (BTR) grade of a species grouping such as Douglas fir-larch, or a No. 2 dense southern pine. The current allowable stresses for these species groupings are published in the Supplement to the National Design Specification for Wood Construction. The published size adjusted base values are provided below. The inclusion of the spruce-pine-fir species grouping here will become evident subsequently in this report. In summary, the dimension lumber used on this project was spruce-pinefir mill run quality. However, even select structural spruce-pine-fir will not meet the specifications.

			1	1 Th
Property	Drawing No. 4607K070 Required Design Values	Douglas fir - Larch No.1 & BTR	Southern Pine No. 2 Dense	Spruce - Pine - Fir Select Structural
F	1,640 psi	1,800 psi)	1,700 psi	1,875-psi
F, ~	180 psi 1	180 psi	175 psi	(135 psi*)/ (
C.	625 psi 🗸	625 psi	660 psi	425 psi*
С,	لَّـ 1,350 psi	1,783 psi	1,850 psi	1,610 psi
MOE	1,600,000 psi	1,800,00 psi	1,700,00 psi	1,500,00 psi* 🔨

* Values more than 5% below specified allowable property



convert allowable design stresses to ultimate stresses, the general adjustment further must be removed from the allowable design stress. This was done to provide the data in the following summary. For stress calculations, we recommend using the L5% for both strength properties (F_b and F_v) since these values represent the samples which would fail first in a collapse.

Visual Grade	Remov: Fac	al of Gener tor = L5%	ral Adjust or ײ (ps	tment 🐐 i)	≠ Estim ″Ultin	ated Allow ate Stress	vable N es = ⊼ (lean (psi)
	F, L5%	Ε×	F _v L5%	Fc __ x	Fox	en sere a	<u>}</u> F.⊽	Fc, ⊼
SS	2,757	0.98x10 ⁶	202	603	4,683	0,98x10*	262	<u> 603 </u>
No. 1	1,930	0.92x10°	202	₊`1603 ÷.)	3,278	0.92x10	7262	603
No. 2	1,930	0.92x10°	202	603	3,278	#0.92x10	. 262	603
No. 3	1,103	0.79x10°	202	603	d;873**	0:79x10°	262	603
CONST	1,470	0.86x10°	202	🧇 603 .	2,496	0.86x10°	262	603
STD	809	0.79x10°	202	i 7603	1,374	0.79x10	262	603
ECON ²	405		🕅		689			

Although the L5% exclusion value is technically the most important and most appropriate value to use for estimates of ultimate strength for the determination of failure, WAS. Inc. was also requested to provide an estimated mean strength value for the lumber used at 246 Spring Street. This was accomplished by computing a mean value weighted by the lumber grades observed during our inspection. The resulting values are 3132 psi for F_b , 262 psi for F_v , and 603 for Fc_{\perp} , and 916,000 psi for E.

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3.5 Snap Tie Verification

The maximum load impose on the snaptie at typical spacing of 2'-6" is 1.28 kips which is about 57 percent of safe working load of 2.25 kips (Safe working load is based on safety factor of 2) for industry standard snaptie. In worse case scenario when one tie is loose (effective tie spaced at 5'-0"), the tie load ($2 \times 1.28 \times 2 =$ 2.56 kips) is still less than the ultimate capacity (2×2.25 kips = 4.5 kips), and joists spanning 5'-0" is adequate to maintain the beam formwork.

Project: 246 SprMG STREET Date: 7/7/09 Page: 1 of 2 Subject: ACTUAL LOAD Engr: _____ Checked By: ____ Date: ____ ON BEAM FORM TIE SPACINE OF BEAMFORM TIE : USNIG 1/2 ARCH SCALE SPACING = 24 UNIT Tover width = 1.75 unit = 2.54 $SpAcnGf = \frac{24}{1.75} \times 25'' = 34'' \pm \frac{1}{1.75}$ in IT is concluded THAT TIE SPACINE IS AT THE RANGE OF 2-6" TO 3 TYPICAL LOAD AT SNAPTES. BEAM DEPTH = 42 LATERAL PRESSURE = 42 × 150 pcf Approximiate SNAP TIE Z'6" SPACING -OLATIONS, F=1,525 × 2,5 × 42 42" 2X12 0.525 KIF/A 2.3 Kips

Project: 246 SPRING STREET Date: 7/7/09 Page: 2 of 2 Subject: **SNAPTHE LAPACITY** Engr: Checked By: Date: CHECK LOADS AT THES TYPICAL = T1 = . 875 × 28 \$ 28 X1.313 12X2 T 1.02 =ips -0 1875KIF Tz Tz = (.875+1.313) × 14 2×12 à •525 KH /ft = 1.28 kips X 2.5 1.313 ELF ", SNAPTIE' STANDARDS SAFE WORK MIG LOAD = 225 FUDS 12 4 2,25 KUPS COF ù. THE SNAPTIE FOR BEAM FORMWORK DESIGN IS ADEQUATE. · LOAD AT TIES (WORST CASE SCENZARIO) WHEN ONE TIE IS LOOSE AND RESULTED SPACING OF 5'-O" = 2 ×1.02, = 2.04 kips Tz = 1.28x2 = 2.56 Kips Bhill. 11 SAFETY FACTOR 15 2. ULTIMATE = 2 × 2,25=4.5 Kip>T2 COF ITIES @ 5-0 O.C 15 ADEQUATE FOR ULTIMATE FAILURE CHECE.







Concrete Forming Manual



(1001)ST-1 SNAPTIE - STANDARD

The ST-1 Standard Snaptie has round heads, anti-turn deformations and 1" breakback. A 1/2" breakback is available on special order. The Snaptie is available equipped with either plastic spreader cones or loose metal washers. For additional rust and corrosion resistance, the Standard Snaptie is available in stainless steel as an ST-8.

NOTE: The plastic cones, furnished from high impact polystyrene, are available in the sizes 1x1, 1x1-1/2 and 1x2. Cones are preferred over a loose washer tie since it covers the break back portion of the tie. Such guarantee of break back is not available with the loose washer tie. When removed the plastic cone also provides a better cavity for grouting purposes. Attempting to breakback any tie, before the concrete has been allowed to properly set, may result in the entire tie turning freely in the wall, making the normal breakback procedure no longer possible. Washer style snapties should be removed before 24 hours of concrete pour.

To Order, Specify: quantity, type, L&W, wall thickness, plastic cone or metal washer and breakback.

(1003) ST-3 SNAPTIE - HEAVY

tures of the standard snaptie but is fabricated from high carbon steel to produce a higher safe working load. It is available with plastic cones or loose metal washers.

To Order, Specify: quantity, type, L&W, wall thickness, plastic cone or metal washer and breakback.



SAFE WOR	KING LOAD
ТҮРЕ	SWL (lbs)
ST-1	2,250

Safe working load is based on an approximate 2:1safety factor.





SNAPTIE DON'TS

- Do not climb on Snapties in the form.
- Do not over-tighten the tie wedges. This can cause severe pre-loading and premature failure.
- Do not place concrete in just one area of the form and allow it to exceed the design pour rate.
- Do not attempt to move the concrete laterally in the form with a vibrator.
- Do not drop the wet concrete more than 30" when placing into the form. This will result in aggregate segregation and unnecessary dangerous impact loading.
- Do not install bent or damaged ties.
- Do not allow Snaptie ends to remain in the wall beyond 24 hours. Remove the breakback portion of the tie as soon as reasonably possible.
- Do not skip or omit any studs or wales. This will likely cause a premature form failure.
- · Do not weld Snapties to any object.

SNAPTIE WATERSEAL

All Meadow Burke Snapties are available with a neoprene washer to aid in preventing moisture seepage along the tie wire. Specify this feature when ordering a snaptie product.

(1005) ST-4 SNAPTIE – HEX HEAD – 6 SIDED

The ST-4 Hex Head Snaptie, (previously known as Wrench Head) provides an effective way to breakback snapties before the formwork has been stripped. The head of the snaptie is grasped by the Hex Head Socket (on Page 18) and with a simple turning motion, breaks off the end of the snaptie. Removing the snaptie ends in this manner increases the ease and speed of the form stripping operation.

Hex Head Snapties are available with 1" x 1" plastic spreader cones and 1" breakback.

Metal washers available on special order only.

SAFE WOR	KING LOAD
TYPE	SWL (lbs)
ST-4	2,250

www.MeadowBurke.com

Safe working load is based on an approximate 2:1safety factor.

(1008) ST-5 SNAPTIE – THREADED ONE END

The ST-5 Threaded One End Snaptie is manufactured with 1/4"-20 threads x 2" length on one end and a standard hot forged head on the opposite end. This tie has a metal washer and is used when walls have a variable thickness. A small channel can be installed on either end and then used as a welding tie.

877-518-7665

TYPE	SWL (lbs)	4	www. Elec	eterations and a descent lines
ST-5	250	V.		

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(1010) ST-6 SNAPTIE – NAIL POINT

The ST-6 Nail Point Snaptie is designed to have the nail point driven into the formwork and secured with a fence staple. The tie is available with either a plastic spreader cone or a loose metal washer. The plastic cone snaptie is furnished with a standard 1" breakback and the loose metal washer application has a 1/2" breakback.

SAFE WOR	KING LOAD
ТҮРЕ	SWL (lbs)
ST-6	250

Safe working load is based on an approximate 2:1safety factor.

To Order, Specify: quantity, type, L&W, wall thickness, plastic cone or metal washer.



(1012) ST-7 SNAPTIE – HOOKED

The ST-7 Hooked Snaptie is designed to attach formwork to a structural beam. The hook end of the tie fits over the flange of the beam and should be tack-welded on the underside of the beam flange for added security. Hooked snapties are available with plastic cone or loose metal washer.

SAFE WOR	KING LOAD
ТҮРЕ	SWL (lbs)
ST-16	250

SAFE WOR TYPE ST-9

Safe working load is based on an approximate 2:1 safety factor.

To Order, Specify: quantity, type, plastic cone or metal washer, length, flange thickness and form thickness L&W.

(1014) ST-9 SNAPTIE – SPANDREL PLATE

The ST-9 Spandrel Plate snaptie is manufactured with a 16 gauge steel plate with four 1/8" nail holes for nailing direct to formwork. This tie used similarly as the ST-6 nail-point tie. Available with metal washers or plastic cones.

K	ING LOAD	0	-
	SWL (lbs)	L+W Breakback	<7>
T	250		

Safe working load is based on an approximate 2:1safety factor.

To Order, Specify: quantity and type, L+W, and A.

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Breakback

Breakback

Wall Thicknes

Breakback

Standard 3

Tack weld

Tie Length

13-18

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(1020) ST-15 STEEL WEDGE

The ST-15 Steel Wedge accommodates either standard or heavy snapties and is designed with sufficient strength to distribute the form loads to the wales.

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SAFE WOI	RKING LOAD
TYPE	SWL (lbs)
ST-15	3.250

Safe working load is based on an approximate 2:1 safety factor.

To Order, Specify: quantity and type.

Caution: The safe working load of the Steel Wedge can be affected by the position of the wedge on the tie end. Reference Steel Wedge Assembly Precautions below.

Steel Wedge Assembly Precautions:

Excessive spacing between the walers may cause the steel wedge to bend and result in the cone or washer on the snaptie to become embedded in the concrete. Breakback of the snaptie would be made difficult to accomplish.

Over-tightening the wedge may damage the head of the snaptie, the wedge slot and/or the plastic cone and result in a premature failure.

The Steel Wedge is designed to carry the load at the upper 2/3 of the wedge slot. Load applied too low on the wedge slot may cause the wedge to deform or break.

Nail holes are provided to allow the wedge to be firmly secured to the wales to prevent loosening during vibration.

(1030) ST-21 SNAPTIE WRENCH

The ST-21 Snaptie Wrench is used to quickly and easily breakback snapties. After the forming has been stripped the Snaptie Wrench captures the snaptie end. The tie is bent down to a position nearly parallel to the face of the concrete and a subsequent clockwise rotation of the wrench breaks the tie at the breakback point.

To Order, Specify: quantity and type.



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877-518-7665

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MeadowBurke

Normal Space is 5/8" to 3/4"

Snap Tie Head

Nail Hol

(1015) ST-16 HEX HEAD SOCKET - 6-SIDED

The 3/8" drive ST-16 Hex Head Socket - 6 Sided fits securely over the head of the Hex Head Snaptie. Used primarily on the Single Waler System's short end snapties, a small turn of the socket snaps the tie end at the breakback point before the formwork is removed.

To Order, Specify: quantity and type.



(1022) ST-17 RESIDENTIAL SNAPTIE – PLASTIC CONES (1023) ST-18 RESIDENTIAL SNAPTIE – METAL WASHERS

The ST-17 and ST-18 Residential Snapties are designed to be used on stem-type footing walls, foundation walls, and basement walls.

The ST-17 and ST-18 Residential Snapties are available with fixed 1-1/4" washers for a flush break back. This breakback routinely results in the wire being flush with the surface of the concrete or slightly protruding outside the surface. When a finished wall is desired, this tie is also available with in a 1" cone and a 1" breakback.

With an end dimension of 1-5/8", the Meadow Burke Residential Snapties can be used with ST-15 Steel Wedges. Frequently used with our Quick Cleat (see page 32).

TYPE	SWL (lbs)
T-17/18	2,250

To Order, Specify: quantity, type, L&W, wall thickness, plastic cones or metal washer and breakback.





877-518-7665

www.MeadowBurke.com



GuoZhan Wu

From: Dan Eschenasy

Sent: Wednesday, July 22, 2009 12:59 PM

To: GuoZhan Wu

Subject: ties

30 inch on center16 oc vertical6" from ply edge (would say bottom edge)

Dan Eschenasy, PE Chief Structural Engineer NYC Buildings 280 Broadway, NY, NY 10007 (212) 566 3845 deschenasy@buildings.nyc.gov





4 Validity of Computer Analysis

the following calculations compare the valuers obtained by computer analysis with test results.

It considers dead weight only. The overall frame is made of 5'-3" bottom frame and 3'-6" top frame, and the frame is 8'-0" apart. Two loading conditions have been considered and studied.

4.1.1 On One Side Of Frame, Load Case B. The Total Weight Is In The Order Of 55 Kips In The Middle Of the Shoring Tower.

• The model file is "246SpringST 2009 05 08 singleTowerDL 1sideECC55KipsTestLoadedinMiddle"

Result: shore failure

- Screw jacks on the 2" loaded sides buckles and has large deflection.
- All 4 Shoring legs do not fail in buckle or bending.
- The connection from the top horizontal members to the legs fail in weldment.
- Knee brace does not fail in compression, tension or bending.
- The horizontal top deflection is in the order of .8", and the deflection from Lehigh Testing Lab for the similar condition is in order of .6". The results are comparable.






3



ETABS v9.0.7 - File: 246SpringST_2009_05_08_singleTowerDL_1sideECC55KipsTestLoadedInMiddle - June 10,2009 18:16 3-D View Deformed Shape (DEAD) - Kip-in Units



ETABS v9.0.7 - File: 246SpringST_2009_05_08_singleTowerDL_1sideECC55KipsTestLoadedInMiddle - June 10,2009 18:32 3-D View Steel Design Sections (AISC-ASD89) - Kip-in Units

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Engineer

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Subject

AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Station) Level: 41ST STORY Element: B390 Station Loc: 48.000 Section ID: SH-RUNG Element Type: Moment Resisting Frame Classification: Compact L=48.000 A=0.503 i22=0.133 i33=0.338 s22=0.213 s33=0.300 r22=0.515 r33=0.820 E=10100.000 fy=35.000 RLLF=1.000 P-M33-M22 Demand/Capacity Ratio is 1.205 0.230 + 0.947 + 0.028STRESS CHECK FORCES & MOMENTS Ρ M33 M22 V2 V3 Combo DSTLS2 -0.692 -6.386 0.267 -0.005 0.113 AXIAL FORCE & BIAXIAL MOMENT DESIGN (H1 - 1)fa Fa Ft Stress Allowable Allowable Axial 1.377 5.987 21.000 fb Fb Fe Cm Κ Cb L Stress Allowable Allowable Factor Factor Factor Factor Major Bending 21.279 21.000 15.165 0.850 1.000 1.000 2.300 Minor Bending 0.528 21.000 5.987 0.850 1.000 1.000 SHEAR DESIGN fv FV Stress Stress Allowable Ratio Major Shear 0.790 14.000 0.056 Minor Shear 0.025 14.000 0.002

ETABS v9.0.7 - File:246SpringST_2009_05_08_singleTowerDL_1sideECC55KipsTestLoadedInMiddle - Kip-in Unltane 10,2009 19:03

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Subject

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AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Station) Level: 41ST STORY Element: C102-3 Station Loc: 42.000 Section ID: SH-PIPE Element Type: Moment Resisting Frame Classification: Compact											
L=42.000 A=1.343 i22=1.367 i33=1.367 s22=0.912 s33=0.912 r22=1.009 r33=1.009 E=10100.000 fy=35.000 RLLF=1.000											
P-M33-M22 Demand/Capa	acity Rati	o is 1.300) = 0.495 +	0.805 +	0.002						
STRESS CHECK FORCES	MOMENTS	M33	M22		V2	V3					
Combo DSTLS2	-13.970	16.950	-0.043	-0.	746	-0.003					
AXIAL FORCE & BIAXIA	L MOMENT I fa Stress	DESIGN (H1- Fa Allowable	-2) Ft Allowable								
UNTEL	101402. fb	19.000 Fb	21.000 Fe	Cm	ĸ	т.	Ch				
Major Bending Minor Bending	Stress 18.594 0.047	Allowable 23.100 23.100	Allowable 120.071 163.430	Factor 0.850 0.850	Factor 1.000 1.000	Factor 0.500 0.429	Factor 1.315				
SHEAR DESIGN	c										
Major Shear Minor Shear	Stress 1.029 0.004	FV Allowable 14.000 14.000	Stress Ratio 0.074 0.000								
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Subject

AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Station) Level: 41ST STORY Element: C19-1 Station Loc: 21.000 Section ID: SJACK Element Type: Moment Resisting Frame Classification: Compact L=21.000 A=1.279 i22=0.509 i33=0.509 s22=0.509 s33=0.509 r22=0.631 r33=0.631 E=29000.000 fy=55.000 RLLF=1.000 P-M33-M22 Demand/Capacity Ratio is 2.095 0.331 + 1.764 + 0.000STRESS CHECK FORCES & MOMENTS мзз M22 Ρ V2 V3 Combo DSTLS2 -13.963 -0.746 32.621 0.017 -0.003 AXIAL FORCE & BIAXIAL MOMENT DESIGN (H1-2) fa Ft Fa Allowable Stress Allowable Axial 10.917 29.179 33.000 fb Fb Fe Cm Κ \mathbf{L} Cb Allowable Stress Allowable Factor Factor Factor Factor Major Bending 64.051 36.300 134.847 0.850 1.000 1.000 1.285 Minor Bending 0.033 36.300 134.847 0.850 1.000 1.000 SHEAR DESIGN fv FV Stress Stress Allowable Ratio 0.986 Major Shear 22.000 0.045 Minor Shear 0.004 22.000 0.000

ETABS v9.0.7 - File:246SpringST_2009_05_08_singleTowerDL_1sideECC55KipsTestLoadedInMiddle - Kip-in Unitane 10,2009 19:03

ETABS v9.0.7 File:246SPRINGST_2009_05_08 SINGLETOWERDI	, 1SIDEECC55KIPSTESTLOADEDINMIDDLE Units
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its:Kip-in June 10, 2(

POINT DISPLACEMENTS

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STORY	POINT	LOAD	UX	UY	UZ	RX	RY	RZ
41ST STORY	87-5	DEAD	0.8087	0.0937	-0.0623	-0.01574	0.02223	0.00000
41ST STORY	174-1	DEAD	0.8046	-0.0937	-0.0623	0.01574	0.02165	0.00000
41ST STORY	233-1	DEAD	1.0561	-0.0001	-0.1756	0.00001	0.05538	0.00000
41ST STORY	235-1	DEAD	1.0529	0.0001	-0.1744	>0.00001	0.05478	0.00000





Γ.	Teet	Test Tune	Bottom Screw Jack [in]		Top Screw Jack [in]			Total Height [in]				Max Load	Esilura modo			
	rest	restrype	NW	SW	NE	SE	NW	SW	NE	SE	NW	SW	NE	SE	[lbs]	i anule mode
Γ	1	Concentric Load Tower "A"	12	12	12 1/8	12 1/16	17 13/16	18	17 7/8	17 15/16	135 3/4	135 3/4	135 7/8	135 7/8	159,000	Racking
	2	Concentric Load Tower "C"	11 5/8	11 13/16	11 5/8	11 3/4	18 3/16	18	18 1/8	17 15/16	135 5/8	135 3/4	135 3/4	135 3/4	154,500	Racking
	3	Concentric Load Tower "B"	-	-	-	-	18	18	18	18	129 7/16	129 7/16	129 5/16	129 1/4	152,100	Racking
Г	4	Eccentric Load (Various Components)	12	12 1/8	12 1/16	12 1/16	18	18	18 1/8	18	135 7/8	135 15/16	135 7/8	135 7/8	61,300 (Screw jack buckling
	-5	Eccentric Load (Various Components)	-	-	-	-	21	.21	21 1/16	21	132 7/16	132 7/16	132 7/16	132 7/16	52:100-	Screw jack buckling
T	6 /	Eccentric Load (Various Components)	12 3/16	12	12	12	21 1/8	21 1/8	21 1/8	21 1/4	139	139	138 7/8	139	(56,400	Top plate fractured

All specimens loaded at a rate of 6-8 kips/min Load was held for 1 minute at 30-60-90-120 kips All specimens were plumb to 1/8" in 3" except for Test 2

Test Name = Ecc Test 3 Test Date = 14:55:31 Ma

15:44:43

0.13

0.00

0.00

0.10

0.14

5.42

58

st I	Date	= 14:55:31	May 05 2	009				
		CH #'s	CH-01	CH-02	CH-03	CH-04	CH-05	CH-00
		NAME	SW Top	SW Bot	SE Top	SE Bot	Zero Vert	Load
		UNITS	Inches	Inches	Inches	Inches	Inches	Kips
	10	15:43:55	0.00	0.00	0.00	0.00	0.01	-0.04
	11	15:43:56	0.00	0.00	0.00	0.00	0.00	-0.03
	12	15:43:57	0.00	-0.01	-0.01	0.00	0.00	0.02
	13	15:43:58	0.00	0.00	0.00	0.00	0.00	0.04
	14	15:43:59	0.00	0.00	0.00	0.00	0.00	-0.16
	15	15:44:00	0.00	0.00	0.00	0.00	0.00	0.13
	16	15:44:01	0.00	0.00	0.00	0.00	0.01	0.02
	17	15:44:02	0.00	0.00	0.00	0.00	0.00	0.00
	18	15:44:03	0.00	-0.01	0.00	0.00	0.00	0.02
	19	15:44:04	0.00	0.00	-0.01	0.00	0.00	-0.05
	20	15:44:05	0.00	0.00	0.00	0.00	0.01	0.03
	21	15:44:06	0.00	0.00	0.00	0.00	0.00	-0.09
'	22	15:44:07	0.00	0.00	0.00	0.00	0.00	-0.12
	23	15:44:08	0.00	0.00	0.00	0.00	0.01	-0.08
	24	15:44:09	0.00	0.00	0.00	0.00	0.00	0.00
	25	15:44:10	0.00	0.00	0.00	0.00	0.00	-0.02
	20	15:44:11	0.00	-0.01	-0.01	0.00	0.01	0.03
	27	15:44:12	0.00	0.00	0.00	0.00	0.00	-0.02
	28	15:44:13	0.00	0.00	0.00	0.00	0.00	0.07
	29	15:44:14	0.00	0.00	0.00	0.00	0.00	-0.02
	30	15:44:15	0.00	0.00	0.00	0.00	0.00	-0.02
	31	15:44:10	0.00	-0.01	-0.01	0.00	0.01	0.04
	ు∠ 22	10.44.17	0.00	0.00	0.00	0.00	0.00	0.03
	24	15:44.10	0.00	0.00	0.00	0.00	0.00	-0.05
	34	15.44.19	0.00	0.00	0.00	0.00	0.01	-0.06
	36	15:44.20	0.00	0.00	0.00	0.00	0.00	-0.04
	37	15:44:21	0.00	0.00	0.00	0.00	0.00	0.00
	38	15.44.22	0.00	0.00		0.00	0.00	-0.05
	39	15:44:24	0.00	0.00	0.00	0.00	0.00	-0.01
	40	15:44:25	0.00	0.00	_0.00	0.01	0.00	-0.00
	41	15:44:26	0.00	0.00	-0.01	-0.01	0.00	-0.00
	42	15:44:27	0.00	0.00	0.01	-0.01	0.00	-0.01
	43	15:44:28	0.00	-0.01	0.00	0.01	0.01	-0.02
	44	15:44:29	0.00	0.00	0.00	0.00	0.00	0.00
	45	15:44:30	0.00	0.00	0.00	0.00	0.00	0.00
	46	15:44:31	0.00	0.00	-0.01	0.00	0.00	-0.13
	47	15:44:32	0.00	0.00	0.00	0.00	0.00	0.12
	48	15:44:33	0.00	0.00	0.00	0.00	0.00	-0.09
	49	15:44:34	0.00	0.00	0.00	-0.01	0.00	-0.02
	50	15:44:35	0.00	0.00	0.00	0.00	0.01	-0.01
	51	15:44:36	0.00	0.00	-0.01	0.00	0.00	-0.04
	52	15:44:37	0.00	0.00	0:00	0.00	0.00	-0.02
	53	15:44:38	0.00	0.00	0.00	0.00	0.00	0.00
	54	15:44:39	0.00	0.00	0.00	0.00	0.00	-0.03
	55	15:44:40	0.00	0.00	0.00	0.00	0.00	0.00
	56	15:44:41	0.03	0.00	0.00	0.01	0.06	0.98
	57	15:44:42	0.12	0.00	0.00	0.10	0.13	4.52





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4.1.2 Load Case A. The Total Weight Is In The Order Of 150 Kips (150 Kips / 4 Top Plates = 37.5 Kips On Each Top Plate).

• <u>The model file is</u> <u>"246SpringST_2009_05_08_singleTowerDL_NoECC150KipsTestLoad"</u>.

Result: shore failure

- Screw jacks do not fail in combination of compression and bending.
- All 4 Shoring legs fail in combination of compression and bending.
- All horizontal members and connections do not fail.
- Knee brace does not fail in compression, tension or bending.
- Test and computer analysis are comparable

E, TABS



ETABS v9.0.7 - File: 246SpringST_2009_05_08_singleTowerDL_NoECC150KipsTestLoad - May 28,2009 15:46 3-D View Point Loads (DEAD) - Kip-in Units



ETABS v9.0.7 - File: 246SpringST_2009_05_08_singleTowerDL_NoECC150KipsTestLoad - May 28,2009 15:45 Elevation View - 7 Restraint Reactions (DEAD) - Kip-in Units

Engineer

Project

Subject

AISC-ASD89 STEEL SECTION CHECK Units: Kip-in (Summary for Combo and Station) Level: 41ST STORY Element: C25-8 Station Loc: 18.000 Section ID: SH-PIPE Element Type: Moment Resisting Frame Classification: Compact L=63.000 A=1.343 i22=1.367 i33=1.367 s22=0.912 s33=0.912 r22=1.009 r33=1.009 E=10100.000 fy=35.000 RLLF=1.000 P-M33-M22 Demand/Capacity Ratio is 1.788 = 1.696 + 0.020 + 0.090 - it's STRESS CHECK FORCES & MOMENTS M33 M22 Ρ V2 V3 Combo DSTLS2 -37.605 -0.372 -0.436 -0.022 -0.003 AXIAL FORCE & BIAXIAL MOMENT DESIGN (H1-1) Fa fa Ft Stress Allowable Allowable Axial 28.000 16.510 21.000 fb Fb Fe Cm Κ L Cb Stress Allowable Allowable Factor Factor Factor Factor Major Bending 0.408 23.100 120.071 0.850 1.000 0.333 1.000 Minor Bending 0.478 23.100 ~ 34.813 0.850 1.000 0.619 SHEAR DESIGN fv FV · Stress Stress Allowable Ratio Major Shear 0.030 14.000 0.002 Minor Shear 0.005 14.000 0.000 .

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AISC-ASD89 STEEL SEC Level: 41ST STORY E Element Type: Momer	CTION CHECH Element: CS ht Resistin	(Units: D 92-11 Station ng Frame C	Kip-in (Sum on Loc: 0.00 lassificatio	mary for 0 Secti n: Comp	Combo a on ID: S act	nd Stati JACK	on)		
L=14.500 A=1.279 i22=0.509 s22=0.509 s33=0.509 E=29000.000 fy=55.0 RLLF=1.000	i33=0.509 9 r22=0.63 000	31 r33=0.63	1						
P-M33-M22 Demand/Cap	pacity Rat:	io is 0.92	6 = 0.917 +	0.000 +	0.009				
STRESS CHECK FORCES	& MOMENTS	, ג כוא	MOO		112	172			
Combo DSTLS2	-37.575	0.017	-0.189	0.	001	-0.013			
AXIAL FORCE & BIAXIA	AL MOMENT I fa Stress	DESIGN (H1 [.] Fa Allowable	-1) Ft Allowable						
Axial	29.379	32.025	33.000						
Major Bending Minor Bending	fb Stress 0.033 0.371	Fb Allowable 36.300 36.300	Fe Allowable 1213.622 1213.622	Cm Factor 0.850 0.850	K Factor 1.000 1.000	L Factor 0.483 0.483	Cb Factor 1.281	."	
SHEAR DESIGN									
Major Shear Minor Shear	fv Stress 0.002 0.017	FV Allowable 22.000 22.000	Stress Ratio 6.934E-05 0.001	•					ĸ
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Appendix:

Aluminum Shoring Test Report From "ATLSS Multidirectional Laboratory of LeHigh University"

19 the



Structural Testing Laboratories Fritz Engineering Laboratory 13 East Packer Avenue Bethlehem, PA 18015-4729 (610) 758-5498 Fax (610) 758-5902

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June 15, 2009 FL2009.1208.1

Dan Eschenasy Department Chief Structural Engineer NYC Buildings 280 Broadway, 7th Floor New York, NY 10007

Subject: Testing of Shoring Towers for NYC Buildings

Dear Mr. Eschenasy,

On May 4th and 5th, 2009, six shoring towers were tested in the Fritz Lab Baldwin-Lima-Hamilton 5,000K testing machine. The 5,000K machine was calibrated on April 8, 2009. Three towers had concentric axial force applied, and three towers had eccentric axial force applied. Five string pot type displacement transducers were used to measure deflections for the eccentric load tests. The test types and results are summarized in Table 1. Before and after photos of the six test specimens are shown in Figures 1-12.

Load was applied to the towers using an H frame arrangement. A spherical bearing block was affixed to the bottom of the sensitive crosshead which loaded on a spreader beam which in turn loaded on two load beams. The concentric test specimens were loaded directly through the four columns using spacer blocks on top of the screw jack feet. The three eccentric load tests were performed by moving the south load beam so that the center of the load was 2" outboard of the centerline of the screw jack. The North load beam was centered over the screw jacks. Stringer beams were also placed on top of the screw jack feet for the eccentric tests. The bottom screw jack extensions were 12" for all tests except Tests 3 and 5, which had no bottom screw jacks. The top screw jack extensions were either 18" or 21".

Test	Test Type	Btm SJ [in]	Top SJ [in]	Total Height [in]	Max Load [lbs]	Failure mode
1	Concentric Load Tower "A"	12	18	136	159,000	Racking
2	Concentric Load Tower "C"	12	18	136	154,500	Racking
3	Concentric Load Tower "B"	None	18	130	152,100	Racking
4	Eccentric Load (Various Components)	12	18	136	61,300	Screw jack buckling
5	Eccentric Load (Various Components)	None	21	133	52,100	Screw jack buckling
6	Eccentric Load (Various Components)	12	21	139	56,400	Top plate fractured

Table 1: Summary of Test Results

ATLSS Multidirectional Laboratory

Structural Testing Laboratories

Fritz Engineering Laboratory



Figure 1: Tower 1 Pretest



n

Figure 2: Tower 1 Post Test



Figure 3: Tower 2 Pretest





Figure 5: Tower 3 Pretest





Figure 7: Tower 4 Pretest









Figure 10: Tower 5 Post Test





Figure 11: Tower 6 Pretest





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Figure 12: Tower 6 Post Test

The locations of the sensors used for the testing are given using the cardinal directions. Figure 13 Shows the North and South directions relative to the 5,000K testing machine. Figure 14 shows the five string pots and their designations.



Figure 13: 5,000K Machine with Columns Labeled N for North and S for South West is in front of the machine, and East is in the back





Figure 14: Location of String Pots

Included with this report is a CD containing the 5,000K testing machine calibrations certificate, additional test pictures, load deflection plots for the three eccentric load tests and an electronic copy of this report.

Sincerely,

MY Y KUMMUM

Robin J. Hendricks

Cc: Frank E. Stokes - ATLSS



The results of the project presented in this report are provided on an "AS IS" basis. University makes no warranties of any kind, express or implied, as to any matter whatsoever, including, without limitation, warranties with respect to the merchantability or fitness for a particular purpose of the project or any deliverables. University makes no warranty of any kind with respect to freedom from patent, trademark, copyright or trade secret infringement arising from the use of the results of the project, deliverables, services, intellectual property or other materials provided hereunder. University shall not be liable for any direct, indirect, consequential, punitive, or other damages suffered by Sponsor or any other person resulting from the project or use of any deliverables. Sponsor agrees that it shall not make any warranty on behalf of University, express or implied, to any person containing the application of the results or any deliverables of this project.

APPENDIX "B" Wood Formwork Testing and Report Wood Advisory Services



ces,	Inc.
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Submitted to: Mr. Dan Eschenasy, PE Chief Engineer NYC Department of Buildings 280 Broadway • 7th Floor New York, NY 10007

Evaluation of Concrete Formwork Associated with the 42nd Floor Collapse at 246 Spring Street • New York, NY

August 12, 2009

WOOD ADVISORY SERVICES, INC.

PO Box 1322 3700 Route 44 Millbrook, NY 12545

08.125.01
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1. Scope

Evaluate the lumber and plywood associated with the 42nd floor concrete formwork collapse at 246 Spring Street, New York, NY. Inspect and determine the visual grades of the lumber, document grade stamps observed, perform microbiological analyses to verify the presence or absence of wood decay, and perform mechanical testing to determine residual property values. Provide current allowable working stresses for the lumber and the estimated ultimate strength of the lumber at the time of the collapse.

Additionally, inspect and document any grade stamps on the plywood formwork and perform appropriate mechanical testing on the plywood based on the visual inspections. Provide summaries and conclusions of our evaluation of the plywood formwork.

2. Introduction

Wood Advisory Services, Inc. (WAS, Inc.) was retained by the New York City Department of Buildings (NYCDOB) to evaluate the lumber and plywood concrete formwork associated with the 42nd floor collapse at 246 Spring Street, New York, NY. On-site inspections were performed by WAS, Inc. under the supervision of the NYCDOB on three different days. Other parties present during the WAS, Inc. inspections included representatives from Thornton Tomasetti and Bovis Lend Lease. The WAS, Inc. inspection dates and personnel present were as follows:

Inspection Date:	Representative Present:
May 28, 2008	Mr. Matthew Anderson
June 2, 2008	Mr. Matthew Anderson, Dr. Albert L. De Bonis
June 4, 2008	Mr. Matthew Anderson, Dr. Albert L. De Bonis

3. Inspections

During three separate on-site inspections, representatives from WAS, Inc. inspected all of the lumber and plywood which was being stored on the 40th floor, as well as, all of the lumber and plywood stored in two separate shipping containers at street level. The visual characteristics of all the plywood and lumber stored were documented. Any grade stamps observed were documented and as much of the lumber was visually graded as possible. Photographs were taken at the time of inspection and those photographs referenced in this report are provided in Appendix I.

3.1 Dimension Lumber

The lumber was visually graded according to the National Grade Rule for Dimension Lumber, also referred to as the NGR. All of the accredited lumber agencies in the United States and Canada, visually grade dimension lumber according to the NGR, regardless of species. A majority of the lumber inspected at Spring Street were nominal 3x4s with actual dimensions of approximately 2-1/2" x 3-1/2". Occasionally, a nominal 4x4 (i.e. 3-1/2" x 3-1/2"), or a scaffold plank, 2×10 (i.e., 1-1/2" x 9-3/4"), was observed. In total, during the inspection, nearly 400 fragmented pieces of broken lumber were inspected.

In order to determine the visual grade of a single piece of dimension lumber, all four sides of the lumber, the full length, and at least one end must be visible. This is the only way, following the NGR, that a piece of lumber can be assigned a visual grade. However, most of the material inspected at Spring Street was in fragmented, broken pieces, essentially making the visual grading process impossible by industry standards. Therefore, whenever WAS, Inc. representatives inspected a piece of broken material, the grade controlling defect (such as knots or slope-of-grain), also referred to as the GCD, of that piece was documented and the grade of that fragmented piece was

assigned based on that GCD. If no GCD was visible, then no visual grade was assigned to that piece and the piece was classified as no GCD, or "NGCD." Of the 396 fragmented pieces of lumber inspected, 184 were classified without a grade controlling defect. One could argue that these unclassified pieces should have been classified as select structural. However, it was our intent to determine the approximate distribution of actual grade characteristics and assign grades based on the worst characteristic observed. Therefore, arbitrarily assigning these pieces a grade of select structural would have no benefit to the objectives of this project.

Following the completion of this project, WAS, Inc. was provided Patent Construction Systems Drawing Number 4607K070 which appears to be the lumber and plywood specifications for the project at 246 Spring Street. A copy of this document is provided in Appendix V. A review of the lumber design values in this document and published allowable stresses for structural lumber indicated that the dimension lumber (3x4 and 4x4) should have been at a minimum No. 1 & Better (BTR) grade of a species grouping such as Douglas fir-larch, or a No. 2 dense southern pine. The current allowable stresses for these species groupings are published in the Supplement to the National Design Specification for Wood Construction. The published size adjusted base values are provided below. The inclusion of the spruce-pine-fir species grouping here will become evident subsequently in this report. In summary, the dimension lumber used on this project was spruce-pine-fir mill run quality. However, even select structural spruce-pine-fir will not meet the specifications.

Property	Drawing No. 4607K070 Required Design Values	Douglas fir - Larch No.1 & BTR	Southern Pine No. 2 Dense	Spruce - Pine - Fir Select Structural
₽ _₽	1,640 psi	1,800 psi	1,700 psi	1,875 psi
F _v	180 psi	180 psi	175 psi	135 psi*
C	625 psi	625 psi	660 psi	425 psi*
C∦	1,350 psi	1,783 psi	1,850 psi	1,610 psi
MOE	1,600,000 psi	1,800,00 psi	1,700,00 psi	1,500,00 psi*

* Values more than 5% below specified allowable property

3.2 Lumber • 3x4

A detailed list of the lumber visual grades observed during our inspection is provided in Appendix II. The 3x4 lumber was graded as "Structural Light Framing" and also as "Light Framing." These two visual grade classifications have slightly different allowable characteristics and size adjustments for design calculations. A summary of the visual grading results are provided below, however, this data is not directly applicable for use in design calculations due to the fact that wood decay was observed in many fragmented pieces and due to the levels of the resulting strength reductions found during mechanical testing. Both of these issues are discussed in sections 5.2 and 6.1 of this report.

• Total number of lumber pieces inspected = 396

• Visual grade summary of 3x4s - Structural Light Framing (2"- 4" thick, 2"- 4" wide)

<u>Visual Grade</u>	Pieces	Percentage
Select Structural	59	28%
No. 1	50	23%
No. 2	41	19%
No. 3	48	23%
Economy	14	7%
TOTAL	212	100%

• Total number of pieces inspected = 396

• Visual grade summary of 3x4s - Light Framing (2"- 4" thick, up to 4" wide).

Visual Grade	<u>Pieces</u>	Percentage
Construction	159	75%
Standard	39	18%
Utility		
Economy	14	7%
TOTAL	212	100%

In addition to determining the visual grade of each piece of lumber, the failure characteristics of all the pieces, if present, were documented. Additionally, we documented factory cuts, field cuts, and holes when present even though they are not failure characteristics. The characteristics were defined as follows:

- B = Brash; consistent with decay or low specific gravity,
- BK = Brash (w/saw kerf),
- T = Tension, or typical bending failure,
- BT = Brash/tension; combination of B and T,
- F = Factory cut end (not an actual failure),
- FC = Field cut end (not an actual failure),
- C = Compression failure, and
- H = Hole cut into the lumber (not an actual failure).

Two summaries are provided below. The first summary represents all of the documented characteristics and the second summary represents only the failure characteristics (i.e., B, BK, T, and BT).

<u>Characteristic</u>	<u>Count</u>	<u>Percentage</u>
В	86	11.5%
BK	3	0.5%
BT	182	25%
F	188	25.5%
\mathbf{FC}	96	13%
Т	168	23%
С	1	0%
Н	10	1.5%
TOTAL	734	100%

Summary of All 3x4 Lumber Characteristics Observed

Summary of all the 3x4 Failure Modes Only

<u>Characteristic</u>	<u>Count</u>	Percentage
В	86	20%
BT	182	42%
Т	168	38%
TOTAL	436	100%

When the results from the previous 3x4 data were examined, two observations became apparent. First is the high percentage of low grade material (i.e., numerous economy pieces, No. 3, and Standard) and second is the high percentage of brashness present in the material examined (i.e., B and BT classifications). Brashness in wood is characterized by a fracture which progresses more or less across the grain (see photos 1 - 3) as opposed to failures that follow the grain. The presence of a brash failure is often associated with wood decay and/or pieces of wood with low specific gravity values. Brash failures are not typical in normal wood. Two different visual grade classifications were provided in the summary tables for the 3x4 lumber. Visual grades were provided for Structural Light Framing, which includes Select Structural (SS), No. 1, No. 2, and No. 3, and apply to lumber that is 2 to 4 inches thick and 2 inches and wider. The use of visual grade design values for these grades requires a size adjustment be applied to the basic values which can be found in Table 4A of the National Design Specifications (NDS) for Wood Construction. The factors listed in Table 4A would be used to adjust the published characteristic value for 12" wide lumber to the 4" nominal width of the 3x4 lumber. The other visual grade classification provided in this report is Light Framing, which includes of Construction, Standard, and Utility grades for dimension lumber 2 to 4 inches thick and up to 4 inches wide. Use of these visual grades does not require an adjustment for size.

Dimension lumber which does not meet the minium requirements for either No. 3 (Structural Light Framing) or Utility (Light Framing) were classified as Economy grade, and have no published design values. One of the most distinct grade controlling characteristics documented during our inspections was slope-of-grain (SOG). We observed severe SOG in numerous pieces (photos 4 - 6) which resulted in down grading the lumber to either a No. 3 or Economy grade.

During our inspection, we did not observe any grade stamps on any of the 3x4 lumber examined. However, the name "LAUZON" (photo7) was observed on one single piece. This stamp appears to be associated with Marcel Lauzon, Inc., a Canadian company which produces lumber, including 3x4 lumber, just north of the Vermont border in Quebec. Additionally, numerous pieces of the 3x4 lumber were examined microscopically and two distinct species were identified, spruce and easternfir. Therefore, the lumber inspected may be classified as SPF since it appears to be manufactured in Canada. If the material were manufactured in the US, it would be classified as SPF-s which is assigned different design stresses then SPF. Additionally, since no grade stamps were observed on any of the fragmented pieces of lumber and the grading characteristics were so variable, the material was most likely "mill-run" lumber. Even after classifying the visual grades for the 3x4 lumber population, the published design values would not apply to this material due to the presence of wood decay. Evidence of wood decay was visually observed in the lumber by the presence of brash failures and surface mycelium (photos 8, and 9). Verification of the presence of wood decay is provided and discussed in section 5.1 of this report, and the reductions in strength properties, as a result of the wood decay, are discussed in section 5.2. The overall allowable design stresses and the estimated ultimate stresses in the 3x4 lumber at the time of the collapse are also provided and discussed in section 6.1.

3.3 Lumber • 4x4s

Twenty pieces of nominal 4x4 lumber were inspected. Two grade stamps were observed on two different pieces. The stamps were as follows:

1. STAND&BTR, D-FIR, S-GRN, PLIB (photo 10), and

2. NO. 2, S-GRN, WWPA, D-FIR, MILL 266 (photo 11).

For 13 of the 4x4s, we were able to determine the visual grades. The results were as follows:

Visual Grade	<u>Pieces</u>	Percentage
Select Structural	1	7%
No. 1	3	23%
No. 2	8	63%
No. 3	1	7%
TOTAL	13	100%

All of the characteristics observed would have qualified for the STAND&BTR grade, including the sample graded as a No. 3. The No. 3 had a SOG of 1:7, which also qualifies as STAND&BTR.

Similar to the 3x4 lumber, WAS, Inc. personnel documented the characteristics of each 4x4. Nearly 60% of the material had factory cut ends or field cut ends. The actual failure modes included 3 brash, 8 combination brash/tension, and 4 tension only. The results are similar to the 3x4 lumber, with nearly 75% of the failures exhibiting brashness or a combination of brash and tension. These numbers are based on a significantly smaller population than the 3x4s, but never the less, indicate there may be decay present in some of the 4x4s, although we did not visually observe any mycelium on the surface of any of these members when we performed our inspection.

Characteristic	<u>Count</u>	Percentage
В	3	8.3%
BK		
BT	8	22.2%
F	18	50%
FC	3	8.3%
Т	4	11.1%
С		
H		
TOTAL	36	100%

Summary of all the 4x4 Lumber Characteristics Observed

Summary of all the 4x4 Failure Modes Only

Characteristic	Count	Percentage
В	3	20%
BT	8	53%
Т	4	27%
TOTAL	15	100%

3.4 Other Lumber

There were two nominal 2x10 planks and two nominal 1x4s inspected as well. One of the 2x10 planks qualified as a No. 2, and the second plank was an on-grade scaffold plank; SPIB, DI-65, MEETS SCAFFOLD KD 19 OSHA 1910.28, #350. Neither of the 1x4s were visually graded since they do not qualify as dimension lumber. No evidence of wood decay was observed on either 2x10 or either 1x4.

3.5 Moisture Content of Lumber

The NYCDOB had requested that WAS, Inc. personnel provide an opinion regarding the storage conditions of the lumber prior to our inspection, and if that storage had any impact on our findings. Moisture content (MC) levels during our on-site inspection were consistently below 20%, which is generally considered the minimum threshold required to facilitate the growth of wood decay. During our three day inspection, we recorded nearly 60 MC values and only eight were above 20%, with the highest value recorded at 24.5%. The lumber we inspected was stored in clean shipping containers from February through May. The months of February and March consistently have temperatures below 60°F, whereas April and May would have temperatures more favorable to wood decay growth. However, most of the lumber testes exhibited MC values below the 20% threshold. In addition to adequate moisture levels, wood decay also requires an optimal temperature of approximately 60°F or greater. Below 60°F growth slows significantly. Wood decay can occur between 32°F and 60°F, but growth is limited particularly at the lower temperature levels. Storage in the containers would have significantly restricted drying of the lumber since the containers were enclosed with little ventilation or air circulation. Therefore, we wouldn't anticipate a significant difference in MC levels between February, when the lumber was initially stored, and May, when we inspected the lumber. Relative humidity values of 59% and 62% were recorded in both containers during our inspection which is equivalent to a MC level of approximately 12% at 70°F.

One final and critical piece of evidence we observed was the presence of wood decay on 3x4 lumber ribs which were still in use on the job site during our inspection. These ribs had not been kept in storage for four months (photos 12 and 13), and yet contained some mycelium growth on the surface similar to some of our observations of stored material.

Based on all the evidence discussed above, it is our professional opinion that the storage of the material between February and May had no effect on the dimension lumber with respect to promoting wood decay. The evidence gathered during our inspection and scientific literature do not warrant any reason to suggest otherwise.

3.6 Plywood

During our three day inspection, we inspected over 100 broken pieces of plywood of varying sizes. All of the concrete formwork was 5-ply plywood with melamine overlays on both faces which were marked either "Feldman Lumber" (photo 14), or "Mid-South Lumber Company" (photo 15). No visible grade stamps could be documented for this material since both faces were covered with a melamine overlay. One grade stamp was documented on several panels which did not have melamine overlays. The stamp read; Futter, Mill 332, Uni-Form, B-B Class (photo 16). Several of the broken formwork panels had consistent linear failures which appeared to be punch-through failures (photos 17 - 19). Based on this consistent pattern, it appeared that these failures were caused by the steel column base plates (6" x 8") which had punched through the plywood panels. As a result of this observation, the NYCDOB requested that a concentrated load test be performed on the plywood to examine the load carrying capacity of the plywood formwork using a 6" x 8" steel column base plate retained from the site, and 3x4 framing at 16" on-center spacing.

Following the completion of this project, WAS, Inc. was provided Patent Construction Systems Drawing Number 4607K070 which appears to be the lumber and plywood specifications for the project at 246 Spring Street. A copy of this document is provided in Appendix V. A review of this specification indicates that the plywood, in order to conform to the specification, needed to meet the requirements of the APA, The Engineered Wood Association specifications for plyform class I, with B-B grade face & back veneers, and exterior adhesive and meet the requirements of PS1-95.

4. Laboratory Procedures

During our on-site inspection, we randomly selected some samples and systematically selected other representative samples for mechanical testing, microbiological analyses, and wood species identifications. At the request of the NYCDOB some of the 3x4 pieces were randomly selected for analysis using a random number generator. Other samples were specifically selected by WAS, Inc. personnel based on the presence of brashness and evidence of wood decay. Two groups of test specimens were selected for the laboratory analyses; the 3x4 lumber ribs and plywood. The plywood selected was neither randomly selected nor systematically selected. They were simply the only non-damaged full size sheets available for testing. All the samples retained were marked by representatives from the NYCDOB and Thornton Tomasetti. Each sample was returned to our laboratory by representatives form WAS, Inc. and were marked as follows:

3x4 Lumber Ribs	<u>Plywood</u>
TP1-A	TP8-A
TP2-A	TP9-A
TP3-A	TP10-A
TP4-A	PW4055

TP5-A (randomly selected) TP6-A (randomly selected) TP7-A (randomly selected)

> TB40215 TB40146 TB40244 TB40189 TB40143

4.1 Microbiological Analyses

At WAS, Inc., microbiological activity, including evaluation of the presence of wood decay fungi, evidence of bacterial attack and the presence of sap stain fungi, and the condition of the wood cellular structure are conducted using a light microscope and the deterioration is documented using two simple classification systems.

Wood decay (i.e., the levels of hyphae observed microscopically) is classified as one or a combination of the following six categories: "none", "occasional", "light", "moderate", "heavy", or "very heavy."

Category	Definition of Classification
None	Describes the lack of wood decay hyphae or evidence of
	wood decay in any view. Hyphae are root-like structures
	of wood decay fungi. The category "none" does not mean
	that no hyphae or evidence was present in the entire
	sample. The category "none" simply means that none
	were observed in the limited sections viewed
	microscopically.
Occasional	Describes the observation of hyphae in limited regions of
	the wood cells, but they were not observed in every view.
Light	Describes the observation of a limited network of hyphal
	growth or evidence of deterioration, but was not observed
	in every view.
Moderate	Describes an organized network of hyphae or evidence
	which was observed in most views but is limited to
	certain cells.
Heavy	Describes an organized network of hyphae or advanced
	evidence which was observed in every view and in
	practically all cells.
Very Heavy	Describes an extremely advanced network of hyphae or
	evidence which was observed in every view and in all
	cells.

Bacterial attack is difficult to analyze with a light microscope because of the extremely minute size of bacteria and their effects. However, some limited evidence of their attack can sometimes be

observed and the evidence is classified as either present or absent. Sap stain fungi do not cause cellular degradation and they are classified as either present or absent.

A second simple classification system, used at WAS, Inc., describes the wood cellular structure of the microbiological samples. Four classes are used: "good", "fair", "poor", and "very poor."

Definition of Classification
Represents typical wood cellular structure.
Represents a condition where the structure of some wood
cells has been compromised.
Represents the condition where the structure of most wood
cells has been compromised.
Represents the most compromised level of cellular
structure in which many types of wood cells are
unrecognizable.

There are times when sectioning difficulties can occur during the preparation of microbiological samples and results in a "fair" classification of cellular structure, which may not indicate actual cellular deterioration. However, sectioning difficulties can also be indicative of the presence of wood decay. All analyses were conducted using a compound light microscope at magnifications of 100 to 400x.

All results from the microbiological analyses will be presented in Section 5.1 of this report.

4.2 Mechanical Testing

4.2.1 Lumber • 3x4

The mechanical testing methodology for evaluating the 3x4 lumber was performed in accordance with ASTM D 143, "Standard Test Methods for Small Clear Specimens of Timber." The mechanical properties evaluated, as directed by the NYCDOB and Thornton Tomasetti, were:

- 1. Modulus of Rupture (MOR) or bending strength,
- 2. Modulus of Elasticity (MOE),
- 3. Shear Parallel-to-Grain, (F_v) and
- 4. Compression perpendicular-to-grain (C_{\perp}) .

Determination of MOR and MOE was performed in accordance with Section 8, "Static Bending." Shear parallel-to-grain was performed in accordance with Section 14, "Shear Parallel-to-Grain," and the compression tests were performed in accordance with Section 12, "Compression perpendicular-to-grain." All the tests were conducted on a Tinius Olsen, 10,000 lb. capacity universal bench top test machine which is calibrated annually and has not required any load cell adjustment in over 10 years (all certifications are available at our offices upon request).

During the week of September 15, 2008, numerous parties were present to witness the fabrication and testing of all the small clear test specimens. Microbiological analyses and wood species identifications were performed on September 18 and 19, 2008. The parties present and the dates they were present are as follows:

Name	Dates Present	<u>Company</u>
Mr. Matthew Anderson	09/15, 09/16, 09/17, 09/18, 09/19	Wood Advisory Services, Inc.
Dr. Albert De Bonis	09/15, 09/16, 09/17, 09/18, 09/19	Wood Advisory Services, Inc.
Ms. Caitlin Kevins	09/15, 09/16, 09/18, 09/19	Thornton Tomasetti
Mr. Perides Stivaros	09/15, 09/16	Feld, Kaminetzky & Cohen
Mr. Luis Valderruten	09/15, 09/17	Thornton Tomasetti
Mr. Guo Zhan (John) Wu	09/15, 09/16, 09/17	NYCDOB
Mr. Carl Schoenberger	09/17, 09/18, 09/19	Feld, Kaminetzky & Cohen
Mr. Walter Karon	09/18	R.L. Grunos
Mr. Ari Bauer	09/18	Dillinger, Miller & Torallo

All the results for the small clear tests were compared to historical small clear data published for spruce and eastern-fir grown in Canada as published in ASTM D 2555, "Standard Practice for Establishing Clear Wood Strength Values." Residual properties were determined by comparing the mean value of the test results to the mean value of the published data for that particular species. The test data obtained using the procedures described in this section will be discussed in Section 5.2 of this report

4.2.2 Plywood Concentrated Load Testing

Four 4' x 4' plywood samples were selected during our inspections to evaluate the capacity of the material when a load was applied to the plywood using one of the 6" x 8" steel column base plates. The panels were selected because they were the only large size panels we inspected which exhibited no apparent visible damage. A consistent and unique failure pattern was observed in several of the broken plywood panels inspected which was consistent with a punch through failure of the steel base plates (photos 17 - 19). Therefore, we elected to perform a modified ASTM test procedure to apply a concentrated static loading specific to the observed failure characteristics of the concrete formwork

associated with the collapse at 246 Spring Street. This test method was designed to be used in conjunction with the APA - The Engineered Wood Association (APA-EWA) concentrated load requirements which require the application of a static concentrated load through a 3" diameter disk to minimum failure loads of 400 - 550 lbs. for roof and floor sheathing, not for concrete formwork panels. Therefore, our in-house plywood test assembly was modified to simulate the particular concentrated loads applied to the plywood concrete formwork assembly constructed at 246 Spring Street. Additionally, using the APA-EWA test standard, deflections are measured up to a 200 lb. concentrated load level. The NYC DOB requested deflection be measured up to and including punch through failure. Therefore, our in-house equipment also needed to be additionally modified to accomplish deflection measurement throughout the duration of each test.

The load was applied manually using a hand pump. The hydraulic capacity of the ram was rated to 10,000 lbs. maximum capacity. A test frame was constructed to imitate the 3x4 concrete formwork framing used at 246 Spring Street. Nominal 4x6 lumber was bandsawed at WAS, Inc. to a width of 2-1/2" which was the actual width of the 3x4 lumber ribs used at 246 Spring Street. Two types of loading conditions were evaluated as follows:

- 1. Base plate located at center of 16" span, interior edge of plate 11" from panel edge.
- 2. Base plate located at center of 16" span, interior edge ~24-26" from panel edge.

To calibrate the test assembly, a 10,000 lb. proving ring was used which was calibrated prior to the testing. Using the proving ring, we were able to develop an accurate linear correlation between the digital meter output display and the proving ring increments. Therefore, we were able to convert the digital meter outputs to actual failure loads.

Deflections were measured by projecting a laser beam on an engineering scale which was attached to the concentrated load base plate. Deflections were recorded at various load levels throughout the test until punch through occurred.

The concentrated load testing was performed at the laboratories of WAS, Inc. on January 21, 2009, and the following parties were present:

Name	<u>Company</u>
Mr. Matthew Anderson	Wood Advisory Services, Inc.
Dr. Albert De Bonis	Wood Advisory Services, Inc.
Mr. Luis Valderruton	Thornton Tomasetti
Mr. Carl Schoenberger	Feld, Kaminetzky & Cohen
Mr. Walter Karon	R.L. Grunos
Mr. Guo Zhan (John) Wu	NYCDOB

The test data obtained using the procedures described here will be subsequently discussed in Section 5 of this report and specifically in Section 5.3.

5. Results

The results of the microbiological analyses, wood species identifications, and the mechanical testing, are discussed in the following three sections (5.1, 5.2, and 5.3). Summaries of the laboratory analyses are provided in Tables 1, 2, 3a - 3f, and 4a - 4b, and the detailed results are provided in Appendices III and IV.

5.1 Microbiological Analyses & Wood Species Identifications

A total of twelve, 3x4 lumber cross sections were microscopically evaluated for wood species and the presence of wood decay. Each sample was evaluated using a cross sectional grid with 11 different locations. This provided the opportunity to evaluate the entire cross section. A schematic of the cross sectional grid and the 11 locations examined for each sample is provided in Appendix III. A summary of the microbiological analyses and wood species identifications is provided in Table 1.

Locations 1, 2, 3, and 4 (Schematic 1, Appendix III) were first evaluated during each microbiological analysis. If wood decay was observed at any of those locations, then we proceeded to the next depth of $\frac{1}{2}$ ", or locations 5, 6, 7, and 8. If wood decay was present at any of these locations, we proceeded to locations 9 and 10, or a depth of 1". If applicable, we proceeded to the center, location 11. If no wood decay was documented at any surface location, then we did not evaluate the sample at the next depth. For example, if wood decay was observed at location 1, then location 5 was also examined, and so on. If no wood decay was observed at location 2, then a classification of "none" was provided for location 2 in Table 1, and locations 6 and 9 were marked "N/A" (i.e., not applicable or not analyzed).

A total of twelve cross sections were microscopically evaluated for wood species and microbiological wood decay. Seven of the samples were identified as spruce and five were identified as eastern-fir. There is a distinct microscopic characteristic present in western fir which can be used to differentiate these species from eastern-fir. Dark brown crystal-like extractives are visible in specific cells of western-fir but not eastern-fir. That distinct characteristic was not observed in any of the five samples identified as fir, therefore, each sample was further classified as eastern-fir. There are no distinct characteristics which can be used to differentiate the eastern and western spruce

species. As was previously discussed in section 3.2, a "LAUZON" stamp was observed on one of the 3x4 lumber ribs. Research that we conducted found that Lauzon is actually a lumber company in Quebec, Canada and the full name is Marcel Lauzon, Inc. Based on our laboratory analyses and research, all evidence indicates that the 3x4 lumber ribs would be classified as SPF (Canadian design values) and not SPF-s (US design values).

Sample	Location	Wood Decay	Cellular Structure	Species
TP1-A	1	None	Good	Spruce
	2	None	Good	-
	3	Light	Good	
	4	Moderate-Light	Good	
	5	N/A		
	6	N/A		
	7	Light	Good	
	8	Occasional	Good	
	9	N/A		
	10	N/A		
	11	N/A		
TP2-A	1	Occasional-Light	Good	Spruce
	2	Occasional	Good	-
	3	Occasional	Good	
	4	N/A		
	5	None	Good	
	6	None	Good	
	7	None	Good	
	8	N/A	<u></u>	
	9	N/A		
	10	N/A		
	11	N/A		

 Table 1

 Results of the Microbiological Analyses & Wood Species Identifications of Twelve, 3x4 Lumber Cross

 Sections from the Concrete Formwork Collapse at 246 Spring Street, New York, NY.

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Sample	Location	Wood Decay	Cellular Structure	Species
ТРЗ-А	1	None	Good	Spruce
	2	None	Good	-
	3	Occasional-Light	Good	
	4	Occasional-Light	Good	
	5	N/A		
	6	N/A		
	7	None	Good	
	8	None	Good	
	9	N/A		
	10	N/A		
	11	N/A		
TP4-A	1	Moderate	Fair	Spruce
	2	None	Fair	-
	3	None	Fair	
	4	Light	Fair	
	5	Light	Good	
	6	Light	Good	
	7	Knot - N/A		
	8	Light	Fair	
	9	Light	Fair	
	10	Occasional	Good	
	11	Occasional	Good	
TP5-A	1	None	Good	Spruce
	2	None	Good	•
	3	Knot - N/A		
	4	Light	Fair	
	5	N/A		
	6	N/A		
	7	N/A		
	8	Occasional-Light	Good-Fair	
	9	N/A		
	10	None	Good	
	11	N/A		

 Table 1 (Continued)

 Results of the Microbiological Analyses & Wood Species Identifications of Twelve, 3x4 Lumber Cross

 Sections from the Concrete Formwork Collapse at 246 Spring Street, New York, NY.

Sample	Location	Wood Decay	Cellular Structure	Species
ТР6-А	1	None	Good	Eastern-fir
	2	None	Good	
	3	None	Good	
	4	None	Good	
	5	N/A		
	6	- N/A		
	7	N/A		
	8	N/A		
	9	N/A		
	10	N/A		
	11	N/A		
TP7-A	1	Occasional	Good	Eastern-fir
	2	Light	Good	
	3	Knot - N/A	Good-Fair	
	4	Moderate-Heavy	Fair	
	5	Light	Good	
	6	None	Good	
	7	None	Good	
	8	Light	Fair	
	9	None	Fair	
	10	None	Fair	
	11	N/A		
TB40215	1	Occasional	Good	Eastern-fir
(Micro 8)	2	Occasional	Good	
、	3	None	Good	
	4	None	Good	
	5	N/A		
	6	N/A		
	7	N/A		
	8	N/A		
	9	N/A		
	10	N/A		
	11	N/A		

Table 1 (Continued) Results of the Microbiological Analyses & Wood Species Identifications of Twelve, 3x4 Lumber Cross Sections from the Concrete Formwork Collapse at 246 Spring Street, New York, NY.

Sample	Location	Wood Decay	Cellular Structure	Species
TB40416	1	Occasional	Good	Eastern-fir
(Micro 9)	2	Light	Good	
	3	Occasional	Good-Fair	
	4	Light	Good-Fair	
	5	None	Good	
	6	Light	Good	
	7	Occasional	Good	
	8	Occasional	Good	
	9	None	Good	
	10	None	Good	
	11	N/A		· .
TB401244	1	Occasional	Good	Spruce
(Micro 10)	2	Occasional	Good	•
()	3	Occasional	Good	
	4	Occasional	Good	
	5	N/A		
	6	N/A		
	7	N/A		
	8	N/A		
	9	N/A		
	10	N/A		
	11	N/A		
TB 40189	1	Occasional	Good	Spruce
(Micro 11)	2	Light	Good	1
· ·	3	None	Good	
	4	None	Good	
	5	N/A		
	6	Light-Moderate	Good	
	7	Occasional	Good	
	8	N/A		
	9	Light-Moderate	Good	
	10	N/A		
	11	Occasional	Good	

 Table 1 (Continued)

 Results of the Microbiological Analyses & Wood Species Identifications of Twelve, 3x4 Lumber Cross

 Sections from the Concrete Formwork Collapse at 246 Spring Street, New York, NY.

Sample	Location	Wood Decay	Cellular Structure	Species
TB40143	1	Light	Good-Fair	Eastern-fir
(Micro 12)	2	Light	Good-Fair	
χ ,	3	Light	Good-Fair	
	4	Light	Good-Fair	
	5	Occasional	Good-Fair	
	6	Occasional	Good-Fair	
	7	Light	Good-Fair	
	8	Light	Good-Fair	
	9	Occasional	Good-Fair	
	10	Occasional	Good-Fair	
	11	N/A		

 Table 1 (Continued)

 Results of the Microbiological Analyses & Wood Species Identifications of Twelve, 3x4 Lumber Cross

 Sections from the Concrete Formwork Collapse at 246 Spring Street, New York, NY.

Evidence of wood decay was documented in eleven of the twelve samples evaluated. Of the 11 samples which exhibited wood decay, five samples contained decay limited to the surface area, and seven samples contained wood decay that ranged from a depth of $\frac{1}{2}$ " up to the center, or $1-\frac{1}{2}$ " depth.

Sample TP6-A was the only sample which exhibited no evidence of wood decay. Samples TP2-A, TP3-A, TP5-A, TB40215 (micro 8), and TB40244 (micro 10), each exhibited evidence of wood decay which was limited to the surface region (i.e., only locations 1, 2, 3, and 4 exhibited wood decay and no evidence observed at locations 5, 6, 7, and 8). The level of decay documented in the surface region of these five samples was either occasional or light with good cellular structure (see photos 20 and 21).

Seven samples exhibited light to heavy wood decay anywhere from the ½" depth in samples TP1-A, TP4-A, TP7-A, TB40416 (micro 9), and TB40143 (micro 12) (see photos 22 and 23). Evidence of wood decay was observed to depths of 1" and even at the center of samples TP4-A and TB40189 (micro 11).

The presence of wood decay resulted in strength reductions in some of the samples discussed above. Additional discussion of these strength reductions is provided in Section 5.1. Many of the samples chosen by WAS, Inc. personnel were selected because they exhibited evidence of brashness. The presence of wood decay in the samples evaluated, verifies that the brashness observed was due in part to the presence wood decay.

As was previously discussed in Section 3.2, a high percentage of the bending failures documented during our inspection were brash (B) or a combination of brash and typical bending (BT). The laboratory analyses in combination with our inspection observations are important, because the laboratory analyses verified the presence of wood decay in several samples that exhibited brashness. In addition to our inspection of the material in the shipping containers, we also observed brash failures in 3x4 ribs which were currently being used (not a part of the collapse) in the construction formwork system during our on-site inspection of floors 40-42 (see photos 12 and 13). The reduction in strength as a result of the wood decay will be discussed in Section 5.2 and the overall implications associated with the visual grades is provided in Section 6.

5.2 Mechanical Test Results • 3x4 Lumber

Eleven of the 3x4 lumber samples retained by WAS, Inc. were used to fabricate small clear test specimens. The 12th sample (TB40143, or micro 12) was only a short, 12" long section of a failure. Therefore, no test specimens could be fabricated from this sample.

Instead, only microscopic analyses were performed on TB40143 (micro 12) and light levels of wood decay were verified in this sample.

The mechanical properties evaluated for the 3x4 lumber were static bending, MOR or bending strength, MOE, shear parallel-to-grain, and compression perpendicular-to-grain at 0.4" deflection. With each lumber section, we first attempted to fabricate two static bending test specimens (1" x 1" x 16") then, if possible, two shear parallel-to-grain test specimens (2" x 2" x 2-1/2") then, if possible, one compression perpendicular-to-grain test specimen (2" x 2" x 6"). The results of the test specimen fabrication process which includes the numbered and marked test specimens fabricated from each 3x4 lumber sample and for each mechanical properly are provided in Table 2. Missing test specimens are either the result of insufficient material or they were culled due to the presence of strength reducing characteristics.

3x4 Lumber Sample:	Static Bending MOR/MOE	Shear	Compression⊥
TP1-A	1-1 1-3	1-1	
ТР2-А	2-2 2-3	2-1	2-1
ТРЗ-А	3-1 3-2	3-1 3-2	3-1
TP4-A	4-1 4-2	4-1 4-2	
TP5-A	5-1	5-1	5-1
TP6-A	6-2	6-1 6-2	6-1

 Table 2

 Summary of Fabricated Specimens to be Tested Using

 ASTM D 143 Small Clear Procedures & to Undergo Microbiological Analyses.

3x4 Lumber Sample:	Static Bending MOR/MOE	Shear,	Compression
ТР7-А	7-1 7-2 7-3	7-1 7 -2	7-1
TB40215 (micro 8)	8-1 8-2	8-1	
TB40146 (micro 9)	9-2 9-3		
TB40244 (micro 10)	10-1		
TB40189 (micro 11)	11-1 11 - 2	11-1 11-2	11-1

Table 2 (Continued)Summary of Fabricated Specimens to be Tested UsingASTM D 143 Small Clear Procedures & to Undergo Microbiological Analyses.

A summary of the small clear test results is provided in Tables 3a - 3f. Since two different species were identified in the lumber samples, then two different comparisons were made for each property. The evidence from our inspections, analyses, and research strongly indicates the lumber was manufactured in Canada. Therefore, it was necessary to calculate, for each species, weighted mechanical properties based on the volume of spruce and fir standing timber in Canada published in ASTM D 2555. There are four species of spruce harvested for lumber in Canada and two species of fir. Based on the volume of standing timber for each species group (i.e., spruce and fir), we calculated weighted means for MOR, MOE, shear, and compression perpendicular-to-grain at 0.4". Once our tests were completed, we compared our small clear test results to the historical weighted values published for spruce and fir grown in Canada at an adjusted moisture content (MC) level of 12%. Table 3a and 3b, 3c and 3d, and 3e and 3f are the summarized results for MOR and MOE, shear parallel-to-grain, and compression perpendicular-to-grain at 0.4" deflection for spruce and fir respectively.

As was previously discussed in this report, seven samples were identified as spruce and five were identified as eastern-fir. The results discussed herein are for comparison purposes only. The actual tested strength values listed in each summary table <u>are not</u> to be used as design stresses, working stresses, or ultimate loads for design purposes. Those values will be discussed in Section 6.1 of this report.

The mean MOR and MOE values for the spruce test specimens were 9,623 psi, and 1.46 x 10^6 psi respectively (Table 3a). The mean residual values were 0.88 for MOR and 0.92 for MOE. The range of residual values for MOR was 0.71 to 1.00, and 0.70 to 1.00 for MOE. The mean MOR and MOE values for the fir test specimens were 8,640 psi and 1.47 x 10^6 psi respectively (Table 3b). The mean residual values were 0.98 and 0.96. The range of residual values for MOR was 0.93 to 1.00 and 0.88 to 1.00 for MOE.

The mean shear parallel-to-grain for the spruce test specimens was found to be 1,205 psi with a mean residual value of 0.94. The residual values ranges from 0.75 to 1.00. The mean shear strength for the fir test specimens was found to be 1,126 psi, with a mean residual value of 0.99 and a range of residual values from 0.97 to 1.00.

The compression perpendicular-to-grain results varied considerably for the spruce and fir test specimens. The mean compression at 0.4" deflection was 773 psi with a mean residual value of 0.81. The range of residual values varied from 0.69 to 1.00. The mean compression at 0.4" deflection result for the fir test specimens was 495 psi. Only two compression test specimens could be fabricated from the 3x4 fir lumber samples. The residual values were 0.56 and 0.58 which resulted in a mean value of 0.57.

Table 3 Summary of the ASTM D 143 Small Clear Tests Performed on the 3x4 Lumber Samples from 246 Spring Street (all values reported at a MC of 12%).

Sample	MOR (psi)	MOE (x10 ⁶ psi)	Residual MOR	Residual MOE	SG
1-1	7,842	1.36	0.74	0.90	0.36
1-3	9,447	1.39	0.89	0.92	0.36
2-2	8,110	1.28	0.76	0.85	0.32
2-3	8,053	1.06	0.76	0.70	0.33
3-1	12,303	1.55	1.00	1.00	0.48
3-2	11,768	1.69	1.00	1.00	0.45
4-1	7,550	1.43	0.71	0.95	0.40
4-2	8,530	1.14	0.80	0.75	0.37
5-1	10,561	1.51	0.99	1.00	0.41
10-1	9,693	1.68	0.91	1.00	0.42
11-1	10,555	1.79	0.99	1.00	0.47
11-2	11,070	1.68	1.00	1.00	0.42
Mean	9,623	1.46	0.88	0.92	0.40

3a.	Static	Bending	(Spruce)	ļ
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3b. Static Bending (Eastern-fir)

Sample	MOR (psi)	MOE (x10 ⁶ psi)	Residual MOR	Residual MOE	SG
6-2	9,800	1.58	1.00	1.00	0.38
7-1	7,823	1.26	0.94	0.88	0.35
7-2	10,033	1.82	1.00	1.00	0.40
7-3	10,846	1.68	1.00	1.00	0.39
8-1	8,823	1.49	1.00	1.00	0.36
8-2	8,180	1.17	0.98	0.82	0.34
9-2	8,840	1.42	1.00	0.99	0.35
9-3	7,779	1.46	0.93	1.00	0.38
Mean	8,640	1.47	0.98	0.96	0.37

Sample	Shear Strength (psi)	Residual Value	SG
1-1	1,109	0.94	0.33
2-1	891	0.75	0.31
3-1 3-2	1,573 1,543	1.00 1.00	0.42 0.42
4-1 4-2	1,178 1,162	1.00 0.98	0.35 0.37
5-1	1,286	1.00	0.36
11-1 11-2	1,000 1,165	0.85 0.99	0.37 0.38
Mean	1,205	0.94	0.37

3c. Shear, (Spruce).

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3d. Shear, (Eastern-fir).

Sample	Shear Strength (psi)	Residual Value	SG
6-1 6-2	1,251 1,244	1.00 1.00	0.36 0.36
7-1 7-2	1,088 1,156	1.00 1.00	0.36 0.37
8-1	889	0.97	0.33
Mean	1.126	0.99	0.36

Sample	Compression Strength (psi)	Residual Value	SG
2-1	688	0.69	0.34
3-1	1,110	1.00	0.42
5-1	798	0.79	0.39
11-1	762	0.76	0.42
Mean	773	0.81	0.39

3e. Compression _ @ 0.4" (Spruce).

3f. Compression _ @ 0.4" (Eastern-fir).

Sample	Compression Strength (psi)	Residual Value	SG
6-1	486	0.56	0.36
7-1	504	0.58	0.34
Mean	495	0.57	0.35

A detailed list of all the test results is provided in Appendix III. The results are color coded with various shades of green which represent the levels of wood decay observed in each sample. Bending strength reductions up to 30%, or 0.70 residual values, were observed in three of the spruce test specimens (TP1-A, TP2-A, TP4-A). All of these lumber samples were selected by WAS, Inc. personnel during our first inspection of the material stored on the 40th floor. These samples were specifically selected because they exhibited evidence of wood decay. Wood decay was also observed in TP3-A, however, no reductions were found when compared to the historical data. This result may be somewhat misleading for the following reason. Our comparisons are based on mean values, therefore, it is very possible that the original strength of TP3-A was higher than the published mean (i.e., 50% chance) for spruce, and that the effects of the decay were masked.

Samples TP5-A, TP6-A, and TP7-A were randomly selected from material on the 40th floor by the NYCDOB. Wood decay was verified in two of the three test specimens and strength reductions were found in TP7-A.

The remaining samples were selected by WAS, Inc. personnel during our inspection of the material in both shipping containers. Wood decay and slight strength reductions were found in three of the four samples. The 12th sample was not mechanically evaluated, but wood decay was observed to the center of that sample (TB40189, Table 1).

The results provided within this section and their ramifications will be discussed in section 6.1. Current working design stresses and approximate actual strengths at the time of the collapse will be provided.

5.3 Concentrated Load Testing • Plywood

During our on-site inspection, as was previously discussed in section 4.3.2, we observed a consistent and unique failure pattern which appeared to be a punch through failure of the steel column support base plates (photos 17 - 19). Therefore, it was recommended to perform a modified test procedure following ASTM E 661-88. That ASTM standard was specifically designed for concentrated load testing of floor and roof sheathing using a 3" diameter steel disk. The base plates associated with the concrete formwork at 246 Spring Street were 6" x 8". During our testing, we simply followed the ASTM E 661 test procedures except we replaced the 3" diameter disk with an actual 6"x8" base plate we retained from 246 Spring Street during our inspections. Additionally, the tests were continued until punch through occurred.

One additional request from the NYCDOB for our testing protocol was recording deflection measurements to failure. To measure deflection, we attached an engineers scale to the top of the

base plate and set up a laser level to measure the base plate displacement during our load application. Therefore, we were able to provide load/deflection data where the deflection represented base plate displacement and not a direct deflection measurement of the plywood. A summary of the test results is provided in Table 4a and 4b and all the load/deflection data and charts, along with the maximum loads, is provided in Appendix IV.

The test procedure used for the testing and a list of witnesses present were provided previously in section 4.2.2. On the day of the testing, we performed the static concentrated loading on two types of test specimens which was also discussed in section 4.2.2.

Panels TP8, TP9, and TP10 were 5-ply formwork panels with melamine overlays on both faces of each panel, resulting in an average thickness of 0.65 inches. Therefore, the panels are likely 5/8" panels. Sample PW4055 was a 4-ply "UNI-FORM" panel and had a grade stamp that indicated the panel was B-B, Class-1, manufactured by Futter, Mill 332. Test panel PW4055 had no legible thickness on the grade stamp, but the thickness was measured to be 0.60-0.61. Therefore, the manufactured thickness is either 19/32", or 5/8".

For loading condition #1, with the base plate located at the center of the 16" span, and the interior edge of the base plate 11" from the edge of the panel, test specimens TP8-A - #1, TP8-A - #2, and TP9-A - #2 demonstrated maximum failure loads of 4,988 lbs, 5,151 lbs, and 4,857 lbs, respectively. Panel test specimen PW4055 - #2 resulted in a maximum failure load of 3,586 lbs. The failure modes of each panel were punch through failures (photos 24 - 26)and were consistent with the panel failures we observed on several panels during our on-site inspection (photos 17 - 19).

For loading condition #2, with the base plate located at the center of the 16" span and the interior edge of the base plate approximately 20" to 24" from the panel edge, test specimen TP10-A and TP9-A demonstrated maximum failure loads of 8,967 lbs and 6,765 lbs, respectively. The maximum failure load of panel PW4055 - #1 was 3,716 lbs.

Table 4

Summary of the Static Concentrated Load Test Results for Four Panels from 246 Spring Street.

Sample	Thickness (in.)	Maximum Load (lbs.) (Punch Through)	Deflection at Maximum Load (in) (Punch Through)
TP8-A #1	0.65	4,988	0.73
TP8-A #2	0.64	5,151	1.70
TP9-A #2	0.65	4,857	1.70
PW4055 #2	0.61	3,586	0.63
Mean		4,646	1.19

4a. Loading Condition #1 • 2'x4' Test Specimen with Base Plate at Center of 16" Span & Interior Edge of Base Plate 11" from Panel Edge.

4b. Loading Condition #2 • 2'x4' Test Specimen with Base Plate at Center of 16" Span & Interior Edge of Base Plate 20"-24" from Panel Edge.

Sample	Thickness (in.)	Maximum Load (lbs.) (Punch Through)	Deflection at Maximum Load (in) (Punch Through)
TP10-A	0.65	8,697	1.00
TP9-A	0.65	6,765	0.90
PW4055 #1	0.61	3,753	0.60
Mean		6,393	0.83
4c. Loading Condition #1 and #2 Combined.

Sample	Maximum Load (lbs.) (Punch Through)	Deflection at Maximum Load (in) (Punch Through)		
Overall Mean	5,394	1.04		

6. Discussion

6.1 Lumber • 3x4

Allowable Working Stresses & Approximate Load Carrying Capacity at Failure

The NYCDOB had requested that WAS, Inc. provide the allowable working stresses of the 3x4 lumber at the time of failure, and the approximate ultimate load carrying capacity of the lumber at failure.

The allowable design values published in the NDS Supplement for SPF apply to the 3x4 lumber which is the subject of this investigation. For design purposes, a standard requirement of using published design stresses is that the lumber to which these design stresses are applied is free of wood decay. This is due to the fact that strength reductions in lumber caused by decay with varying amounts of decay in that lumber are unknown and the brash behavior of decayed lumber is unpredictable. This project, however, differs from a normal design-build project because attempts are being made here to establish contributing factors to the failure of a structural system rather than designing a new system or building. Thus, we have developed an adjustment for the presence of and degree of decay observed during the microbiological analysis, and the strength reductions found during the mechanical testing performed on the 3x4 samples. Additionally, since we are

investigating a structural collapse, we recommend the use of the lowest residual values found for each property evaluated. Therefore, residual factors of 0.70 for F_b , 0.70 for MOE, or E, and 0.75 for F_v should be applied to the 3x4 dimension lumber used in the concrete formwork system that collapsed at 246 Spring Street.

The residual values for the compression perpendicular-to-grain test results appear to have been significantly affected by grain angle in two of the eastern fir test specimens and one spruce test specimen. Reductions of 40% in compression perpendicular-to-grain strength have been found to be associated with a growth ring angle of 45°. Every attempt was made during our testing to fabricate the compression test specimens with growth ring angles at 90°, however, this was not always possible since we were limited by using lumber in commercial size. Test specimens 6-1 and 7-1 had growth ring angles near 45° and test specimen 2-1 had some distorted grain. Therefore, test specimens 6-1, 7-1, 2-1 were removed from the analysis. After accounting for this ring angle anomaly, we recommend using a residual factor of 0.85 for compression perpendicular grain (mean residual values of 1.00, 0.79, and 0.76 for the remaining compression test specimens). Compression perpendicular grain is always reported as a mean value.

A total of 7% of both visual grade populations for the 3x4 lumber were found to only qualify for Economy grade, primarily as a result of excessive SOG (greater than 1:4 as allowed in No. 3 and Standard grades). Slope-of-grain has a significant effect on bending strength. The relationship between SOG and strength is exponential. Significant reductions occur especially at SOG's steeper than 1:8. The strength ratio published for a SOG of 1:8 in ASTM D 245 is 53% of the strength of straight grained lumber for bending strength. A strength ratio is the ratio between the strength of wood containing particular strength reducing characteristics, such as slope-of-grain, and the strength of wood without those strength reducing characteristics. At a SOG of 1:6, the bending strength drops to 40% when compared to straight grain lumber. If this data were extrapolated to 1:4, the ratio would be approximately 25%. During our inspection, we observed SOG's of 1:3 and 1:2 on several

pieces we classified as economy which would correspond to strength ratios of approximately 10% - 15% of straight grained lumber. As a result, we can only provide estimates rather then actual computed design stresses and ultimate stresses for the Economy grade lumber. Furthermore, the only data provided in ASTM D 245 on the effects of SOG on strength are for bending strength and compression parallel-to-grain. Therefore, we can only provide data for MOR and F_b in this report for Economy grade material.

Table 5 provides a list of the applicable working design stresses of all the 3x4 lumber graded during our inspection and Table 6 provides an approximate estimate of the ultimate stresses at the time of the collapse. The values provided are F_b , E, F_v , and Fc_1 for SS, No. 1, No. 2, No. 3, CONST, and STAND visual grades. There are no published values for Economy material. However, 14 pieces of lumber were classified as "ECON" because of SOG's greater than 1:4. To provide estimates of design stresses and approximate ultimate stresses for these pieces, we reviewed ASTM D 245, "Standard Practice for Establishing Structural Grades & Related Allowable Properties for Visually Graded Lumber," Table 1, "Strength Ratios Corresponding to Various Slopes of Grain." Additionally, we reviewed the underlying data that was used to develop Table 1 in ASTM D 245, as well as other industry data on the effects of SOG on strength properties. The only strength properties based on SOG provided in Table 1 of ASTM D 245 are applied to bending strength and compression parallel-to-grain. Therefore, we have only provided estimates for F_b in the ECON grade in Tables 5 and 6 of this report.

The working design values listed in Table 5 are provided for Structural Light Framing (i.e., SS, No. 1, No. 2, and No. 3 with a size adjustment to 3x4 lumber) and Light Framing (i.e., CONST and STAND with no size adjustment necessary). The published values in the NDS for SPF are provided in the first set of columns under the heading "Value Published in NDS." The second set of columns under the heading "Adjustments for Decay/Size," lists the adjustment factors for the effects of wood decay (i.e., 0.70 for bending strength and modulus of elasticity, 0.75 for shear, and 0.85 for

compression perpendicular-to-grain) and for size (i.e., 1.5 for SS, No. 1, No. 2, and No. 3) since the values published in the NDS for structural joists and planks are at a characteristic width of 12". After applying these adjustments, the allowable design stresses for F_b^{\prime} , E^{\prime} , F_v^{\prime} , and Fc_{\perp}^{\prime} are provided in the last four columns of Table 5 for each visual grade. These values are applicable for design purposes based on our laboratory analyses. If this data were to be used to design this system, we would recommend using a visual grade class of ECON & Better. However, the only property that could be provided for the Economy grade would be F_b. The effect of slope-of-grain is only reported for bending strength and compression parallel-to-grain in ASTM D 245. A more reasonable procedure would be to eliminate Economy grade material from the lumber population and use either Standard and Better or No. 3 and Better material.

Visual Grade	Valu	e Publishe	d in ND	S (psi)	Adjust	Adjustments for Decay/Size ¹				Current Allowable Stresses (psi)			
	Fb	E	, F _v	Fc	F _b	E	F _v	Fc	$\mathbf{F_{b}}^{\prime}$	E'	$\mathbf{F}_{\mathbf{v}}^{\ t}$	Fc.'	
SS	1,250	1.5x10 ⁶	135	425	0.70x1.5	0.70	0.75	0.85	1,300	1.1x10 ⁶	100	350	
No. 1	875	1.4x10 ⁶	135	425	0.70x1.5	0.70	0.75	0.85	925	1.0x10 ⁶	100	350	
No. 2	875	1.4x10 ⁶	135	425	0.70x1.5	0.70	0.75	0.85	925	1.0x10 ⁶	⁻ 100	350	
No. 3	500	1.2x10 ⁶	135	425	0.70x1.5	0.70	0.75	0.85	525	0.8x10 ⁶	100	350	
CONST	1,000	1.3x10 ⁶	135	425	0.70	0.70	0.75	0.85	700	0.9x10 ⁶	100	350	
STAND	550	1.2x10 ⁶	135	425	0.70	0.70	0.75	0.85	375	0.8x10 ⁶	100	350	
ECON	275				0.70				200				
¹ Adjustmen	ts for deca	v: F _h	x 0.70	А	djustment fo	r size: F _n	x 1.5	•	-	-		-	

Table 5 Summary of the Allowable Working Design Stresses for the 3x4 SPF Lumber Associated with the Concrete Formwork Collapse at 246 Spring Street.



Adjustment for SOG - Economy = STD x 0.5

The values provided in Table 6 are values resulting from calculations which were performed to estimate the ultimate stresses in the 3x4 lumber at the time of the collapse. The first four columns, "Unrounded Stress," represent the unrounded values from the columns under the heading "Current Allowable Stresses" in Table 5. The second four columns in Table 6, "Removal of GAFs," list values for $F_b L5\%$, $F_v L5\%$, $E\bar{x}$, and $Fc_1\bar{x}'$. The L5% notation is referred to as the lower 5th percentile limit. When calculating wood design stresses for strength, the L5% value is used as the basic strength of that property, rather than the mean (\bar{x}). The mean values are only applicable to serviceability properties, such as E and C_1 . For simplification and safety, selection of this near minimum value (L5%) insures that approximately 95% of the material is stronger than that level of strength and represents the weakest link in the population of strength values.

 Table 6

 Summary of the Approximate Ultimate Stresses for the 3x4 Lumber Associated with the Concrete Formwork

 Collapse at 246 Spring Street¹ (all values reported in psi units).

Visual Grade	Unrouded Stress (from table 5) (psi)			Removal of GAFs Ultimate Stress = L5% or $\overline{\times}$ (psi)			Mean Ultimate Stress = ⊼ (psi)					
	F _b ¹	\mathbf{E}'	$\mathbf{F}_{\mathbf{v}}^{\prime}$	Fc_'	F _b L5%	E×	F,1.5%	Fc₁⊼	F₀₹	E	$\mathbf{F_v}\bar{\mathbf{x}}$	Fc₁×
SS	1,313	1.05x10 ⁶	101	361	2,757	0.98x10 ⁶	202	603	4,683	0.98x10 ⁶	262	603
No. 1	919	0.98x10 ⁶	101	361	1,930	0.92x10 ⁶	202	603	3,278	0.92x10 ⁶	262	603
No. 2	919	0.98x10 ⁶	101	361	1,930	0.92x10 ⁶	202	603	3,278	0.92x10 ⁶	262	603
No. 3	525	0.84x10 ⁶	101	361	1,103	0.79x10 ⁶	202	603	1,873	0.79x10 ⁶	262	603
CONST	700	0.91x10 ⁶	101	361	1,470	0.86x10 ⁶	202	603	2,496	0.86x10 ⁶	262	603
STD	385	0.84x10 ⁶	101	361	809	0.79x10 ⁶	202	603	1,374	0.79x10 ⁶	262	603
ECON ²	193				405				689			

¹ Notations for stresses in chart are as follows:

 F_{h}^{\prime} , E_{v}^{\prime} , F_{v}^{\prime} , and Fc_{μ}^{\prime} are each the unrounded values from Table 5.

 $F_bL5\% =$ is the lower 5th percentile values after removal of the general adjustment factor

 $F_{a}L5\%$ = is the lower 5th percentile values after removal of the general adjustment factor

 $F_{\rm b} \bar{x} =$ is the approximate mean based on coefficient of variation = 0.25

 $F_v \bar{x} =$ is the approximate mean based on coefficient of variation = 0.14

 $E\bar{x}$ and $Fc_{,\bar{x}}$ = is the approximate mean after removal of the general adjustment factor (0.94 for E and 1.67).

This property is always reported as a mean value, not based on L5% calculations.

² The only SOG data allowable for adjustment of economy lumber is for bending strength.

In order to estimate ultimate properties from published allowable properties in the NDS one must remove certain adjustment factors for items such as duration of load and a true safety factor for unknown job site conditions. These are called the general adjustment factors (GAFs). In the case of bending stresses, the general adjustment factor for F_b, is equal to 2.1. Therefore, to derive an ultimate stress from an allowable design stress in bending, one must remove this GAF by multiplying the published design value by 2.1. For purposes of this report, we multiplied the value in column 1 of Table 6, F_b['], by the 2.1 general adjustment factor. Therefore, the value provided in column 5 of Table 6, F_bL5%, is the unrounded ultimate lower 5th percentile stress in bending after adjusting the NDS design value for size and stress the effects of wood decay found during the testing for this project. Similar adjustments for different issues are made to the other properties of interest listed in Table 6. A complete discussion of allowable property development for wood is beyond the scope of this report, thus, rather than going into detail, the second set of 4 columns in Table 6 reflect removal of each of the GAFs from each allowable property resulting in ultimate stresses for each grade of lumber. An additional calculation was then made to estimate the mean ultimate stresses from the 5th percentile stresses for $F_{\rm b}$ and $F_{\rm v}$ and are results provided in the last four columns (9 - 12) under the heading "Allowable Mean Ultimate Stresses." The final calculation was performed assuming a coefficient of variation of 25% for bending strength, 14% for shear, and 16% for compression perpendicular-to-grain and applying the standard statistical conversion for equating mean values to standard deviations and coefficients of variation.

For purposes of ultimate stress calculations the weakest link in the group is the L5% value for the ECON grade listed as 405 psi. Again, the L5% values provided in the second set of columns in Table 6, "Removal of GAFs," represent the approximate ultimate stress levels at the lower 5th percentile level of the population. This is the "weakest link" value for all practical purposes, for the Economy grade representing the lowest strength levels of all the material. Mean values are provided in the table, but <u>do not</u> represent the population strength. The population strength for wood is governed by the L5% values.

Although the L5% exclusion value is technically the most important and most appropriate value to use for estimates of ultimate strength for the determination of failure, WAS, Inc. was also requested to provide an estimated mean strength value for the lumber used at 246 Spring Street. As previously described, the estimated mean values are provided in columns 9-12 in Table 6 for each property and grade. Since the lumber supplied was mill run material, an overall mean value can only be estimated by developing a weighted value based on the number of lumber pieces within each visual grade as we observed during the inspection. Therefore, by combining the number of pieces of each grade observed with grade controlling defects (212 in total) from section 3.2 of this report, with the estimated mean ultimate strengths in Table 6, which were adjusted downward based on the mechanical testing performed in our laboratory, an estimated mean ultimate strength of 3,132 psi was computed for F_{b} , 262 psi for F_{v} , and 603 for Fc_{\perp} and 916,000 psi for E.

6.2 Plywood - Ultimate Loads & Nailing Pattern

As reported in section 5.3, the plywood failure loads ranged from 3,586 lbs. to 4,988 lbs. with a mean of 4,646 lbs. for loading condition #1, and 3,716 lbs to 8,697 lbs. with a mean of 6,393 lbs. for loading condition #2. The overall combined mean for both loading conditions was 5,394 lbs. In addition to maximum load (punch through), deflections at punch through were also measured. For loading condition #1, the mean deflection at punch through was 6.49". For loading condition #2, it was 6.23" with a combined mean of 6.38". Loading condition #1 consisted of aligning the base plate at the center span between two joists spaced 16" on-center, and the interior edge of the base plate 11" from the panel edge. Loading condition #2 also aligned the base plate at the center span, however, the interior edge of the base plate was located 20" to 24" from the panel edge. The ultimate load results were significantly different for the concrete formwork plywood panels TP8, TP9, and TP10 than for panel PW4055. Many of the concrete formwork panels assessed during our inspection exhibited linear failure patterns consistent with base plate punch through failures (photos 17-19). The testing failure patterns were similar to those observed during our inspection (photos 24-26).

Therefore, it is our professional opinion that the results of our modified concentrated load testing simulates the actual loads to the plywood forms as occurred in service and, thus, the ultimate load carrying capacity of the concrete formwork plywood panels observed during testing are representative of the actual loads to the plywood panels that occurred during the collapse at 246 Spring Street.

The nailing pattern used for the plywood testing was at 12" intervals around the entire panel during our testing, as well as the interior of the panel. The nailing pattern observed during our inspection was not exactly at 12" increments, however, for all practical purposes, this is the pattern selected for the tests to insure that all tests were consistent with each other. The spacing documented during our inspection ranged from 3" to 20" around the panel edges with an average spacing of 9-1/4". Nailing was primarily observed around the edges of the panels and not within the field of the panels.

7. Summary & Opinions

Based on our inspection, testing using consensus based standard procedures, and laboratory analyses performed on the 3x4 ribs and plywood associated with the concrete formwork collapse at 246 Spring Street, New York, NY, our knowledge, education, and experience, as well as documented scientific literature and industry publications, we offer the following summary and opinions:

 Nearly 400 fragmented pieces of dimension lumber and over 100 fragmented pieces of plywood associated with the collapse at 246 Spring Street were physically inspected. Visual grades of the dimension lumber were documented whenever possible. Failure characteristics of the dimension lumber and plywood were also documented. Twelve, 3x4 lumber ribs were evaluated following ASTM standard test procedures, and four, 4'x8' sheets of plywood were evaluated following a modified concentrated load ASTM standard test procedure. Additionally, for each 3x4 lumber rib that was mechanically tested, the rib was also microscopically evaluated to document levels of wood decay and to determine the wood species.

2. The visual grades for the 3x4 dimension lumber were found to have a high percentage of low grade material. In fact, numerous pieces did not even qualify as structural material and were, therefore, classified as "Economy" which has no associated published design values. The 3x4 dimension lumber was visually graded using two different classifications; Structural Light Framing and Light Framing. Since no grade stamps were observed in the 3x4 lumber, they were graded using both classifications. Only slight differences exist between these classifications and those differences project through to the published allowable design properties for the grades within these two systems. A summary of the results are as follows, however, the published design values <u>do not</u> apply to these grades without first adjusting for decay which is discussed later in this summary:

• Total number of lumber pieces inspected = 396

• Visual grade summary of 3x4s - Structural Light Framing (2"-4" thick, 2"-4" wide)

Visual Grade	Pieces	Percentage
Select Structural	59	28%
No. 1	50	23%
No. 2	41	19%
No. 3	48	23%
Economy	14	7%
TOTAL	212	100%

- Total number of pieces inspected = 396
- Visual grade summary of 3x4s Light Framing (2"-4" thick, up to 4" wide).

<u>Visual Grade</u>	Pieces	Percentage
Construction	159	75%
Standard	39	18%
Utility		
Economy	14	7%
TOTAL	212	100%

3. The failure characteristics of the 3x4 dimension lumber were found to have a high percentage of brashness which is associated with wood decay and/or low specific gravity values; both of which are not typical in normal wood. The following is a summary of 436 failure modes observed in the 3x4 dimension lumber (B = brash failure, BT = combination of brash and typical tension failure, T = typical tension failure):

<u>Characteristic</u>	<u>Count</u>	Percentage
В	86	20%
BT	182	42%
Т	168	38%
TOTAL	436	100%

4. No grade stamps were observed on any of the 3x4 dimension lumber samples inspected except for the name "LAUZON," which was observed on one piece. Further research was conducted and revealed that this stamp is likely associated with a lumber mill located in Quebec, Canada, just north of the Vermont border. Based on all the characteristics of the lumber inspected, the 3x4 lumber ribs appear to be "mill run" material.

- The species of the lumber inspected was a combination of spruce and eastern fir. Therefore, the lumber would be classified as S-P-F (spruce-pine-fir) which is manufactured in Canada.
- 6. The 3x4 lumber does not meet the specification requirements present in Patent Construction Systems Drawing No. 4607K070.
- 7. Two different grade stamps were documented for the 4x4 dimension lumber; STAND & BTR and No. 2. All the 4x4 dimension lumber examined qualified for both grades. The failure modes of the 4x4 dimension lumber were similar to the 3x4 dimension lumber and are listed below:

<u>Characteristic</u>	Count	Percentage
В	3	20%
BT	8	53%
Т	4	27%
TOTAL	15	100%

- 8. The 4x4 lumber does not meet the specification requirements present in Patent Construction Systems Drawing No. 4607K070.
- 9. Based on all the evidence collected during our inspection and documented scientific literature, it is our opinion that the storage of the material inside the shipping containers between February and May had no effect on the lumber with respect to wood decay at the time we performed our inspection.
- 10. Over 100 broken pieces of plywood were inspected. Several failures appeared to be consistent with a punch through of the 6" x 8" steel column base plates. Therefore,

full plywood sheets were retained to perform concentrated static load tests. No grade stamps were observed on most of the concrete formwork panels since they had melamine overlays on both faces. The only markings observed were "Feldman Lumber" and "Mid-South Lumber Company." One grade stamp was observed on several other panels which read: Futter, Mill 332, Uni-form, B-B Class.

- 11. Only some plywood panels contained grade stamps which could be used to determine conformance to the Patent Construction Systems Drawing No. 4607K070. The plywood panels with Feldman Lumber Company overlays or Mid South Lumber Company overlays could not be verified to be either in compliance or out of compliance with the specifications. Those panels with a Futter Lumber Company stamp were in compliance with the specifications since they were stamped with a Pittsburgh Testing Laboratory stamp illustrating B-B grade veneer, Class 1 with an exterior adhesive.
- 12. Twelve 3x4 dimension lumber samples were retained for mechanical testing and microbiological analyses. Evidence of wood decay was documented in 11 of the 12 samples. Five of the 11 samples had decay limited to the surface region and seven had wood decay ranging from a depth of ¹/₂" to a depth of 1-1/2".
- 13. Reductions in mechanical properties resulted from the wood decay in the dimension lumber samples. Small clear tests were performed on several test specimens and reductions in MOR, MOE, Shear parallel-to-grain, and C perpendicular-to-grain were found. As a result of the testing, we recommended the following residual value factors for the published design values of the 3x4 dimension lumber:

Residual Factor
0.70
070
0.75
0.85

14. The table below is a summary of the allowable properties of the various visual grades for the 3x4 dimension lumber at the time of the collapse based on our laboratory results. The allowable bending strength provided for the ECON grade was calculated based documented scientific literature cited in ASTM D 245 regarding the effect of slope-of-grain on bending strength. No other allowable stresses could be calculated for the economy grade material.

Visual	Current Allowable Stresses (psi)						
Grade	$\mathbf{F_{b}}'$	Е	$\mathbf{F}_{\mathbf{v}}^{\ f}$	Fc ₁ '			
SS	1,300	1.1x10 ⁶	100	350			
No. 1	925	1.0x10 ⁶	100	350			
No. 2	925	1.0x10 ⁶	100	350			
No. 3	525	0.8x10 ⁶	100	350			
CONST	700	0.9x10 ⁶	100	350			
STAND	375	0.8x10 ⁶	100	350			
ECON	200						

15. A summary of the approximate mean ultimate stresses for each grade of the 3x4 lumber are provided below. For the two strength properties (F_b and F_v), the L5% (lower 5th percentile) value was determined where as only mean (\bar{x}) values were reported for E and F_{c1} which are considered primarily serviceability properties. Mean values were also reported for F_b and F_v using published coefficients of variation. To convert allowable design stresses to ultimate stresses, the general adjustment further must be removed from the allowable design stress. This was done to provide the data in the following summary. For stress calculations, we recommend using the L5% for both strength properties (F_b and F_v) since these values represent the samples which would fail first in a collapse.

Visual Grade	Removal of General Adjustment Factor = L5% or ^{x²} (psi)				Estimated Allowable Mean Ultimate Stresses = ⊼ (psi)				
	F _b L5%	Ex	F _v L5%	Fc ₁ x	F _b 求	Е	F _v ⊼	Fc⊥×	
SS	2,757	0.98x10 ⁶	202	603	4,683	0.98x10 ⁶	262	603	
No. 1	1,930	0.92x10 ⁶	202	603	3,278	0.92x10 ⁶	262	603	
No. 2	1,930	0.92x10 ⁶	202	603	3,278	0.92x10 ⁶	262	603	
No. 3	1,103	0.79x10 ⁶	202	603	1,873	0.79x10 ⁶	262	603	
CONST	1,470	0.86x10 ⁶	202	603	2,496	0.86x10 ⁶	262	603	
STD	809	0.79x10 ⁶	202	603	1,374	0.79x10 ⁶	262	603	
ECON ²	405				689				

Although the L5% exclusion value is technically the most important and most appropriate value to use for estimates of ultimate strength for the determination of failure, WAS, Inc. was also requested to provide an estimated mean strength value for the lumber used at 246 Spring Street. This was accomplished by computing a mean value weighted by the lumber grades observed during our inspection. The resulting values are 3132 psi for F_b , 262 psi for F_v , and 603 for Fc \perp , and 916,000 psi for E.

- 16. Two loading conditions were used to examine the ultimate concentrated load levels in four 4"x8" concrete formwork plywood panels. The load conditions were as follows:
 - 1. Base plate located at center of 16" span, interior edge of plate 11" from panel edge.
 - 2. Base plate located at center of 16" span, interior edge ~24-26" from panel edge.

The resulting failure patterns at the time of testing were consistent with those punch through failures observed during our inspection. The results of the concentrated load testing for each loading condition are provided in both tables below:

Loading Condition #1 • 2'x4' Test Specimen with Base Plate at Center of 16"
Span & Interior Edge of Base Plate 11" from Panel Edge.

Sample	Thickness (in.)	Maximum Load (lbs.) (Punch Through)	Deflection at Maximum Load (in) (Punch Through)
TP8-A #1	0.65	4,988	0.73
TP8-A #2	0.64	5,151	1.70
TP9-A #2	0.65	4,857	1.70
PW4055 #2	0.61	3,586	0.63
Mean		4,646	1.19

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Sample	Thickness (in.)	Maximum Load (lbs.) (Punch Through)	Deflection at Maximum Load (in) (Punch Through)
TP10-A	0.65	8,697	1.00
ТР9-А	0.65	6,765	0.90
PW4055 #1	Ó.61	3,753	0.60
Mean		6,393	0.83

Loading Condition #2 • 2'x4' Test Specimen with Base Plate at Center of 16" Span & Interior Edge of Base Plate 20"-24" from Panel Edge.

In addition to maximum load (punch through), deflections at punch through were also measured. For loading condition #1, the mean deflection at punch through was 1.19". For loading condition #2, it was 0.83" with a combined mean of 1.04".

17. The nailing pattern spacing observed during our inspection ranged from 3" to 20" with an average of 9-1/4". Nailing was primarily observed around the panel edges and not within the field of the panels.

Respectfully Submitted, Wood Advisory Services, Inc.

M.E. Anderson, M.S. Wood Scientist MEA:krEschenasy2.DRAFT.R08125.01.wpd

Wood Advisory Services, Inc.

A.L. De Bonis, Ph.D. President/Principal Wood Scientist

APPENDIX I Photographs

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Photo 1 - Brash failure with partial tension finger in 3x4 stored on 40^{th} floor.



Photo 2 - Brash failure along bottom edge of sample with DOB #TB40070.



Photo 3 - Brash failure in sample with DOB #TB40087.



Photo 4 - Slope-of-grain of 1:3 in 3x4 stored on 40^{th} floor.



Photo 5 - Slope-of-grain of 1:1 in sample with DOB #TB40316.



Photo 6 - Slope-of-grain of 1:3 on lumber attached to sample with DOB #PW40007.



Photo 7 - Stamp and 3x4 lumber, "LAUZON."



Photo 8 - Visible wood decay growth on 3x4 lumber specimen marked DOB #TB40291.



Photo 9 - Visible wood decay growth on 3x4 lumber specimen marked DOB #TB40101.



Photo 10 - Standard and Better (STAND&BTR) lumber stamp on 4x4, sample with DOB #41035C.



Photo 11 - No. 2 grade stamp on 4x4, sample with DOB #40021.



Photo 12 - Two 3x4 lumber ribs exhibiting brash failures at the ends.



Photo 13 - A 3x4 lumber rib exhibiting a brash failure being used in formwork during our inspection.



Photo 14 - 4'x8' plywood sheet with "Feldman Lumber" melamine overlay.



Photo 15 - 4'x8' plywood sheet with "Mid-South Lumber Company" melamine overlay.



Photo 16 - 4'x8' plywood sheet with a Futter Lumber Company grade stamp.



Photo 17 - Failure pattern consistent with a base plate punch through failure in panel DOB #PW41019.



Photo 18 - Failure pattern consistent with a base plate punch through failure in panel DOB #PW41007A.



Photo 19 - Failure pattern consistent with a base plate punch through failure in panel DOB #PW41003.

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Photo 20 - Occasional wood decay hyphae observed near the surface of TP3-A.



Photo 25 - Punch through failure of test specimen TP10-A.



Photo 26 - Punch through failure of test specimen TP9-A.

APPENDIX II Summary of the Visual Grade Results & Inspection of Lumber

Dan Eschenasy Spring Street 08.125 Job No. Test Project Client:

Visual Grading and Inspection of Dimension Lumber

BK = Brash bending faliure with saw kerf BT = Brash/tension combination T = Typical Bending Failure B = Brash Bending Failure Failure Modes:

NGCD = No Grade Contriling Defect VD = Visible Decay PC = Pith Center Other:

F = Factory Cut FC = Field Cut

HOLE = Hole cut into lumber

C = Compression

Results of Field Inspection and Visual Grading of Dimension Lumber at Spring Street

ببنغيناه بزماد																									
Comments	SOG 1:7	NGCD PHOTO 177	NGCD PHOTO 177	SOG 1:6			NGCD	1-5/8 EDGE	SOG 1:6 LAUZON STAMPE PHOTOS 144-145	SOG 1:6	3/4" & 1/2" EDGE COMBO	1" TWEENER, SOG 1:6	VISIBLE HYPHAE ON SURFACE 25%	3/4" EDGE	4" BREAK + 20% KNOT	30% COMBO	TOGETHER; A-NGCD B-3/4" EDGE	NGCD	25%DISP	NGCD	NGCD	NGCD	NGCD	3/4" NARROW FACE HOLE	7/16" NARROW FACE
VisGrd (C,S,U)	CONST			STAND	-			STAND	STAND	STAND		CONST		CONST	CONST		CONST		CONST					CONST	CONST
VisGrd (joists)	No 3			No. 3				No 3	No 3	No 3	SS	No 3		SS	SS	No 1	SS		SS					No 2	SS
Length (in.)	47	32	31	25	20 1/2	20 1/2	87	32	113	76	25	74	145	4	75	96	64,64	17	57.5	81	76	58	64	48	24
MC (%)				15.8																					14.2
des											4X4					2X4									
ire Mo	ß	С Ц	Б	£	}	-	LL.	ВТ	С Г	F	Ŀ.	Т	FC	ΒT	HOLE	F	Т	ВT	Т	⊢	БC	ш	вт	Ъ	FC
Failt	Γ	ц.	ш	۵	ß	m	ВТ	ы.	ы С	ш	BT	F	FC	н	ш	F	F	ВΤ	ш	н	F	FC	ВТ	ы	Ŀ
Black Mark	3X4			757	680 B	687	183	ZONE 40K	113 ZONE 40K	ZONE 40K	ZONE 40K	ZONE 40J	ZONE 40F	ZONE 40F	ZONE 40F	ZONE 40F	40 F/245 A&B	240 F	ZONE 40F	ZONE 40F	40F	40 F	40 F	ZONE 40F	ZONE 40F
White Tag	PW40013	PW41014B	PW41014 C	TB 40310	TB 40322	TB 40325	TB04232	TB40001	TB40002	TB40003	TB40004	TB40005	TB40006	TB40007	TB40008	TB40009	TB40010	TB40011	TB40012	TB40014	TB40015	TB40016	TB40017	TB40018	TB40019

				ſ	L M	anath	VisGrd	VisGrd	
White Tag	Black Mark	Failu	re Mo(des	2	(in)	(joists)	(C,S,U)	
TE40020	ZONF 40F		ЩО	Ī		6 4	No 3	STAND	HOLE 1-3/4
1 D40020	ZONE 40K	Ŀ	BT	4X4		58	No 2		S-GRN, 266, S-GRN NO. 2 40%
	ZONE 40K	BT	ш	4X4		58			STRAPPED TOGETHER PHOTOS 153-154
	108	ပ္ပ	⊢			8			NGCD
TR40024	126	L.	ВТ		15.3	ន		-	NGCD
TR40025	175	СĽ	ВТ			70	No 2	STAND	3/4" NARROW FACE, LOCAL GRAIN
TB40026	274	ш	F	4X4		65			COVERED CONCRETE
TB40027	239	ш	<u>н</u>			55			NGCD
TB40028	307	u	BT			56	No 3	STAND	SOG 1:4
TB40029	306	BT	۲			29	No 3	CONST	SOG 1:6
TB40030	306	г				38	No 3	CONST	TENSION FINGER SOG 1:/
TB40031	303	ш	m			8			NGCD
TB40032	296	BT	ш			8	SS	CONST	15/8 C KNO1
TB40033	308	⊢	BI			59	No 1	CONST	
TB40034	295	F	⊢		17.3	48	SS	CONST	25% UISP
TB40035	304	Ŀ	⊢			22.5	No 3	CONST	SOG 1:6
TB40036	294	ш.	Ш			51			NGCU
TB40037	305	⊢	⊢			g	No 3	CONST	19/16 KNU1 SUG 1.9
TB40038	226	Ш	낢		_	22			NGCD
TB40039	206	5 C	ᇤ			õ			
TB40040	243	U.,	മ			8	SS	CONST	3/4" EUGE KIVULAL FAILURE
TB40041	230	Ъ С	BT			ន	SS	CONST	112" C KNOI
TB40042 A	294 A	ш	⊢	ш.		8			NGCD PHULU 166-172
TB40043	207	FC	ВТ			4			NGCD
TB40043 B	294B, 28								
TB40044	249 B	ц.,	BT	4X4		113	No 2		KNOT & LOCAL GRAIN 20'8
TB40045	204	HOLI	HOL	ш	14.6	۲	No 2	CONST	1-1/4" HOLES
TB40046	208	5 5	BT			4			NGCD
TB40047	224	LL.	⊢-		- 4	ន	No 3	STAND	SOG 1:5
TB40048	272	H	<u>ц</u>			ő			NGCU
TB40049	172	U.,	+	-	15.2	99			NGCU
TB40050	173	ц.	BT		15.5	8	SS	CONST	134 EUGE KNO I
TB40051	283	Ľ	BT		17.5	108	No 2	CONST	SOG 1:8
TB40052	282	F	υ.			120			NGCD
TB40053	279	١.,	+			123	No 2	CONST	ISOG 1:8
TB40054	108	ВĶ		8	_	118	No 2	CONST	
TB40055	184	Ŀ	8			6/	+		NGCD
TB40056	334	ш	⊢- 	_		62			NGCU
TB40057	330	B	'n			37	SS	CONST	1/2" EDGE
TB40058	331	ш	⊢ 	-	_		No 3	CONST	SUG 1:0 TENSION FINGER
TB40059	332	-	_	_	_	Q7			

					MC	Length	VisGrd	VisGrd	Comments
White Tag	Black Mark	Fanu	re Mo	des	(%)	(in.)	(joists)	(C,S,U)	10 EKS 4/2 0 4"
TB40061	618 B	Ч	81			\$	1 01	STAND	
TB40061	287	۱L	В			54.5			NGCD
TR40061 A	280 A	u.	-۲			51			NGCD
TB40061 B	280 B	1	-			46	No 2	CONST	SOG 1:9
TB40062	620	ВТ	BT	BT	18.3	33	SS	CONST	1/4" KNOTS 2
TB40062	292	BT	81 1			37.5			NGCD
TB40062 B	291 B	BT	L			26.5	SS	CONST	20% DISP
TB40063	233 C	5	m			32	No 1	CONST	1" C
TR40063	253 B	υ.	ВТ		14	47	No 2	CONST	SOG 1:8
TB40063 A	291 A	ВЦ	٣			23	SS	CONST	25% DISP
TB40064	606 C	8	BT			18	No 1	CONST	1-1/8 NARROW FACE
TB40064	293	Ŀ	BT			ð			NGCD
TB40065	631	Ŀ	ΒŢ	` 	19.8	18	No 3	STAND	
TB40065	298	F	⊢			20	ECON	ECON	
TB40066	632	۱	മ	4x4		98	No 3		SOG 1:/
TB40066	290	5	ВТ		21.5	56			NGCD
TB40067	335	ů	Ŀ		14.7	47	No 2	CONST	1-1/4" EUGE KNUI
TB40068	508	ш.	ц С			21.5	8 1	STAND	12 KNOTS 5/8, 1-1/8
TRANNER	286	ш —	¥	ļ	 	68			NGCD
TR40069	386	Б	Ē			30			NGCD
TRADRO	297	LL.	⊢			47	No 3	CONST	SOG 1:6
TR40070	616	<u>н</u>	E E	<u>ନ</u>		48	SS	CONST	3/4" EDGE KNOT
TR40070	300 & 284	⊢ 	⊢ 			71	No 3	STAND	SOG 1:4
TBA0074	591 B		⊢			75			NGCD
TB40071	591 B	F	Ц.	4 <u>4</u> 4		17			PLIB STD + BTR (PHOTO 34,35)
TB40071	301		⊢ 			90 30	No 1	CONST	T AT 1" EDGE KNOT
TB40072	639	81	8			54			NGCD
TB40072	302	u.	8		18.1	<u>6</u>			
TB40073	285	L1	Б			6	SS	CONSI	1/4 NAKKOW FACE NYOT
TB40074	278	ш 			_	9		TONCO	INCOM DEVIATION - 20%
TB40075	101	ш	⊢		_			CONST	
TB40076	289	ന	ш. — Н		-	ទ្ឋ		CONCT	
TB40077	303	⊢ 	⊢ 	-		8	No 1	CONST	
TB40078	362	ш	-			8		SIANU	
TB40079	407	۲	ш	_	_	4	No 3	STAND	
TB40080	430	Ы Н	ш		-	94	No 2	SIANU	
TB40081	129	ш	60			8			
TB40082	434					38			ZX10 PUGS SUAFFOLD 1 C
TB40083	393	+-	ц́,	0		6		TONOC	
TB40084	479	ю Ю				21	2 S	CONST	1-1/4 0 NVOI
TB40085	431 B	'n	- - -			g	S ON	0 I AIND	

				ĺ		1 and h	VieGrd	VisGrd	
White Tag	Black Mark	Fail	ure M	odes	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	(in.)	(joists)	(c,s,u)	Continuents
00007 11-1	667	Cu	ВŢ			41	SS	CONST	KERF 1/2" DEEP
1 B40060	400) (- 1	5 a			26			PHOTO 106
TB40087	488	2				17			NGCD
TB40087 C	679	- -+	<u>-</u>	_ -		36			3 SECTIONS OF PLYWOOD PHOTOS 101,102
TB40088	484	+ 	<u> </u> -			3 8	No 3	STAND	SOG 1:5
TB40089	509	- ι	- 0	-	 -+-	4 V	55	STAND	25% DISP COMBO
TB40090	299	- ⁽		╞		ې ۲	No 2	STAND	1-1/4" HOLE DRILLED
TB40091	500	<u>n </u>		+					
TB40092	466	m	۵۵ 			27		TONCO	
TB40093	389	BT	ш	-		74	L ON	CONST	
TB40094	544	있 []	<u>с</u>			\$			NGCU
TB40095	421	ы С	⊢ }	_		8	No3	SIAND	SUG 1.9
TB40096	567	ВТ		\dashv		o			
TB40097	575		_	×	4	8			
TB40098	194	ᇤ	ш.	¥	4	62	No 2		
TB40098	195	ĽL	8	¥	4	8	No 2		
TB40099	402	В	ы			စ္က			NGCU
TB40100	510	5 5	Ê		_	67	No 1	CONST	FAILEU AT 1 HOLE
TB40101	573	FC	-	_	18.2	8	No 2	CONST	
TB40103	561	8	щ		16.	27			NGCU
TB40104	435	Б С		_	_	35	No 3	STAND	
TB40105	446	С С	T			32	ŝ	CONST	3/4 NAKKOW FAVE
TB40106	581	6	и 1			19			NGCD
TB40107	449	12				38.5			NGCD
TR40108	461	8	<u></u>			72	No 1	CONST	30% DISP
TB40109	584 B	8	B	F		6			NGCD
TB40109	560	^{LL}	<u>^</u>	Ŀ		ဗ္ဗ	۲ و ا	CONST	SOG 1:10
TB40110	450	Щ Ш	0		<u>.</u>	4	SS	CONST	3/8°C KINU I
TB40111	471	ία	Т	E E	л Ц	69			NGCU
TB40113	534	н. П				33			NGCD
TB40114	499	'n			-	8			
TB40115	506	ш́	0			2	No 3	CONST	
TB40116	552	μ		Ĕ		42			
TB40117	469	<u>Li.</u>		Г	-	19.5		-+	
TB40118	437	ш	_ ပ			2			
TB40120	541	-		<u>∨</u> ບ	X4	13			NGCL)
TB40121	528	_		× Ω	tX4	37.:			
TB40122	584	-		Ш		22.		CUNST	
TB40122	436	ш.				- 4	_		NGCU
TB40123	438		_ 			8	י : - -		
TB40124	375		മ		-	69	No 1	CONSI	
TR40125	511	ш 	л Т	в Т		24			

White Tar	Black Mark	Failu	re Mod	es	MC N	ength	VisGrd	VisGrd	Comments
fin anns					(?	Î	(joists)	(h'o')	
TB40126	585	с Г	BT	╉		8			
TB40127	562	ВТ	E			23			NGCU
TB40128	588	ш	BT	_		62	SS	CONST	1/2" NAKROW FACE
TB40129	564	5 D	T T			6	No 3	CONST	SOG 1.6
TB40130	390	ВT	Ŀ			84			NGCD
TB40131	394	ш	F			6	No 1	CONST	40% DISPLACE
TB40131	218	Ш	BT			52	No 3	CONST	SOG 1:6
TB40132	627	⊢	BT			54	SS	CONST	1/2' C
TB40132	329	ц.	ŀ			94	SS	CONST	25% DISP
TB40133	257	Т	T			37.5	SS	CONST	5/8" EDGE KNOT
TB40134	231 B	В	BT			104			NGCD
TB40135	387	BT	٤.			85	No 1	CONST	40% DISP
TB40136	607	Ъ	н Н			20	No 1	CONST	30% DISP
TB40137	606	С С	F			\$	No 2	CONST	SOG 1:8 3/4" NARROW FACE
TB40138	575	Р. С	μ			24			NGCD
TB40139	603	Ъ	۲			18	ECON	ECON	12"C & SEVERE LOCAL GRAIN
TB40140	440	FC	F		14.3	32	No 1	CONST	11/2", 3/4, 7/8"
TB40141	132	Ŀ	ВТ			42.5			NGCD
TB40143	573 B	FC	FC			31			NGCD SURFACE HYPHAE (PHOTO 110-111)
TB40144	392	<u>ل</u> لا	F			90	No 3	CONST	SOG 1:6
TB40145	587	Ъ	۱L			25.5	No 2	STAND	45% CROSS SECTION
TB40146	396	Б С	B			55			NGCD
TB40147	447	FC	11	4X4		4			NGCD
TB40148	406	ц С	m		17.9	34	No 3	CONST	SOG 1:6
TB40149	592			1x4		27.5			3-1X4 ZIPTIED TOGETHER (PHOTO 103)
TB40152	610	m	L			31	No 3	CONST	CONCRETE POSS. 1:6 SOG
TB40153	609	5 5	BT			51	No 3	STAND	SOG 1;5
TB40154	374	ĿĿ				33			NGCD
TB40155	494	С. Г.	ш			36	SS	CONST	112" NARROW FACE - COVERED IN CONCRETE
TB40156	483	m	E H H			24			NGCD
TB40157	428	-				34			
TB40158	426	Ľ	⊢	1X4		67			1X4
TB40159	400		BT			64	No 3	CONST	SOG 1:7
TB40160	324	FC	BT			61	SS	CONST	20% DISP
TB40167	638	۳	В			15.5			NGCD
TB40167	521	FC	۲			80			NGCD
TB40168	690	BT	F			98	No 3	CONST	SOG 1:6
TB40169	702 B	+				27.5			NGCD
TB40169	702 A					35			
TB40170	795	ß	⊢			36			NGCD
TB40171	866 B	F				<u>0</u>			NGCD

	7745 - 15 M A - 15	Eaily	Pod a	M	C Le	ngth	/isGrd	VisGrd	Comments
White Lag	DIACK IVIALN			<u>ی</u>	_ 	(in 19	(Joists)	(U, S, U)	TENSION FINGER
TB40171 A	806 A		-		_				
TB40173	774	БĊ	ВТ	_		45	201 101	SIANU	
TB40174?	685	В	BT			28	SS	CONST	3/4" [WEENER (FROID 4/)
TB40175	758	ß	BT			26			NGCD
TR40176	439 C	ы Б	+			50	No 2	STAND	1", 1", 1 1/2"
TR40177	707					36	No 1	CONST	SOG 1:10
TB40178	446		Б С	1	7.5	65	SS	CONST	2 KNOTS 2-1/2" EDGE KNUTS
TBA0170	182	L.	BT			1 8	No 1	CONST	sog 1:10
1040180	791	m	B			8	SS	CONST	3/4" EDGE KNOT
TB40181	366	Ŀ	m	£.	5.2	36			NGCD
TB40182	458	8	⊢			51	No 2	CONST	SOG 1:8
TR40183	131	л П	F	<u>.</u>		63			NGCD
TR40184	363	+ -	BT	 		30	SS	CONST	3/4" NARROW FACE
TB40185	686	┣	BŢ			39			NGCD
TB40186	595	H H H	С С			30			NGCD
TB40187	617	E	m			51			NGCD
TR40187 B	617 B	m	⊢			27	ECON	ECON	SOG 1-1" EXIREME LOUAL DEVIATION
TB40188	313	ш.	ΒT			118	No 1	CONST	
TRADIAG	311	ц.	8			108	SS	CONST	1/4" NARROW FACE KNUIS
TB40190	310	BT	L			117	No 1	CONST	1-1/8 NARROW FACE KNOT
TBA0101	318	BT	Ŀ			136	No 2	CONST	SOG 1:8
TE40197	314	BT	щ			117	No 2	STAND	1 1/8", 1", and 5/8"
TB40193	315		m			120	SS	CONST	112" C
TR40194	782	 	F			98	SS	CONST	SOG 1:12
TB40195	327	u.,	⊢			121	No 1	CONST	5/8" EDGE KNOT
TB40199	439	5 5	F		15.1	24	No 1	CONST	5/8 NARROW FACE
TB40200	245	<u>н</u>	ВТ			53	No 2	CONST	1-1/4" PHOTOS 16,17,18, GENERAL ON CUBCARD
TB40201	201	PIPE	5 5			99	No 1	CONST	11. HOLE PIPE
TB40202	624	u.	⊢		21.1	59			NGCU
TB40203	247	ш.	-			28			NGCU
TB40204	246	Ц.,	⊢			2			NGCD
TB40205	608	LL.	PIPE			84	No 1	CONST	
TB40206	258	ш	В			51	No 1	CONST	1-3/8 C KNOI
TB40207	238	ш	+			54	ECON	ECON	3" WIDE FACE TO U WITH 1.2 SOUG
TB40208	214	u.	BT		-	73			NGCD
TB40209	176	ш	⊢		21.1	82	101	CONST	
TB40210	244	T	+			67.5			
TB40211	178	ш	⊬			80	No 1	CONST	SOG 1:10
TB40212	360	8	μ			57			
TB40213	373	B	⊢ 	⊢		8	No 2	CONST	150G 1:8
TR40214	621	B	ET BT			စ္လ			

White Tag	Black Mark	Failu	ire Moi	des	MC (%)	Length (in.)	VisGrd (ioists)	VisGrd (C.S.U)	Comments
TRANDIE	R25	æ	а	u.		64			NGCD
TB40216	174	• - -	BT		Γ	76	No 2	CONST	1-1/4 - 2 IN.
TB40217	254	F	Ľ.			76	No1	CONST	3 KNOTS 1/2" EACH
TB40218	196	BT	L			89	No 2	CONST	SOG 1:9
TB40219	372	ц	ВΤ			ß			TOO MUCH CONCRETE
TB40220	659	BT	ц Ц			33			NGCD
TB40222	651 B	Ч	ВТ			25			NGCD
TB40223	312	m	Ŀ		. ,	112.5	No 1	CONST	7/8", 1/2", 5/8"
TB40224	319	н	ĿĿ.,		:	124	No 1	CONST	1" KNOT
TB40225	125	և	ВТ		5	69			
TB40226	317	BT	ட			123	No 2	CONST	SOG 1:9
TB40227	351	ΒT	ш			<u>5</u>	No 1	CONST	7/8", 1/2", 1"
TB40228	133	Ľ.,	⊢			50	ECON	ECON	SOG 1:3 (PHOTO #15)
TB40229	294 A 4X4	ш	BT			82	No 3	CONST	SOG 1:7
TB40230	374	ВТ	В			111	SS	CONST	112" KNOT
TB40231	133 B	ц	ВТ			71			NGCD
TB40233	215	LL.	μ			80	No 2	CONST	1-1/4" EDGE KNOT
TB40234	232	ш	8			112	No 2	CONST	f", 1", 1 1/2"
TB40236	171	⊢	μ			46	ECON	ECON	SOG 1:3 (PHOTO #14)
TB40237	354	T	⊢	BT		50	No 3	STAND	SOG 1:4 @ MIDDLE FAILURE
TB40238	378	ᇤ	Ш			37	No 1	CONST	SOG 1:10
TB40239	401	В	ВТ			4			NGCD
TB40240	213	ш	Г			36			NGCD
TB40241	369	Ľ.	ВТ			28	_		NGCD
TB40242	130	F	н		17.3		No 2	CONST	1" EDGE OR SOG 1:8
TB40243	654	BŢ	BT			27			NGCD
TB40244	361	В	m		1 1	51	SS	CONST	3/4" EDGE KNOT
TB40245	657	Ŀ	ВŢ			4			NGCD
TB40246	494 B	л С	┣			12	No 3	STAND	1,4 SOG
TB40246	359		_	X		99			SPIB DI-65 MEETS SCAFFOLD KD 19 OSHA 1910,28 #350 (PHU I US 20,21,22)
TB40247	418 D	BT	m		24.8	28			NGCD (1/2 WIDTH OF PIECE)
TB40249	235 B	л С	⊢			61		-	NGCD
TB40250	376	ш	BT			8			NGCD
TB40251	512B	л С	μ.			8			NGCD
TB40252	242	ш	B			45,5	SS	CONST	3/4" EDGE KNOT
TB40253	131 B	⊢	ВТ			37			NGCD
TB40254	368	Ľ	┢			38.5	SS	CONST	1/2" SPIKE ON 1 SURFACE
TB40255	259	Ľ.	⊢			4			NGCD
TB40256	676	+	-			34	No 1	CONST	2-3/14" (ZKNOTS) COMBO PC
TB40257	241		B			34	No 2	CONST	FULL LENGTH FAILURE SOG 1:8
TB40259	367	BT	ß			26			NGCD
				┢		enath	VisGrd	VisGrd	Comments
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White Tag	Black Mark	Failu	re Mod	es	(%)	(in.)	(joists)	(c,s,u)	
TB40260	575	FC F	olPEHC) LE	μ	4	No 2	CONST	D-HOLE 1" DIAME I EK NAKKOWFAGE
TB40261	365	FC	В			45	SS	CONST	3/4" EDGE KNOT
TB40262	208 B	T	⊢		15:2	52	SS	CONST	3/4" C ONE FACE LOIS OF CONCRETE ALLACIED
TB40263	673	BT	ВТ			6 4	SS	CONST	5/8C
TB40264	658 (598)	ш	۲			8			NGCD
TB40265	671	ВT	ВТ			28	No 2	CONST	SLOPE 1:7
TB40266	651	 	BT			35	No 1	CONST	2-1/4 TOTAL (3 KNOTS)
TB40267	607 B	5 D	⊢			22.25	No 1	CONST	2-1/4 (2KNOTS) COMBO PC
TB40268	212	Ŀ	۴	Ļ		120			NGCD (FAILED AT KNOT)
TB40269	481	ВT	ВТ			54			NGCD
TB40270	487	⊢	BT		14.8	69	No3	STAND	SOG 1:5, 6 TYPEND
TB40271	628	Ľ.	BT		_	52	No 2	STAND	2" TOTAL 4 KNOTS (PH010 33)
TB40272	803	u.	ЪС			31.5	No 3	CONST	SOG 1:6
TB40273	840	BT	⊢	BT 18		56	ECON	ECON	SOG 1:3 AT CENTER FAILURE
TB40274	737	BT	ВТ			45	SS	CONST	5/8" C
TB40275	582	ш	BT			42	No 1	CONST	7/8, 1-1/2 PITH ON EDGE 2 KNOTS COMBO
TB40276	118	BT	BT			38			NGCD
TB40277	824	8	BT			17			NGCD
TB40278	480	8	μ		_	31	No 3	STAND	T @ 1:4
TB40279	823	Ŀ	-1			8	No 1	CONST	1-1/2 TOTAL (3 KNO1S COMBO)
TB40280	698	Ŀ	υ			22			NGCD
TB40281	773	6	⊢			27			NGCD
TR40282	523 B	E U	BT			31.5	SS	CONST	3/8" EDGE KNOT
TB40283	739	ц.	'n			5 5	SS	CONST	114" EDGE KNOT
TB40284	787	ВЧ	F			28	No 2	CONST	SOG 1:8
TB40285	502	6	Ш		23.2	17.5			NGCD
TB40286	557		BT			82	SS	CONST	1-1/2" NARROW FACE KNUT
TB40287	228	BT	BT			56			BOTH BROKE @ KNUIS 1/2 EUGE NNUI
TB40288	330	⊢	m	BT		49	No 2	STAND	
TB40289	708	BT	£			8	ECON	ECON	
TB40290	756	ш.	ß			12	SS	CONST	1-1/2" TOTAL CUMBU Z KNUIS
TB40291	706	FC	⊢	_		36	SS	CONST	
TR40292	228	С Ц	BT			57	No 1	CONST	2 KNOTS 1" EACH NARROW FACE
TB40293	520	E	B			53	ECON	ECON	SOG LOCALIZE DISTORTED GRAIN
TB40294	635	<u>ц</u>				29	2 S	CONST	5/8" EDGE KNOT
TB40295	517	<u>لد</u>	⊢			83	No 2	CONST	COVERED IN CEMENI - ESI.#2
TB40296	518	5 D	BT			69	No 3	CONST	SOG 1:6
TR40297	726		<u>8</u>		15.7	30.5	No 3	CONST	SOG 1;6
TB40298	736	۳. 				39			NGCD
TB40299	777	B			18:9	41	ECON	ECON	SOG 1:3 (PHOTO #11)
TB40300	852	£	1			36	ECON	ECON	T @ 1:3 (PHOLO #10)

White Tag	Black Mark	Failu	Ire Mc	des	MC (%)	Length (in.)	VisGrd (ioists)	VisGrd (C.S.U)	Comments
TB40301	817	BT	ω			33	SS	CONST	1-3/4" TOTAL (3 KNOTS)
TB40302	770	m	L			42	ECON	ECON	SOG 1:3 (PHOTO #9)
TB40303	764	BT	ВТ			34			NGCD
TB40304	683 C	BT	ВТ	4x4		26	No 1		2" (2 KNOTS) PC COMBO
TB40306	559	ш	}			35	ECON	ECON	SOG 1:3 TYPEND
TB40307	482					32	No 1	CONST	2" (2KNOTS) COMBO
TB40308	177	BT	Щ		13.6	84	SS	CONST	SOG 1:12
TB40309	683 B	ЧЧ С	ВТ	4x4		29	No 2		3" TOTAL PITH CTR COMBO 4 KNOTS
TB40311	735	Ŀ.	m	4 <u>4</u> 4		32	No 1		1" EDGE KNOT
TB40312	543 B	ы Б	81	L		68			NGCD
TB40313	819	F	LL.		-	76			NGCD
TB40314	516	ц	ВТ			86			NGCD
TB40315	261	Ŀ	m	2x10	16,8	121	No 2		SOG 1:8 FLATWISE FAILURE AT END
TB40316	136	ш	ШШ	:	13.6	110			REJECT (PHOTOS 53-56) BUT DID NOT BREAK AT DEFECT
TB40317	515	н	F			36	ECON	ECON	SOG 1:2
TB40318	812	ч	m		15.4	31	No 1	CONST	SOG 1:10
TB40319	837	Б С	m		-	11			NGCD
TB40320	843	F	H			29	No 3	STAND	SOG 1:4 (PHOTO #8)
TB40323	314 B	В	m			22	SS	CONST	1/2" C KNOT
TB40324	792	മ	ВТ			22	No 1	CONST	1" NF KNOT
TB40325	260	ш	m			33.5			NGCD
TB40326	714	ш	m			19.5			NGCD
TB40327	512	ы	ВТ			21	No 1	CONST	BT @ 1-3/16 NFKNOT
TB40328	680	LL.	⊢			23.5			NGCD
TB40329	715	և	Ш		17.2	32	SS	CONST	5/8 EDGE
TB40330	587	LL.	BT			30.5	No 2	CONST	3" TOTAL (4 RINGS) COMBO
TB40825	786	В	ш	-	15.1	24			VG, NGCD
TB41005 A	5 ZONE 41A-B	LL	с Г			89.5			NGCD
TB41005 B	ZONE 41 A-B	ក	ш	_		102			NGCD
TB41006	413	ш.	ш			120			65 DNS IND, K019 MILL 350 PHOTO 155
TB41007 B	ZONE 41G	L.,	ы			28.5	SS	CONST	20% COMBO
TB41008	ZONE 41B	LL.	ш			168	No 3	STAND	1-1/2" EDGE KNOT
TB41009	ZONE 41B-C	ш	μ	±		160	SS	CONST	25% AT FAILURE 5/8 C
TB41010	ZONE 41B-C, 22A, 22B	ц	BT			118			NGCD
TB41011 A	ZONE 41B-C	л С	F			120			NGCD
TB41011 B	ZONE 41 BC	щ	BT			36			NGCD
TB41012	40 ZONE 41B-C	ш	⊢			140	No 2	STAND	11/16 EDGE KNOT & LOCAL DIST GRAIN
TB41013 A	28 B	щ	F			95			NGCD PHOTO 173-176
TB41013 B		⊢	ш			29			NGCD PHOTO 173-176
TB41014	ZONE 41B	ВЧ	և.			8 8			NGCD
TB41015	ZONE 41B	Ŀ	⊬	<u>اللہ</u>	17.7	120			32" TO FAIL FROM END NGCD

Comments	RT AT 112" KFRF. SOG IN 1:6			SOG 1:8	NGCD	50% COMBU	SOG 1:7	1-3/4" HOLE AT FAILURE	120% DISP COMBU	A&B 128-25 1 C FRUIU 145	SOG 1:11		25% DISP COMBO			906 EUGE	SOG 1/6 AL 1 FAIL		6 + 5 = 11 40% UST FRO LOS 130-132		LOCAL GRAIN + SPINE NVO! - 30		1 AI KERF - NGOU	25% COMBO	ILOCAL GRAIN 40% CONCRETE	SOG 1:9	INGCU	SOG 1:8			NGCU	5/8" EDGE KNU I	3/4 C	50G 1:8	- SOG 1:9		COVERED IN CONCRETE	NGCD			
VisGrd		- HOLOO	CONST	CONST			CONST	STAND	CONST		CONST	CONST	CONST		+0	CONST	CONST	STAND	CONST		STAND			CONST				CONST				CONST	CONST	CONST	CONST				CONST	STAND	
VisGrd	(joists) Maia		L 01	No 2		No 2	No 3	No 3	SS	No 1	No 1	SS	SS			SS	No 3	No 3	No 2		No 2			SS	No 2	No 2		No 2				SS	SS	No 2	No 2				No 1	No 3	
ength	(in.)	22	78	40	87	91	102	75	20		20 20	8	74.5	142	85	82	75	71	132	52	81.5	133.5	88	151	83	120	28.5	10	141	56	28.5	28.5	59	84	111	66	8	134.5	109	161	10
MC	(%) (%)	-	-				÷											19.9											17			_		18.7		14.1				17.3	
es			BK	,		4X4				4X4									u.,	4X4					4X4	4X4		BT									⊢	<u> </u>		4	Ļ
e Mod		B	ΒТ	LL.	BT	ц.	⊢	HOLE	L	F	ВŢ	Ľ.	⊢	⊢	ш	БĊ	⊢	н	н	ш	ġ	⊢	F	B		F	FC	BI	ß	Ш	FC	5 5	<u>5</u>	B	m		B	ш		ЫН	
Failu	5	ш.	ш	۶	С Ц	L	L.	u.	-	ш	±	ВΤ	u.	ц	в	1	В	ш	⊢	m	ш	ц.	Ŀ	<u>ш</u>	<u>н</u>	ЦL	L.,		ш	Щ	С Г	<u> </u>	ш. —	ц.		ц С	┝─	+			<u>ب</u>
Diack Mark	DIACK IVIALN	ZONE 41B		308 ZONE 41B	ZONE 41B	ZONE 41B	10 ZONE 41B	ZONE 41F	66 ZONE 41G	ZONE 41G	72 ZONE 41G	71 ZONE 41G	ZONE 41G	ZONE 41G	ZONE 41G	79 ZONE 41G	ZONE 41G	ZONE 41G	ZONE 41J	ZONE 41C	ZONE 41J	ZONE 41J	ZONE 41J	50 ZONE 41E	81 ZONE 41G	ZONE 41G	ZONE 41G	ZONE 41J	ZONE 41J	ZONE 41J	ZONE 41G	ZONE 41G	ZONE41G	ZONE 41G	ZONE 41G	ZONE 41G	ZONE 41G	ZONE 41G	109B ZONE 41G	113 ZONE 41G	
	White 1 ag	TB41016	TB41017	TB41019	TB41020	TB41021	TB41022	TB41023	TB41025	TB41026	TB41027	TB41028	TB41029	TB41030	TB41031	TB41032	TB41033	TB41034	TB41035	TB41035 C	TB41036	TB41037	TB41038	TB41039	TB41040	TB41040 B	TB41041	TB41041	TB41042	TB41043	TB41045	TB41046	TB41047	TB41048	TB41048 A	TB41049 A	TR41049 B	TR41050 A	TB41050 B	1B41051	1134105315

APPENDIX III Small Clear Mechanical Test Results

3700 Route 44 Suite 102	SHEET NO.	OF
P.O. Box 1322 MILLBROOK, NEW YORK 12545	CALCULATED BY	DATE
(845) 677-3091	CHECKED BY	DATE
FAX (845) 677-6547	SCALE	
 /YPICAL CROSS SE	CTTON OF 3X4 LUM	BER
 (21/2)	(x 3½)	
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Lumber	e RIB	
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 DCHEMAIIC	<u> </u>	

Wood Advisory Services, Inc. Confidential

8/7/2009

<u>Spruce (weighted average of red. balck and white):</u> MOR at 12% = 10,644 psi MOE at 12% = 1,511 x10⁶ psi Dan Eschenasy Spring Street 03./25 ASTM D-143 Static Bending

Cllent: Project Job No. Test

<u>Fir (Balsam îir)</u> MOR at 12% = 8,341 psi MOE at 12% = 1,432 x10⁸ psi

Wood Decay Chart:

Occasional Light Moderate Heavy

0.45 0.40 0.37 0.33 0.41 0.42 0.42 0.42 0.36 0.36 0.32 5 S MC% Residual MOE 0.92 Residual MOR 074 074 0.76 0.76 0.71 0.71 0.71 0.71 0.99 0.99 0.99 1.00 0.88 1.51E+08 1.68E+06 1.79E+06 1.68E+06 MOEad) (psi) (psi) 1.36E+06 1.38E+06 1.28E+06 1.28E+06 1.66E+06 1.66E+06 1.43E+06 1.44E+06 1.14E+06 1462660 1.33E +06 1.236E +06 1.236E +06 1.04E +06 1.64E +06 1.42E +06 1.42E +06 1.48E +06 1.48E +06 1.48E +06 1.74E +06 1.62E+06 1429761 MOE (pst) MORadj (psi) 7842 8447 8447 8447 8447 1788 11788 11788 11788 11788 11788 11788 10553 10555 10555 10555 9623 10039 8883 9689 10128 MOR (psi) 7470 7470 7515 7707 11494 10777 7299 8387 9023 OD Vol (g) 15.74 15.18 15.10 15.08 15.02 15.02 15.35 16.03 15.47 15 17 5 42 5.56 5.64 4.91 4.93 7.23 6.82 6.82 6.82 5.54 0D WT (g) 6.21 6.69 7.20 6,46 6.30 6.41 5.60 5.68 8.23 7.80 6.91 6.91 Green Wt (g) 7,65 7.04 8,23 7,39 328,0 398,2 398,2 336,8 346,4 509,9 509,9 509,9 473,2 473,2 473,2 473,0 473,0 473,0 482,0 482,0 482,0 Max Load (lb) Load/Deft. (Ib./In.) 1831.4 1674.8 1674.8 2013.7 2013.7 2135.4 1523.4 1910.3 1910.3 2373.7 2536.0 2366.9 1737.1 0.98 0.98 0.98 0.98 0.98 0.98 1.00 Width 0.98 8.0 Űn. Height (in.) 0.97 0.98 0.98 0.98 0.97 0.97 1.00 Span (In.) 4 4 4 44 7 12 Eastern Spruce Sample Mean $\frac{7}{14}$ ÷

Eastern Fir

	_	_	_	_								_			
	50	0.38	0.06	0.00	0.40		8010	0.36		0.34	0,35	0.00		0.37	
	MC%	13.6		t 0	12.8	0.0%	13.2	13.4		13,9	13.3	0.01	2.6	13.4	
Residual	MOE	1.00		000	1.00	1 00 1	1 00 1	1.00		0,82	66 0			0 98	2.242
Residual	MOR	1 00 1		0,84	00		nn I.	1 DO		0.98	1 00	000	0.43	0 98	2212
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NOE	(j8i)	1 RGELOR	22.122	1.25E+06	1.81E+06		1.665+06	1 476408		1.15E+06	1 406+06	<u> </u>	1.496+00	1467143	7411041
MORad	(Isd)	QROD	2000	7823	10033		10846	0000	2422	8180	8840		11/9	0044	oine
MOR	(lsd)	2020	2000	7481	9784		10437	0210	222	7713	8481		7491	0840	0400
0	Vol (g)	11 1 11	0.0	15.00	14.88		15.74	40 24	00.0	15.91	16 43		15.98		
0	WT (g)	1 1 1	0.74	5.22	5 94		0 0	C 7 10	0.10	5.34	E 7.1		6.14		
Green	Wt (a)		0.00	5,92	6 70 J		6.94	6	0.00	6.08	A 17		9.95		
Max	Load (lb)	0.011	412.0	335.3	420 B.	144.0	497.0	- 100	4. 780	378.4	0 300	030.0	367.5		
Load/Defl.	(lb./in.)		20/ /.1	1674.3	DAEA G	2004.0	2416.0			1743.4		1 804.0	2192.6		
Width	(ju)		0.87	0 98	80.0	0,40	1 00		0.69	101		00.1	1.01		
Helaht	, ij		0.98	0 GR	2010	C.9/	1 00	2	8	Υ γ		28.0	1.01		
Soan	-		14	7.7		T	4		4			4	14		
Sample			0-7 0		- c	2-2	2.2	P 1	щ,	0	2-0	7-8	6.0		Mean

Page 1

Spri 03.1	Eschenasy	ing Street	25
lent: ojeci b Nc	ent: Dan	oject Spri	b No. 08.1

Spruce (weighted average of red, balck and white): Shear, at 12% = 1,182 psi

ASTM D-143 Shear Parallel to Grain

Test

Shear, at 12% = 938 psi Fir (Balsam fir)

> Occasional Light Wood Decay Chart:

Moderate

Heavy

Spruce

SG adj

ပ္လွ

0.33

0.36 0.34

MC% 13.3

Residual Shear

SHEARadi

SHEAR

13.8

0.75

891

0.94

1109

(**psi**) 1065

(isd)

0.31

0.42

0.35

0.39

1.00 0.98

1543 1178

0.47

14,4 12.7

0.47

14.1

1513

841 1415 1428 1163 1130 1224

0.37 0.36

0.39

13.6

1.00 0.99 0.94

1286

000

950

47.69 44 95

19.83 18.97

21.57

4479

2.01

2,02

1-2 Mean

1162

0.41

12.9

0.37 0.38

0.42

0.37

0.41

13.6

1205

1165

1103 1145

13.7

anan se	ength	Width	Max	Green	0D	00
(in.)		(IN.)	Load (ID)	(6) VA	(B) 1/A	VOI (9)
2.00		2.00	4259	18,95	16.73	46.71
2.01		2.00	3379	16.72	14.69	42.89
2.00		2.01	5689	24,45	21,43	45.67
2.01	ł	2.00	5740	25.77	22.52	47,62
2.01	Sec. Sec.	2.01	4658	20.01	17.76	45,63
2,03	5777252013	2.00	4687	25.61	22.69	54.89
2.03	1.000	2.00	4969	17.86	15.73	40.08
2.05	1.1.1	2,01	3913	22.53	19.83	47.69

SG adj 0.36 0.36 0.36 0,33 0.36 0.37 0.39 0.40 0.40 0.36 0.39 0.41 С С MC% 13.3 12.9 12.9 13.0 13.1 Residual Shear 1.00 1.00 1.00 0.97 0.99 SHEARadj 1288 1116 1162 (isd) 1303 1190 914 SHEAR 1156 889 1244 1088 1126 (psi) 1251 Vol (g) 46.79 46.41 46.38 46.40 45.53 00 WT (g) 18.33 18.74 18.98 16.54 18.27 00 Green Wt (g) 20.70 20.73 21.14 21.43 18.67 Load (Ib) 5128 5027 4375 4694 3592 Max Width (in.) 2.01 2.01 2.01 Length 2.05 2.01 2.03 (in.) 2.01 Sample Mean 6-2 7-1 7-2 <u>6</u>-1 م Ē

Dan Eschenasy Spring Street 08.125 ASTM D-143 Compression Perpendicular to Grain Client: Project Job No. Test

Occasional Cuight Moderate Heavy Wood Decay Chart:

Spruce (weighted average of red, balck and white): Comp.Perp at 12% = 1,004 psi

<u>Fir (Balsam fir)</u> Comp.Perp at 12% = 862 psi

	: ((SG adj	0.34	0,42	020		0.42	0.39	
seccionicalizations	(9S	0.37	0.47	11 0		0.47	0.44	
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ti by Athenis and a stand a st	Residual	Comp	0.69	1.00	0 V	0.13	0.76	0.81	ANALY AND
199447109020000000000000000000000000000000000	Comp adj	(bsi)	688	1110	006	1 30	762	840	のためないけんかいないないないないないないないないないないので
	Comp	(bsi)	633	991	204	103	669	773	A STATE OF A DESCRIPTION OF A DESCRIPTIO
	ao	Vol (g)	59.65	61.40	the second s	00.41	60.90	a na an	「「「「」」」」」」」」」」」」」」」」」」」」」」」」」」」」」」」」
	00	WT (g)	1 22.07	28.71	And and a second se	24.01	28.80	a front second and particular the	STOCKED AND A CARD STOCKED A
	Green	Wf (g)	25.11	32.85		21.76	32.79		
	Max	Load (Ib)	1 2545	<u>ZCUZ</u>		3075	2795	and show a short at market the second se	and the second se
	Height	(in.)	2 00	0 00		2.00	1 99	and a significant structure of the second	
	Width	(in.)	A Company of the second	100	A, U.I	2.00	2.01	A STATISTICS STATISTICS STATISTICS STATISTICS	
Spruce	Sample	3	- Contraction of the Contraction		1-7	້ທ	41-4	l Alcon	

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1 Commo	1 Wirth	Hainht	Max	Green	00	00	Comp	Comp adj	Residual			•
			I nad (lb)	W(t (a)	WT (a)	Vol (a)	(bsi)	(isi)		MC%	SG	SG adj
	1.1.1	1		Aurobenteridenteridenteridenteridenteride	ACTURATION OF A DESCRIPTION OF A DESCRIP	description of the second s	photosocial and a second s	Contract of the second s				
		00 00	1855	27.84	24.64	62.58	464	486	0,56	13.0	0.33	U.30
	F. 4	£.00	The second se		in the second seco		and the second s		0.2.0		0000	101
1) 00 ¢	100	19,0	27.26	24 10	63.99	4//	-104-	00 0		00.0	0.04
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								and the second se	のないので、「ないない」のできたので、「ないない」のできたので、	日本のないのではないないです。		

APPENDIX IV Concentrated Load Test Results

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Client:Dan EschenasyProjectSpring StreetJob No.08.125TestConcentrated Load Test Data

Loading Condition #1 - Base plate with interior edge 11" from panel edge

Loading Condition #2 - Base plate with interior edge 20"-24" from panel edge

Defl. - The deflection read on the engineers ruler during the test

Actual Defl. - The actual deflection after adjusting for the initial offset (first reading for Defl.)

Meter Value - The digital output from the meter

Actual Value - The digital meter output value adjusted using calibration between proving ring and digital meter

TP8-	-A #1: 2'x4', Loa	ading Condition #1		Thickness = 0.647 in.
Defl.	Actual Defl. (in.) Meter Value (units)	Actual Value (lbs.)	
5.3	0	0	0	
5.4	0.1	500	499	
5.5	0.2	1000	1002	
5.55	0.25	1500	1506	
5.6	0.3	2000	2009	
5.65	0.35	2500	2513	
5.7	0.4	3000	3017	
5.775	0.475	3500	3520	
5.825	0.525	4000	4024	
5.9	0.6	4500	4527	
6.025	0.725	4958	4988	

TP8	3-A #2: 2'x4',	Loading Condition #1		Thickness = 0.642 in.
Defl.	Actual Defl.	(in.) Meter Value (units)	Actual Value (lbs.)	
5.2	0	0	0	
5.275	0.075	500	499	
5.3	0.1	1000	1002	
5.375	0.175	1500	1506	
5.425	0.225	2000	2009	
5.475	0.275	2500	2513	
5,525	0.325	3000	3017	
5.6	0.4	3500	3520	
5.7	0.5	4000	4024	
5.8	0.6	4500	4527	
5,95	0.75	5000	5031	
6.9	1.7	5119	5151	

Max.

Max.

	TP10A: 4'x4', Load	ing Condition #2	
Defi.	Actual Defl. (in.)	Meter Value (units)	Actual Value (lbs.)
5.3	0	0	0
5.375	0.075	500	499
5.425	0.125	1000	1002
5.475	0.175	1500	1506
5.5	0.2	2000	2009
5.575	0.275	2500	2513
5.625	0.325	3000	3017
5.675	0.375	3500	3520
5.7	0.4	4000	4024
5.775	0.475	4500	4527
5.8	0.5	5000	5031
5.825	0.525	5500	5534
		5900	5937
5.925	0.625	6000	6038
6.025	0.725	6500	6541
6.075	0.775	7000	7045

Thickness = 0.653 in.

	6.125	0.825	7500	7549	
	6.2	0.9	8000	8052	
	6.3	1	8500	8556	
Max.	6.3	1	8640	8697	
	Т	9A: 4'x4', Loadi	ng Condition #2		Thickness = 0.653 in.
	Defl.	Actual Defl. (in.)	Meter Value (units)	Actual Value (lbs.)	
	5.2	0	0	0	
	5.275	0.075	500	499	
	5.325	0.125	1000	1002	
	5.375	0.175	1500	1506	
	5.425	0.225	2000	2009	
	5.475	0.275	2500	2513	
	5.5	0.3	3000	3017	
	5 55	0.35	3500	3520	
	5.6	0.4	4000	4024	
	5.7	0.5	4500	4527	
	5 775	0.575	5000	5031	
	5 825	0.625	5500	5534	•
	5 9	0.020	6000	6038	
	5 95	0.75	6500	6541	
	6	0.10	6575	6617	
Max	61	0.0	6722	6765	
man.	0.1	0.0	012.2.	0700	
	TP9	A-#2: 2'x4', Load	ling Condition #1		Thickness = 0.653 in.
	Defl.	Actual Defl. (in.)	Meter Value (units)	Actual Value (lbs.)	
	5	0	0	0	
	5.1	0.1	500	499	
	5.15	0.15	1000	1002	
	5.2	0,2	1500	1506	
	5.25	0.25	2000	2009	
	5.3	0.3	2500	2513	
	5.35	0.35	3000	3017	
	5.425	0.425	3500	3520	
	5.6	0.6	4000	4024	
	5.625	0.625	4100	4124	
	5.65	0.65	4200	4225	
	5.7	0.7	4300	4326	
	5.75	0.75	4400	4427	
	5.825	0.825	4500	4527	
	5.9	0.9	4590	4618	
	6.2	1.2	4600	4628	
	6.3	1.3	4700	4729	
	6.425	1.425	4800	4829	
Max.	6.7	1.7	4827	4857	
	PW4	055-#1: 4'x4'. Loa	ding Condition #2		Thickness = 0.606 in.
	Defl	Actual Defl. (in.)	Meter Value (units)	Actual Value (lbs.)	· · · · · ·
	5	0	0	0	
	5.075	0.075	500	499	
	5.15	0.15	1000	1002	
	5.2	0.2	1500	1506	
	5.275	0.275	2000	2009	
	5.325	0.325	2500	2513	
	5.4	0.4	2600	2614	
	5.475	0.475	3000	3017	
	5.5	0.5	3131	3148	
	5.525	0.525	3500	3520	
Max.	5.6	0.6	3731	3753	
	6.2	1.2	3695	3716	

PW4	055-#2: 2'x4', Lo	ading Condition #1	
Defl.	Actual Defl. (in.)	Meter Value (units)	Actual Value (lbs.)
5	0	0	0
5.125	0.125	500	499
5.2	0.2	1000	1002
5.25	0.25	1500	1506
5.3	0.3	2000	2009
5.375	0.375	2500	2513
5.425	0.425	2600	2614
5.5	0.5	3000	3017
5.625	0.625	3566	3586
5.8	0.8	2923	2939

Max.

Thickness = 0.606 in.

0.8 0.725,4988 0,7 0.6, 4527 0,6 0.525, 4024 0.475, 3520 0.5 **~**-0,4,3017 Deflection (in.) 0.35, 2513 0.4 TPS-A#1 0.3, 2009 0.25, 1506 0,3 0.2, 1002 0.2 0.1, 499 0.1 0 0 1,000 2000 4000 3000 5000 6000 (-sdl) bsoJ

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TP8-A#2				an a share an		0.8 Deflect
	0.6, 45	0.5, 4024	50			0.6
			0.4, 350.325, 3017	3.275, 2513 5, 2009	506	0,4
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1,4 1.2, 3716 1,2 ...; 0,8 Deflection (in.) PW/4005-#1 0.6, 3753 0.525, 3520 0,6 0.5, 31480.475, 3017 0.4, 2614
 0.325, 2513 0,4 -0.275,2009-0.2, 1506 **~~0.15,1002**-0.2 0.075,499 0 ò 500 1500 1000 2000 2500 3000 4000 3500 (.edl) bso.l

0,9 0.8, 2939 0.8 0.7 0.625, 3586 0.6 \$-0.5, 3017 0.5 Deflection (In.) PW4005-#2 0,4 0.3, 2009 0.25, 1506 0,3 0.2, 1002 0,2 0.125,499-0,1 0 500 0 10001500 2000 3500 3000 2500 4000 (.sdl) beoJ

APPENDIX V Patent Construction Systems Drawing

No. 4607K070



DURING USE OF EQUIPMENT ALWAYS FOLLOW SERARATE SAFETY RULES & INSTRUCTIONS AS INDICATED IN EACH SPECIFIC SECTION.	LUNNDER DESIGN VALUES LUNNDER DESIGN VALUES Ruggested lumber /dichts stoom are bussed an tha usa of lumber with diovedule unit areases increased per AlSI/AF2PA NDS - 1937 /der abort farm loading to the limiting values below. Excinement fiber streases in bonneling 1,64.00 Psi 3.84.00 Psi 3.84.00 Psi 3.85.00,000 Psi 3.85.00,000 Psi 3.85.00,000 Psi 3.85.00,000 Psi 3.85.00,000 Psi 3.85.00,000 Psi 3.85.00,000 Psi 3.55.00,000 Psi 3.55.00,

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APPENDIX "C" Report on Patent Aluminum Shores Tests ATLSS Lehigh University



Structural Testing Laboratories Fritz Engineering Laboratory 13 East Packer Avenue Bethlehem, PA 18015-4729 (610) 758-5498 Fax (610) 758-5902

June 15, 2009 FL2009.1208.1

Dan Eschenasy Department Chief Structural Engineer NYC Buildings 280 Broadway, 7th Floor New York, NY 10007

Subject: Testing of Shoring Towers for NYC Buildings

Dear Mr. Eschenasy,

On May 4th and 5th, 2009, six shoring towers were tested in the Fritz Lab Baldwin-Lima-Hamilton 5,000K testing machine. The 5,000K machine was calibrated on April 8, 2009. Three towers had concentric axial force applied, and three towers had eccentric axial force applied. Five string pot type displacement transducers were used to measure deflections for the eccentric load tests. The test types and results are summarized in Table 1. Before and after photos of the six test specimens are shown in Figures 1-12.

Load was applied to the towers using an H frame arrangement. A spherical bearing block was affixed to the bottom of the sensitive crosshead which loaded on a spreader beam which in turn loaded on two load beams. The concentric test specimens were loaded directly through the four columns using spacer blocks on top of the screw jack feet. The three eccentric load tests were performed by moving the south load beam so that the center of the load was 2" outboard of the centerline of the screw jack. The North load beam was centered over the screw jacks. Stringer beams were also placed on top of the screw jack feet for the eccentric tests. The bottom screw jack extensions were 12" for all tests except Tests 3 and 5, which had no bottom screw jacks. The top screw jack extensions were either 18" or 21".

Test	Test Type	Btm SJ [in]	Top SJ [in]	Total Height [in]	Max Load [lbs]	Failure mode		
1	Concentric Load Tower "A"	12	18	136	159,000	Racking		
2	Concentric Load Tower "C"	12	18	136	154,500	Racking		
3	Concentric Load Tower "B"	None	18	130	152,100	Racking		
4	Eccentric Load (Various Components)	12	18	136	61,300	Screw jack buckling		
5	Eccentric Load (Various Components)	None	21	133	52,100	Screw jack buckling		
6	Eccentric Load (Various Components)	12	21	139	56,400	Top plate fractured		

Table 1: Summary of Test Results



Figure 1: Tower 1 Pretest

The results of the project presented in this report are provided on an "AS IS" basis. University makes no warranties of any kind, express or implied, as to any matter whatsoever, including, without limitation, warranties with respect to the merchantability or fitness for a particular purpose of the project or any deliverables. University makes no warranty of any kind with respect to freedom from patent, trademark, copyright or trade secret infringement arising from the use of the results of the project, deliverables, services, intellectual property or other materials provided hereunder. University shall not be liable for any direct, indirect, consequential, punitive, or other damages suffered by Sponsor or any other person resulting from the project or use of any deliverables. Sponsor agrees that it shall not make any warranty on behalf of University, express or implied, to any person containing the application of the results or any deliverables of this project.



Figure 2: Tower 1 Post Test



Figure 3: Tower 2 Pretest



Figure 4: Tower 2 Post Test



Figure 5: Tower 3 Pretest



Figure 6: Tower 3 Post Test



Figure 7: Tower 4 Pretest



Figure 8: Tower 4 Post Test



Figure 9: Tower 5 Pretest



Figure 10: Tower 5 Post Test


Figure 11: Tower 6 Pretest



Figure 12: Tower 6 Post Test

The locations of the sensors used for the testing are given using the cardinal directions. Figure 13 Shows the North and South directions relative to the 5,000K testing machine. Figure 14 shows the five string pots and their designations. The vertical string pot measured the total axial compression deflection of the tower. The remaining four string pots measured the lateral deflection of the columns at the top of the screw jacks and at the bottom of the second tower tier.



Figure 13: 5,000K Machine with Columns Labeled N for North and S for South West is in front of the machine, and East is in the back



Figure 14: Location of String Pots

Included with this report is a CD containing the 5,000K testing machine calibrations certificate, additional test pictures, load deflection plots for the three eccentric load tests and an electronic copy of this report.

Sincerely, SUMMM

Robin J. Hendricks

Cc: Frank E. Stokes - ATLSS Holu

APPENDIX "D" Documentation and Preparatory Documents for Shoring Layout

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246 Spring Street Investigation

APPENDIX D

Documentation and Preparatory Documents for Shoring Layout

















SH40008_3



SH40009_4







SH 40012 (on 41st floor) Broken Bottom frame with SH 40019 (3'-6") Zone 40B

Folder: 08-01-29 (updated 08-02-04 & 08-02-05); 40th floor; SH 40012



SH40012_1



SH40012_2



SH40012_4





SH 40014 Connect to SH 40014(Tower) Zone 40A Folder: 08-01-29 (updated 08-02-04 & 08-02-05); 40th floor; SH



SH40014_1



SH40014_3



SH 40015

Makes a frame with SH 40020 Connects to SH 40005(Tower) Zone 40F

Folder: 08-01-29 (updated 08-02-04 & 08-02-05); 40th floor; SH 40015



SH40015_1



SH40015_2



SH40015_3



SH40016_2





SH 40018 Broken Bottom Frame on 41st floor Zone 40G

Folder: 08-01-29 (updated 08-02-04 & 08-02-05); 40th floor; SH 40018



SH40018_1



SH40018_2



SH40018_3



SH 40019 41St Floor Bottom Frame Broken with SH 40012

Folder: 08-01-29 (updated 08-02-04 & 08-02-05); 40th floor; SH 40019



SH40019_1



SH40019_3



SH40019_2



SH 40020_2



SH 40021 Zone 40G Found on Floor Collapse Zone Screw Jack and top shore broken

Folder: 08-02-06 to 08-02-08; SH 40021



SH 40021_1



SH 40021_3



SH 40021_2



SH 40022 Screw Jack and Shore Zone 40F Connection to other shore leg

Folder: 08-02-06 to 08-02-08; SH 40022



SH 40022_1



SH 40022_2



SH 40022_3



SH 40023 X Brace Zone 40J

Folder: 08-02-06 to 08-02-08; SH



SH 40023_1



SH 40023_2



SH 40024 End Plate Zone 40J



SH 40024_1



SH 40024_2



SH 40025 Tower Coupler Zone 40J

Folder: 08-02-06 to 08-02-08; SH



SH 40025_1



SH 40025_2



SH 40026 (41st floor bottom frame 3'-6") Found on floor Bott Frame Zone 40F

Folder: 08-02-06 to 08-02-08; SH 40026



SH 40026_1



SH 40026_2



SH 40027 Tower Coupler Zone 40F

Folder: 08-02-06 to 08-02-08; SH 40027



SH 40027_1



SH 40027_2





SH 40029 Coupler Zone 40F

Folder: 08-02-06 to 08-02-08; 08-02-06; SH 40029



SH 40029_1



SH 40029_2



SH 40030 Coupler 40F

Folder: 08-02-06 to 08-02-08; 08-02-06; SH 40030



SH 40030_1



SH 40030_2



SH 40031 End Plate Zone 40F

Folder: 08-02-06 to 08-02-08; 08-02-06; SH 4<u>0031</u>



SH 40031_1



SH 40031_2



SH 40032 End Plate Zone 40F

Folder: 08-02-06 to 08-02-08; 08-02-07; SH 40032



SH 40032 1



SH 40032 2



SH 40032 3



SH 40033 Zone 40E Top Frame neat at Col. 101 Moved from Original Position-Unknown

Folder: 08-02-06 to 08-02-08; 08-02-07; SH 40033



SH 40033 1



SH 40033 2


SH 40034 Zone 40E At location of Column 101 Top Frame Move from Original Location-Unknown

Folder: 08-02-06 to 08-02-08; 08-02-07; SH 40034



SH 40034 1



SH 40034 2



SH 40035 Top Frame near Col. 101 Zone 40E Move from original location-Unknown

Folder: 08-02-06 to 08-02-08; 08-02-07; SH 40035



SH 40035 1



SH 40035 2



SH 40036 End plate Zone 40F

Folder: 08-02-06 to 08-02-08; 08-02-07; SH 40036



SH 40036 1



SH 40036 2





SH 40038 Top Plate Zone 40F Attached to SH 40005

Folder: 08-02-06 to 08-02-08; 08-02-07; SH 40038



SH 40038 1



SH 40038 2



SH 40039 Coupler Zone 40F

Folder: 08-02-06 to 08-02-08; 08-02-07; SH 40039



SH 40039 1



SH 40039 3



SH 40040 Screw Jack Zone 40F

Folder: 08-02-06 to 08-02-08; 08-02-07; SH 40040



SH 40040 1



SH 40040 2





SH 40041 End Plate Zone 40F

Folder: 08-02-06 to 08-02-08; 08-02-07; SH 40041



SH 40041 1



SH 40041 2



SH 40042 Coupler Zone 40E

Folder: 08-02-06 to 08-02-08; 08-02-07; SH 40042



SH 40042 1



SH 40042 2



SH 40043 Piece of Shore Zone 40B

Folder: 08-02-15; SH 40043



SH40043_1



SH40043_2



SH 40044 Piece of Shore Zone 40B

Folder: 08-02-15; SH 40044



SH40044_1



SH40044_2



SH 40045 Piece of Shore Zone 40B

Folder: 08-02-15; SH 40045



SH40045_1



SH40045_2





SH 40046 Top Shore Attached Screw Jack and Top Plate Attached to X Brace SH 40047 Zone 40B

Folder: 08-02-15; SH 40046



SH40046_1



SH40046_2



SH 40047 X Brace Attached to SH 40046

Folder: 08-02-15; SH 40047



SH40047_1



SH40047_2



SH 40048 X Brace Attached to bottom frame SH 40019

Folder: 08-02-15; SH 40048



SH40048_1



SH40048_2





SH 40050 Bottom shore broken connect SH 40072 to make full frame Shore Connect to SH 40010 with brace to make tower Zone 40B

Folder: 08-02-15; SH 40050



SH40050_1



SH40050_2



SH 40051 Piece of frame that is part of SH 40050 Zone 40B

Folder: 08-02-15; SH 40051



SH40051_1



SH40051_2





SH 40052 X Brace Zone 40B

Folder: 08-02-15; SH 40052



SH40052_1



SH40052_2



SH 40053 X Brace No Photo Zone 40B





SH 40054 Bottom Frame of SH 40011

Folder: 08-02-15; SH 40054



SH40054_1



SH40054_2



SH40054_4



SH 40055

X Brace Connect with SH 40054 for Bottom Shore and Top Shore SH 40011 Zone 40B





SH40055_1



SH40055_5



SH40055_3



SH 40056 See SH 4009 for Photos The bottom Frame of SH 40009 Connected to SH 40055 No Photo Zone 40B



SH 40057 Broken Bottom Frame of SH 40008 Connected to Bottom Brace of SH 40058 Zone 40B Folder: 08-02-15; SH 40057



SH40057_1



SH40057_3



SH40057_5



SH 40058 Bottom Brace connected to Bottom Frame SH 40057 Zone 40B

Folder: 08-02-15; SH 40058



SH40058_1



SH40058_3



SH40058_2



SH 40059 Skipped No tag





SH 40060 Screw Jack Zone 40B

Folder: 08-02-15; SH 40060



SH40060_1







SH40060_3



SH 40061 X Brace Connects to SH 40016 and SH 40017 Zone 40B

Folder: 08-02-15; SH 40061



SH40061_1



SH40061_2



SH40061_4



SH 40062 Bottom Frame of SH 40016 Zone 40B

Folder: 08-02-15; SH 40062



SH40062_1



SH40062_5



SH40062_3



SH 40063 Bottom Plate Zone 40F

Folder: 08-02-15; SH 40063





SH40063_2



SH 40064 Top X Brace Connects SH 40009 to SH 40011 Zone 40B

Folder: 08-02-15; SH 40064



SH40064_1



SH40064_2



SH40064_3



SH 40065 X Brace Connect SH 40009 to SH 40011 Zone 40B

Folder: 08-02-15; SH 40065



SH40065_1



SH40065_2



SH40065_3



SH 40066 X Brace Connect SH 40013 to SH 40014 Zone 40A

Folder: 08-02-15; SH 40066



SH40066_1



SH40066_2



SH 40067 X Brace Connect SH 40013 to SH 40014 Zone 40A

Folder: 08-02-15; SH 40067



SH40067_1



SH40067_2



SH40067_3



SH 40068 Bottom Frame of SH 40013 Zone 40A

Folder: 08-02-15; SH 40068



SH40068_1



SH40068_2



SH 40069 Bottom Frame of SH 40014 Zone 40A

Folder: 08-02-15; SH



SH40069_1



SH40069_2


SH 40070 Bottom X Brace Connects SH 40068 to SH 40069

Folder: 08-02-15; SH 40070



SH40070_1



SH40070_2



SH40070_3



SH 40071 Broken Piece of Frame Might Connect to SH 40072 Zone 40B

Folder: 08-02-16; SH



SH40071_1



SH40071_2



SH 40072 Bottom Frame of SH 40017 Broken Zone 40B

Folder: 08-02-16; SH 470072



SH40072_1



SH40072_2





SH 40074 Piece of Frame SH 40013 Zone 40F

Folder: 08-02-16; SH 40074



SH40074_1



SH40074_2



SH40074_3



SH 40074 Dup Component should have been labeled as SH 40075 Plate Zone 40B

Folder: 08-02-16; SH 40074 Dup



SH40074(dup)_1



SH40074(dup)_2



SH40074(dup)_3



SH 40075 Tag Skipped





SH 40076 Bottom Frame of SH 40005 Zone 40F Folder: 08-02-16; SH 40076



SH40076_1



SH40076_2



SH40076_3



SH 40077 Brace conn to SH 40076 Zone 40F Folder: 08-02-16; SH 40077



SH40077_1



SH40077_2



SH 40078 Brace conn to SH 40076 Zone 40F Folder: 08-02-16; SH 40078



SH40078_1



SH40078_2



SH 40079 Bottom Frame of SH 40020 Zone 40F

Folder: 08-02-16; SH 40079



SH 40079 1



SH 40079 2



SH 40080 X Brace Zone 40F

Folder: 08-02-16; SH 40080



SH40080_1



SH40080_2



SH40080_3



SH 40081 Broken piece of frame Might Connect to SH 40022 Zone 40F

Folder: 08-02-16; SH 40081



SH40081_1



SH40081_2



SH 40082 Broken piece of Frame Might connect to SH 40022 Zone 40F

Folder: 08-02-16; SH 40082



SH40082_1



SH40082_3



SH40082_2



SH 40083 Broken Piece Zone 40F

Folder: 08-02-16; SH 40083



SH40083_1



SH40083_2



SH 40084 on 41st floor Top Shore near SH 40015 & SH 40087 Zone 40F (3'-6")

Folder: 08-02-16; SH 40084



SH40084_1



SH40084_2



SH 40085 Top X Brace Attached to SH 40015 Zone 40F

Folder: 08-02-16; SH 40085



SH40085_1



SH40085_2



SH 40086 Piece of Frame SH 40020

Folder: 08-02-16; SH 40086





SH40086_2



SH40086_3



SH 40087 Bottom Frame of SH 40015 Makes a bottom frame with SH 40079 Zone 40F

Folder: 08-02-16; SH 40087



SH40087_1



SH40087_4



SH40087_3



SH 40088 Top Frame (Shore and Screw jack) Zone 40F

Folder: 08-02-16; SH 40088



SH40088_2



SH40088_4



SH40088_3



SH 40089 X Brace Connects SH 40003 to SH 40004

Folder: 08-02-16; SH 40089





SH40089_2



SH40089_5



SH 40090 X Brace Connects SH 40005 to SH 40020 Zone 40F

Folder: 08-02-16; SH 40090



SH40090_1





SH40090_3



SH 40091 Bottom X Brace Top Brace is SH 40093 (Connects SH 40001 and SH 40002) Zone 40K

Folder: 08-02-16; SH 40091



SH40091_1



SH40091_3



SH40091_2



SH 40092 Bottom X Brace parallel to SH 40091 Zone 40K

Folder: 08-02-16; SH 40092



SH40092_1



SH40092_2



SH 40093 Top X Brace connects SH 40001 & SH 40002 Zone 40K

Folder: 08-02-16; SH 40093



SH40093_1



SH40093_2



SH 40094 X Brace Zone 40K

Folder: 08-02-16; SH 40094



SH40094_1



SH40094_3



SH40094_2



SH 40095 X Brace Leaning on SH 40004 Zone 40K

Folder: 08-02-16; SH 40095



SH40095_1



SH40095_2



Bottom frame of SH 40001 No Photo (see SH 40001 for photos) Zone 40K





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SH 40098 Bottom Frame of SH 40006 Zone 40F

Folder: 08-02-19; 08-02-19; SH 40098



SH40098_1



SH40098_2



SH 40099 Top East Brace Attached to SH 40007 Relocated from original position See SH 40007 Zone 40F

Folder: 08-02-19; 08-02-19; SH 40099



SH40099_1





SH40099_3



SH 40100 Top X Brace of SH 40007 Zone 40F

Folder: 08-02-19; 08-02-19; SH 40100



SH40100_1





SH40100_3



SH 40101 Bottom X Brace for Bottom Frame SH 40102 Zone 40F

Folder: 08-02-19; 08-02-19; SH 40101



SH40101_1



SH40101_2



SH40101_3



SH 40102 Bottom Frame of SH 40007 Connected to Brace SH 40101 Zone 40F

Folder: 08-02-19; 08-02-19; SH 40102



SH40102_1



SH40102_2



SH40102_3



SH 40103 on 41st floor Top Shore of SH 40124 Support AB 40014 Zone 40F

Folder: 08-02-19; SH 40103



SH40103_4



SH40103_2





SH 40104 X Brace collapsed near SH 40103 Zone 40F

Folder: 08-02-19; 08-02-19; SH 40104



SH40104_1



SH40104_2



SH40104_3




SH 40105 Attached to Screw Jack & Top plate Supports AB 40042 Zone 40F

Folder: 08-02-19; 08-02-19; SH 40105



SH40105_1



SH40105_2



SH40105_3





SH 40106-SH 40108

SH 40106 Bottom Plate Zone 40F Folder: 08-02-19; SH 40106



SH40106_1

SH 40107 Bottom Plate Zone 40F Folder: 08-02-19; SH 40107



SH40107_1

SH 40108 Bottom Plate Zone 40F Folder: 08-02-19; SH 40108



SH40108_1



SH 40109 - SH 40110

SH 40109 Bottom Plate Zone 40F Folder: 08-02-19; 08-02-19; SH



SH40109_1

SH 40110 Coupler Moved from original position Zone 40F Folder: 08-02-19; 08-02-19; SH





SH40110_2



SH 40111 Coupler Moved from original position Zone 40F

Folder: 08-02-19; SH 40111



SH40111_1



SH40111_2



SH 40112 Broken piece of frame Moved from original position Zone 40J

Folder: 08-02-19; SH 40112



SH40112_1



SH40112_2



SH 40113 Coupler Zone 40G

Folder: 08-02-19; SH 40113



SH40113_1



SH40113_2



SH40113_3



SH 40114 Coupler with Bottom Plate Zone 40F

Folder: 08-02-19; 08-02-19; SH 40114



SH40114_1



SH40114_2



SH 40115 Coupler Zone 40G

Folder: 08-02-19; 08-02-19; SH 40115



SH40115_1



SH40115_2





SH 40116 Piece of frame Moved from original position Zone 40F

Folder: 08-02-19; SH 40116



SH40116_1



SH40116_2



SH 40117 Broken piece of frame found under SH 40088 (retagged) Zone 40F

Folder: 08-02-19; SH 40117



SH40117_1



SH40117_2



SH 40118 Brace Connected to SH 40088 Zone 40F

Folder: 08-02-19; SH 40118



SH40118_1



SH40118_2



SH 40119 Bottom Shore Broken with SH 40180 Zone 40F

Folder: 08-02-19; SH 40119



SH40119_1



SH40119_2



SH 40120 Coupler Zone 40F

Folder: 08-02-20; SH 40120



SH40120_1



SH 40121 X Brace connect to SH 40119 Zone 40F

Folder: 08-02-19; SH 40121



SH40121_2



SH40121_3



SH 40122 Screw Jack cut Zone 40G

Folder: 08-02-20; SH 40122



SH40122_2



SH40122_1



SH 40123 X Brace Zone 40G

Folder: 08-02-20; SH 40123



SH40123_1



SH40123_2



SH 40124 on 41st floor Bottom frame of SH 40103 Attached to bottom brace SH 40126 Zone 40F

Folder: 08-02-20; SH 40124



SH40124_1



SH40124_3



SH 40125 Broken piece near SH 40124 Zone 40G

Folder: 08-02-20; SH 40125



SH40125_1



SH40125_2



SH40125_3





SH 40126 Brace Zone 40G-F

Folder: 08-02-20; SH 40126



SH40126_2



SH40126_3



SH 40127 Broken piece Zone 40F

Folder: 08-02-20; SH 40127



SH40127_1



SH40127_2



SH 40128 Broken Piece Zone 40G

Folder: 08-02-20; SH



SH40128_2



SH40128_3



SH40128_4



SH 40129 Top plate Zone 40F

Folder: 08-02-20; 08-02-20; SH



SH40129_1



SH40129_2



SH 40130 Top plate Zone 40F

Folder: 08-02-20; SH 40130



SH40130_1



SH40130_2





SH 40131 Top plate Zone 40F

Folder: 08-02-20; SH 40131



SH40131_1



SH40131_2



SH40131_3





SH 40132 Clip Zone 40G

Folder: 08-02-21; SH 40132



SH40132_1



SH40132_2



SH40132_3



SH 40133 Frame Piece Near SH 40124

Folder: 08-02-21; SH 40133



SH40133_1



SH40133_3



SH 40134 Frame buried in Concrete Bottom Frame of SH 135 Zone 40G

Folder: 08-02-25 SH 40134



SH 40134_1





SH 40135 Frame buried in Concrete Zone 40G

Folder: 08-02-25 SH 40135



SH 40135_1





SH 40136 Brace Zone 40G

Folder: 08-02-25 SH 40136



SH 40136_2



SH 40136_4





SH 40137 X Brace Zone 40G

Folder: 08-02-20; SH 40137



SH40137_1



SH40137_2



SH40137_3



SH 40138 on 41st floor Broken top frame of SH 40166 Zone 40F

Folder: 08-02-20; SH 40138



SH40138_1



SH 40139 X Brace Zone 40F

Folder: 08-02-20; SH 40139



SH40139_1



SH40139_2



SH 40140 Top plate Zone 40C

Folder: 08-02-25; 08-02-25; SH 40140



SH40140_3





SH40140_2



SH 40141 Brace Zone 40G

Folder: 08-02-25; 08-02-25; SH 40141



SH40141_1



SH40140_3

older: 0



SH 40142 Bottom Plate Moved from original position Zone 40G-C

Folder: 08-02-26; SH 40142



SH40142_1

Folder: 08-02-27; 08-02-27; SH







SH40142_4





SH 40143 Screw jack and Broken Bottom Frame Zone 40G-C

Folder: 08-02-26; 08-02-27 SH 40143



SH 40143_1



SH40143_6



SH40143_3


SH 40144 Clip Zone 40G-C

Folder: 08-02-26; 08-02-27; SH 40144





SH40144_2



SH40144_3



SH 40145 Broken piece of frame Zone 40F

Folder: 08-02-26; 08-02-27; SH 40145



SH 40145_1



SH40145_2



SH40145_3



SH 40146 Broken piece of frame Zone 40F

Folder: 08-02-26; 08-02-27; SH 40146



SH40146_1



SH40146_3



SH 40147 Piece of frame Zone 40F

Folder: 08-02-26; 08-02-27; SH



SH40147_1







SH40147_3



SH 40148 Piece of Frame Zone 40F

Folder: 08-02-26; 08-02-27; SH 40148



SH40148_2



SH40148_1



SH 40149 Broken piece of frame Zone 40G

Folder: 08-02-26; 08-02-27; SH 40149



SH40149_1



SH40149_2



SH40149_5



SH 40150 Screw Jack Zone 40G

Folder: 08-02-26; 08-02-27; SH 40150



SH40150_1



SH40150_2





SH 40151 Screw for Brace Zone 40G

Folder: 08-02-26; 08-02-27; SH 40151



SH40151_1



SH40151_2



SH 40152

Bott Plate 3' East and 1' North of Col. 103 Zone 40G

Folder: 08-02-26; 08-02-27; SH 40152



SH40152_1



SH40152_4



SH 40153 Brace Zone 40G-C

Folder: 08-02-26; 08-02-27; SH 40153



SH40153_3



SH40153_1



SH40153_2





SH 40154 Bottom Brace Zone 40B

Folder: 08-02-25; 08-02-27; SH 40154



SH40154_1







SH40154_3





SH 40155 Bracket Zone 40B

Folder: 08-02-25; 08-02-27; SH 40155



SH40155_1



SH40155_2





SH 40156 Screw for Brace Zone 40B

Folder: 08-02-27; SH 40156



SH40156_1



SH40156_2



SH 40157 Broken piece of Frame Zone 40G

Folder: 08-02-27; SH 40157



SH40157_1



SH40157_2



SH40157_3





SH 40158 Screw for brace Zone 40G

Folder: 08-02-27; 08-02-27; SH 40158



SH40158_1



SH40158_2



SH40158_3



SH 40159 Bracket Zone 40G

Folder: 08-02-27; 08-02-27; SH 40159



SH40159_1



SH 40160 Brace Zone 40G

Folder: 08-02-27; 08-02-27; SH 40160



SH40160_1



SH40160_2



SH40160_3



SH 40161 Top plate Zone 40F

Folder: 08-02-27; 08-02-27; SH 40161



SH40161_1



SH40161_2



SH40161_3



SH 40162 Top plate Zone 40F

Folder: 08-02-27; 08-02-27; SH 40162



SH40162_1



SH40162_2



SH40162_3





SH 40163 on 41st Floor Bott Frame of SH 40165 Frame lying on Slab Zone 40G-C

Folder: 08-02-27; 08-02-27; SH 40163



SH40163_1



SH40163_3



SH 40164 Coupler Zone 40G

Folder: 08-02-27; 08-02-27; SH 40164



SH40164_1



SH40164_2



SH40164_3





SH 40165 on 41st floor Top Frame 3'-6" Shoring tower frame is buried Zone 40G

Folder: 08-02-27; 08-02-27; SH 40165



SH40165_1



SH40165_2



SH40165_4



SH 40166 Bottom Frame lying on SH 40062 Zone 40F

Folder: 08-02-27; 08-02-27; SH 40166



SH40166_1



SH40166_2



SH40166_3



SH 40167 Brace Zone 40G

Folder: 08-02-27; SH 40167



SH40167_1



SH40167_2



SH40167_3





SH 40168 Brace Zone 40G

Folder: 08-02-27; SH 40168



SH40168_3



SH40168_1



SH40168_2





SH 40169 Broken frame part of SH 40165 Zone 40G

Folder: 08-02-27; SH 40169



SH40169_1



SH40169_2



SH 40170 Piece of frame Part of SH 40163 Zone 40G

Folder: 08-02-27; 08-02-27; SH 40170



SH40170_1



SH40170_2



SH40170_3



SH 40171 Top plate Zone 40F

Folder: 08-02-27; 08-02-27; SH 40171



SH40171_1



SH40171_2



SH40171_3



SH 40172 Top plate Zone 40F

Folder: 08-02-27; SH



SH40172_1



SH40172_2





SH 40173 Top plate Zone 40F

Folder: 08-02-27; 08-02-27; SH



SH40173_1



SH40173_2



SH40173_3





SH 40174 Bracket Zone 40C

Folder: 08-02-27; 08-02-27; SH 40174



SH40174_1



SH40174_2



SH40174_3



SH 40175 Top plate Zone 40F

Folder: 08-02-27; 08-02-27; SH 40175



SH40175_1



SH40175_2



SH40175_3



SH 40176 Piece of frame, part of frame SH 40180 Zone 40G

Folder: 08-02-27; 08-02-27; SH



SH40176_1





SH40176_4



SH 40177 Piece of frame Part of SH 40180 Zone 40G

Folder: 08-02-27; 08-02-27; SH 40177



SH40177_1



SH40177_2



SH40177_3



SH 40178 Coupler Zone 40G

Folder: 08-02-27; 08-02-27; SH 40178



SH40178_3



SH40178_1



SH40178_2



SH 40179 Bottom plate Zone 40G

Folder: 08-02-27; 08-02-27; SH 40179



SH40179_1



SH40179_2



SH40179_3




SH 40180 Bottom Frame (5'-3") bottom screw jack located near SH 40195/196 Zone 40G

Folder: 08-02-27; 08-02-27; SH 40180



SH40180_1



SH40180_2



SH40180_3





SH 40181 Brace Zone 40G

Folder: 08-02-27; 08-02-27; SH 40181



SH40181_1



SH40181_2



SH40181_3



SH 40182 Piece of SH 40163 Bottom diagonal Zone 40G

Folder: 08-02-27; 08-02-27; SH 40182



SH40182_1





SH 40183 Piece of diagonal Zone 40G

Folder: 08-02-27; 08-02-27; SH 40183



SH40183_1



SH40183_2



SH40183_3







SH 40184 Horizontal and diagonal section of Tower part of Frame SH 40180 Zone 40G

Folder: 08-02-27; 08-02-27; SH 40184



SH40184_1





SH 40185 Brace Zone 40G

Folder: 08-02-27; 08-02-27; SH 40185



SH40185_1





SH 40186

Horizontal and Diagonal section of Tower Part of SH 40180 Zone 40G

Folder: 08-02-27; 08-02-27; SH 40186



SH40186_1



SH 40187 Horizontal and Diagonal section of tower Part of SH 40135 Zone 40G

Folder: 08-02-27; 08-02-27; SH 40187



SH40187_1



SH 40188 Brace connect to SH 40135 Zone 40G

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Folder: 08-02-27; 08-02-27; SH 40188



SH40188_1





SH 40189 Bottom plate Zone 40G

Folder: 08-02-28; 08-02-28; SH 40189





SH40189_2



SH40189_3



SH 40190 Bottom plate Zone 40G

Folder: 08-02-28; 08-02-28; SH 40190



SH40190_1



SH40190_2



SH40190_3





SH 40191 Top Frame connected to SH 40135 on 41st floor Zone 40G-F

Folder: 08-02-28; 08-02-28; SH 40191



SH40191_1



SH40191_2



SH40191_3





SH 40192 Piece of frame Part of SH 40180 Zone 40G

Folder: 08-02-28; 08-02-28; SH 40192



SH40192_1



SH40192_2



SH40192_3







SH 40193 Piece of frame Zone 40G

Folder: 08-02-28; 08-02-28; SH



SH40193_1



SH40193_2



SH40193_3







SH 40194 Bottom plate Zone 40G

Folder: 08-02-28; 08-02-28; SH



SH40194_1



SH40194_2



SH40194_3





SH 40195

Top frame fractured off from SH 40196 SH 40185 and SH 40195 were connected Zone 40C

Folder: 08-02-28; 08-02-28; SH 40195



SH40195_1



SH40195_2



SH40195_3





SH 40196

Remaining fractured part of SH 40195 frame buried in concrete Zone 40C

Folder: 08-02-28; 08-02-28; SH 40196



SH40196_1



SH40196_2



SH40196_3





SH 40197 Bottom plate Zone 40C

Folder: 08-02-28; 08-02-28; SH 40197



SH40197_1



SH40197_2



SH40197_4





SH 40198 Frame buried in concrete Zone 40C

Folder: 08-02-28; 08-02-28; SH 40198



SH40198_1



SH40198_2



SH40198_4



SH 40199 Coupler buried in Concrete Zone 40C

Folder: 08-02-28; 08-02-28; SH 40199



SH40199_1



SH40199_2



SH40199_3







SH 40200 Brace buried in concrete Zone 40C

Folder: 08-02-28; 08-02-28; SH 40200



SH40200_1



SH40200_2



SH40200_3







SH 40201 Brace Zone 40C

Folder: 08-02-28; 08-02-28; SH 40201



SH40201_1



SH40201_2



SH 40202 Shoring tower Zone 40C

Folder: 08-02-28; 08-02-28; SH 40202



SH40202_1



SH40202_2



SH40202_3





SH 40203 Piece of Frame Zone 40G

Folder: 08-02-28; 08-02-28; SH 40203



SH40203_2



SH40203_4



SH 40204 Bottom Frame buried Zone 40C

Folder: 08-02-28; 08-02-28; SH 40204



SH40204_1



SH40204_2



SH40204_3





SH 40205 Piece of frame Zone 40C

Folder: 08-02-28; 08-02-28; SH 40205



SH40205_1



SH40205_2



SH40205_3



SH 40206 Top piece connect to SH 40196(Top plate) Zone 40C

Folder: 08-02-28; 08-02-28; SH 40206



SH40206_1



SH40206_2



SH40206_3





SH 40207 Bottom Frame Broken (torched) Zone 40C

Folder: 08-02-29; SH 40207



SH40207_3



SH40207_4



SH40207_2







SH 40208 Top plate Zone 40C

Folder: 08-02-29; SH 40208



SH40208_2



SH40208_4



SH40208_1



SH 40209 Piece of frame part of SH 40204 Zone 40C

Folder: 08-02-29; SH 40209



SH40209_3



SH40209_4



SH40209_1





SH 40210 Top plate Zone 40B

Folder: 08-02-29; SH 40210



SH40210_2



SH40210_3



SH40210_1



SH 40211 Screw Jack and Bottom plates for SH 40056 Zone 40B

Folder: 08-02-29; SH 40211



SH40211_1



SH40211_2



SH40211_3



SH 40212 Screw Jack and Bottom plates of SH 40056 Zone 40B

Folder: 08-02-29; SH 40212



SH40212_1







SH40213_1



SH 40213 Screw jack and Bottoms Zone 40B

Folder: 08-02-29; SH 40213



SH40213_1



SH40213_2



SH40213_3







SH 40214 Screw jack and Bottom plates Zone 40B

Folder: 08-02-29; SH 40214



SH40214_1



SH40214_2



SH40214_3



SH 40215 Coupler Zone 40F-G

Folder: 08-02-29; SH 40215



SH40215_3



SH40215_1



SH40215_2


SH 40216 Bottom plate Zone 40B

Folder: 08-02-29; SH 40216



SH40216_3



SH40216_1



SH40216_2





SH 40217 Top plate Zone 40B

Folder: 08-03-03; SH 40217



SH40217_1



SH40217_3



SH40217_4





SH 40218 Piece of frame SH 40198 Zone 40B

Folder: 08-03-03; SH 40218



SH40218_3



SH40218_4



SH40218_1





SH 40219 Piece of frame Zone 40B

Folder: 08-03-03; SH 40219



SH40219_5



SH40219_3



SH40219_4



SH 40220 Bottom plate Zone 40B

Folder: 08-03-03; SH 40220



SH40220_6



SH40220_3



SH40220_1



SH 40221 To plate Zone 40B

Folder: 08-03-03; SH 40221



SH40221_4



SH40221_2



SH40221_3



SH 40222 Piece of frame Zone 40B

Folder: 08-03-03; SH 20222



SH40222_4



SH40222_3



SH40222_1





SH 40223 Piece of frame Zone 40C

Folder: 08-03-03; SH 40223



SH40223_1



SH40223_2



SH40223_3





SH 40224 Piece of frame Zone 40B

Folder: 08-03-03; SH 40224



SH40224_1



SH40224_2



SH40224_3





SH 40225 Clip left behind in staging area



SH40225_1



SH40225_2





SH 41001 Top Frame Bottom Frame SH 41062 Connect to SH 41002 Zone 41K

Folder: 08-01-29 (updated 08-02-04 & 08-02-05); 41st floor; SH



SH41001_1



SH41001_3



SH41001_4



SH 41002 Top Frame Bottom Frame SH 41061 Connect to SH 41001(Tower) Zone 41K

Folder: 08-01-29 (updated 08-02-04 & 08-02-05); 41st floor; SH 41002



SH41002_1



SH41002_3





SH 41003 Top Frame Bottom Frame SH 41026 Connect to top SH 41004(Tower) Zone 41K-J

Folder: 08-01-29 (updated 08-02-04 & 08-02-05); 41st floor; SH 41003



SH41003_1



SH41003_3



SH41003_5





SH 41004 Top Frame Bottom Frame SH 41075 Connect to top SH 41003 Zone 41K

Folder: 08-01-29 (updated 08-02-04 & 08-02-05); 41st floor; SH 401004



SH41004_2



SH41003_4



SH41004_3



SH 41005 Broken Top Frame Bottom Frame SH 41027 and SH 41028 Supports AB 41004 Zone 41G

Folder: 08-01-29 (updated 08-02-04 & 08-02-05); 41st floor; SH 41005



SH41005_1



SH41005_2



SH41005_4



SH 41006 Top Frame Bottom Frame SH 41093 Zone 41J

Folder: 08-01-29 (updated 08-02-04 & 08-02-05); 41st floor; SH 41006



SH41006_1



SH41006_3



SH41006_5



SH 41007 Top Frame Bottom Frame SH 41098 Zone 41J

Folder: 08-01-29 (updated 08-02-04 & 08-02-05); 41st floor; SH 41007



SH41007_2



SH41007_4



SH41007_5



SH 41008 Top Frame Bottom Frame SH 41105 Zone 41D-H

Folder: 08-01-29 (updated 08-02-04 & 08-02-05); 41st floor; SH 41008



SH41008_2



SH41008_4



SH41008_5



SH 41009 Top Frame Bottom Frame SH 41112 Zone 41D

Folder: 08-01-29 (updated 08-02-04 & 08-02-05); 41st floor; SH 41009



SH41009_2



SH41009_1



SH41009_6



SH 41010 Top Frame Bottom Frame SH 41115 Connect to Top SH 41009(Tower) Zone 41D

Folder: 08-01-29 (updated 08-02-04 & 08-02-05); 41st floor; SH 41010



SH41010_1



SH41010_3



SH41010_6



SH 41011 Top Frame Bottom Frame SH 41116 Zone 41A Folder: 08-01-29 (updated 08-02-04 & 08-02-05); 41st floor; SH



SH41011_2



SH41011_1



SH41011_5



SH 41012 Top Frame Bottom Frame SH 41017 Zone 41B

Folder: 08-01-29 (updated 08-02-04 & 08-02-05); 41st floor; SH 41012



SH41012_1



SH41012_7



SH41012_9





SH 41013 Top Frame Bottom Frame SH 41125 Zone 41A-B

Folder: 08-01-29 (updated 08-02-04 & 08-02-05); 41st floor; SH 41013



SH41013_1



SH41013_5



SH41013_7



SH 41014 Top Frame Bottom Frame SH 41120 Zone 41A

Folder: 08-01-29 (updated 08-02-04 & 08-02-05); 41st floor; SH 41014



SH41014_1



SH41014_5



SH 41015 Top Frame Bottom Frame SH 41121 Zone 41D

Folder: 08-01-29 (updated 08-02-04 & 08-02-05); 41st floor; SH 41015



SH41015_1



SH41015_5



SH41015_6



SH 41016 X Brace Zone 41A

Folder: 08-02-06 to 08-02-08; SH 41016



SH 41016 1



SH 41016 2



SH 41017 Bottom of SH 41012 Zone 41B

Folder: 08-02-06 to 08-02-08; SH 41017



SH 41017 1



SH 41017 2





SH 41018 Brace for SH 41017 Zone 41B

Folder: 08-02-06 to 08-02-08; SH 41018



SH 41018 1



SH 41018 3



SH 41018 2





SH 41019 Top brace Connect to SH 41012 Zone 41B

Folder: 08-02-06 to 08-02-08; SH 41019



SH 41019 1



SH 41019 2



SH 41019 3



SH 41020 Bottom Brace Attached to SH 41017 & SH 41039 Zone 41B

Folder: 08-02-06 to 08-02-08; SH 41020



SH 41020 1



SH 41020 2



SH 41020 3





SH 41021 Top brace Attached to SH 41012 Zone 41B

Folder: 08-02-06 to 08-02-08; SH 41021





SH 41021 2







SH 41022 Brace Zone 41B

Folder: 08-02-06 to 08-02-08; SH 41022



SH 41022 1



SH 41022 2





SH 41023 Brace Zone 41B

Folder: 08-02-06 to 08-02-08; SH 41023



SH 41023 1



SH 41023 2



SH 41024 Bottom Shore of SH 41025 and SH 41048 Zone 41F

Folder: 08-02-06 to 08-02-08; SH 41024



SH 41024 1



SH 41024 2





SH 41025 Broken Top Shore of SH 41024 Connect to top plate SH 41026 Zone 41F

Folder: 08-02-06 to 08-02-08; SH 41025



SH 41025 1



SH 41024 2



SH 41025 2



SH 41026 Top plate of SH 41025 Zone 41F

Folder: 08-02-06 to 08-02-08; SH 41026



SH 41026 1



SH 41025 2


SH 41027 Broken Bottom Frame of SH 41005 Zone 41G

Folder: 08-02-06 to 08-02-08; SH 41027



SH 41027 1



SH 41027 2



SH 41028

Broken Bottom Frame 3'6" Bottom Shore of SH 41005 Connected to brace SH 41030 Zone 41G

Folder: 08-02-06 to 08-02-08; SH 41028



SH 41028 1



SH 41028 2



SH 41028_3



SH 41029 Top brace Attached to SH 410005 Zone 41F



SH 41029 1



SH 41029 2





SH 41030 Bottom Brace Attached to SH 41028 Zone 41F



SH 41030 1







SH 41031 Top plate of SH 41005 and AB 41004 Zone 41F



SH 41031 1



SH 41031 2







SH 41032 Brace Zone 41J

Folder: 08-02-06 to 08-02-08; SH 41032



SH 41032 1



SH 41032 2





SH 41033 End plate Zone 41J

Folder: 08-02-06 to 08-02-08; SH 41033



SH 41033 1



SH 41033 2



SH 41034 Coupler Zone 41J

Folder: 08-02-06 to 08-02-08; SH 41034



SH 41034 1





SH 41035 Coupler

Folder: 08-02-06 to 08-02-08; SH 41035



SH 41035 1



SH 41035 2



SH 41036 Brace Zone 41B

Folder: 08-02-06 to 08-02-08; SH 41036





SH 41036 2



SH 41037 Brace Zone 41B

Folder: 08-02-06 to 08-02-08; SH 41037



SH 41037 1



SH 41037 2



SH 41038 Bottom Piece of Shoring frame Attached to SH 41060 Zone 41B

Folder: 08-02-06 to 08-02-08; SH 41038



SH 41038 1



SH 41038 2



SH 41039 Bottom Frame of SH 41060 Part of SH 41038 Zone 41B

Folder: 08-02-06 to 08-02-08; SH 41039



SH 41039 1



SH 41039 2



SH 41040 Cross Brace SH 41024 No photo Zone 41B





SH 41041 Screw Jack Zone 41B

Folder: 08-02-06 to 08-02-08; SH 41041



SH41041_2



SH 41042 Bottom frame of SH 41091 & SH 41090 Attached to SH 41043 Zone 41F



SH41042_1



SH41042_2



SH 41043 Brace Attached to SH 41042 Zone 41F



SH41043_1



SH41043_2





SH 41044 Broken With SH 41042 Bottom Shore of SH 41090 & SH 41091 Attached to SH 41042 Zone 41F



SH41044_1



SH41044_2



SH 41045 Bottom Brace of SH 41024 Zone 41F



SH41045_1



SH41045_2



SH 41046 Brace Connected to SH 41047 Zone 41F

Folder: 08-02-06 to 08-02-08; SH 41046



SH41047_2



SH 41047 Broken With SH 41179 Top Shore of SH 41186 & SH 41190 Attached to brace SH 41046 Zone 41F



SH41047_1



SH41047_2





SH 41048 Broken Top Shore Attached to SH 41046 on top SH 41024 Piece of Frame SH 41049 Zone 41F

Folder: 08-02-06 to 08-02-08; SH 41048



SH41048_1



SH41048_2





SH 41049 Broken piece from SH 41048 Zone 41 F

Folder: 08-02-06 to 08-02-08; SH 41049



SH41049_1



SH41049_2



SH 41050 Brace Zone 41F

.

Folder: 08-02-06 to 08-02-08; SH 41050



SH41050_1



SH41050_2





SH 41051 Broken piece of frame Attached to bottom SH 41044 Zone 41F

Folder: 08-02-06 to 08-02-08; SH 41051



SH41051_1



SH41051_2



SH 41052 Brace Zone 41F

Folder: 08-02-06 to 08-02-08; SH 41052





SH41052_2



SH 41053 Screw Jack Zone 41F

Folder: 08-02-06 to 08-02-08; SH 41053



SH41053_1



SH41053_2



SH 41054 Brace Zone 41F

Folder: 08-02-06 to 08-02-08; SH 41054



SH41054_1



SH41054_2



SH 41055 Bottom Plate Zone 41F

Folder: 08-02-06 to 08-02-08; SH 41055



SH41055_2



SH41055_1





SH 41056 Top plate and Screw Jack Zone 41B

Folder: 08-02-06 to 08-02-08; SH 41056



SH41056_1



SH41056_2







SH 41057 Top plate and Screw Jack Zone 41B

Folder: 08-02-06 to 08-02-08; SH 41057



SH41058_1



SH41058_2





SH 41058 Top plate and Screw Jack Zone 41B

Folder: 08-02-06 to 08-02-08; SH 41058



SH41058_1



SH41058_2



SH 41059 Top Plate and Screw Jack Zone 41B

Folder: 08-02-06 to 08-02-08; SH 41059



SH41059_1



SH41059_2



SH 41060 Top frame of SH 41038 Zone 41B

Folder: 08-02-06 to 08-02-08; SH 41060



SH41060_1



SH41060_2



SH41060_3



SH 41061 Bottom of SH 41002 Zone 41K

Folder: 08-02-11; 08-02-11; SH 41061



SH41061_1



SH41061_2



SH 41062 Bottom of SH 41001 Zone 41K

Folder: 08-02-11; 08-02-11; SH 41062



SH41062_2




SH 41063 Brace Connects SH 41062 to SH 41061 Zone 41K

Folder: 08-02-11; 08-02-11; SH 41063





SH41063_2





SH 41064 Brace Connects SH 41062 to SH 41061 Zone 41K

Folder: 08-02-11; 08-02-11; SH 41064





SH41064_2



SH41064_3





SH 41065 Brace Connects SH 41001 to SH 41002 Zone 41K

Folder: 08-02-11; 08-02-11; SH 41065



SH41065_1



SH41065_2



SH 41066 Brace Connects SH 41001 to SH 41002 Zone 41K

Folder: 08-02-11; 08-02-11; SH 41066



SH41066_1



SH41066_2



Brace connect to bottom SH 41062 Zone 41K

Folder: 08-02-11; 08-02-11; SH 41067





SH41067_2



SH 41068 Brace connecting SH 41062 to SH 41083

Folder: 08-02-11; 08-02-11; SH 41068



SH41068_1



SH41067_2



SH 41069 Top Brace Connect SH 41001 to SH 41084 Zone 41K

Folder: 08-02-11; 08-02-11; SH 41069



SH41069_1



SH41069_2



SH 41070 Brace Connect SH 41001 to SH 41084 Zone 41K

Folder: 08-02-11; 08-02-11; SH 41070



SH41070_1



SH41070_2



SH 41071 Brace Connect SH 41074 to SH 41075 Zone 41K

Folder: 08-02-11; 08-02-11; SH 41071



SH41071_1



SH41071_2





SH 41072 Brace connects SH 41075 Zone 41K

Folder: 08-02-11; 08-02-11; SH 41072



SH41072_1



SH41072_2







SH 41073 Top of SH 41074 Connects to top brace SH 41081 Connects to bottom brace SH 41071 Zone 41K

Folder: 08-02-11; 08-02-11; SH 41073



SH41073_1





Bottom Frame of SH 41073 Connects to SH 41071 and SH 41072 Zone 41K

Folder: 08-02-11; 08-02-11; SH 41074



SH41074_1



SH41074_2





Bottom Frame of SH 41004 Connects to braces SH 41071 and SH 41072 Zone 41K

Folder: 08-02-11; 08-02-11; SH 41075



SH41075_1



SH41075_2



SH 41076 Bottom Frame of SH 41003 Zone 41K

Folder: 08-02-11; 08-02-11; SH 41076



SH41076_1



SH41076_2



SH 41077 Brace connects SH 41075 to SH 41076 Zone 41K

Folder: 08-02-11; 08-02-11; SH 41077



SH41077_1



SH41077_2



Brace connects SH 410745 to SH 41076 Zone 41K

Folder: 08-02-11; 08-02-11; SH 41078



SH41078_1







SH 41079 Top brace Connects SH 41004 to SH 41003 Zone 41K

Folder: 08-02-11; 08-02-11; SH 41079



SH41079_1



SH41079_2





SH 41080 Brace connects SH 41004 to SH 41003 Zone 41K

Folder: 08-02-11; 08-02-11; SH 41080



SH41080_1



SH41080_2



SH 41081 Top brace Connects SH 41073 and SH 41004 Zone 41K

Folder: 08-02-11; 08-02-11; SH 41081



SH41081_1



SH41081_2



SH 41082 Brace connects SH 41073 and SH 41004 Zone 41K

Folder: 08-02-11; 08-02-11; SH



SH41082_1



SH41082_2



SH 41083 Bottom Frame of SH 41084 Zone 41K

Folder: 08-02-11; 08-02-11; SH 41083



SH41083_1



SH41083_2



SH 41084 Top frame of SH 41083 Zone 41K

Folder: 08-02-11; 08-02-11; SH 41084



SH41084_1



SH41084_2





SH 41085 Screw Jack Zone 41J

Folder: 08-02-12; 08-02-12; SH 41085



SH41085_1



SH41085_2



Brace connects SH 41093 and SH 41095 Zone 41J

Folder: 08-02-12; 08-02-12; SH 41086



SH41086_1



SH41086_2



SH 41087 Brace Connects SH 41006 and SH 40194 Zone 41J

Folder: 08-02-12; 08-02-12; SH 41087



SH41087_1



SH41087_2





Brace connects SH 41093 to SH 41044 Zone 41F

Folder: 08-02-12; 08-02-12; SH 41088



SH41088_1



SH41088_2



SH41088_3



Brace connects SH 41090 and SH 41006 Zone 41F





SH41089_1



SH41089_2





SH 41090 Top Frame with SH 41091 Top Frame of SH 41042 & SH 41044

Folder: 08-02-12; 08-02-12; SH 41090



SH41090_1



SH41090_2



SH41090_7



SH 41091 Broken with SH 41090 Top Frame of SH 41042 & SH 41044 Half piece of SH 41092 Zone 41F

Folder: 08-02-12; 08-02-12; SH 41091



SH41091_3



SH41091_4





SH 41092 Broken with SH 41185 Top Frame of SH 41183 Connects to SH 41029 and SH 41005 Zone 41F-G

Folder: 08-02-12; 08-02-12; SH 41092



SH41092_1



SH41092_2



SH 41093 Bottom Frame of SH 41006 Connect to SH 41029 Zone 41J

Folder: 08-02-12; 08-02-12; SH 41093



SH41093_1



SH41093_2



SH 41094 Top frame of SH 41095 Zone 41J

Folder: 08-02-12; 08-02-12; SH 41094



SH41094_1



SH41094_2



Bottom Frame of SH 41094 Connects to SH 41087 and SH 41086 Zone 41J

Folder: 08-02-12; 08-02-12; SH 41095



SH41095_1



SH41095_2





Brace connects SH 41094 and SH 41006 Zone 41F

Folder: 08-02-12; 08-02-12; SH 41096





SH41096_2



SH 41097 Top Brace connects SH 41091 Zone 41F

Folder: 08-02-12; 08-02-12; SH 41097



SH41097_1



SH41097_3



SH 41098 Bottom Frame of SH 41007 See SH 41007 for Details Tag was skipped






SH 41099 Bottom Frame of SH 41100 Connect to brace SH 41101 Zone 41J

Folder: 08-02-12; 08-02-12; SH 41099



SH41099_1



SH41099_2







SH 41100 Top frame of SH 41099 Zone 41J

Folder: 08-02-12; 08-02-12; SH 41100



SH41100_1



SH41100_2

A



SH 41101 Brace of SH 41099 Zone 41J

Folder: 08-02-12; 08-02-12; SH 41101



SH41101_1



SH41101_2



SH 41102 Bottom Brace for SH 41099 Top Shore is SH 41007 Zone 41J

Folder: 08-02-12; 08-02-12; SH 41102



SH41102_1



SH41102_2



SH 41103 Top brace Brace connects SH 41007 and SH 41100 Zone 41J

Folder: 08-02-12; 08-02-12; SH 41103



SH41103_1



SH41103_2



SH 41104 Top brace Brace Connects to SH 41007 and SH 41100 Zone 41H

Folder: 08-02-12; 08-02-12; SH 41104



SH41104_1



SH41104_2



SH 41105

Bottom Frame of SH 41008 Connects to brace SH 41108 and SH 41109 Zone 41H

Folder: 08-02-12; 08-02-12; SH 41105



SH41105_1



SH41105_2



SH41105_3



SH 41106

Bottom Frame of SH 41107 Connects to brace SH 41108 and SH 41109 Zone 41H

Folder: 08-02-12; 08-02-12; SH 41106



SH41106_1



SH41106_2



SH 41107

Top frame of SH 41106 Connects to SH 4110 and SH 41111 Zone 41H

Folder: 08-02-12; 08-02-12; SH 41107



SH41107_1



SH41107_2



SH 41108 Bottom Brace Brace of SH 41105 and SH 41106 Zone 41H

Folder: 08-02-12; 08-02-12; SH 41108



SH41108_1



SH41108_2



SH 41109 Brace Connects SH 41105 and SH 41106 Zone 41H

Folder: 08-02-12; 08-02-12; SH 41109



SH41109_1





SH 41110 Brace Connects SH 41108 and SH 41107 Zone 41H

Folder: 08-02-12; 08-02-12; SH 41110



SH41110_1



SH41110_2



SH 41111 Brace Connects to SH 41008 and SH 41107 Zone 41H

Folder: 08-02-12; 08-02-12; SH 41111



SH41111_1







SH 41112 Bottom Frame of SH 41009 Zone 41D

Folder: 08-02-12; 08-02-12; SH 41112



SH41112_1



SH41112_2



SH41112_3



SH 41113 Brace Connect SH 41115 and SH 41112 Zone 41D

Folder: 08-02-12; 08-02-12; SH 41113



SH41113_1



SH41113_2



SH 41114 Brace Connect to SH 41115 and SH 41112 Zone 41D

Folder: 08-02-12; 08-02-12; SH 41114



SH41114_1



SH41114_2



SH 41115 Bottom Frame of SH 41010 Zone 41D Folder: 08-02-12; 08-02-12; SH 41115



SH41115_1



SH41115_2



SH41115_3



SH 41116 Bottom Frame of SH 41011 Connected to Brace SH 41118 Zone 41E-A

Folder: 08-02-12; 08-02-12; SH 41116



SH41116_1



SH41116_2



SH41116_3



SH 41117 Bottom Frame of SH 41128 Zone 41E

Folder: 08-02-12; 08-02-12; SH 41117



SH41117_1



SH41117_2



SH 41118 Bottom Brace Connecting SH 41119 and SH 41116 Zone 41E-A

Folder: 08-02-12; 08-02-12; SH 41118



SH41118_1



SH41118_2





SH 41119 Bottom Brace Connecting SH 41117 and SH 41116 Zone 41E-A

Folder: 08-02-12; 08-02-12; SH 41119



SH41119_1



SH41119_2



SH 41120 Bottom Frame of SH 41014 Connects to brace SH 41122 Zone 41A

Folder: 08-02-12; 08-02-12; SH 41020



SH41120_1



SH41120_2



SH 41121 Bottom Shore of SH 41015 Connects by SH Zone 41A

Folder: 08-02-12; 08-02-12; SH 41121



SH41121_1



SH41121_2



SH41121_3



SH 41122 Bottom Brace Connects SH 41121 & SH 41120 Zone 41A

Folder: 08-02-12; 08-02-12; SH 41122



SH41122_1





SH 41123 Top Brace Connects SH 41110 to SH 41112 Zone 41D

Folder: 08-02-12; 08-02-12; SH



SH41123_1



SH41123_2



SH 41124 Bottom Brace Connects SH 41125 & SH 41116 Zone 41A

Folder: 08-02-12; 08-02-12; SH 41124



SH41124_1



SH41124_2



SH 41125 Bottom Shore of SH 41013 Connect to Brace SH 41124 Zone 41A

Folder: 08-02-12; 08-02-12; SH 41125



SH41125_1



SH41125_2



SH 41126 Brace Connects SH 41014 and SH 41012 Zone 41A

Folder: 08-02-12; 08-02-12; SH 41126



SH41126_1



SH41126_2





SH 41127 Top Brace Top Shore SH 41128 Bottom Shore SH 41117 Connecting SH 41011 Zone 41E-A

Folder: 08-02-12; 08-02-12; SH 41127



SH41127_1



SH41127_2



SH 41128 Top Shore of SH 41117 Zone 41B

Folder: 08-02-12; 08-02-12; SH 41128



SH41128_1



SH41128_2



SH41128_3



SH 41129 Top Brace Connect to SH 41128 Zone 41

Folder: 08-02-12; 08-02-12; SH 41129





SH41129 2



SH41129_3



SH 41130 Brace Connect to SH 41128 Zone 41B

Folder: 08-02-12; 08-02-12; SH 41130



SH41130_3



SH41130_4



SH41130_6





SH 41131 Top plate Zone 41G

Folder: 08-02-13; 08-02-13; SH 41131



SH41131_1



SH41131_2



SH 41132 Top Frame of SH 41152 and SH 41149 Frame Connects to SH 41135 Zone 41G

Folder: 08-02-13; 08-02-13; SH 41132



SH41132_1



SH41132_2



SH 41133 Top Frame Frame connecting SH 41026 and AB 41001 Zone 41G

Folder: 08-02-13 SH 41133



SH41133_1



SH41133_2





SH 41134 Brace Connects SH 41133 Zone 41G

Folder: 08-02-13; 08-02-13; SH 41134



SH41134_1



SH41134_2


SH 41135 Frame Connects to AB 41002 Zone 41G

Folder: 08-02-13; 08-02-13; SH 41135



SH41135_1



SH41135_2



SH 41136 Screw Jack Leg SH 41042 Zone 41G

Folder: 08-02-13; 08-02-13; SH 41136



SH41136_1



SH41136_2



SH41136_3





SH 41137 Top plate attached to PW 41006 Zone 41F

Folder: 08-02-13; 08-02-13; SH 41137



SH41137_1



SH41137_2



SH 41138 Screw Jack Leg Zone 41F

Folder: 08-02-13; 08-02-13; SH 41138



SH41138_1



SH41138_2



SH 41139 Brace Zone 41F

Folder: 08-02-14; 08-02-14; SH 41139



SH41139_1



SH41139_2



SH41139_3





SH 41140 Piece of Frame Zone 41F

Folder: 08-02-14; 08-02-14; SH 41140



SH41140_1



SH41140_2



SH 41141 Brace Zone 41F

Folder: 08-02-14; 08-02-14; SH 41141



SH41141_1



SH41141_2



SH41141_3



SH 41142

Frame connects to SH 41029 and SH 41039 Zone 41F

Folder: 08-02-14; 08-02-14; SH 41142



SH41142_1



SH41142_2



SH41142_3





SH 41143 Brace Zone 41F

Folder: 08-02-14; 08-02-14; SH 41143



SH41143_1



SH41143_2



SH 41144 Brace No photo Zone 41F



SH 41145 Top Screw Jack Zone 41G

Folder: 08-02-14; 08-02-14; SH 41145



SH41145_1





SH41145_4



SH 41146 Tag skipped



SH 41147 Brace Attached to SH 41135 Zone 41G

Folder: 08-02-14; 08-02-14; SH 41147



SH41147_1



SH 41148 Piece of frame Zone 41G

Folder: 08-02-14; 08-02-14; SH 41148



SH41148_1



SH41148_2



SH 41149 Bottom part of SH 41135 Zone 41G

Folder: 08-02-14; 08-02-14; SH 41149



SH41149_1



SH41149_2



SH 41150 Brace that Connects o SH 41149 Zone 41G



SH41150_1



SH41150_2





SH 41151 Brace that Connects to SH 41152 Zone 41G

Folder: 08-02-14; 08-02-14; SH 41151



SH41151_1



SH41151_2





SH 41152 Bottom Frame of SH 41132 Zone 41G

Folder: 08-02-14; 08-02-13; SH 41152



SH41152_1



SH41152_2



SH 41153 Piece of frame 41G

Folder: 08-02-14; 08-02-14; SH 41153



SH41153_1



SH41153_2



SH 41154 Top Shore Connect to brace SH 41155 Zone 41C

Folder: 08-02-14; 08-02-14; SH 41154



SH41154_1



SH41154_3



SH41154_2





SH 41155 Brace Connected to leg SH 41154 Zone 41G

Folder: 08-02-14; 08-02-14; SH 41155



SH41154_3



SH 41156 Bottom Frame of SH 41158 Zone 41C

Folder: 08-02-14; 08-02-14; SH 41156



SH41156_1



SH41156_2



SH41156_3



SH 41157 Top frame of SH 41159 Zone 41C

Folder: 08-02-14; 08-02-14; SH 41157



SH41157_1





SH41157_3



SH 41158 Top frame of SH 41156 Connected to brace SH 41155 Zone 41C

Folder: 08-02-14; 08-02-14; SH 41158



SH41158_1



SH41158_2



SH41158_3



SH 41159 Bottom Frame of SH 41157 Zone 41C

Folder: 08-02-14; 08-02-14; SH 41159



SH41159_2



SH41159_1



SH41159_3



SH 41160 Brace Connected to SH 41157 Zone 41C

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SH41160_1



SH41160_2





SH 41161 Brace connected to SH 41159 Zone 41C

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SH41161_1



SH41161_2





SH 41162 Brace Connected to SH 41156 Zone 41C

Folder: 08-02-14; 08-02-14; SH 41162



SH41162_1



SH41162_2



SH41162_3





SH 41163 Bottom Shore Frame attached to brace SH 41164 and SH 41151 Brace Zone 41G

Folder: 08-02-13; 08-02-14; SH 41163



SH41163_1



SH41163_2







SH 41166

Brace attached to SH 40003 and SH 40004 Zone 41G

Folder: 08-02-14; 08-02-14; SH 41166



SH41166_1



SH41166_2



SH 41167 on 40th Floor Connected to Frame SH 41175 Zone 41G

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SH41167_1



SH41167_2



SH 41168 Bottom Brace connected to SH 41175 Zone 41G

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SH41168_1



SH41168_2



SH 41169 Brace connects to SH 41175 Zone 41G

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SH41169_1



SH41169_2



SH 41170 on 40th Floor Piece of frame leaning SH 41169 Zone 41G

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SH41170_1



SH41170_2


SH 41171 Piece of Frame Frame Connected to Brace SH 41147 Zone 41G

Folder: 08-02-14; 08-02-14; SH 41171



SH41171_1



SH41171_2



SH 41172 Top plate below AB 41001 Zone 41G

Folder: 08-02-14; 08-02-14; SH 41172



SH41172_1



SH41172_2



SH41172_3





SH 41174 Brace connects SH 41166 and SH 40004 Zone 41G

Folder: 08-02-14; 08-02-14; SH 41174



SH41174_1



SH41174_2



SH 41175 on 40th floor Bottom Frame of SH 40003 Zone 41G

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SH41175_1



SH 41176 Top plate Zone 41G

Folder: 08-02-15; SH 41176



SH41176_1



SH41176_2



SH 41177 Top plate with Screw Jack Zone 41F-B

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SH41177_1



SH41177_2



SH 41178 Piece of Frame Zone 41F-B

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SH41178_1



SH41178_2



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SH 41180 Brace Zone 41F-B

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SH41180_1



SH41180_2



SH41180_3



SH 41181 Top plate Zone 41F-B

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SH41181_1



SH41181_2



SH 41182 Top plate Zone 41F

Folder: 08-02-15; SH 41182



SH41182_1



SH41182_2



SH41182_3



SH 41183 Bottom Frame of SH 41092 & SH 41185 Zone 41F

Folder: 08-02-15; SH 41183



SH41183_1



SH41183_2



SH41183_3



SH 41184 Piece of Frame attached to SH 41183 Zone 41F

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SH41184_1



SH41184_2







SH 41187 Piece of frame Zone 41F

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SH41187_1



SH41187_2



SH41187_3



SH 41188 Screw Jack Zone 41F

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SH41188_1





SH41188_3



SH 41189 Piece of frame SH 41190 Zone 41F

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SH41189_1



SH41189_2





SH 411191 Part of SH 41190 Zone 41F

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SH41191_1



SH41191_2



SH 41192 Coupler Zone 41F

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SH41192_1



SH41192_2



SH 41193 Coupler Zone 41F

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SH41193_1



SH 41194 Bottom plate Zone 41B

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SH41194_1



SH41194_2



SH41194_3







SH 41195 Brace Connected to SH 41028 Zone 41G-F

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SH41195_1



SH41195_6



SH41195_8



SH 41196 Top plate attached to timber beam on top of SH 41195 Zone 41G-F

Folder: 08-02-16; SH 41196



SH41196_1



SH41196_2



SH41196_3





SH 41197 Bottom plate 41F

Folder: 08-02-16; SH 41197



SH41197_1



SH41197_2





SH 41198 Brace Zone 41F

Folder: 08-02-16; SH 41198



SH41198_1



SH41198_2





SH 41199 Brace Zone 41F

Folder: 08-02-16; SH 41199



SH41199_1



SH41199_2